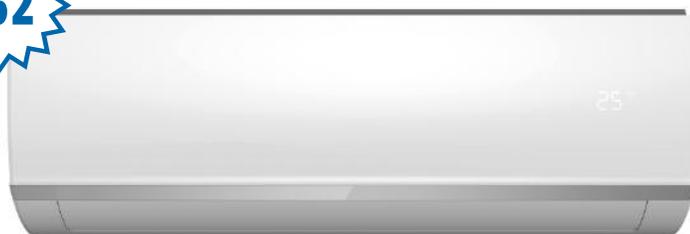


INVERTER SERIE H7

Installation and owner's
manual

MUPR-H7



www.mundoclima.com

Thank you very much for purchasing our products.
Please read this manual carefully before installing
and using the unit.



CL20035 to CL20038
English

IMPORTANCE NOTICE

IMPORTANT

Thank you for selecting super quality Air Conditiones. To ensure satisfactory operation for many ears to come, this manual should be read carefully before the installation and before using the air conditioner. After reading, store it a safe place. Please refer to the manual for questions on use or in the event that any irregularities occur. This Air Conditioner should be used for hosehold use.

This unit must be installed by a professional according RD 795/2010, RD 1027/2007 and RD 238/2013.

WARNING

The power supply must be SINGLE-PHASE (one phase (L) and one neutral (N)) with his grounded power (GND) and his manual switch. Any breach of these specifications involve a breach of the warranty conditions provided by the manufacturer.

NOTE

In line with the company's policy of continual product improvement, the aesthetic and dimensional characteristics, technical data and accessories of this appliance may be changed without notice.

ATTENTION

Read this manual carefully before installind or operating you new air conditioning unit. Make sure to save this manual for future reference.

CONTENTS



Installation manual 4



Owner's manual 36



Remote controller manual 54



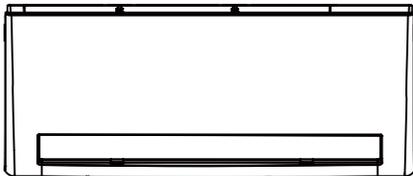
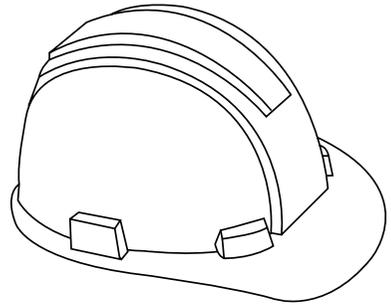
Information Servicing 65

0 Safety Precautions 6

1 Accessories 8

2 Installation Summary - Indoor Unit 10

3 Unit Parts 12



4 Indoor Unit Installation 13

1. Select installation location 13

2. Attach mounting plate to wall 14

3. Drill wall hole for connective piping 14

4. Prepare refrigerant piping 16

5. Connect drain hose 18

6. Connect signal cable 19

7. Wrap piping and cables 21

8. Mount indoor unit 21

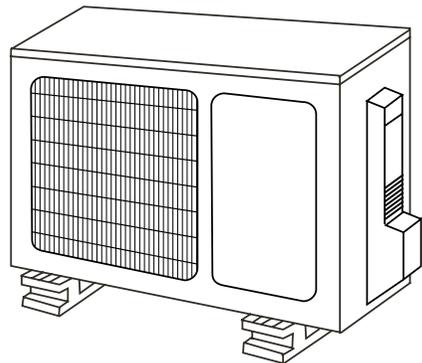
5 Outdoor Unit Installation .. 22

1. Select installation location 22

2. Install drain joint 23

3. Anchor outdoor unit 24

4. Connect signal and power cables .. 25

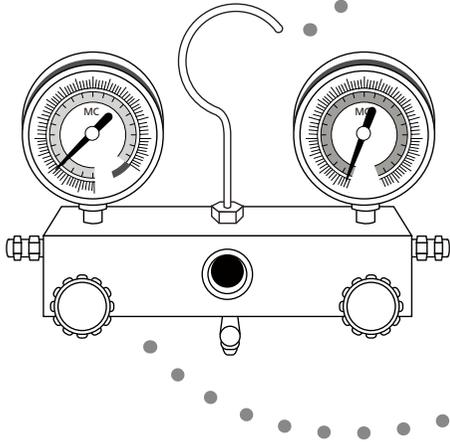
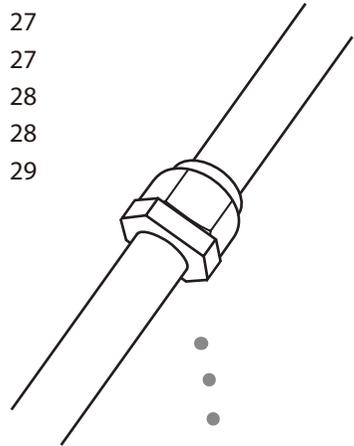


6 Refrigerant Piping Connection 27

- A. Pipe Length and additional charge 27
- B. Connection Instructions –Refrigerant Piping 27
 - 1. Cut pipe 27
 - 2. Remove burrs 28
 - 3. Flare pipe ends 28
 - 4. Connect pipes 29



Caution: Risk of fire

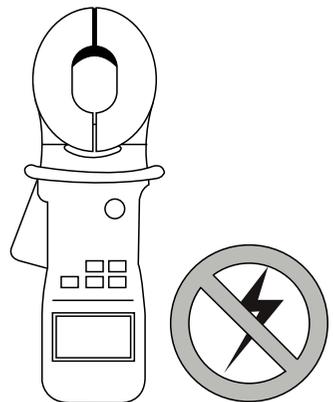


7 Air Evacuation 31

- 1. Evacuation Instructions 31

8 Electrical and Gas Leak Checks 33

9 Test Run 34



Safety Precautions

Read Safety Precautions Before Installation

Incorrect installation due to ignoring instructions can cause serious damage or injury.

The seriousness of potential damage or injuries is classified as either a **WARNING** or **CAUTION**.



WARNING

This symbol indicates that ignoring instructions may cause death or serious injury.



CAUTION

This symbol indicates that ignoring instructions may cause moderate injury to your person, or damage to your unit or other property.



This symbol indicates that you must never perform the action indicated.



WARNING

- ⊘ **Do not** modify the length of the power supply cord or use an extension cord to power the unit. **Do not** share the electrical outlet with other appliances. Improper or insufficient power supply can cause fire or electrical shock.
- ⊘ When connecting refrigerant piping, do not let substances or gases other than the specified refrigerant enter the unit. The presence of other gases or substances will lower the unit's capacity, and can cause abnormally high pressure in the refrigeration cycle. This can cause explosion and injury.
- ⊘ **Do not** allow children to play with the air conditioner. Children must be supervised around the unit at all times.
 1. Installation must be performed by an authorized dealer or specialist. Defective installation can cause water leakage, electrical shock, or fire.
 2. Installation must be performed according to the installation instructions. Improper installation can cause water leakage, electrical shock, or fire.
(This unit must be installed by a professional according RD 795/2010, RD 1027/2007 and RD 238/2013)
 3. Contact an authorized service technician for repair or maintenance of this unit.
 4. Only use the included accessories, parts, and specified parts for installation. Using non-standard parts can cause water leakage, electrical shock, fire, and can cause the unit to fail.
 5. Install the unit in a firm location that can support the unit's weight. If the chosen location cannot support the unit's weight, or the installation is not done properly, the unit may drop and cause serious injury and damage.
 6. Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer.
 7. The appliance shall be stored in a room without continuously operating ignition sources.
(for example: open flames, an operating gas appliance or an operating heater)
 8. Do not pierce or burn.
 9. Appliance shall be stored in a well ventilated area where the room size corresponds to the room area as specific for operation.
 10. Be aware that refrigerants may not contain an odour.



WARNING

11. For all electrical work, follow all local and national wiring standards, regulations, and the Installation Manual. You must use an independent circuit and single outlet to supply power. Do not connect other appliances to the same outlet. Insufficient electrical capacity or defects in electrical work can cause electrical shock or fire.
12. For all electrical work, use the specified cables. Connect cables tightly, and clamp them securely to prevent external forces from damaging the terminal. Improper electrical connections can overheat and cause fire, and may also cause shock.
13. All wiring must be properly arranged to ensure that the control board cover can close properly. If the control board cover is not closed properly, it can lead to corrosion and cause the connection points on the terminal to heat up, catch fire, or cause electrical shock.
14. In certain functional environments, such as kitchens, server rooms, etc., the use of specially designed air-conditioning units is highly recommended.
15. If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
16. This appliance can be used by children aged from 8 years and above and persons with reduced Physical, sensor or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.



CAUTION

- ⊘ **Do not** install the unit in a location that may be exposed to combustible gas leaks. If combustible gas accumulates around the unit, it may cause fire.
 - ⊘ **Do not** operate your air conditioner in a wet room such as a bathroom or laundry room. Too much exposure to water can cause electrical components to short circuit.
1. The product must be properly grounded at the time of installation, or electrical shock may occur.
 2. Install drainage piping according to the instructions in this manual. Improper drainage may cause water damage to your home and property.
 3. The appliance shall be stored so as to prevent mechanical damage from occurring.
 4. Any person who is involved with working on or breaking into a refrigerant circuit should hold a current valid certificate from an industry-accredited assessment authority, which authorizes their competence to handle refrigerants safely in accordance with an industry recognized assessment specification.

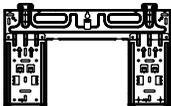
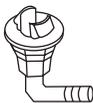
Note about Fluorinated Gases

1. This air-conditioning unit contains fluorinated gases. For specific information on the type of gas and the amount, please refer to the relevant label on the unit itself.
2. Installation, service, maintenance and repair of this unit must be performed by a certified technician.
3. Product uninstallation and recycling must be performed by a certified technician.
4. If the system has a leak-detection system installed, it must be checked for leaks at least every 12 months.
5. When the unit is checked for leaks, proper record-keeping of all checks is strongly recommended.

ACCESORIES

1

The air conditioning system comes with the following accessories. Use all of the installation parts and accessories to install the air conditioner. Improper installation may result in water leakage, electrical shock and fire, or cause the equipment to fail.

Name	Shape	Quantity
Mounting plate		1
Clip anchor		5
Mounting plate fixing screw ST3.9 X 25		5
Remote controller		1
Fixing screw for remote controller holder ST2.9 x 10		2
Remote controller holder		1
Dry battery AAA.LR03		2
Seal		1
Drain joint		

Name	Shape	Quantity
Installation and Owner's manual		1

! WARNING

Appliance shall be stored in a well -ventilated area where the room size corresponds to the room area as specific for operation.

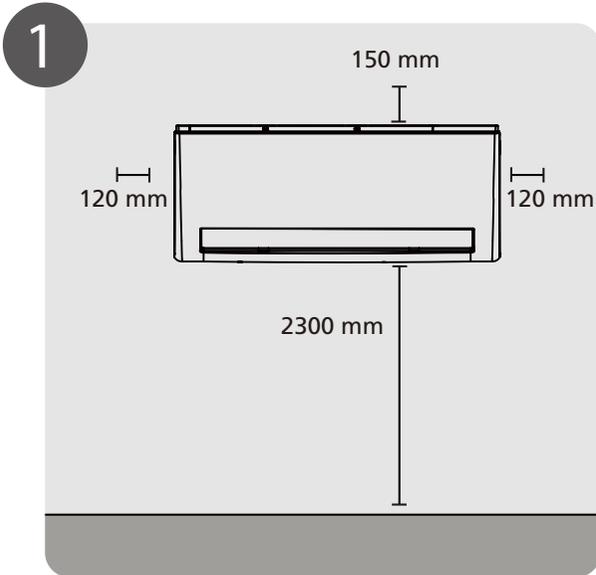
For R32 frigerant models:

Appliance shall be installed, operated and stored in a room with a floor area larger than 4m².

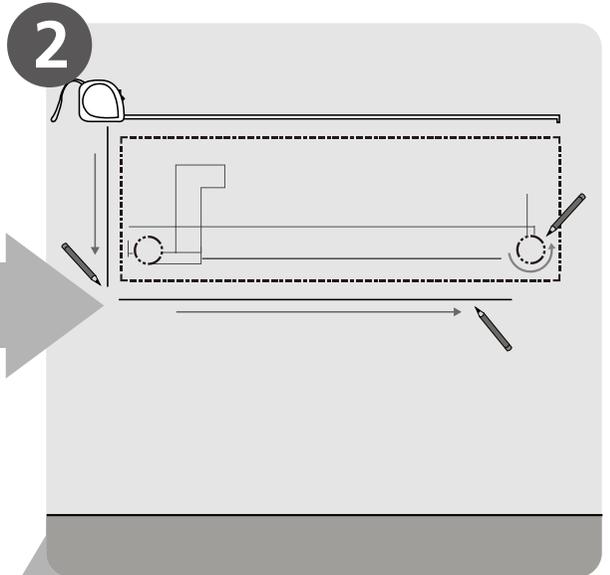
Appliance shall not be installed in an unvertilated space, if that space is smaller than 4m².

INSTALLATION SUMMARY - INDOOR UNIT

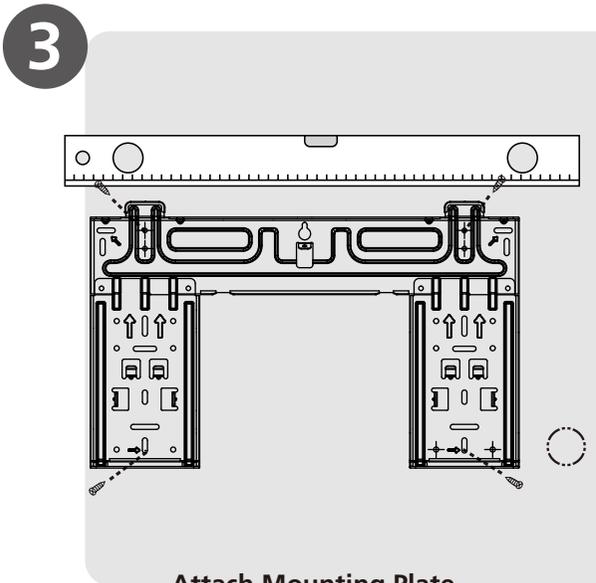
2



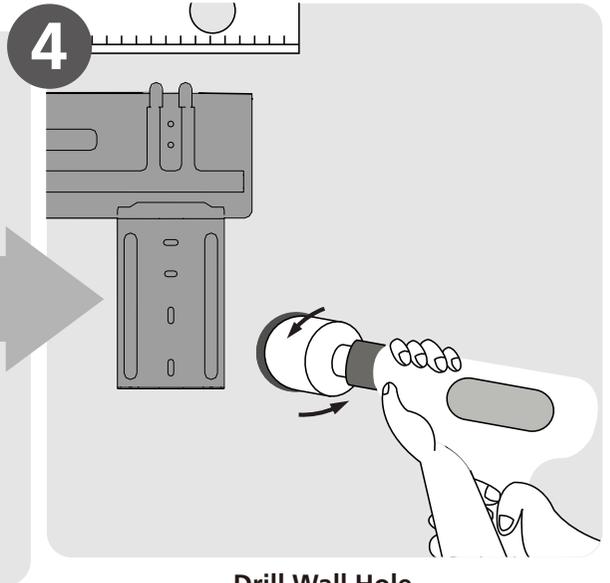
Select Installation Location
(Page 11)



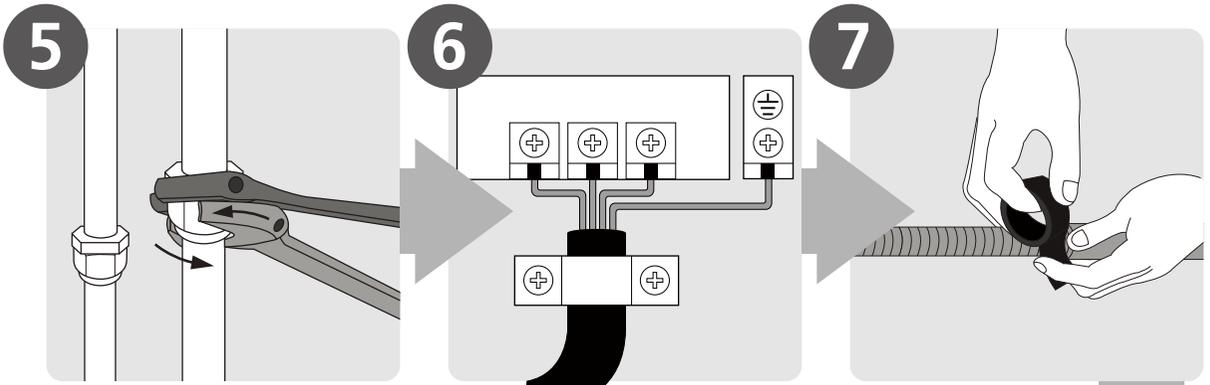
Determine Wall Hole Position
(Page 12)



Attach Mounting Plate
(Page 12)



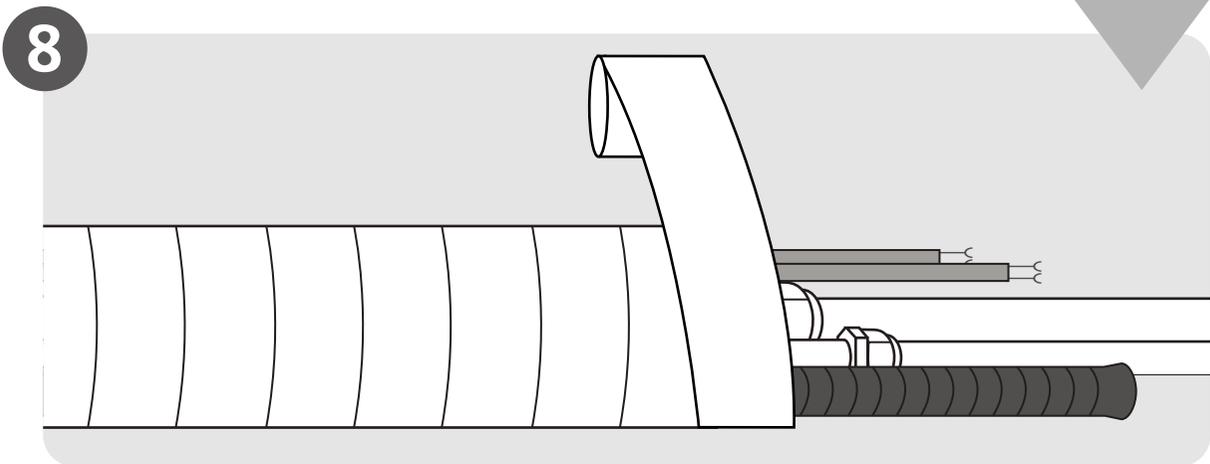
Drill Wall Hole
(Page 12)



Connect Piping
(Page 25)

Connect Wiring
(Page 17)

Prepare Drain Hose
(Page 14)



Wrap Piping and Cable
(Page 18)



Mount Indoor Unit
(Page 18)

