

# WALL MOUNTED MULTISPLIT SERIE H3M Installation and user's manual

# **MUPR-H3M**





CL20820 to CL20823 English

# Content

Operation Notices	
Precautions	1
Parts Name	6
Screen Operation Guide	
Buttons on remote controller	7
Introduction for icons on display screen	7
Introduction for buttons on remote controller	8
Function introduction for combination buttons	12
Operation guide	
Replacement of batteries in remote controller	
Emergency operation	14
Maintenance	
Clean and Maintenance	14
Malfunction	
Malfunction analysis	17
Installation Notice	
Installation dimension diagram	21
Tools for installation	
Selection of installation location	
Requirements for electric connection	23
Installation	
Installation of indoor unit	24
Check after installation	29
Test and operation	
Test operation	29

This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety. Children should be supervised to ensure that they do not play with the appliance.



This marking indicates that this product should not be disposed with other household wastes throughout the EU. To prevent possible harm to the environment or human health from uncontrolled waste disposal, recycle it responsibly to promote the sustainable reuse of material resources. To return your used device, please use the return and collection systems or contact the retailer where the product was purchased. They can take this product for environmental safe recycling.

R410A(R32/125: 50/50): 2087.5

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### **Operation and Maintenance**

- •This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved.
- •Children shall not play with the appliance.
- •Cleaning and user maintenance shall not be made by children without supervision.
- •Do not connect air conditioner to multi-purpose socket. Otherwise, it may cause fire hazard.
- •Do disconnect power supply when cleaning air conditioner. Otherwise, it may cause electric shock.
- •If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- •Do not wash the air conditioner with water to avoid electric shock.
- •Do not spray water on indoor unit. It may cause electric shock or malfunction.
- •After removing the filter, do not touch fins to avoid injury.
- •Do not use fire or hair dryer to dry the filter to avoid deformation or fire hazard.

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- •Maintenance must be performed by qualified professionals. Otherwise, it may cause personal injury or damage.
- Do not repair air conditioner by yourself. It may cause electric shock or damage. Please contact dealer when you need to repair air conditioner.
- Do not extend fingers or objects into air inlet or air outlet. It may cause personal injury or damage.
- Do not block air outlet or air inlet. It may cause malfunction.
- Do not spill water on the remote controller, otherwise the remote controller may be broken.
- When below phenomenon occurs, please turn off air conditioner and disconnect power immediately, and then contact the dealer or qualified professionals for service.
  - Power cord is overheating or damaged.
  - There's abnormal sound during operation.
  - Circuit break trips off frequently.
  - Air conditioner gives off burning smell.
  - Indoor unit is leaking.
- If the air conditioner operates under abnormal conditions, it may cause malfunction, electric shock or fire hazard.
- When turning on or turning off the unit by emergency operation switch, please press this switch with an insulating object other than metal.
- Do not step on top panel of outdoor unit, or put heavy objects. It may cause damage or personal injury.

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# Attachment

- •Installation must be performed by qualified professionals. Otherwise, it may cause personal injury or damage.
- Must follow the electric safety regulations when installing the unit.
- According to the local safety regulations, use qualified power supply circuit and circuit break.
- Do install the circuit break. If not, it may cause malfunction.
- An all-pole disconnection switch having a contact separation of at least 3mm in all poles should be connected in fixed wiring.
- Including an circuit break with suitable capacity, please note the following table. Air switch should be included magnet buckle and heating buckle function, it can protect the circuit-short and overload.
- Air Conditioner should be properly grounded. Incorrect grounding may cause electric shock.
- Don't use unqualified power cord.
- Make sure the power supply matches with the requirement of air conditioner.Unstable power supply or incorrect wiring or malfunction. Please install proper power supply cables before using the air conditioner.
- Properly connect the live wire, neutral wire and grounding wire of power socket.
- Be sure to cut off the power supply before proceeding any work related to electricity and safety.

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- Do not put through the power before finishing installation.
- If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- The temperature of refrigerant circuit will be high, please keep the interconnection cable away from the copper tube.
- The appliance shall be installed in accordance with national wiring regulations.
- Installation must be performed in accordance with the requirement of NEC and CEC by authorized personnel only.
- The air conditioner is the first class electric appliance. It must be properly grounding with specialized grounding device by a professional. Please make sure it is always grounded effectively, otherwise it may cause electric shock.
- The yellow-green wire in air conditioner is grounding wire, which can't be used for other purposes.
- The grounding resistance should comply with national electric safety regulations.
- The appliance must be positioned so that the plug is accessible.
- All wires of indoor unit and outdoor unit should be connected by a professional.
- If the length of power connection wire is insufficient, please contact the supplier for a new one. Avoid extending the wire by yourself.