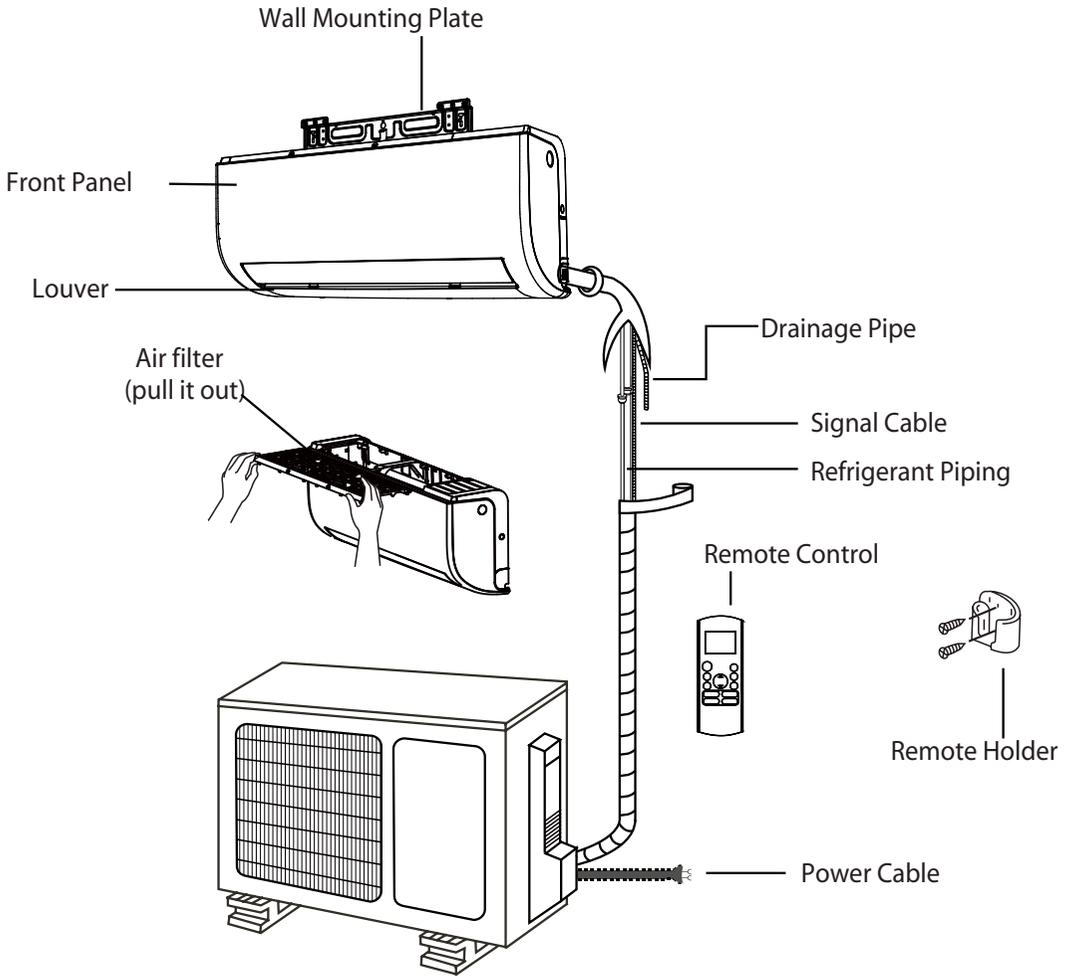


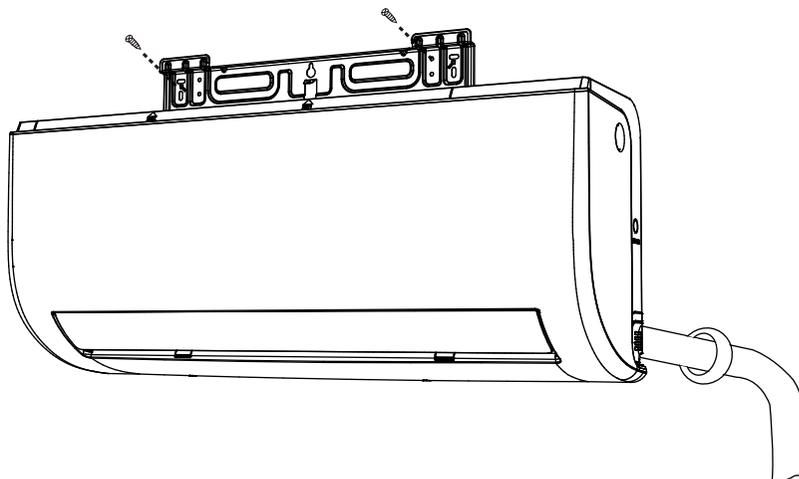
Fig.3.1

NOTE ON ILLUSTRATIONS

Illustrations in this manual are for explanatory purposes. The actual shape of your indoor unit may be slightly different. The actual shape shall prevail.

INDOOR UNIT INSTALLATION

4



Installation Instructions – Indoor Unit

PRIOR TO INSTALLATION

Before installing the indoor unit, refer to the label on the product box to make sure that the model number of the indoor unit matches the model number of the outdoor unit.

Step 1: Select installation location

Before installing the indoor unit, you must choose an appropriate location. The following are standards that will help you choose an appropriate location for the unit.

Proper installation locations meet the following standards:

- Good air circulation
- Convenient drainage
- Noise from the unit will not disturb other people
- Firm and solid—the location will not vibrate
- Strong enough to support the weight of the unit
- A location at least one meter from all other electrical devices (e.g., TV, radio, computer)

DO NOT install unit in the following locations:

- Near any source of heat, steam, or combustible gas
- Near flammable items such as curtains or clothing
- Near any obstacle that might block air circulation
- Near the doorway
- In a location subject to direct sunlight

NOTE ABOUT WALL HOLE:

If there is no fixed refrigerant piping:

While choosing a location, be aware that you should leave ample room for a wall hole (see **Drill wall hole for connective piping** step) for the signal cable and refrigerant piping that connect the indoor and outdoor units. The default position for all piping is the right side of the indoor unit (while facing the unit). However, the unit can accommodate piping to both the left and right.

Refer to the following diagram to ensure proper distance from walls and ceiling:

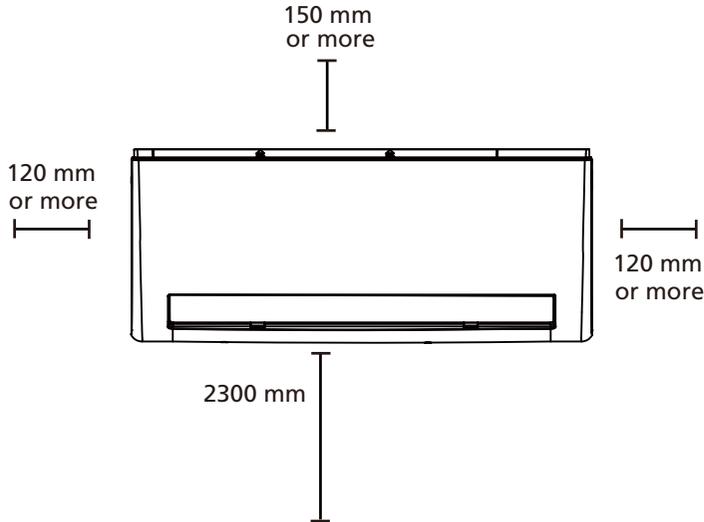


Fig. 4.1

Step 2: Attach mounting plate to wall

The mounting plate is the device on which you will mount the indoor unit.

1. Remove the screw that attaches the mounting plate to the back of the indoor unit.
2. Place the mounting plate against the wall in a location that meets the standards in the **Select Installation Location** step. (See **Mounting Plate Dimensions** for detailed information on mounting plate sizes.)
3. Drill holes for mounting screws in places that:
 - can support the weight of the unit.
 - correspond to screw holes in the mounting plate.
4. Secure the mounting plate to the wall with the screws provided.
5. Make sure that mounting plate is flat against the wall.

NOTE FOR CONCRETE OR BRICK WALLS:

If the wall is made of brick, concrete, or similar material, drill 5mm-diameter (0.2in-diameter) holes in the wall and insert the sleeve anchors provided. Then secure the mounting plate to the wall by tightening the screws directly into the clip anchors.

Step 3: Drill wall hole for connective piping

You must drill a hole in the wall for refrigerant piping, the drainage pipe, and the signal cable that will connect the indoor and outdoor units.

1. Determine the location of the wall hole based on the position of the mounting plate. Refer to **Mounting Plate Dimensions** on the next page to help you determine the optimal position. The wall hole should have a 65mm (2.5in) diameter at least, and at a slightly lower angle to facilitate drainage.
2. Using a 65-mm (2.5in) core drill, drill a hole in the wall. Make sure that the hole is drilled at a slight downward angle, so that the outdoor end of the hole is lower than the indoor end by about 5mm to 7mm (0.2-0.275in). This will ensure proper water drainage. (See **Fig. 4.2**)
3. Place the protective wall cuff in the hole. This protects the edges of the hole and will help seal it when you finish the installation process.

! CAUTION

When drilling the wall hole, make sure to avoid wires, plumbing, and other sensitive components.

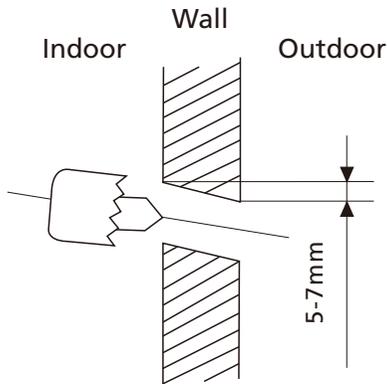
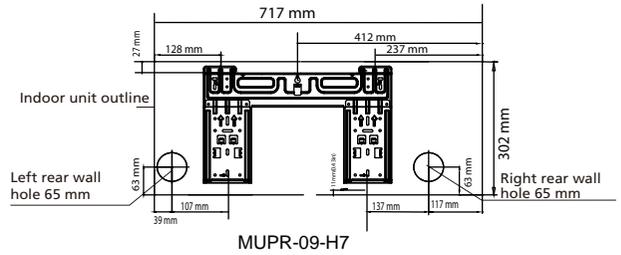
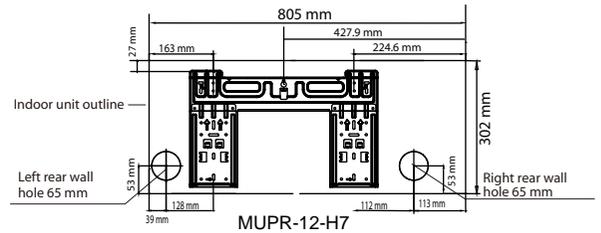


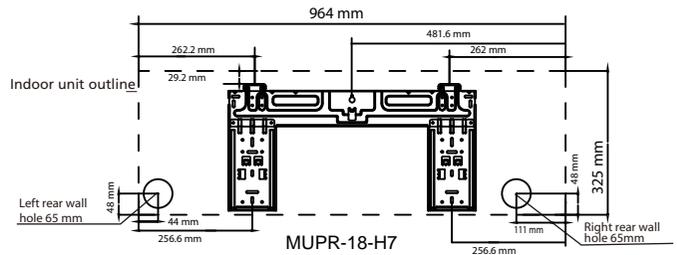
Fig. 4.2



MUPR-09-H7



MUPR-12-H7



MUPR-18-H7

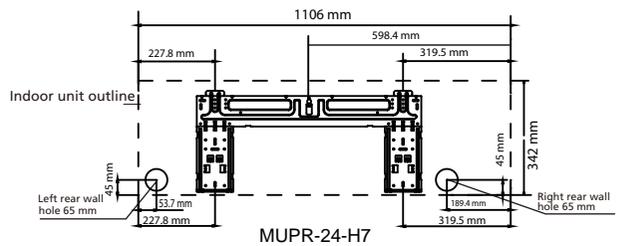


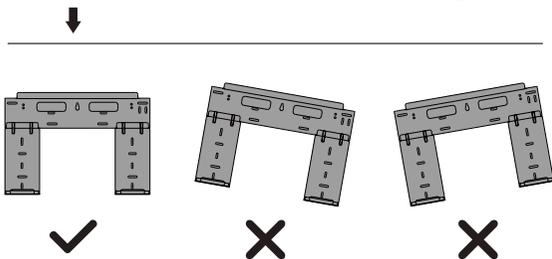
Fig. 4.3

MOUNTING PLATE DIMENSIONS

Different models have different mounting plates. In order to ensure that you have ample room to mount the indoor unit, the diagrams to the right show different types of mounting plates along with the following dimensions:

- Width of mounting plate
- Height of mounting plate
- Width of indoor unit relative to plate
- Height of indoor unit relative to plate
- Recommended position of wall hole (both to the left and right of mounting plate)
- Relative distances between screw holes

Correct orientation of Mounting Plate



Step 4: Prepare refrigerant piping

The refrigerant piping is inside an insulating sleeve attached to the back of the unit. You must prepare the piping before passing it through the hole in the wall. Refer to the **Refrigerant Piping Connection** section of this manual for detailed instructions on pipe flaring and flare torque requirements, technique, etc.

NOTE ON PIPING ANGLE

Refrigerant piping can exit the indoor unit from four different angles:

- Left-hand side
- Left rear
- Right-hand side
- Right rear

Refer to **Fig. 4.4** for details.

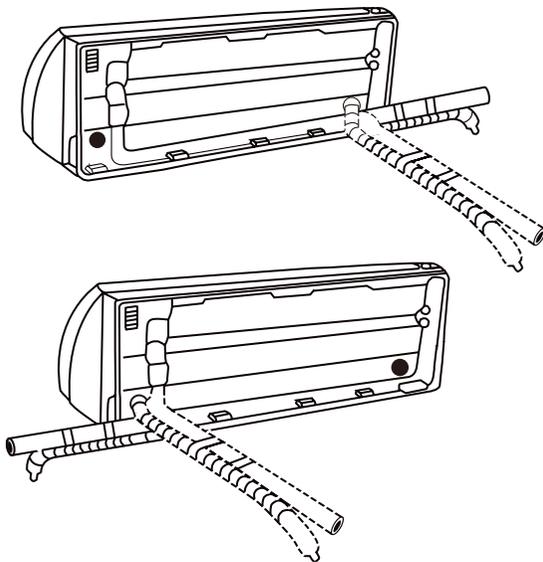


Fig. 4.4

CAUTION

Be extremely careful not to dent or damage the piping while bending them away from the unit. Any dents in the piping will affect the unit's performance.

If refrigerant piping is already embedded in the wall, do the following:

Step 4.1: Hook the indoor unit on the mounting plate:

Keep in mind that the hooks on the mounting plate are smaller than the holes on the back of the unit. If you find that you don't have ample room to connect embedded pipes to the indoor unit, the unit can be adjusted left or right by about 30-50mm, depending on the model. (See Fig.4.5)



Move to left or right

Fig. 4.5

Step 4.2: Prepare refrigerant piping:

1. Disassemble the louver:

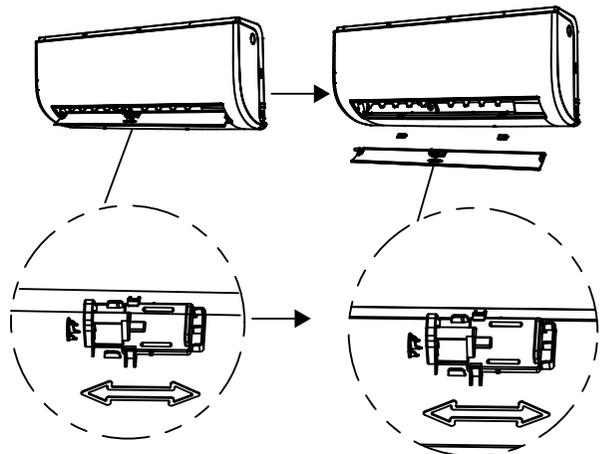


Fig. 4.6

2. Open and fix the position of the panel
 Firstly, unscrew the two screws showed in the picture below, then open the panel, and fix the position of the panel by the latch (see Fig.4.7).

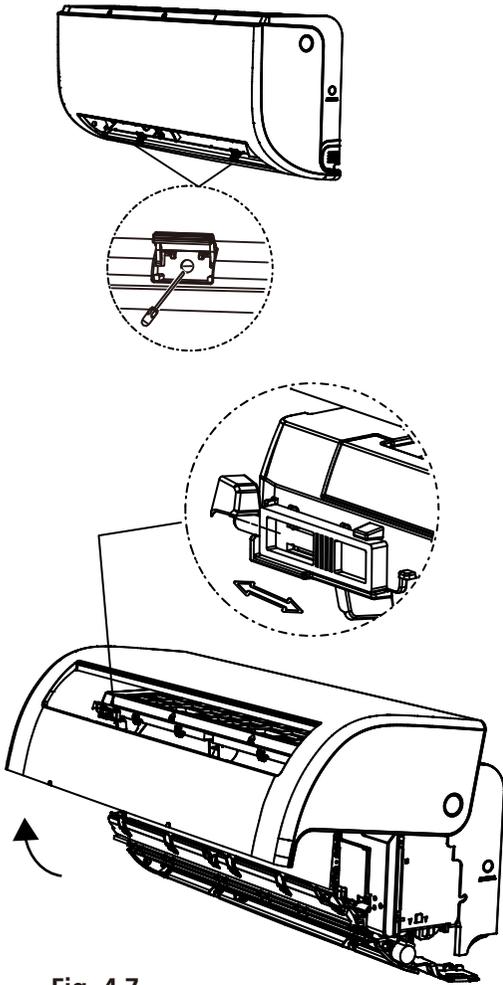


Fig. 4.7

3. Use the holder in the mounting plate to prop up the unit, giving you enough room to connect the refrigerant piping, signal cable, and drain hose.

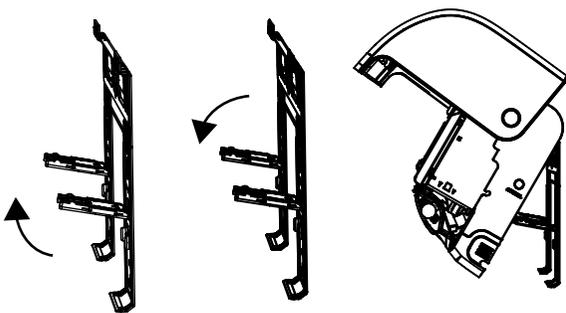


Fig. 4.8

Step 4.3. Connect drain hose and refrigerant piping (refer to **Refrigerant Piping Connection** section of this manual for instructions).

Step 4.4. Keep pipe connection point exposed to perform the leak test (refer to **Electrical Checks and Leak Checks** section of this manual).

Step 4.5. After the leak test, wrap the connection point with insulation tape.

Step 4.6. Remove the bracket or wedge that is propping with insulation tape.

Step 4.7. Using even pressure, push down on the bottom half of the unit. Keep pushing down until the unit snaps onto the hooks along the bottom of the mounting plate.