# WARNING

- For the air conditioner with plug, the plug should be reachable after finishing installation.
- For the air conditioner without plug, an circuit break must be installed in the line.
- If you need to relocate the air conditioner to another place, only the qualified person can perform the work. Otherwise, it may cause personal injury or damage.
- Select a location which is out of reach for children and far away from animals or plants. If it is unavoidable, please add the fence for safety purpose.
- The indoor unit should be installed close to the wall.

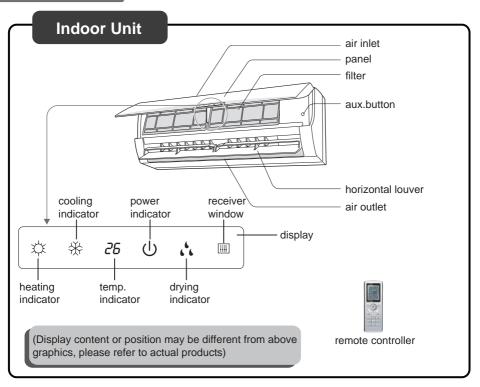
### Working temperature range

	Indoor side DB/WB(℃)	Outdoor side DB/WB(℃)
Maximum cooling	32/23	43/26
Maximum heating	27/-	24/18

### NOTICE:

- The operating temperature range (outdoor temperature) for cooling only unit is  $45^{\circ}$  .  $42^{\circ}$  .  $42^{\circ}$ 
  - -15  $^\circ\!\!\mathbb{C}$  -43  $^\circ\!\!\mathbb{C}$  ; for heat pump unit is -15  $^\circ\!\!\mathbb{C}$  24  $^\circ\!\!\mathbb{C}$  .

# Parts Name



### NOTICE:

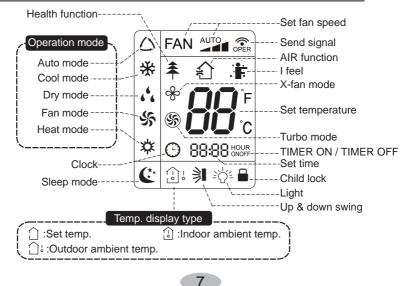
Actual product may be different from above graphics, please refer to actual products.

# Buttons on remote controller



- 1 ON/OFF button
- 2 MODE button
- 3 +/- button
- 4 FAN button
- 5 I FEEL button
- 6 <sup>♣</sup> button
- 7 🏠 button
- ଃ 🔰 button
- 9 CLOCK button
- TIMER ON/TIMER OFF button
- X-FAN button
  - Note: X-FAN is the same with BLOW
- 12 TEMP button
- 13 TURBO button
- 14 SLEEP button
- 15 LIGHT button

### Introduction for icons on display screen



### Note:

- •This is a general use remote controller, it could be used for the air conditioners with multifunction; For some function, which the model don't have, if press the corresponding button on the remote controller that the unit will keep the original running status.
- After putting through the power, the air conditioner will give out a sound.
   Operation indictor "()" is ON (red indicator). After that, you can operate the air conditioner by using remote controller.

### 1 ON/OFF button

Press this button can turn on or turn off the air conditioner. After turning on the air conditioner, operation indicator " $\bigcup$ "on indoor unit's display is ON (green indicator. The colour is different for different models), and indoor unit will give out a sound.

### 2 MODE button

Press this button to select your required operation mode.



- After selecting auto mode, air conditioner will operate automatically according to ambient temperature. Set temperature can't be adjusted and will not be displayed as well. Press "FAN" button can adjust fan speed. Press " ≱∎ " button can adjust fan blowing angle.
- After selecting cool mode, air conditioner will operate under cool mode. Cool indicator "券 "on indoor unit is ON. Press "+" or "-" button to adjust set temperature. Press "FAN" button to adjust fan speed. Press " ⅔ " button to adjust fan blowing angle.
- When selecting dry mode, the air conditioner operates at low speed under dry mode. Dry indicator ", , on indoor unit is ON. Under dry mode, fan speed can't be adjusted. Press " I button to adjust fan blowing angle.
- After selecting fan mode, air conditioner operates only under fan mode, All mode indicators on indoor unit is OFF. Operation indicator is ON. Press "FAN" button can adjust fan speed. Press" 🔋 " button to adjust fan blowing angle.
- When selecting heating mode, the air conditioner operates under heat mode. Heat indicator " 🌟 " on indoor unit is ON. Press "+" or "-" button to adjust set temperature. Press "FAN" button to adjust fan speed. Press " 🔰 " button to adjust fan blowing angle. (Cooling only unit won't receive heating mode signal. If setting heat mode with remote controller, press ON/OFF button can't start up the unit).

### Note:

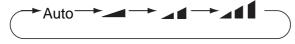
- For preventing cold air, after starting up heating mode, indoor unit will delay 1~5 minutes to blow air (actual delay time is depend on indoor ambient temperature).
- Set temperature range from remote controller:  $16\sim30\,^\circ$ C ; Fan speed: auto, low speed, medium speed, high speed.