If there is no refrigerant piping embedded in the wall, do the following:

1. Based on the position of the wall hole relative to the mounting plate, choose the side from which the piping will exit the unit.
2. If the wall hole is behind the unit, keep the knock-out panel in place. If the wall hole is to the side of the indoor unit, remove the plastic knock-out panel from that side of the unit. (See **Fig. 3.3**). This will create a slot through which your piping can exit the unit. Use needle nose pliers if the plastic panel is too difficult to remove by hand.

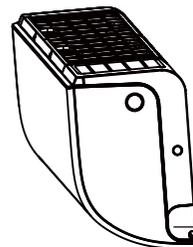


Fig. 3.3

Knock-out Panel

3. Use scissors to cut down the length of the insulating sleeve to reveal about 15cm (6in) of the refrigerant piping. This serves two purposes:
 - To facilitate the **Refrigerant Piping Connection** process
 - To facilitate Gas Leak Checks and enable you to check for dents

4. Connect the indoor unit's refrigerant piping to the connective piping that will join the indoor and outdoor units. Refer to the **Refrigerant Piping Connection** section of this manual for detailed instructions.
5. Based on the position of the wall hole relative to the mounting plate, determine the necessary angle of your piping.
6. Grip the refrigerant piping at the base of the bend.
7. Slowly, with even pressure, bend the piping towards the hole. **Do not** dent or damage the piping during the process.

Step 5: Connect drain hose

By default, the drain hose is attached to the left-hand side of unit (when you're facing the back of the unit). However, it can also be attached to the right-hand side.

1. To ensure proper drainage, attach the drain hose on the same side that your refrigerant piping exits the unit.
2. Attach drain hose extension (purchased separately) to the end of drain hose.
3. Wrap the connection point firmly with Teflon tape to ensure a good seal and to prevent leaks.
4. For the portion of the drain hose that will remain indoors, wrap it with foam pipe insulation to prevent condensation.
5. Remove the air filter and pour a small amount of water into the drain pan to make sure that water flows from the unit smoothly.

NOTE ON DRAIN HOSE PLACEMENT

Make sure to arrange the drain hose according to Fig. 3.5 .

- ⊘ **DO NOT** kink the drain hose.
- ⊘ **DO NOT** create a water trap.
- ⊘ **DO NOT** put the end of drain hose in water or a container that will collect water.

PLUG THE UNUSED DRAIN HOLE

To prevent unwanted leaks you must plug the unused drain hole with the rubber plug provided.

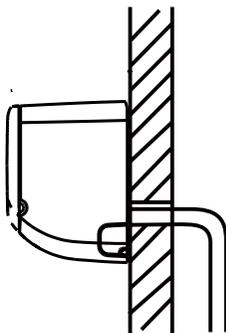


Fig. 3.5

CORRECT
Make sure there are no kinks or dent in drain hose to ensure proper drainage.



NOT CORRECT
Kinks in the drain hose will create water traps.

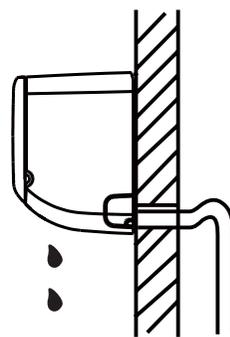


Fig. 3.6

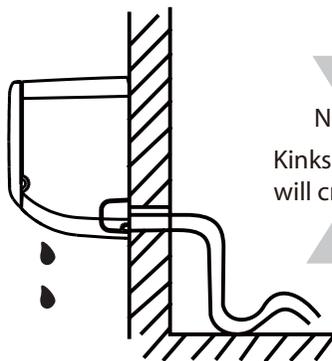


Fig. 3.7

NOT CORRECT
Kinks in the drain hose will create water traps.

NOT CORRECT
Do not place the end of the drain hose in water or in containers that collect water. This will prevent proper drainage.

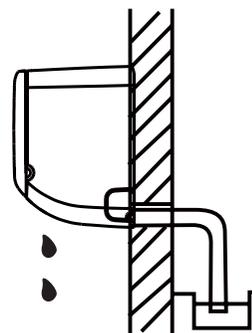


Fig. 3.8



BEFORE PERFORMING ELECTRICAL WORK, READ THESE REGULATIONS

1. All wiring must comply with local and national electrical codes, and must be installed by a licensed electrician.
2. All electrical connections must be made according to the Electrical Connection Diagram located on the side panels of the indoor and outdoor units.
3. If there is a serious safety issue with the power supply, stop work immediately. Explain your reasoning to the client, and refuse to install the unit until the safety issue is properly resolved.
4. Power voltage should be within 90-100% of rated voltage. Insufficient power supply can cause electrical shock or fire.
5. If connecting power to fixed wiring, install a surge protector and main power switch with a capacity of 1.5 times the maximum current of the unit.
6. If connecting power to fixed wiring, a switch or circuit breaker that disconnects all poles and has a contact separation of at least 1/8in (3mm) must be incorporated in the fixed wiring. The qualified technician must use an approved circuit breaker or switch.
7. Only connect the unit to an individual branch circuit outlet. Do not connect another appliance to that outlet.
8. Make sure to properly ground the air conditioner.
9. Every wire must be firmly connected. Loose wiring can cause the terminal to overheat, resulting in product malfunction and possible fire.
10. **Do not** let wires touch or rest against refrigerant tubing, the compressor, or any moving parts within the unit.



WARNING

BEFORE PERFORMING ANY ELECTRICAL OR WIRING WORK, TURN OFF THE MAIN POWER TO THE SYSTEM.

Step 6: Connect signal cable

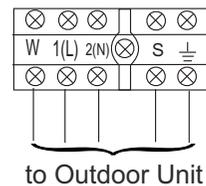
The signal cable enables communication between the indoor and outdoor units. You must first choose the right cable size before preparing it for connection.

Cable Types

- **Power Cable:** H07RN-F
- **Signal Cable:** H07RN-F

Model	Signal Cable (mm ²)
MUPR-09-H7	4 x 2.5 + T
MUPR-12-H7	4 x 2.5 + T
MUPR-18-H7	4 x 2.5 + T
MUPR-24-H7	4 x 4 + T

Indoor unit terminals



CHOOSE THE RIGHT CABLE SIZE

The size of the power supply cable, signal cable, fuse, and switch needed is determined by the maximum current of the unit. The maximum current is indicated on the nameplate located on the side panel of the unit. Refer to this nameplate to choose the right cable, fuse, or switch.

TAKE NOTE OF FUSE SPECIFICATIONS

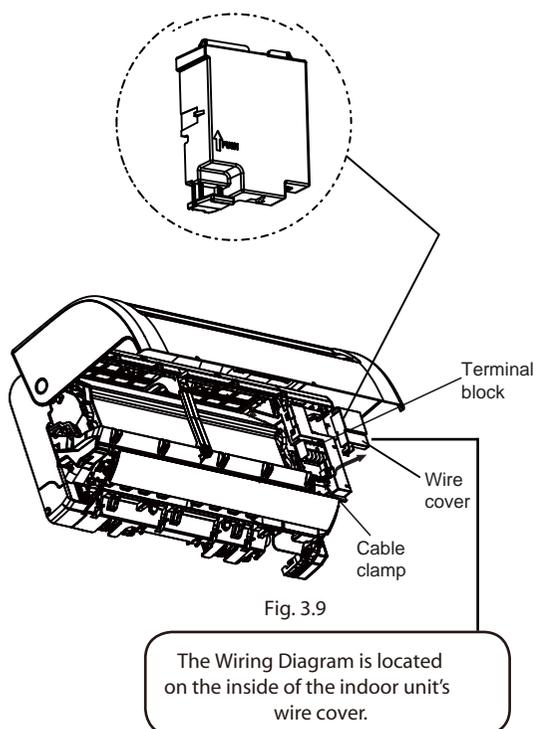
The air conditioner's circuit board (PCB) is designed with a fuse to provide overcurrent protection. The specifications of the fuse are printed on the circuit board, such as: T3.15A/250VAC, T5A/250VAC, etc.

1. Prepare the cable for connection:
 - a. Using wire strippers, strip the rubber jacket from both ends of signal cable to reveal about 15cm (6in) of the wires inside.
 - b. Strip the insulation from the ends of the wires.
 - c. Using wire crimper, crimp u-type lugs on the ends of the wires.

PAY ATTENTION TO LIVE WIRE

While crimping wires, make sure you clearly distinguish the Live ("L") Wire from other wires.

2. Open front panel of the indoor unit by loosen the screws according to picture Fig.4.7, which provide big space for wiring connection.
3. Open the wire box cover to connect the cable.

**WARNING**

ALL WIRING MUST PERFORMED STRICTLY IN ACCORDANCE WITH THE WIRING DIAGRAM LOCATED ON THE INSIDE OF THE INDOOR UNIT'S WIRE COVER.

4. Unscrew the cable clamp below the terminal block and place it to the side.
5. Facing the back of the unit, remove the plastic panel on the bottom left-hand side.
6. Feed the signal wire through this slot, from the back of the unit to the front.
7. Facing the front of the unit, match the wire colors with the labels on the terminal block, connect the u-lug and and firmly screw each wire to its corresponding terminal.

CAUTION

DO NOT MIX UP LIVE AND NULL WIRES

This is dangerous, and can cause the air conditioning unit to malfunction.

8. After checking to make sure every connection is secure, use the cable clamp to fasten the signal cable to the unit. Screw the cable clamp down tightly.
9. Replace the wire cover on the front of the unit, and the plastic panel on the back.

NOTE ABOUT WIRING

THE WIRING CONNECTION PROCESS MAY DIFFER SLIGHTLY BETWEEN UNITS.

Step 7: Wrap piping and cables

Before passing the piping, drain hose, and the signal cable through the wall hole, you must bundle them together to save space, protect them, and insulate them.

1. Bundle the drain hose, refrigerant pipes, and signal cable according to **Fig. 3.12**.

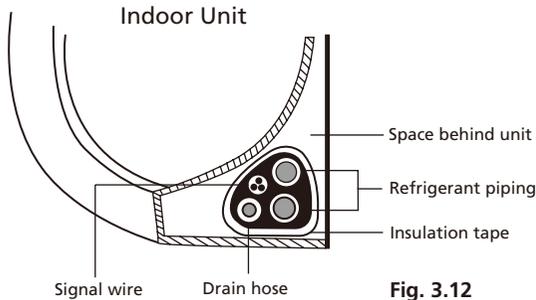


Fig. 3.12

DRAIN HOSE MUST BE ON BOTTOM

Make sure that the drain hose is at the bottom of the bundle. Putting the drain hose at the top of the bundle can cause the drain pan to overflow, which can lead to fire or water damage.

DO NOT INTERTWINE SIGNAL CABLE WITH OTHER WIRES

While bundling these items together, do not intertwine or cross the signal cable with any other wiring.

2. Using adhesive vinyl tape, attach the drain hose to the underside of the refrigerant pipes.
3. Using insulation tape, wrap the signal wire, refrigerant pipes, and drain hose tightly together. Double-check that all items are bundled in accordance with **Fig. 3.12**.

DO NOT WRAP ENDS OF PIPING

When wrapping the bundle, keep the ends of the piping unwrapped. You need to access them to test for leaks at the end of the installation process (refer to **Electrical Checks and Leak Checks** section of this manual).

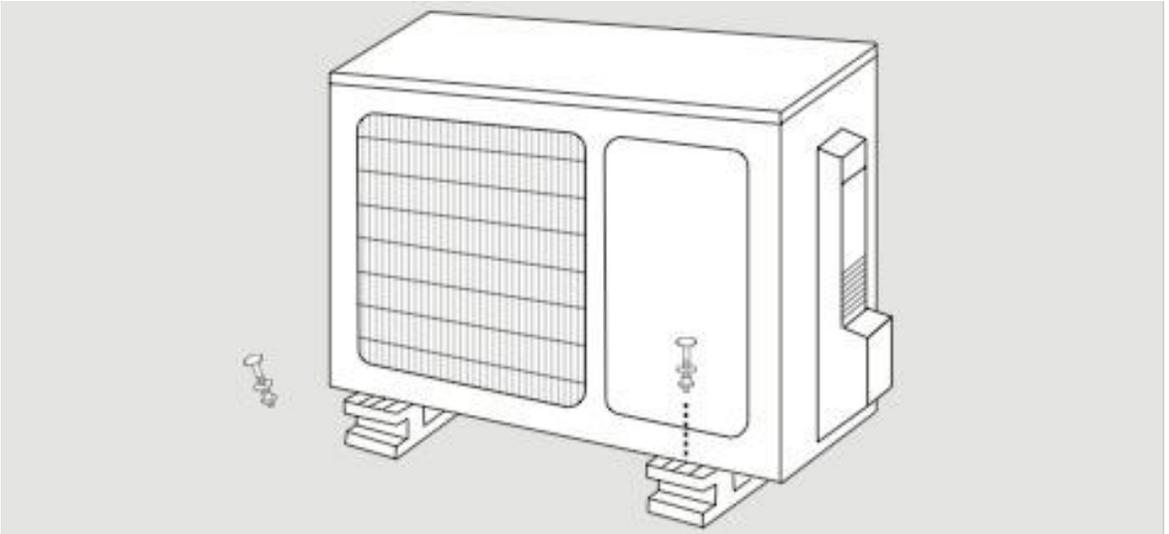
Step 8: Mount indoor unit

If you installed new connective piping to the outdoor unit, do the following:

1. If you have already passed the refrigerant piping through the hole in the wall, proceed to Step 4.
2. Otherwise, double-check that the ends of the refrigerant pipes are sealed to prevent dirt or foreign materials from entering the pipes.
3. Slowly pass the wrapped bundle of refrigerant pipes, drain hose, and signal wire through the hole in the wall.
4. Hook the top of the indoor unit on the upper hook of the mounting plate.
5. Check that unit is hooked firmly on mounting by applying slight pressure to the left and right-hand sides of the unit. The unit should not jiggle or shift.
6. Using even pressure, push down on the bottom half of the unit. Keep pushing down until the unit snaps onto the hooks along the bottom of the mounting plate.
7. Again, check that the unit is firmly mounted by applying slight pressure to the left and the right-hand sides of the unit.

OUTDOOR UNIT INSTALLATION

5



Installation Instructions – Outdoor Unit

Step 1: Select installation location

Before installing the outdoor unit, you must choose an appropriate location. The following are standards that will help you choose an appropriate location for the unit.

Proper installation locations meet the following standards:

- ☑ Meets all spatial requirements shown in Installation Space Requirements (Fig. 4.1)
- ☑ Good air circulation and ventilation
- ☑ Firm and solid—the location can support the unit and will not vibrate
- ☑ Noise from the unit will not disturb others
- ☑ Protected from prolonged periods of direct sunlight or rain

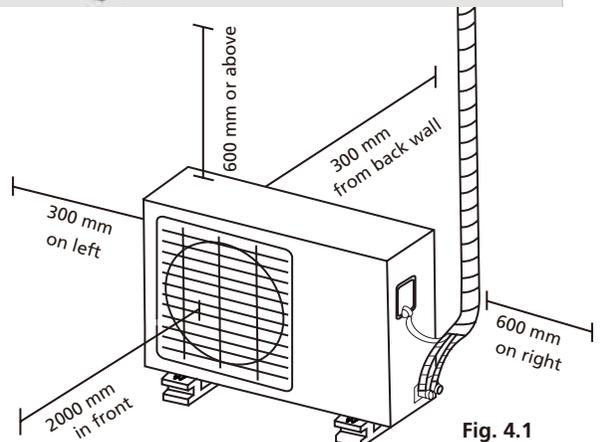


Fig. 4.1

DO NOT install unit in the following locations:

- ⊘ Near an obstacle that will block air inlets and outlets
- ⊘ Near a public street, crowded areas, or where noise from the unit will disturb others
- ⊘ Near animals or plants that will be harmed by hot air discharge
- ⊘ Near any source of combustible gas
- ⊘ In a location that is exposed to large amounts of dust
- ⊘ In a location exposed to a excessive amounts of salty air

SPECIAL CONSIDERATIONS FOR EXTREME WEATHER

If the unit is exposed to heavy wind:

Install unit so that air outlet fan is at a 90° angle to the direction of the wind. If needed, build a barrier in front of the unit to protect it from extremely heavy winds.

See **Fig. 4.2** and **Fig. 4.3** below.

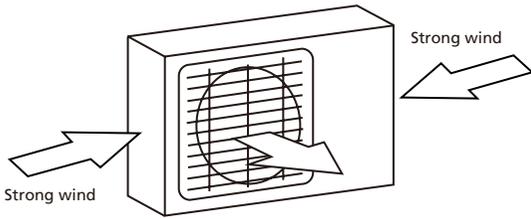


Fig. 4.2

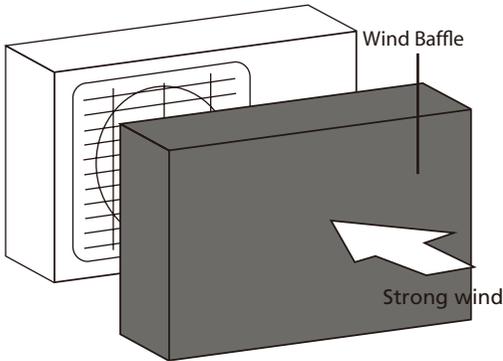


Fig. 4.3

If the unit is frequently exposed to heavy rain or snow:

Build a shelter above the unit to protect it from the rain or snow. Be careful not to obstruct air flow around the unit.

If the unit is frequently exposed to salty air (seaside):

Use outdoor unit that is specially designed to resist corrosion.

Step 2: Install drain joint

Heat pump units require a drain joint. Before bolting the outdoor unit in place, you must install the drain joint at the bottom of the unit. Note that there are two different types of drain joints depending on the type of outdoor unit.

If the drain joint comes with a rubber seal (see Fig. 4.4 - A), do the following:

1. Fit the rubber seal on the end of the drain joint that will connect to the outdoor unit.
2. Insert the drain joint into the hole in the base pan of the unit.
3. Rotate the drain joint 90° until it clicks in place facing the front of the unit.
4. Connect a drain hose extension (not included) to the drain joint to redirect water from the unit during heating mode.

If the drain joint doesn't come with a rubber seal (see Fig. 4.4 - B), do the following:

1. Insert the drain joint into the hole in the base pan of the unit. The drain joint will click in place.
2. Connect a drain hose extension (not included) to the drain joint to redirect water from the unit during heating mode.

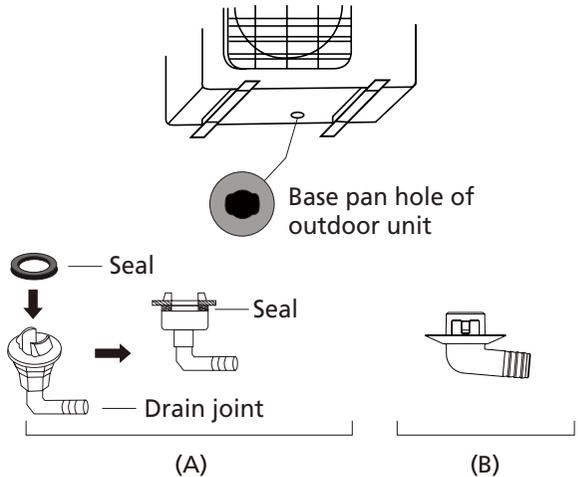


Fig. 4.4

! IN COLD CLIMATES

In cold climates, make sure that the drain hose is as vertical as possible to ensure swift water drainage. If water drains too slowly, it can freeze in the hose and flood the unit.

Step 3: Anchor outdoor unit

The outdoor unit can be anchored to the ground or to a wall-mounted bracket.

UNIT MOUNTING DIMENSIONS

The following is a list of different outdoor unit sizes and the distance between their mounting feet.

Prepare the installation base of the unit according to the dimensions below.

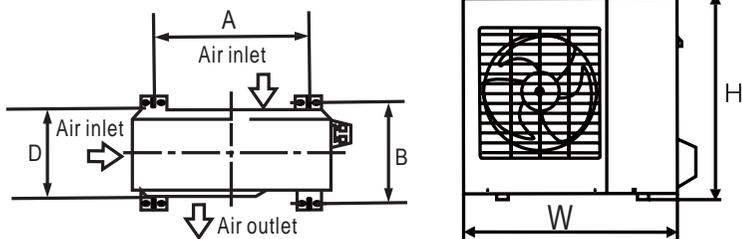


Fig. 4.5

Model	Outdoor Unit Dimensions (mm)	Mounting Dimensions	
	W x H x D	Distance A (mm)	Distance B (mm)
MUPR-09-H7	770 x 555 x 300	487	298
MUPR-12-H7	800 x 554 x 333	514	340
MUPR-18-H7	800 x 554 x 333	514	340
MUPR-24-H7	845 x 702 x 363	540	350

Outdoor Unit Installation

If you will install the unit on the ground or on a concrete mounting platform, do the following:

1. Mark the positions for four expansion bolts based on dimensions in the Unit Mounting Dimensions chart.
2. Pre-drill holes for expansion bolts.
3. Clean concrete dust away from holes.
4. Place a nut on the end of each expansion bolt.
5. Hammer expansion bolts into the pre-drilled holes.
6. Remove the nuts from expansion bolts, and place outdoor unit on bolts.
7. Put washer on each expansion bolt, then replace the nuts.
8. Using a wrench, tighten each nut until snug.

! WARNING
WHEN DRILLING INTO CONCRETE, EYE PROTECTION IS RECOMMENDED AT ALL TIMES.

If you will install the unit on a wall-mounted bracket, do the following:

CAUTION

Before installing a wall-mounted unit, make sure that the wall is made of solid brick, concrete, or of similarly strong material. **The wall must be able to support at least four times the weight of the unit.**

1. Mark the position of bracket holes based on dimensions in the Unit Mounting Dimensions chart.
2. Pre-drill the holes for the expansion bolts.
3. Clean dust and debris away from holes.
4. Place a washer and nut on the end of each expansion bolt.
5. Thread expansion bolts through holes in mounting brackets, put mounting brackets in position, and hammer expansion bolts into the wall.
6. Check that the mounting brackets are level.
7. Carefully lift unit and place its mounting feet on brackets.
8. Bolt the unit firmly to the brackets.

TO REDUCE VIBRATIONS OF WALL-MOUNTED UNIT

If allowed, you can install the wall-mounted unit with rubber gaskets to reduce vibrations and noise.

Step 4: Connect signal and power cables

The outside unit's terminal block is protected by an electrical wiring cover on the side of the unit. A comprehensive wiring diagram is printed on the inside of the wiring cover.

BEFORE PERFORMING ELECTRICAL WORK, READ THESE REGULATIONS

1. All wiring must comply with local and national electrical codes, and must be installed by a licensed electrician.
2. All electrical connections must be made according to the Electrical Connection Diagram located on the side panels of the indoor and outdoor units.
3. If there is a serious safety issue with the power supply, stop work immediately. Explain your reasoning to the client, and refuse to install the unit until the safety issue is properly resolved.
4. Power voltage should be within 90-100% of rated voltage. Insufficient power supply can cause electrical shock or fire.
5. If connecting power to fixed wiring, install a surge protector and main power switch with a capacity of 1.5 times the maximum current of the unit.
6. If connecting power to fixed wiring, a switch or circuit breaker that disconnects all poles and has a contact separation of at least 1/8in (3mm) must be incorporated in the fixed wiring. The qualified technician must use an approved circuit breaker or switch.
7. Only connect the unit to an individual branch circuit outlet. Do not connect another appliance to that outlet.
8. Make sure to properly ground the air conditioner.
9. Every wire must be firmly connected. Loose wiring can cause the terminal to overheat, resulting in product malfunction and possible fire.
10. **Do not** let wires touch or rest against refrigerant tubing, the compressor, or any moving parts within the unit.

WARNING

BEFORE PERFORMING ANY ELECTRICAL OR WIRING WORK, TURN OFF THE MAIN POWER TO THE SYSTEM.

1. Prepare the cable for connection:

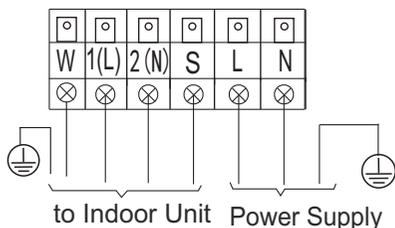
USE THE RIGHT CABLE

Cable Types

- **Power Cable:** H07RN-F
- **Signal Cable:** H07RN-F

Model	Power Cable (mm ²)
MUPR-09-H7	2 x 2.5 + T
MUPR-12-H7	2 x 2.5 + T
MUPR-18-H7	2 x 2.5 + T
MUPR-24-H7	2 x 4 + T

Outdoor unit terminals



CHOOSE THE RIGHT CABLE SIZE

The size of the power supply cable, signal cable, fuse, and switch needed is determined by the maximum current of the unit. The maximum current is indicated on the nameplate located on the side panel of the unit. Refer to this nameplate to choose the right cable, fuse, or switch.

- Using wire strippers, strip the rubber jacket from both ends of cable to reveal about 15cm (6in) of the wires inside.
- Strip the insulation from the ends of the wires.
- Using a wire crimper, crimp u-lugs on the ends of the wires.

PAY ATTENTION TO LIVE WIRE

While crimping wires, make sure you clearly distinguish the Live ("L") Wire from other wires.

WARNING

ALL WIRING MUST PERFORMED STRICTLY IN ACCORDANCE WITH THE WIRING DIRGRAM LOCATED INSIDE THE OUTDOOR UNIT'S WIRE COVER.

- Unscrew the electrical wiring cover and remove it.
- Unscrew the cable clamp below the terminal block and place it to the side.
- Match the wire colors/labels with the labels on the terminal block, and firmly screw the u-lug of each wire to its corresponding terminal.
- After checking to make sure every connection is secure, loop the wires around to prevent rain water from flowing into the terminal.
- Using the cable clamp, fasten the cable to the unit. Screw the cable clamp down tightly.
- Insulate unused wires with PVC electrical tape. Arrange them so that they do not touch any electrical or metal parts.
- Replace the wire cover on the side of the unit, and screw it in place.

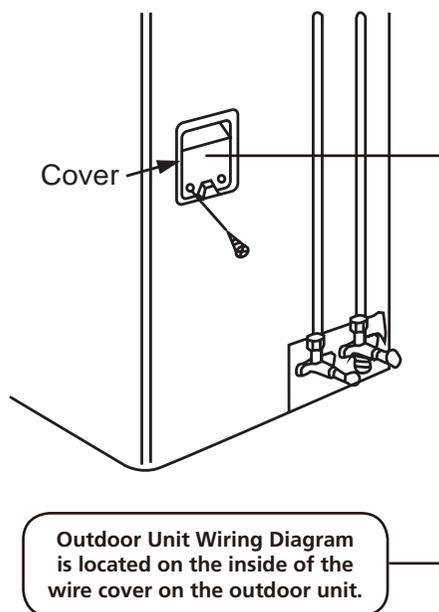
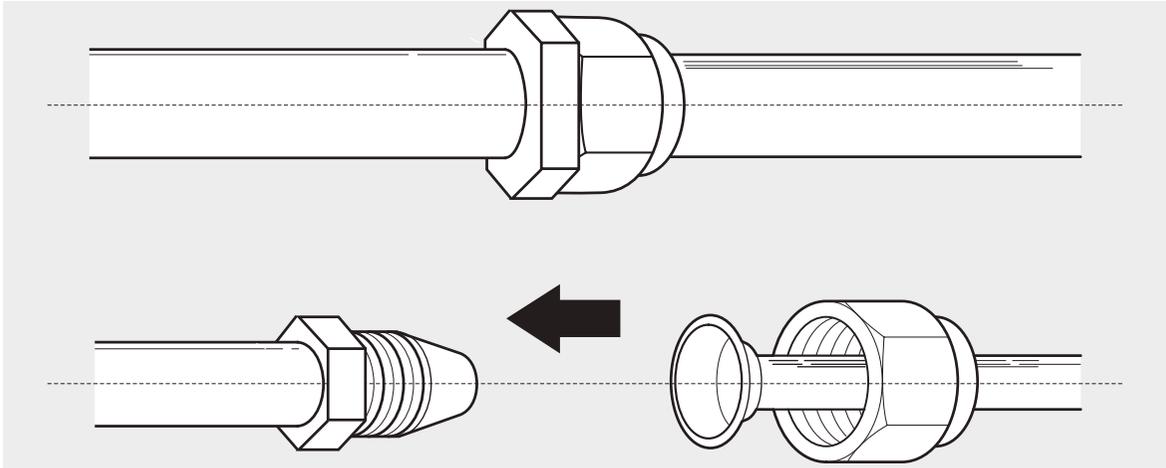


Fig. 4.6

REFRIGERANT PIPING CONNECTION

6



Pipe Length and Additional Charge

The length of refrigerant piping will affect the performance and energy efficiency of the unit. Nominal efficiency is tested on units with a pipe length of 5 meters.

Refer to the table below for pipes requirements:

Pipes requirements (R32 refrigerant)

Model	Pipes		Max. Length (m)	Drop Height (m)	Refrigerant preload (m)	Additional refrigerant (g/m)
	Liquid	Gas				
MUPR-09-H7	1/4"	3/8"	25	10	5	12
MUPR-12-H7	1/4"	3/8"	25	10	5	12
MUPR-18-H7	1/4"	1/2"	30	20	5	12
MUPR-24-H7	3/8"	5/8"	50	25	5	24

When the outdoor unit is located more high than the indoor unit, and the the drop height is more than 5 meters, you must install an oil trap in the gas line every 5 or 7 meters.

The minimum pipe length is 2m.

Connection Instructions – Refrigerant Piping

Step 1: Cut pipes

When preparing refrigerant pipes, take extra care to cut and flare them properly. This will ensure efficient operation and minimize the need for future maintenance.

1. Measure the distance between the indoor and outdoor units.

2. Using a pipe cutter, cut the pipe a little longer than the measured distance.
3. Make sure that the pipe is cut at a perfect 90° angle. Refer to **Fig. 5.1** for bad cut examples.

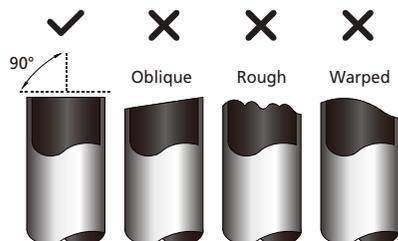


Fig. 5.1



DO NOT DEFORM PIPE WHILE CUTTING

Be extra careful not to damage, dent, or deform the pipe while cutting. This will drastically reduce the heating efficiency of the unit.

Step 2: Remove burrs

Burrs can affect the air-tight seal of refrigerant piping connection. They must be completely removed.

1. Hold the pipe at a downward angle to prevent burrs from falling into the pipe.
2. Using a reamer or deburring tool, remove all burrs from the cut section of the pipe.

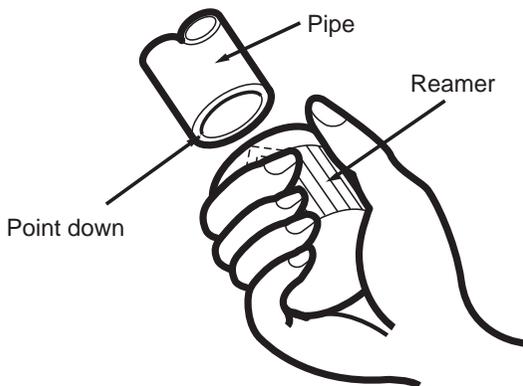


Fig. 5.2

Step 3: Flare pipe ends

Proper flaring is essential to achieve an airtight seal.

1. After removing burrs from cut pipe, seal the ends with PVC tape to prevent foreign materials from entering the pipe.
2. Sheath the pipe with insulating material.
3. Place flare nuts on both ends of pipe. Make sure they are facing in the right direction, because you can't put them on or change their direction after flaring. See **Fig. 5.3**.

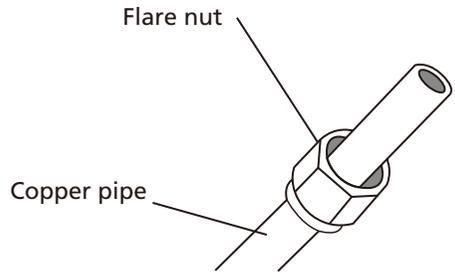


Fig. 5.3

4. Remove PVC tape from ends of pipe when ready to perform flaring work.
5. Clamp flare form on the end of the pipe. The end of the pipe must extend beyond the edge of the flare form in accordance with the dimensions shown in the table below.

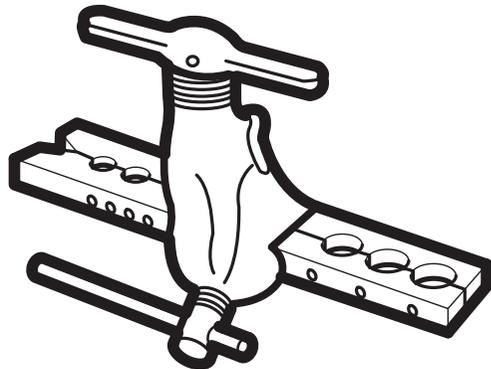


Fig. 5.4

PIPING EXTENSION BEYOND FLARE FORM

Outer Diameter of Pipe (mm)	A (mm)	
	Min.	Max.
Ø 6.35 (Ø 0.25")	0.7 (0.0275")	1.3 (0.05")
Ø 9.52 (Ø 0.375")	1.0 (0.04")	1.6 (0.063")
Ø 12.7 (Ø 0.5")	1.0 (0.04")	1.8 (0.07")
Ø 16 (Ø 0.63")	2.0 (0.078")	2.2 (0.086")

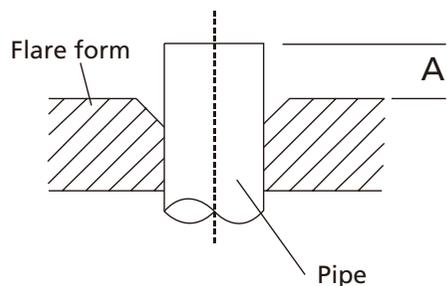


Fig. 5.5

6. Place flaring tool onto the form.
7. Turn the handle of the flaring tool clockwise until the pipe is fully flared.
8. Remove the flaring tool and flare form, then inspect the end of the pipe for cracks and even flaring.

Step 4: Connect pipes

When connecting refrigerant pipes, be careful not to use excessive torque or to deform the piping in any way. You should first connect the low-pressure pipe, then the high-pressure pipe.

MINIMUM BEND RADIUS

When bending connective refrigerant piping, the minimum bending radius is 10cm. See Fig 5.6.

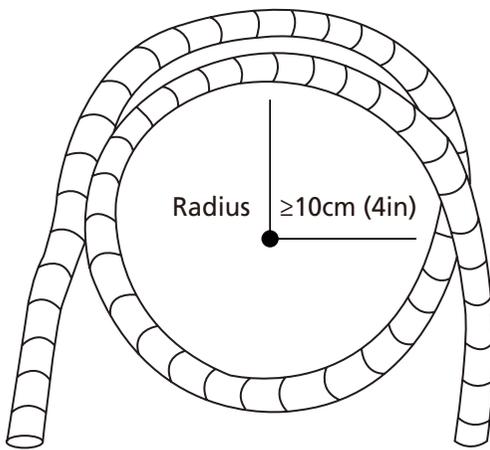


Fig. 5.6

Instructions for Connecting Piping to Indoor Unit

1. Align the center of the two pipes that you will connect. See Fig. 5.7.

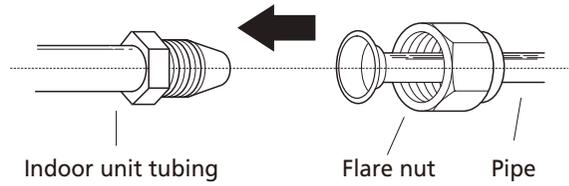


Fig. 5.7

2. Tighten the flare nut as tightly as possible by hand.
3. Using a spanner, grip the nut on the unit tubing.
4. While firmly gripping the nut on the unit tubing, use a torque wrench to tighten the flare nut according to the torque values in the **Torque Requirements** table below. Loosen the flaring nut slightly, then tighten again.

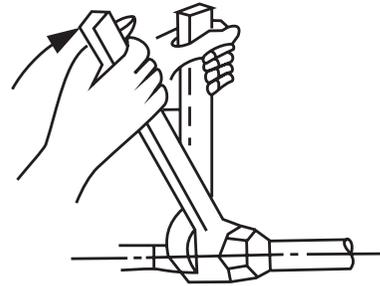


Fig. 5.8

TORQUE REQUIREMENTS

Outer Diameter of Pipe (mm)	Tightening Torque (N•cm)	Add. Tightening Torque (N•cm)
Ø 6.35 (Ø 0.25")	1,500 (11lb • ft)	1,600 (11.8lb • ft)
Ø 9.52 (Ø 0.375")	2,500 (18.4lb • ft)	2,600 (19.18lb • ft)
Ø 12.7 (Ø 0.5")	3,500 (25.8lb•ft)	3,600 (26.55lb•ft)
Ø 16 (Ø 0.63")	4,500 (33.19lb•ft)	4,700 (34.67lb•ft)

! DO NOT USE EXCESSIVE TORQUE

Excessive force can break the nut or damage the refrigerant piping. You must not exceed torque requirements shown in the table above.

Refrigerant Piping Connection

Instructions for Connecting Piping to Outdoor Unit

1. Unscrew the cover from the packed valve on the side of the outdoor unit. (See **Fig. 5.9**)

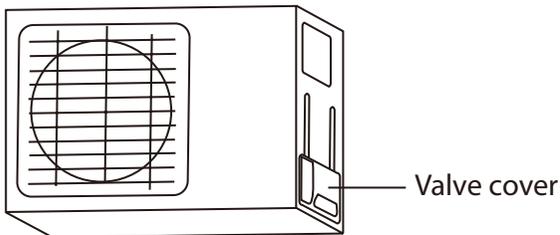


Fig. 5.9

2. Remove protective caps from ends of valves.
3. Align flared pipe end with each valve, and tighten the flare nut as tightly as possible by hand.
4. Using a spanner, grip the body of the valve. Do not grip the nut that seals the service valve. (See **Fig. 5.10**)

! USE SPANNER TO GRIP MAIN BODY OF VALVE

Torque from tightening the flare nut can snap off other parts of valve.

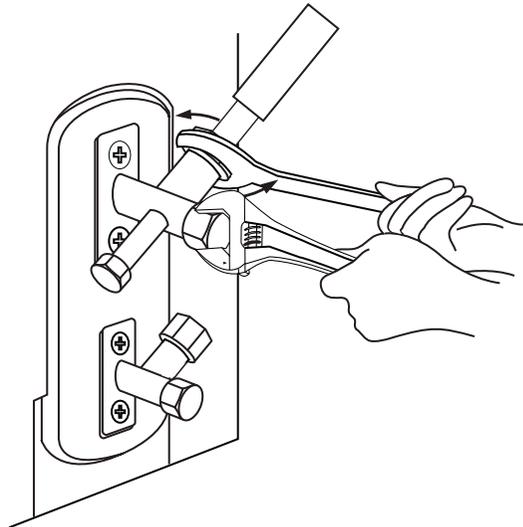
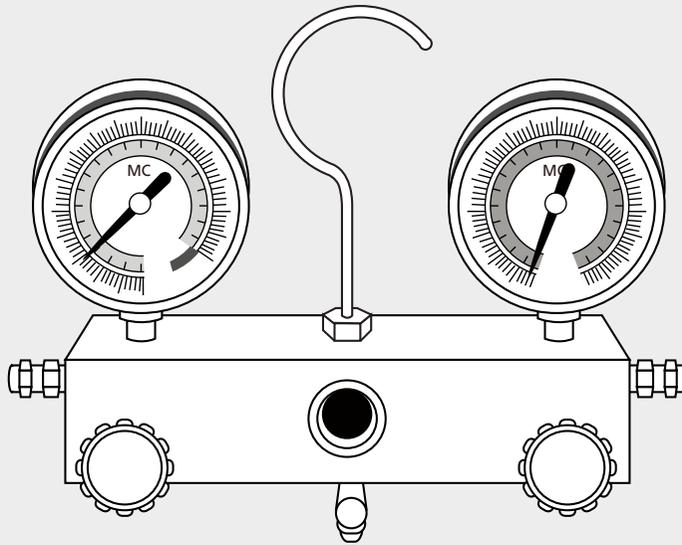


Fig. 5.10

5. While firmly gripping the body of the valve, use a torque wrench to tighten the flare nut according to the correct torque values.
6. Loosen the flaring nut slightly, then tighten again.
7. Repeat Steps 3 to 6 for the remaining pipe.

AIR EVACUATION

7



Preparations and Precautions

Air and foreign matter in the refrigerant circuit can cause abnormal rises in pressure, which can damage the air conditioner, reduce its efficiency, and cause injury. Use a vacuum pump and manifold gauge to evacuate the refrigerant circuit, removing any non-condensable gas and moisture from the system.

Evacuation should be performed upon initial installation and when unit is relocated.

BEFORE PERFORMING EVACUATION

- ☑ Check to make sure that both high-pressure and low-pressure pipes between the indoor and outdoor units are connected properly in accordance with the Refrigerant Piping Connection section of this manual.
- ☑ Check to make sure all wiring is connected properly.

Evacuation Instructions

Before using the manifold gauge and vacuum pump, read their operation manuals to familiarize yourself with how to use them properly.

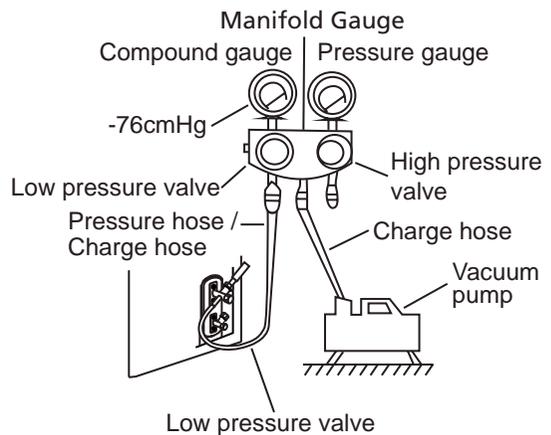


Fig. 6.1

1. Connect the charge hose of the manifold gauge to service port on the outdoor unit's low pressure valve.
2. Connect another charge hose from the manifold gauge to the vacuum pump.

3. Open the Low Pressure side of the manifold gauge. Keep the High Pressure side closed.
4. Turn on the vacuum pump to evacuate the system.
5. Run the vacuum for at least 15 minutes, or until the Compound Meter reads -76cmHG (-10⁵Pa).
6. Close the Low Pressure side of the manifold gauge, and turn off the vacuum pump.
7. Wait for 5 minutes, then check that there has been no change in system pressure.
8. If there is a change in system pressure, refer to Gas Leak Check section for information on how to check for leaks. If there is no change in system pressure, unscrew the cap from the packed valve (high pressure valve).
9. Insert hexagonal wrench into the packed valve (high pressure valve) and open the valve by turning the wrench in a 1/4 counterclockwise turn. Listen for gas to exit the system, then close the valve after 5 seconds.
10. Watch the Pressure Gauge for one minute to make sure that there is no change in pressure. The Pressure Gauge should read slightly higher than atmospheric pressure.

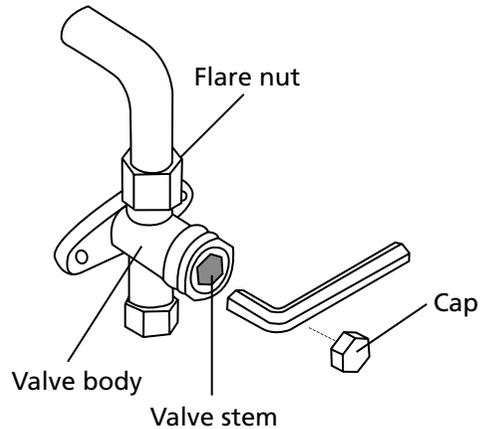


Fig. 6.2

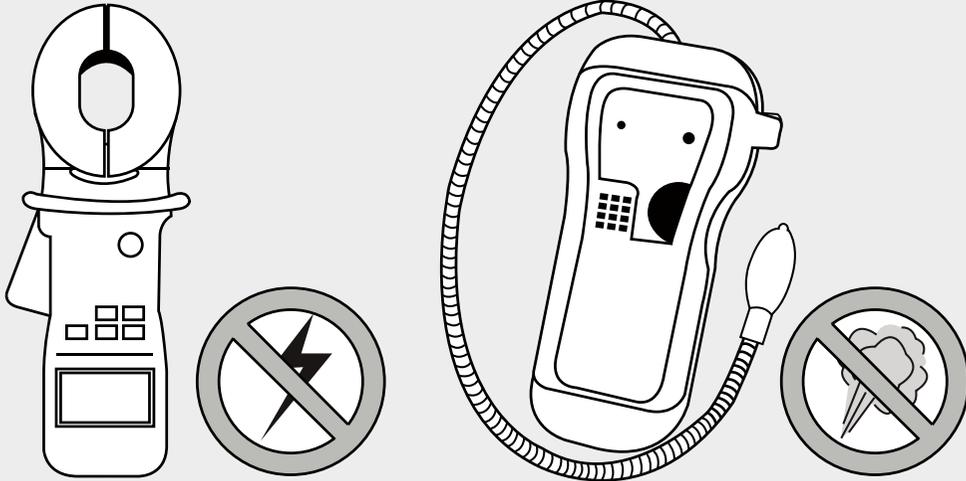
11. Remove the charge hose from the service port.
12. Using hexagonal wrench, fully open both the high pressure and low pressure valves.
13. Tighten valve caps on all three valves (service port, high pressure, low pressure) by hand. You may tighten it further using a torque wrench if needed.

! OPEN VALVE STEMS GENTLY

When opening valve stems, turn the hexagonal wrench until it hits against the stopper. Do not try to force the valve to open further.

ELECTRICAL AND GAS LEAK CHECKS

8



Electrical Safety Checks

After installation, confirm that all electrical wiring is installed in accordance with local and national regulations, and according to the Installation Manual.

BEFORE TEST RUN

Check Grounding Work

Measure grounding resistance by visual detection and with grounding resistance tester. Grounding resistance must be less than 4.

DURING TEST RUN

Check for Electrical Leakage

During the **Test Run**, use an electroprobe and multimeter to perform a comprehensive electrical leakage test.

If electrical leakage is detected, turn off the unit immediately and call a licensed electrician to find and resolve the cause of the leakage.



WARNING – RISK OF ELECTRIC SHOCK

ALL WIRING MUST COMPLY WITH LOCAL AND NATIONAL ELECTRICAL CODES, AND MUST BE INSTALLED BY A LICENSED ELECTRICIAN.

Gas Leak Checks

There are two different methods to check for gas leaks.

Soap and Water Method

Using a soft brush, apply soapy water or liquid detergent to all pipe connection points on the indoor unit and outdoor unit. The presence of bubbles indicates a leak.

Leak Detector Method

If using leak detector, refer to the device's operation manual for proper usage instructions.

AFTER PERFORMING GAS LEAK CHECKS

After confirming that the all pipe connection points **DO NOT** leak, replace the valve cover on the outside unit.

TEST RUN

9

Before Test Run

Only perform test run after you have completed the following steps:

- **Electrical Safety Checks** – Confirm that the unit's electrical system is safe and operating properly
- **Gas Leak Checks** – Check all flare nut connections and confirm that the system is not leaking
- Confirm that gas and liquid (high and low pressure) valves are fully open

Test Run Instructions

You should perform the **Test Run** for at least 30 minutes.

1. Connect power to the unit.
2. Press the **ON/OFF** button on the remote controller to turn it on.
3. Press the **MODE** button to scroll through the following functions, one at a time:
 - COOL – Select lowest possible temperature
 - HEAT – Select highest possible temperature
4. Let each function run for 5 minutes, and perform the following checks:

List of Checks to Perform	PASS/FAIL	
No electrical leakage		
Unit is properly grounded		
All electrical terminals properly covered		
Indoor and outdoor units are solidly installed		
All pipe connection points do not leak		
Water drains properly from drain hose		
All piping is properly insulated		
Unit performs COOL function properly		
Unit performs HEAT function properly		
Indoor unit louvers rotate properly		
Indoor unit responds to remote controller		

DOUBLE-CHECK PIPE CONNECTIONS

During operation, the pressure of the refrigerant circuit will increase. This may reveal leaks that were not present during your initial leak check. Take time during the Test Run to double-check that all refrigerant pipe connection points do not have leaks. Refer to Gas Leak Check section for instructions.

5. After the Test Run is successfully complete, and you confirm that all checks points in List of Checks to Perform have PASSED, do the following:
 - a. Using remote control, return unit to normal operating temperature.
 - b. Using insulation tape, wrap the indoor refrigerant pipe connections that you left uncovered during the indoor unit installation process.

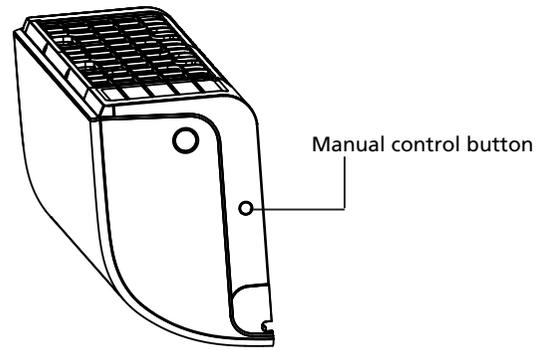


Fig. 8.1

IF AMBIENT TEMPERATURE IS BELOW 17°C

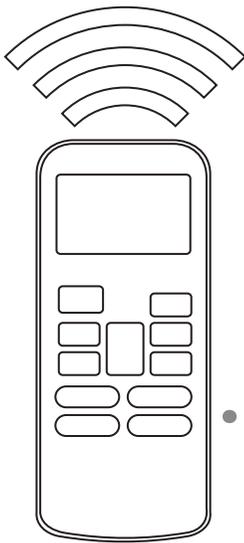
You can't use the remote controller to turn on the COOL function when the ambient temperature is below 17°C. In this instance, you can use the MANUAL CONTROL button to test the COOL function.

1. Locate the MANUAL CONTROL button on the right-hand side panel of the unit. See Fig.8.1.
2. Press the MANUAL CONTROL button one time to activate FORCED AUTO mode.
3. Press the MANUAL CONTROL again to activate FORCED COOLING mode.
4. Perform Test Run as normal.

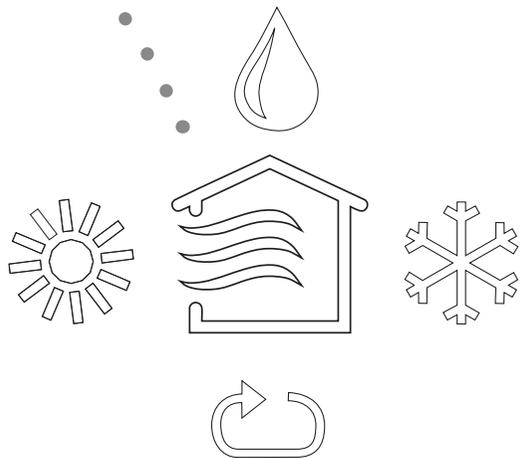


0 Safety Precautions38

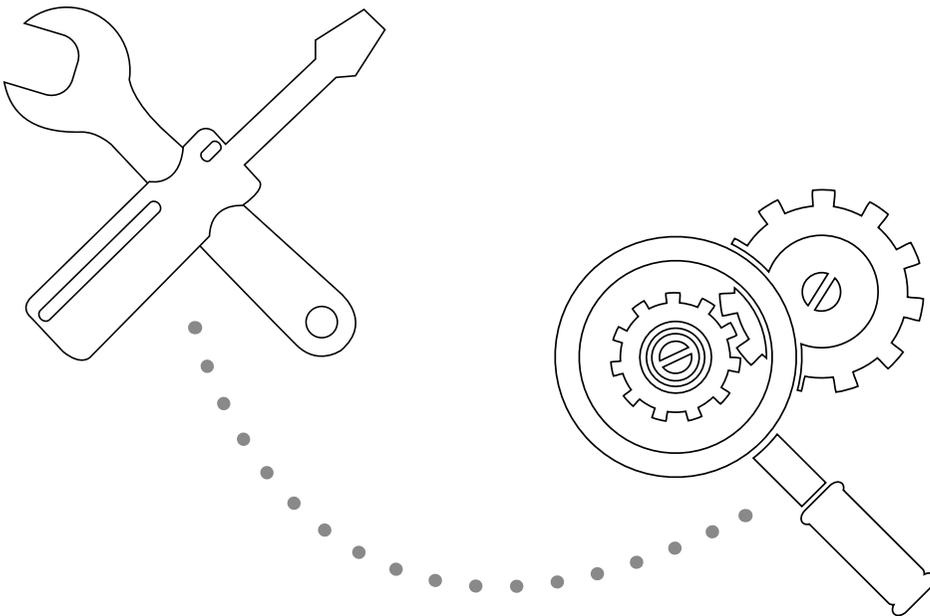
1 Unit Specifications and Features40



2 Manual Operation (Without Remote) ...45



3	Care and Maintenance	46
4	Troubleshooting	48
5	Disposal Guidelines	53



**Caution: Risk of fire/
flammable materials**

WARNING: Servicing shall only be performed as recommended by the equipment manufacturer. Maintenance and repair requiring the assistance of other skilled personnel shall be carried out under the supervision of the person competent in the use of flammable refrigerants. For more details ,please refer to the “ Information servicing”.

Safety Precautions

Read Safety Precautions Before Installation

Incorrect installation due to ignoring instructions can cause serious damage or injury. The seriousness of potential damage or injuries is classified as either a **WARNING** or **CAUTION**.



WARNING

This symbol indicates that ignoring instructions may cause death or serious injury.



CAUTION

This symbol indicates that ignoring instructions may cause moderate injury to your person, or damage to your appliance or other property.



WARNING

This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision.

INSTALLATION WARNINGS

- Ask an authorized dealer to install this air conditioner. Inappropriate installation may cause water leakage, electric shock, or fire.
- All repairs, maintenance and relocation of this unit must be performed by an authorized service technician. Inappropriate repairs can lead to serious injury or product failure.

WARNINGS FOR PRODUCT USE

- If an abnormal situation arises (like a burning smell), immediately turn off the unit and pull the power plug. Call your dealer for instructions to avoid electric shock, fire or injury.
- **Do not** insert fingers, rods or other objects into the air inlet or outlet. This may cause injury, since the fan may be rotating at high speeds.
- **Do not** use flammable sprays such as hair spray, lacquer or paint near the unit. This may cause fire or combustion.
- **Do not** operate the air conditioner in places near or around combustible gases. Emitted gas may collect around the unit and cause explosion.
- **Do not** operate the air conditioner in a wet room (e.g., bathroom or laundry room). This can cause electrical shock and cause the product to deteriorate.
- **Do not** expose your body directly to cool air for a prolonged period of time.

ELECTRICAL WARNINGS

- Only use the specified power cord. If the power cord is damaged, it must be replaced by the manufacturer or certified service agent.
- Keep power plug clean. Remove any dust or grime that accumulates on or around the plug. Dirty plugs can cause fire or electric shock.
- **Do not** pull power cord to unplug unit. Hold the plug firmly and pull it from the outlet. Pulling directly on the cord can damage it, which can lead to fire or electric shock.
- **Do not** use an extension cord, manually extend the power cord, or connect other appliances to the same outlet as the air conditioner. Poor electrical connections, poor insulation, and insufficient voltage can cause fire.

CLEANING AND MAINTENANCE WARNINGS

- Turn off the device and pull the plug before cleaning. Failure to do so can cause electrical shock.
- **Do not** clean the air conditioner with excessive amounts of water.
- **Do not** clean the air conditioner with combustible cleaning agents. Combustible cleaning agents can cause fire or deformation.

! CAUTION

- If the air conditioner is used together with burners or other heating devices, thoroughly ventilate the room to avoid oxygen deficiency.
- Turn off the air conditioner and unplug the unit if you are not going to use it for a long time.
- Turn off and unplug the unit during storms.
- Make sure that water condensation can drain unhindered from the unit.
- **Do not** operate the air conditioner with wet hands. This may cause electric shock.
- **Do not** use device for any other purpose than its intended use.
- **Do not** climb onto or place objects on top of the outdoor unit.
- **Do not** allow the air conditioner to operate for long periods of time with doors or windows open, or if the humidity is very high.

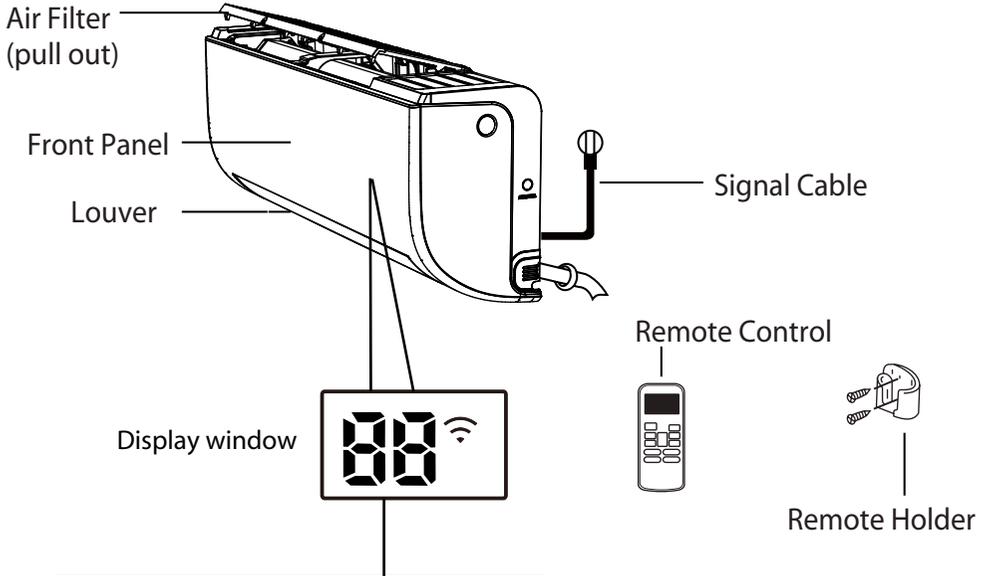
Explanation of symbols displayed on the indoor unit or outdoor unit:

	WARNING	This symbol shows that this appliance used a flammable refrigerant. If the refrigerant is leaked and exposed to an external ignition source, there is a risk of fire.
	CAUTION	This symbol shows that the operation manual should be read carefully.
	CAUTION	This symbol shows that a service personnel should be handling this equipment with reference to the installation manual.
	CAUTION	
	CAUTION	This symbol shows that information is available such as the operating manual or installation manual.

UNIT SPECIFICATIONS AND FEATURES

1

Unit Parts



- "**ON**" for 3 seconds when:
 - TIMER ON is set
 - FRESH, SWING, TURBO, or SILENCE features are turned on
- "**OF**" for 3 seconds when:
 - TIMER OFF is set
 - FRESH, SWING, TURBO, or SILENCE features are turned off
- "**cF**" when anti-cold air feature is turned on
- "**dF**" when defrosting
- "**SC**" when unit is self-cleaning
- "**FP**" when freeze protection is turned on
- "**WiFi**" when WIFI Control feature is activated (WIFI module is required CL94382)

Display Code Meanings

In other modes, the unit will display your temperature setting.
 In Fan mode, the unit will display the room temperature.

Achieving Optimal Performance

Optimal performance for the COOL, HEAT, and DRY modes can be achieved in the following temperature ranges. When your air conditioner is used outside of these ranges, certain safety protection features will activate and cause the unit to perform less than optimally.

	COOL mode	HEAT mode	DRY mode
Room Temperature	17°C - 32°C	0°C - 30°C	10°C - 32°C
Outdoor Temperature	-15°C - 50°C	-15°C - 30°C	0°C - 50°C

To further optimize the performance of your unit, do the following:

- Keep doors and windows closed.
- Limit energy usage by using TIMER ON and TIMER OFF functions.
- Do not block air inlets or outlets.
- Regularly inspect and clean air filters.

For a detailed explanation of each function, refer to the **Remote Control Manual**.

Other Features

- **Auto-Restart**
If the unit loses power, it will automatically restart with the prior settings once power has been restored.
- **Anti-mildew (some units)**
When turning off the unit from COOL, AUTO (COOL), or DRY modes, the air conditioner will continue operate at very low power to dry up condensed water and prevent mildew growth.
- **Mute Operation**
Press the LED button on the remote control can turn off the indoor screen display, and also turn off the air conditioner buzzer, which create a comfortable and quiet environment.
- **Wi-Fi Control (WIFI module is required CL94382)**
Wi-Fi control allows you to control your air conditioner using your mobile phone and a Wi-Fi connection.
- **Louver Angle Memory**
When turning on your unit, the louver will automatically resume its former angle.
- **Refrigerant Leakage Detection**
The indoor unit will automatically display “EC” when it detects refrigerant leakage.

For a detailed explanation of your unit's advanced functionality (such as TURBO mode and its self-cleaning functions), refer to the **Remote Control Manual**.

NOTE ON ILLUSTRATIONS

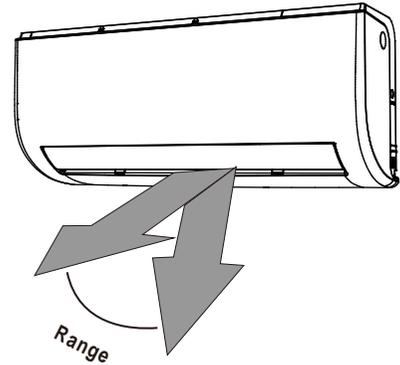
Illustrations in this manual are for explanatory purposes. The actual shape of your indoor unit may be slightly different. The actual shape shall prevail.

• Setting Angle of Air Flow

Setting horizontal angle of air flow

While the unit is on, use the **SWING /DIRECT** button to set the direction (horizontal angle) of airflow.

1. Press the **SWING /DIRECT** button once to activate the louver. Each time you press the button, it will adjust the louver by 6°. Press the button until the direction you prefer is reached.
2. To make the louver swing up and down continuously, press and hold the **DIRECT** button for 3 seconds. Press it again to stop the automatic function.



! Caution: Do not keep louver at too vertical an angle for long periods of time. This can cause water condensation to drip on your furnishings.

Fig. 2.2

Setting vertical angle of air flow

The vertical angle of the airflow must be set manually. Grip the deflector rod (See **Fig.2.3**) and manually adjust it to your preferred direction. For some units, the vertical angle of the airflow can be set by remote control. Please refer to the Remote Control Manual.

NOTE ON LOUVER ANGLES

When using COOL or DRY mode, do not set louver at too vertical an angle for long periods of time. This can cause water to condense on the louver blade, which will drop on your floor or furnishings. (See **Fig. 2.2**)

When using COOL or HEAT mode, setting the louver at too vertical an angle can reduce the performance of the unit due to restricted air flow.

Do not move louver by hand. This will cause the louver to become out of sync. If this occurs, turn off the unit and unplug it for a few seconds, then restart the unit. This will reset the louver.

! CAUTION

Do not put your fingers in or near the blower and suction side of the unit. The high-speed fan inside the unit may cause injury.

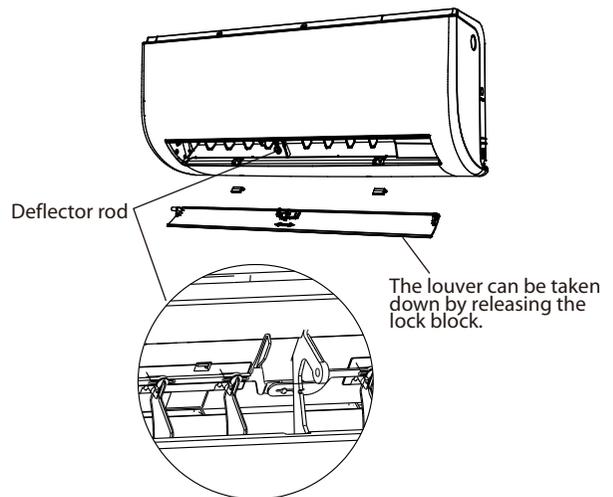


Fig. 2.3

• **Sleep Operation**

The SLEEP function is used to decrease energy use while you sleep (and don't need the same temperature settings to stay comfortable). This function can only be activated via remote control.

Press the **SLEEP** button when you are ready to go to sleep. When in COOL mode, the unit will increase the temperature by 1°C after 1 hour, and will increase an additional 1°C after another hour. When in HEAT mode, the unit will decrease the temperature by 1°C after 1 hour, and will decrease an additional 1°C after another hour.

It will hold the new temperature for 5 hours, then the unit will turn off automatically.

Note: The SLEEP function is not available in FAN or DRY mode.

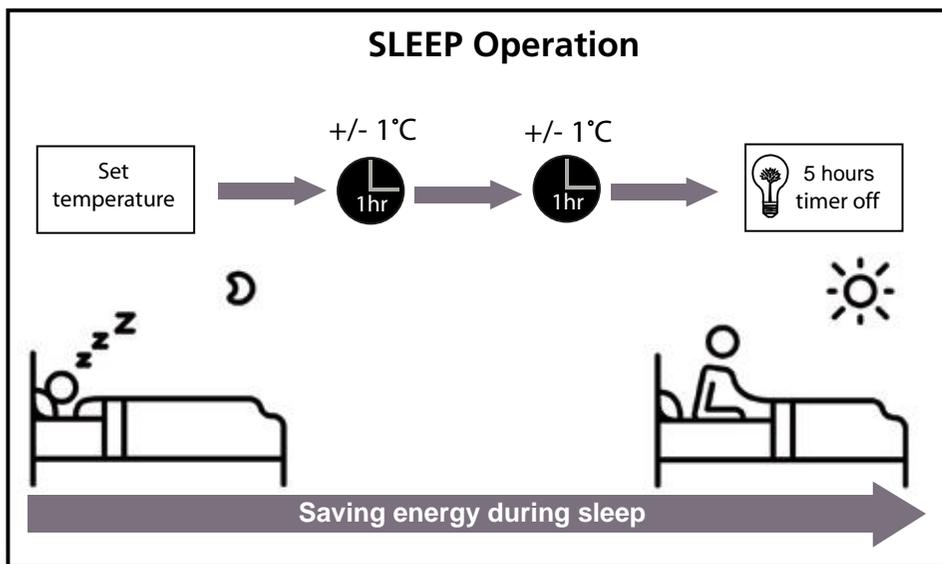


Fig. 3.1

MANUAL OPERATION (Whitout remoto)

2

How to operate your unit without the remote control

In the event that your remote control fails to work, your unit can be operated manually with the **MANUAL CONTROL** button located on the indoor unit. Note that manual operation is not a long-term solution, and that operating the unit with your remote control is strongly recommended.

BEFORE MANUAL OPERATION

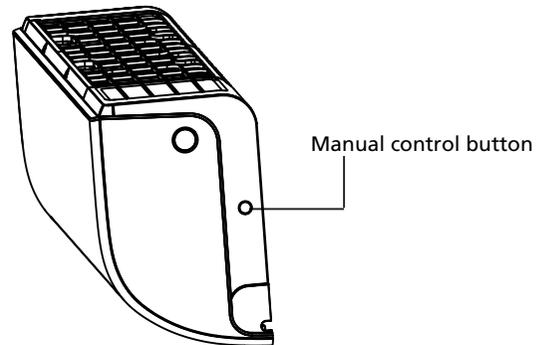
Unit must be turned off before manual operation.

To operate your unit manually:

1. Locate the **MANUAL CONTROL** button on the right-hand side panel of the unit.
2. Press the **MANUAL CONTROL** button one time to activate **FORCED AUTO** mode.
3. Press the **MANUAL CONTROL** again to activate **FORCED COOLING** mode.
4. Press the **MANUAL CONTROL** button a third time to turn the unit off.

! CAUTION

The manual button is intended for testing purposes and emergency operation only. Please do not use this function unless the remote is lost and it is absolutely necessary. To restore regular operation, use the remote control to activate the unit.



CARE AND MAINTENANCE

3

Cleaning Your Indoor Unit

BEFORE CLEANING OR MAINTENANCE

ALWAYS TURN OFF YOUR AIR CONDITIONER SYSTEM AND DISCONNECT ITS POWER SUPPLY BEFORE CLEANING OR MAINTENANCE.

CAUTION

Only use a soft, dry cloth to wipe the unit clean. If the unit is especially dirty, you can use a cloth soaked in warm water to wipe it clean.

- **Do not** use chemicals or chemically treated cloths to clean the unit
- **Do not** use benzene, paint thinner, polishing powder or other solvents to clean the unit. They can cause the plastic surface to crack or deform.
- **Do not** use water hotter than 40°C (104°F) to clean the front panel. This can cause the panel to deform or become discolored.

Cleaning Your Air Filter

A clogged air conditioner can reduce the cooling efficiency of your unit, and can also be bad for your health. Make sure to clean the filter once every two weeks.

1. The air filter is under the top air inlet grill.
2. Grip the tab on the end of the filter, lift it up, then pull it towards yourself.
3. Now pull the filter out.
4. Clean the large air filter with warm, soapy water. Be sure to use a mild detergent.
5. Rinse the filter with fresh water, then shake off excess water.
6. Dry it in a cool, dry place, and refrain from exposing it to direct sunlight.
7. Re-install the filter on top of the unit.

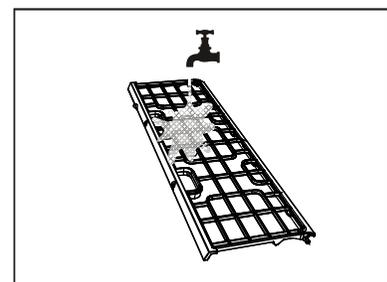
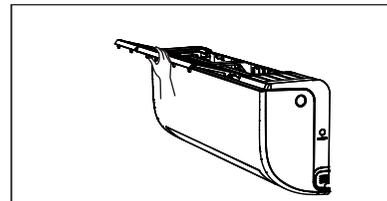
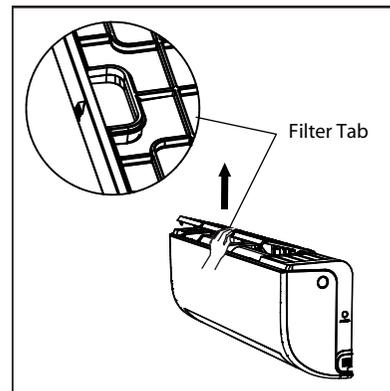


Fig. 5.1

! CAUTION

- Before changing the filter or cleaning, turn off the unit and disconnect its power supply.
- When removing filter, do not touch metal parts in the unit. The sharp metal edges can cut you.
- Do not use water to clean the inside of the indoor unit. This can destroy insulation and cause electrical shock.
- Do not expose filter to direct sunlight when drying. This can shrink the filter.

Air Filter Reminders (Optional)

Air Filter Cleaning Reminder

After 240 hours of use, the display window on the indoor unit will flash "CL." This is a reminder to clean your filter. After 15 seconds, the unit will revert to its previous display.

To reset the reminder, press the **LED** button on your remote control 4 times, or press the **MANUAL CONTROL** button 3 times. If you don't reset the reminder, the "CL" indicator will flash again when you restart the unit.

Air Filter Replacement Reminder

After 2,880 hours of use, the display window on the indoor unit will flash "nF." This is a reminder to replace your filter. After 15 seconds, the unit will revert to its previous display.

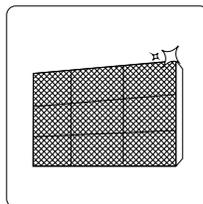
To reset the reminder, press the **LED** button on your remote control 4 times, or press the **MANUAL CONTROL** button 3 times. If you don't reset the reminder, the "nF" indicator will flash again when you restart the unit.

! CAUTION

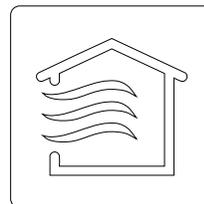
- Any maintenance and cleaning of outdoor unit should be performed by an authorized dealer or licensed service provider.
- Any unit repairs should be performed by authorized dealer or licensed service provider.

Maintenance – Long Periods of Non-Use

If you plan not to use your air conditioner for an extended period of time, do the following:



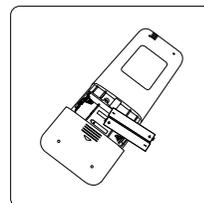
Clean all filters



Turn on FAN function until unit dries out completely



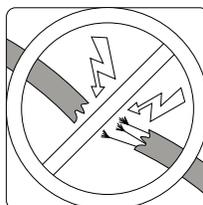
Turn off the unit and disconnect the power



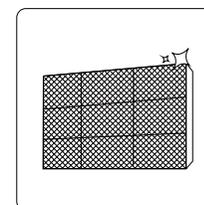
Remove batteries from remote control

Maintenance – Pre-Season Inspection

After long periods of non-use, or before periods of frequent use, do the following:



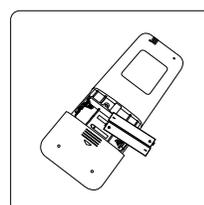
Check for damaged wires



Clean all filters



Check for leaks



Replace batteries



Make sure nothing is blocking all air inlets and outlets

TROUBLESHOOTING

4

! SAFETY PRECAUTIONS

If ANY of the following conditions occurs, turn off your unit immediately!

- The power cord is damaged or abnormally warm
- You smell a burning odor
- The unit emits loud or abnormal sounds
- A power fuse blows or the circuit breaker frequently trips
- Water or other objects fall into or out of the unit

DO NOT ATTEMPT TO FIX THESE YOURSELF! CONTACT AUTHORIZED SERVICE PROVIDER IMMEDIATELY!

Common Issues

The following problems are not a malfunction and in most situations will not require repairs.

Issue	Possible Causes
Unit does not turn on when pressing ON/OFF button	The Unit has a 3-minute protection feature that prevents the unit from overloading. The unit cannot be restarted within three minutes of being turned off.
The unit changes from COOL/HEAT mode to FAN mode	The unit may change its setting to prevent frost from forming on the unit. Once the temperature increases, the unit will start operating in the previously selected mode again.
	The set temperature has been reached, at which point the unit turns off the compressor. The unit will continue operating when the temperature fluctuates again.
The indoor unit emits white mist	In humid regions, a large temperature difference between the room's air and the conditioned air can cause white mist.
Both the indoor and outdoor units emit white mist	When the unit restarts in HEAT mode after defrosting, white mist may be emitted due to moisture generated from the defrosting process.

Issue	Possible Causes
The indoor unit makes noises	A rushing air sound may occur when the louver resets its position.
	A squeaking sound may occur after running the unit in HEAT mode due to expansion and contraction of the unit's plastic parts.
Both the indoor unit and outdoor unit make noises	Low hissing sound during operation: This is normal and is caused by refrigerant gas flowing through both indoor and outdoor units.
	Low hissing sound when the system starts, has just stopped running, or is defrosting: This noise is normal and is caused by the refrigerant gas stopping or changing direction.
	Squeaking sound: Normal expansion and contraction of plastic and metal parts caused by temperature changes during operation can cause squeaking noises.
The outdoor unit makes noises	The unit will make different sounds based on its current operating mode.
Dust is emitted from either the indoor or outdoor unit	The unit may accumulate dust during extended periods of non-use, which will be emitted when the unit is turned on. This can be mitigated by covering the unit during long periods of inactivity.
The unit emits a bad odor	The unit may absorb odors from the environment (such as furniture, cooking, cigarettes, etc.) which will be emitted during operations.
	The unit's filters have become moldy and should be cleaned.
The fan of the outdoor unit does not operate	During operation, the fan speed is controlled to optimize product operation.
Operation is erratic, unpredictable, or unit is unresponsive	<p>Interference from cell phone towers and remote boosters may cause the unit to malfunction.</p> <p>In this case, try the following:</p> <ul style="list-style-type: none"> • Disconnect the power, then reconnect. • Press ON/OFF button on remote control to restart operation.

NOTE: If problem persists, contact a local dealer or your nearest customer service center. Provide them with a detailed description of the unit malfunction as well as your model and serial number.

Troubleshooting

When troubles occur, please check the following points before contacting a repair company.

Problem	Possible Causes	Solution
Poor Cooling Performance	Temperature setting may be higher than ambient room temperature	Lower the temperature setting
	The heat exchanger on the indoor or outdoor unit is dirty	Clean the affected heat exchanger
	The air filter is dirty	Remove the filter and clean it according to instructions
	The air inlet or outlet of either unit is blocked	Turn the unit off, remove the obstruction and turn it back on
	Doors and windows are open	Make sure that all doors and windows are closed while operating the unit
	Excessive heat is generated by sunlight	Close windows and curtains during periods of high heat or bright sunshine
	Too many sources of heat in the room (people, computers, electronics, etc.)	Reduce amount of heat sources
	Low refrigerant due to leak or long-term use	Check for leaks, re-seal if necessary and top off refrigerant
	SILENCE function is activated	SILENCE function can lower product performance by reducing operating frequency. Turn off SILENCE function.

Problem	Possible Causes	Solution
The unit is not working	Power failure	Wait for the power to be restored
	The power is turned off	Turn on the power
	The fuse is burned out	Replace the fuse
	Remote control batteries are dead	Replace batteries
	The Unit's 3-minute protection has been activated	Wait three minutes after restarting the unit
	Timer is activated	Turn timer off
The unit starts and stops frequently	There's too much or too little refrigerant in the system	Check for leaks and recharge the system with refrigerant.
	Incompressible gas or moisture has entered the system.	Evacuate and recharge the system with refrigerant
	The compressor is broken	Replace the compressor
	The voltage is too high or too low	Install a manostat to regulate the voltage
Poor heating performance	The outdoor temperature is lower than 7°C (44.5°F)	Use auxiliary heating device
	Cold air is entering through doors and windows	Make sure that all doors and windows are closed during use
	Low refrigerant due to leak or long-term use	Check for leaks, re-seal if necessary and top off refrigerant
Indicator lamps continue flashing	<p>The unit may stop operation or continue to run safely. If the indicator lamps continue to flash or error codes appear, wait for about 10 minutes. The problem may resolve itself.</p> <p>If not, disconnect the power, then connect it again. Turn the unit on.</p> <p>If the problem persists, disconnect the power and contact your nearest customer service center.</p>	
Error code appears in the window display of indoor unit: <ul style="list-style-type: none"> • E0, E1, E2... • P1, P2, P3... • F1, F2, F3... 		

NOTE: If your problem persists after performing the checks and diagnostics above, turn off your unit immediately and contact an authorized service center.

Indoor Unit Error Display

Display	Operation lamp	Timer lamp	Description
E0	☆ 1 time	X	Indoor unit EEPROM parameter error
E1	☆ 2 times	X	Indoor / outdoor units communication error
E3	☆ 4 times	X	Indoor fan speed has been out of control
E4	☆ 5 times	X	Indoor room temperature sensor T1 open circuit or short circuit
E5	☆ 6 times	X	Evaporator coil temperature sensor T2 open circuit or short circuit
EC	☆ 7 times	X	Refrigerant leakage detection
F0	☆ 1 times	O	Overload current protection
F1	☆ 2 times	O	Outdoor ambient temperature sensor T4 open circuit or short circuit
F2	☆ 3 times	O	Condenser coil temperature sensor T3 open circuit or short circuit
F3	☆ 4 times	O	Compressor discharge temperature sensor T5 open circuit or short circuit
F4	☆ 5 times	O	Outdoor unit EEPROM parameter error
F5	☆ 6 times	O	Outdoor fan speed has been out of control
P0	☆ 1 times	☆	IPM malfunction or IGBT over-strong current protection
P1	☆ 2 times	☆	Over voltage or over low voltage protection
P2	☆ 3 times	☆	High temperature protection of IPM module
P4	☆ 5 times	☆	Inverter compressor drive error

DISPOSAL GUIDELINES

5

This appliance contains refrigerant and other potentially hazardous materials. When disposing of this appliance, the law requires special collection and treatment. **Do not** dispose of this product as household waste or unsorted municipal waste.

When disposing of this appliance, you have the following options:

- Dispose of the appliance at designated municipal electronic waste collection facility.
- When buying a new appliance, the retailer will take back the old appliance free of charge.
- The manufacturer will take back the old appliance free of charge.
- Sell the appliance to certified scrap metal dealers.

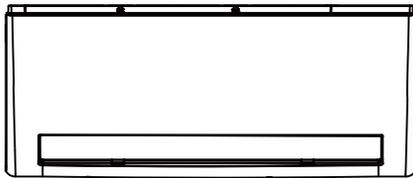
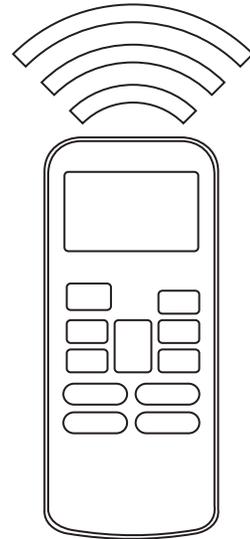
Special notice

Disposing of this appliance in the forest or other natural surroundings endangers your health and is bad for the environment. Hazardous substances may leak into the ground water and enter the food chain.

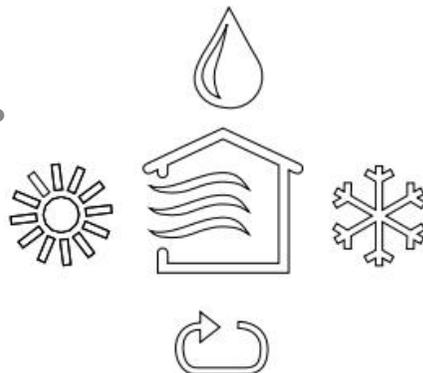




- 1 Specifications 55**
- 2 Operation of the buttons 56**
- 3 Indicators on the LCD 58**

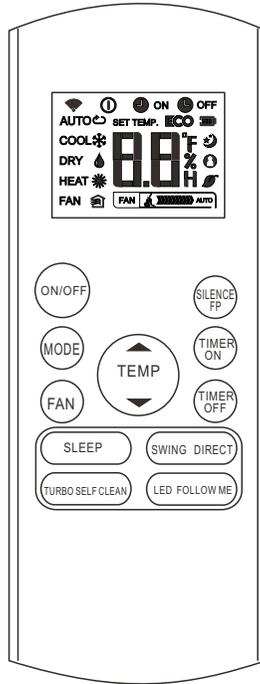


- 4 How to use the buttons 59**
- 5 Handling the remote controller 63**



SPECIFICATIONS

1



RG57A6/BGEF

Model	RG57A6/BGEF
Rated Voltage	3.0 V (Dry batteries R03/LR03 x 2)
Signal Receiving Range	8 m
Environment	-5°C to 60°C

NOTE:

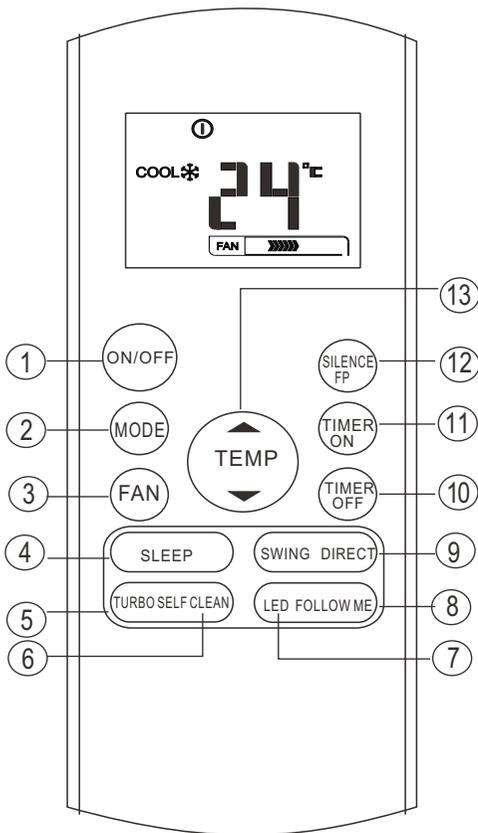
- Buttons design is based on typical model and might be slightly different from the actual one you purchased, the actual shape shall prevail.
- All the functions described are accomplished by the unit. If the unit has no this feature, there is no corresponding operation happened when press the relative button on the remote controller.
- When there are wide differences between Remote controller Illustration and "Owner's manual" on function description, the description of "Owner's manual" shall prevail.

IMPORTANT NOTE:

- This remote controller is able to set different parameters, it has a function selection. For more information, please contact with Mundoclima after sales service or with your commercial sales.

OPERATION OF BUTTONS

2



RG57A6/BGEF

1 ON/OFF Button

This button turns the air conditioner ON and OFF.

2 MODE Button

Press this button to modify the air conditioner mode in a sequence of following:

→ AUTO → COOL → DRY → HEAT → FAN →

3 FAN Button

Used to select the fan speed in four steps:

→ AUTO → LOW → MED → HIGH →

NOTE: You can not switch the fan speed in AUTO or DRY mode.

4 SLEEP Button

- Active/Disable sleep function. It can maintain the most comfortable temperature and save energy. This function is available on COOL, HEAT or AUTO mode only .

- For the detail, see "sleep operation" in "OWNER'S MANUAL".

NOTE: While the unit is running under SLEEP mode, it would be cancelled if MODE, FAN SPEED or ON/OFF button is pressed.

5 TURBO Button

Active/Disable Turbo function. Turbo function enables the unit to reach the preset temperature at cooling or heating operation in the shortest time (if the indoor unit does not support this function, there is no corresponding operation happened when pressing this button.)

6 SELF CLEAN Button

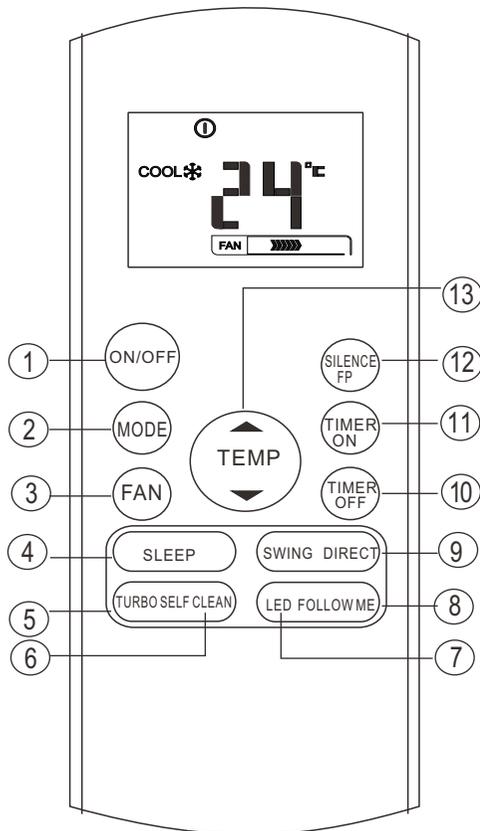
Active/Disable Self Clean function

7 LED Button

Disable/Active indoor screen Display. When pushing the button, the indoor screen display is cleared, press it again to light the display.

8 FOLLOW ME Button

Push this button to initiate the Follow Me feature, the remote display is actual temperature at its location. The remote control will send this signal to the air conditioner every 3 minutes interval until press the Follow Me button again. The air conditioner will cancel the Follow Me feature automatically if it does not receive the signal during any 7 minutes interval.



RG57A6/BGEF

9 SWING Button

Used to stop or start horizontal louver auto swing feature.

DIRECT Button

Used to change the louver movement and set the desired up/down air flow direction. The louver changes 6° in angle for each press.

NOTE: When the louver swing or move to a position which would affect the cooling or heating effect of the air conditioner, it would automatically change the swing/moving direction.

10 TIMER OFF Button

Press this button to initiate the auto-off time sequence. Each press will increase the auto-timed setting in 30 minutes increments. When the setting time displays 10.0, each press will increase the auto-timed setting 60 minutes increments. To cancel the auto-timed program, simply adjust the auto-off time to 0.0.

11 TIMER ON Button

Press this button to initiate the auto-on time sequence. Each press will increase the auto-timed setting in 30 minutes increments. When the setting time displays 10.0, each press will increase the auto-timed setting 60 minutes increments. To cancel the auto-timed program, simply adjust the auto-on time to 0.0.

12 SILENCE/FP Button

- Active/Disable SILENCE function. If pushing more than 2 seconds the "FP" function will be activated, pushing more than 2 seconds again to disable.
- When the Silence function is activated, the compressor will operate at low frequency and the indoor unit will bring faint breeze, which will reduce the noise to the lowest level and create a quiet and comfortable room for you. Due to low frequency operation of compressor, it may result in insufficient cooling and heating capacity.
- The 'FP' function can only be activated during the heating operation (only when the setting mode is HEAT). The unit will operate at a setting temperature of 8°C. The display window of indoor unit will display 'FP'. Press the buttons of ON/OFF, SLEEP, FP, MODE, FAN SPEED, UP or DOWN while operating will cancel the 'FP' function.

13 UP Button (▲)

Push this button to increase the indoor temperature setting in 1°C increments to 30°C.

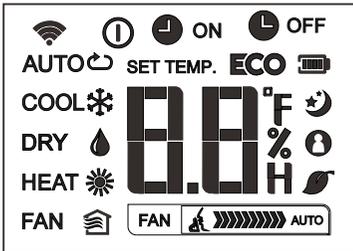
DOWN Button (▼)

Push this button to decrease the indoor temperature setting in 1°C increments to 17°C.

NOTE: Temperature control is not available in Fan mode.

INDICATORS ON LCD

3



Information are displayed when the remote controller is powered up.

Mode display

AUTO COOL DRY
HEAT FAN

-
- Displayed when data transmitted.
 - Displayed when remote controller is ON.
 - Battery display (low battery detection)
 - ECO** Not available for this unit

-
- ON** Displayed when TIMER ON time is set.
 - OFF** Displayed when TIMER OFF time is set.
 - Show set temperature or room temperature, or time under TIMER setting.

-
- Displayed in Sleep Mode operation.
 - Indicated that the air conditioner is operating in Follow me mode
 - Not available for this unit
 - Not available for this unit

Fan speed indication

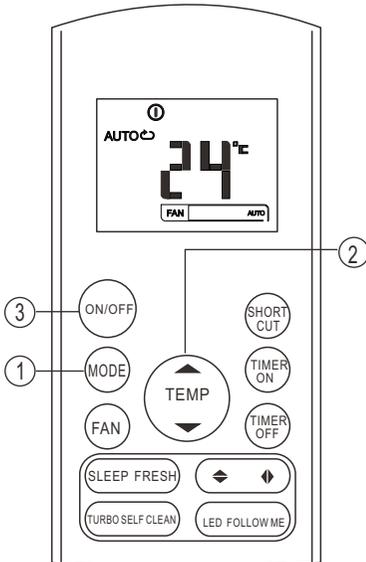
- FAN** Low speed
- FAN** Medium speed
- FAN** High speed
- FAN** **AUTO** Auto fan speed

Note:

All indicators shown in the figure are for the purpose of clear presentation. But during the actual operation only the relative functional signs are shown on the display window.

HOW TO USE THE BUTTONS

4



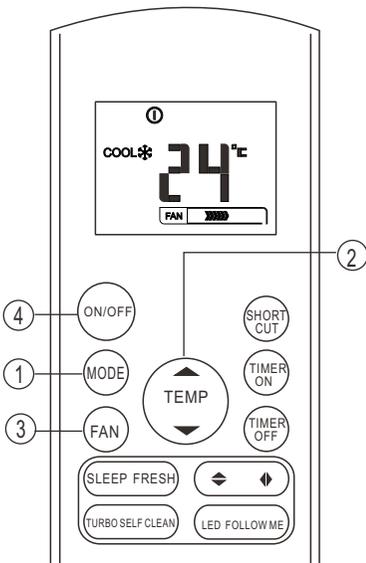
Auto operation

Ensure the unit is plugged in and power is available. The OPERATION indicator on the display panel of the indoor unit starts flashing.

1. Press the **MODE** button to select Auto.
2. Press the **UP/DOWN** button to set the desired temperature. The temperature can be set within a range of 17°C~ 30°C in 1°C increments.
3. Press the **ON/OFF** button to start the air conditioner.

NOTE

1. In the Auto mode, the air conditioner can logically choose the mode of Cooling, Fan, and Heating by sensing the difference between the actual ambient room temperature and the setting temperature on the remote controller.
2. In the Auto mode, you can not switch the fan speed. It has already been automatically controlled.
3. If the Auto mode is not comfortable for you, the desired mode can be selected manually.



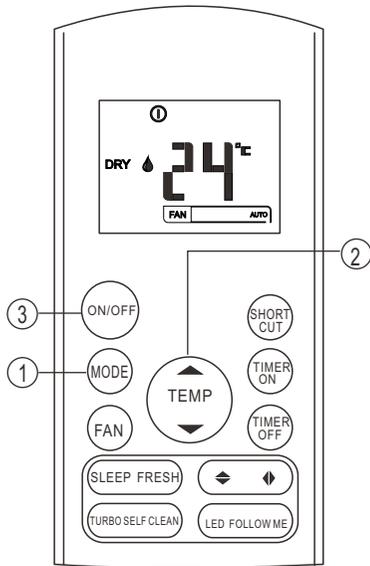
Cooling /Heating/Fan operation

Ensure the unit is plugged in and power is available.

1. Press the **MODE** button to select COOL, HEAT (cooling & heating models only) or FAN mode.
2. Press the **UP/DOWN** buttons to set the desired temperature. The temperature can be set within a range of 17°C~ 30°C in 1°C increments.
3. Press the **FAN** button to select the fan speed in four steps- Auto, Low, Med, or High.
4. Press the **ON/OFF** button to start the air conditioner.

NOTE

In the FAN mode, the setting temperature is not displayed in the remote controller and you are not able to control the room temperature either. In this case, only step 1, 3 and 4 may be performed.



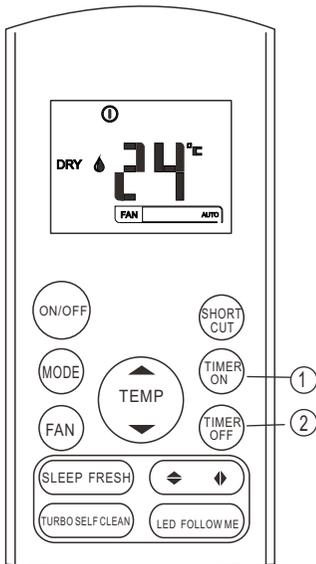
Dehumidifying operation

Ensure the unit is plugged in and power is available. The OPERATION indicator on the display panel of the indoor unit starts flashing.

1. Press the **MODE** button to select DRY mode.
2. Press the **UP/DOWN** buttons to set the desired temperature. The temperature can be set within a range of 17°C~ 30°C in 1°C increments.
3. Press the **ON/OFF** button to start the air conditioner.

NOTE

In the Dehumidifying mode, you can not switch the fan speed. It has already been automatically controlled.

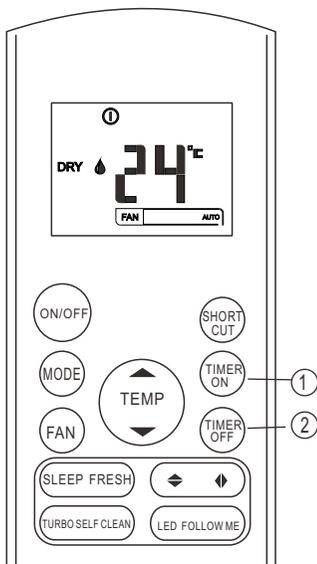


Timer operation

Press the TIMER ON button can set the auto-on time of the unit. Press the TIMER OFF button can set the auto-off time of the unit.

To set the Auto-on time.

1. Press the TIMER ON button. The remote controller shows TIMER ON, the last Auto-on setting time and the signal "H" will be shown on the LCD display area. Now it is ready to reset the Auto-on time to START the operation.
2. Push the TIMER ON button again to set desired Auto-on time. Each time you press the button, the time increases by half an hour between 0 and 10 hours and by one hour between 10 and 24 hours.
3. After setting the TIMER ON, there will be a one second delay before the remote controller transmits the signal to the air conditioner. Then, after approximately another 2 seconds, the signal "h" will disappear and the set temperature will re-appear on the LCD display window.



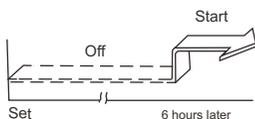
To set the Auto-off time.

1. Press the TIMER OFF button. The remote controller shows TIMER OFF, the last Auto-off setting time and the signal "H" will be shown on the LCD display area. Now it is ready to reset the Auto-off time to stop the operation.
2. Push the TIMER OFF button again to set desired Auto-off time. Each time you press the button, the time increases by half an hour between 0 and 10 hours and by one hour between 10 and 24 hours.
3. After setting the TIMER OFF, there will be a one second delay before the remote controller transmits the signal to the air conditioner. Then, after approximately another 2 seconds, the signal "H" will disappear and the set temperature will re-appear on the LCD display window.

CAUTION

- When you select the timer operation, the remote controller automatically transmits the timer signal to the indoor unit for the specified time. Therefore, keep the remote controller in a location where it can transmit the signal to the indoor unit properly .
- The effective operation time set by the remote controller for the timer function is limited to the following settings: 0.5, 1.0, 1.5, 2.0, 2.5, 3.0, 3.5, 4.0, 4.5, 5.0, 5.5, 6.0, 6.5, 7.0, 7.5, 8.0, 8.5, 9.0, 9.5, 10, 11, 12, 13, 14, 15, 16, 17, 18, 19, 20, 21, 22, 23 and 24.

Example of timer setting



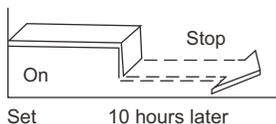
TIMER ON (Auto-on Operation)

The TIMER ON feature is useful when you want the unit to turn on automatically before you return home. The air conditioner will automatically start operating at the set time.

Example:

To start the air conditioner in 6 hours.

1. Press the TIMER ON button, the last setting of starting operation time and the signal "H" will show on the display area.
2. Press the TIMER ON button to display "6.0H" on the TIMER ON display of the remote controller.
3. Wait for 3 seconds and the digital display area will show the temperature again. The "TIMER ON" indicator remains on and this function is activated.



TIMER OFF (Auto-off Operation)

The TIMER OFF feature is useful when you want the unit to turn off automatically after you go to bed. The air conditioner will stop automatically at the set time.

Example:

To stop the air conditioner in 10 hours.

1. Press the TIMER OFF button, the last setting of stopping operation time and the signal "H" will show on the display area.
2. Press the TIMER OFF button to display "10H" on the TIMER OFF display of the remote controller.
3. Wait for 3 seconds and the digital display area will show the temperature again. The "TIMER OFF" indicator remains on and this function is activated.

COMBINED TIMER

(Setting both ON and OFF timers simultaneously)

TIMER OFF → TIMER ON

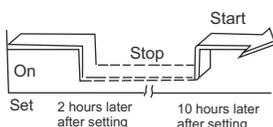
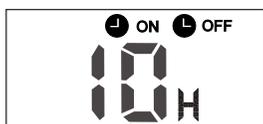
(On → Stop → Start operation)

This feature is useful when you want to stop the air conditioner after you go to bed, and start it again in the morning when you wake up or when you return home.

Example:

To stop the air conditioner 2 hours after setting and start it again 10 hours after setting.

1. Press the TIMER OFF button.
2. Press the TIMER OFF button again to display 2.0H on the TIMER OFF display.
3. Press the TIMER ON button.
4. Press the TIMER ON button again to display 10H on the TIMER ON display .
5. Wait for 3 seconds and the digital display area will show the temperature again. The "TIMER ON OFF" indicator remains on and this function is activated.



TIMER ON → TIMER OFF

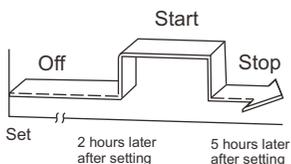
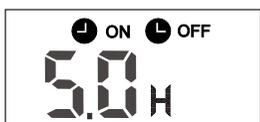
(Off → Start → Stop operation)

This feature is useful when you want to start the air conditioner before you wake up and stop it after you leave the house.

Example:

To start the air conditioner 2 hours after setting, and stop it 5 hours after setting.

1. Press the TIMER ON button.
2. Press the TIMER ON button again to display 2.0H on the TIMER ON display.
3. Press the TIMER OFF button.
4. Press the TIMER OFF button again to display 5.0H on the TIMER OFF display .
5. Wait for 3 seconds and the digital display area will show the temperature again. The "TIMER ON & TIMER OFF" indicator remains on and this function is activated.



HANDLING THE REMOTE CONTROLLER

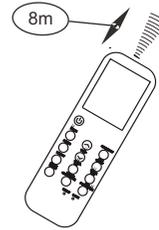
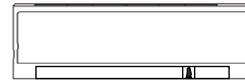
5

Location of the remote controller

- Use the remote controller within a distance of 8 meters from the appliance, pointing it towards the receiver. Reception is confirmed by a beep.

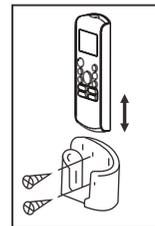
CAUTIONS

- The air conditioner will not operate if curtains, doors or other materials block the signals from the remote controller to the indoor unit.
- Prevent any liquid from falling into the remote controller. Do not expose the remote controller to direct sunlight or heat.
- If the infrared signal receiver on the indoor unit is exposed to direct sunlight, the air conditioner may not function properly. Use curtains to prevent the sunlight from falling on the receiver.
- If other electrical appliances react to the remote controller, either move these appliances or consult your local dealer.
- Do not drop the remote controller. Handle with care.
- Do not place heavy objects on the remote controller, or step on it.



Using the remote controller holder (optional)

- The remote controller can be attached to a wall or pillar by using a remote controller holder (not supplied, purchased separately).
- Before installing the remote controller, check that the air conditioner receives the signals properly.
- Install the remote controller with two screws.
- For installing or removing the remote controller, move it up or down in the holder.



Replacing batteries

The following cases signify exhausted batteries. Replace old batteries with new ones.

- Receiving beep is not emitted when a signal is transmitted.
- Indicator fades away.

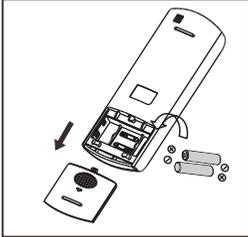
The remote controller is powered by two dry batteries (R03/LR03 x 2) housed in the back rear part and protected by a cover.

- (1) Remove the cover in the rear part of the remote controller.
- (2) Remove the old batteries and insert the new batteries, placing the (+) and (-) ends correctly
- (3) Install the cover back on.

NOTE: When the batteries are removed, the remote controller erases all programming. After inserting new batteries, the remote controller must be reprogrammed.

▲ CAUTIONS

- Do not mix old and new batteries or batteries of different types.
- Do not leave the batteries in the remote controller if they are not going to be used for 2 or 3 months.
- Do not dispose batteries as unsorted municipal waste. Collection of such waste separately for special treatment is necessary.





1. Checks to the area

Prior to beginning work on systems containing flammable refrigerants, safety checks are necessary to ensure that the risk of ignition is minimised. For repair to the refrigerating system, the following precautions shall be complied with prior to conducting work on the system.

2. Work procedure

Works shall be undertaken under a controlled procedure so as to minimise the risk of a flammable gas or vapour being present while the work is being performed.

3. General work area

All maintenance staff and others working in the local area shall be instructed on the nature of work being carried out. Work in confined spaces shall be avoided. The area around the work space shall be sectioned off. Ensure that the conditions within the area have been made safe by control of flammable material.

4. Checking for presence of refrigerant

The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially flammable atmospheres. Ensure that the leak detection equipment being used is suitable for use with flammable refrigerants, i.e. no sparking, adequately sealed or intrinsically safe.

5. Presence of fire extinguisher

If any hot work is to be conducted on the refrigeration equipment or any associated parts, appropriate fire extinguishing equipment shall be available to hand. Have a dry power or CO₂ fire extinguisher adjacent to the charging area.

6. No ignition sources

No person carrying out work in relation to a refrigeration system which involves exposing any pipe work that contains or has contained flammable refrigerant shall use any sources of ignition in such a manner that it may lead to the risk of fire or explosion. All possible ignition sources, including cigarette smoking, should be kept sufficiently far away from the site of installation, repairing, removing and disposal, during which flammable refrigerant can possibly be released to the surrounding space. Prior to work taking place, the area around the equipment is to be surveyed to make sure that there are no flammable hazards or ignition risks. "NO SMOKING" signs shall be displayed.

7. Ventilated area

Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

8. Checks to the refrigeration equipment

Where electrical components are being changed, they shall be fit for the purpose and to the correct specification. At all times the manufacturer's maintenance and service guidelines shall be followed. If in doubt consult the manufacturer's technical department for assistance. The following checks shall be applied to installations using flammable refrigerants:



- the charge size is in accordance with the room size within which the refrigerant containing parts are installed;
- the ventilation machinery and outlets are operating adequately and are not obstructed;
- if an indirect refrigerating circuit is being used, the secondary circuits shall be checked for the presence of refrigerant; marking to the equipment continues to be visible and legible.
- marking and signs that are illegible shall be corrected;
- refrigeration pipe or components are installed in a position where they are unlikely to be exposed to any substance which may corrode refrigerant containing components, unless
- the components are constructed of materials which are inherently resistant to being
- corroded or are suitably protected against being so corroded.

9. Checks to electrical devices

Repair and maintenance to electrical components shall include initial safety checks and component inspection procedures. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with. If the fault cannot be corrected immediately but it is necessary to continue operation, and adequate temporary solution shall be used. This shall be reported to the owner of the equipment so all parties are advised.

Initial safety checks shall include:

- that capacitors are discharged: this shall be done in a safe manner to avoid possibility of sparking
- that there no live electrical components and wiring are exposed while charging, recovering or purging the system;
- that there is continuity of earth bonding.

10. Repairs to sealed components

10.1 During repairs to sealed components, all electrical supplies shall be disconnected from the equipment being worked upon prior to any removal of sealed covers, etc. If it is absolutely necessary to have an electrical supply to equipment during servicing, then a permanently operating form of leak detection shall be located at the most critical point to warn of a potentially hazardous situation.

10.2 Particular attention shall be paid to the following to ensure that by working on electrical components, the casing is not altered in such a way that the level of protection is affected. This shall include damage to cables, excessive number of connections, terminals not made to original specification, damage to seals, incorrect fitting of glands, etc.

- Ensure that apparatus is mounted securely.
- Ensure that seals or sealing materials have not degraded such that they no longer serve the purpose of preventing the ingress of flammable atmospheres. Replacement parts shall be in accordance with the manufacturer's specifications.

NOTE: The use of silicon sealant may inhibit the effectiveness of some types of leak detection equipment. Intrinsically safe components do not have to be isolated prior to working on them.

11. Repair to intrinsically safe components

Do not apply any permanent inductive or capacitance loads to the circuit without ensuring that this will not exceed the permissible voltage and current permitted for the equipment in use. Intrinsically safe components are the only types that can be worked on while live in the presence of a flammable atmosphere. The test apparatus shall be at the correct rating.

Replace components only with parts specified by the manufacturer. Other parts may result in the ignition of refrigerant in the atmosphere from a leak.

12. Cabling

Check that cabling will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects. The check shall also take into account the effects of aging or continual vibration from sources such as compressors or fans.

13. Detection of flammable refrigerants

Under no circumstances shall potential sources of ignition be used in the searching for or detection of refrigerant leaks. A halide torch (or any other detector using a naked flame) shall not be used.

14. Leak detection methods

The following leak detection methods are deemed acceptable for systems containing flammable refrigerants. Electronic leak detectors shall be used to detect flammable refrigerants, but the sensitivity may not be adequate, or may need re-calibration. (Detection equipment shall be calibrated in a refrigerant-free area.) Ensure that the detector is not a potential source of ignition and is suitable for the refrigerant. Leak detection equipment shall be set at a percentage of the LFL of the refrigerant and shall be calibrated to the refrigerant employed and the appropriate percentage of gas (25% maximum) is confirmed. Leak detection fluids are suitable for use with most refrigerants but the use of detergents containing chlorine shall be avoided as the chlorine may react with the refrigerant and corrode the copper pipe-work.

If a leak is suspected, all naked flames shall be removed or extinguished. If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system, or isolated (by means of shut off valves) in a part of the system remote from the leak. Oxygen free nitrogen (OFN) shall then be purged through the system both before and during the brazing process.

15. Removal and evacuation

When breaking into the refrigerant circuit to make repairs or for any other purpose conventional procedures shall be used. However, it is important that best practice is followed since flammability is a consideration. The following procedure shall be adhered to:

- remove refrigerant;
- purge the circuit with inert gas;
- evacuate;
- purge again with inert gas;
- open the circuit by cutting or brazing.

The refrigerant charge shall be recovered into the correct recovery cylinders. The system shall be flushed with OFN to render the unit safe. This process may need to be repeated several times. Compressed air or oxygen shall not be used for this task.

Flushing shall be achieved by breaking the vacuum in the system with OFN and continuing to fill until the working pressure is achieved, then venting to atmosphere, and finally pulling down to a vacuum. This process shall be repeated until no refrigerant is within the system.

When the final OFN charge is used, the system shall be vented down to atmospheric pressure to enable work to take place. This operation is absolutely vital if brazing operations on the pipe-work are to take place.

Ensure that the outlet for the vacuum pump is not closed to any ignition sources and there is ventilation available.

16. Charging procedures

In addition to conventional charging procedures, the following requirements shall be followed:

- Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses or lines shall be as short as possible to minimize the amount of refrigerant contained in them.
- Cylinders shall be kept upright.
- Ensure that the refrigeration system is earthed prior to charging the system with refrigerant.
- Label the system when charging is complete(if not already).
- Extreme care shall be taken not to overfill the refrigeration system.
- Prior to recharging the system it shall be pressure tested with OFN. The system shall be leak tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.

17. Decommissioning

Before carrying out this procedure, it is essential that the technician is completely familiar with the equipment and all its detail. It is recommended good practice that all refrigerants are recovered safely. Prior to the task being carried out, an oil and refrigerant sample shall be taken.

In case analysis is required prior to re-use of reclaimed refrigerant. It is essential that electrical power is available before the task is commenced.

- a) Become familiar with the equipment and its operation.
 - b) Isolate system electrically
 - c) Before attempting the procedure ensure that:
 - mechanical handling equipment is available, if required, for handling refrigerant cylinders;
 - all personal protective equipment is available and being used correctly;
 - the recovery process is supervised at all times by a competent person;
 - recovery equipment and cylinders conform to the appropriate standards.
 - d) Pump down refrigerant system, if possible.
 - e) If a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system.
 - f) Make sure that cylinder is situated on the scales before recovery takes place.
 - g) Start the recovery machine and operate in accordance with manufacturer's instructions.
 - h) Do not overfill cylinders. (No more than 80% volume liquid charge).
 - i) Do not exceed the maximum working pressure of the cylinder, even temporarily.
 - j) When the cylinders have been filled correctly and the process completed, make sure that the cylinders and the equipment are removed from site promptly and all isolation valves on the equipment are closed off.
 - k) Recovered refrigerant shall not be charged into another refrigeration system unless it has been cleaned and checked.
-

18. Labelling

Equipment shall be labelled stating that it has been de-commissioned and emptied of refrigerant. The label shall be dated and signed. Ensure that there are labels on the equipment stating the equipment contains flammable refrigerant.

19. Recovery

- When removing refrigerant from a system, either for service or decommissioning, it is recommended good practice that all refrigerants are removed safely.
- When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct numbers of cylinders for holding the total system charge are available. All cylinders to be used are designated for the recovered refrigerant and labelled for that refrigerant (i.e. special cylinders for the recovery of refrigerant). Cylinders shall be complete with pressure relief valve and associated shut-off valves in good working order.
- Empty recovery cylinders are evacuated and, if possible, cooled before recovery occurs.
- The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of flammable refrigerants. In addition, a set of calibrated weighing scales shall be available
- and in good working order.
- Hoses shall be complete with leak-free disconnect couplings and in good condition. Before using the recovery machine, check that it is in satisfactory working order, has been properly maintained and that any associated electrical components are sealed to prevent ignition in the event of a refrigerant release. Consult manufacturer if in doubt.
- The recovered refrigerant shall be returned to the refrigerant supplier in the correct recovery cylinder, and the relevant Waste Transfer Note arranged. Do not mix refrigerants in recovery units and especially not in cylinders.
- If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. The evacuation process shall be carried out prior to re-truning the compressor to the suppliers. Only electric heating to the compressor body shall be employed to accelerate this process. When oil is drained from a system, it shall be carried out safely.

20. Transportation, marking and storage for units

1. Transport of equipment containing flammable refrigerants
Compliance with the transport regulations
2. Marking of equipment using signs
Compliance with local regulations
3. Disposal of equipment using flammable refrigerants
Compliance with national regulations
4. Storage of equipment/appliances
The storage of equipment should be in accordance with the manufacturer's instructions.
5. Storage of packed (unsold) equipment
Storage package protection should be constructed such that mechanical damage to the equipment inside the package will not cause a leak of the refrigerant charge.
The maximum number of pieces of equipment permitted to be stored together will be determined by local regulations.

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