### 3 +/- button

- Press "+" or "-" button once increase or decrease set temperature 1°C . Holding "+" or "-" button, 2s later, set temperature on remote controller will change quickly. On releasing button after setting is finished, temperature indicator on indoor unit will change accordingly. (Temperature can't be adjusted under auto mode)
- When setting TIMER ON, TIMER OFF or CLOCK, press "+" or "-" button to adjust time. (Refer to CLOCK, TIMER ON, TIMER OFF buttons) When setting TIMER ON, TIMER OFF or CLOCK, press "+" or "-" button to adjust time. (Refer to CLOCK, TIMER ON, TIMER OFF buttons)

### 4 FAN button

Pressing this button can set fan speed circularly as: auto (AUTO), low( $\checkmark$ ), medium ( $\checkmark$ ), high( $\checkmark$ 



### Note:

- Under AUTO Speed,IDU fan motor will adjust the fan speed (high, medium or low speed) according to ambient temperature.
- Fan speed under dry mode is low speed.

### 5 I FEEL button

Press this button to start I FEEL function and ". It will be displayed on the remote controller. After this function is set, the remote controller will send the detected ambient temperature to the controller and the unit will automatically adjust the indoor temperature according to the detected temperature. Press this button again to close I FEEL function and ". It will disappear.

• Please put the remote controller near user when this function is set. Do not put the remote controller near the object of high temperature or low temperature in order to avoid detecting inaccurate ambient temperature.

### 6 <sup>‡</sup> button

Press this button to set HEALTH function ON or OFF. After the unit is turned on, it defaults to HEALTH function ON.

• This function is applicable to partial of models.

7 🚯 button

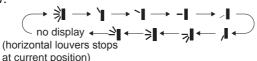
Press this button to select AIR function ON or OFF.

• This function is applicable to partial of models.

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### 8 🗦 button

Press this button can select up&down swing angle. Fan blow angle can be selected circularly as below:



- When selecting " > ", air conditioner is blowing fan automatically. Horizontal louver will automatically swing up & down at maximum angle.
- When selecting "`I、 `I、 -I、 I, air conditioner is blowing fan at fixed position. Horizontal louver will stop at the fixed position.
- When selecting " ≤ , ⇒ , air conditioner is blowing fan at fixed angle. Horizontal louver will send air at the fixed angle.
- Hold ">"button above 2s to set your required swing angle. When reaching your required angle, release the button.

### Note:

• "<sup>△</sup>I、<sup>→</sup>I、<sup>→</sup>I" may not be available. When air conditioner receives this signal, the air conditioner will blow fan automatically.

### 9 CLOCK button

Press this button to set clock time. "<sup>O</sup>" icon on remote controller will blink. Press "+" or "-" button within 5s to set clock time. Each pressing of "+" or "-" button, clock time will increase or decrease 1 minute. If hold "+" or "-" button, 2s later, time will change quickly. Release this button when reaching your required time. Press "CLOCK" button to confirm the time. "<sup>O</sup>" icon stops blinking.

### Note:

- Clock time adopts 24-hour mode.
- The interval between two operation can't exceeds 5s. Otherwise, remote controller will quit setting status. Operation for TIMER ON/TIMER OFF is the same.

### **10** TIMER ON / TIMER OFF button

### TIMER ON button

"TIMER ON" button can set the time for timer on. After pressing this button, " icon disappears and the word "ON" on remote controller blinks. Press "+" or "-" button to adjust TIMER ON setting. After each pressing "+" or "-" button, TIMER ON setting will increase or decrease 1min. Hold "+" or "-" button, 2s later, the time will change quickly until reaching your required time.

Press "TIMER ON" to confirm it. The word "ON" will stop blinking. "<sup>O</sup>" icon resumes displaying. Cancel TIMER ON: Under the condition that TIMER ON is

started up, press "TIMER ON" button to cancel it.

• TIMER OFF button

"TIMER OFF" button can set the time for timer off. After pressing this button," "icon disappears and the word "OFF" on remote controller blinks. Press "+" or "-" button to adjust TIMER OFF setting. After each pressing "+" or "-" button, TIMER OFF setting will increase or decrease 1min. Hold "+" or "-" button, 2s later, the time will change quickly until reaching your required time.

Press "TIMER OFF" word "OFF" will stop blinking. "<sup>()</sup> icon resumes displaying. Cancel TIMER OFF. Under the condition that TIMER OFF is started up, press "TIMER OFF" button to cancel it.

### Note:

- Under on and off status, you can set TIMER OFF or TIMER ON simultaneously.
- Before setting TIMER ON or TIMER OFF, please adjust the clock time.
- After starting up TIMER ON or TIMER OFF, set the constant circulating valid. After that, air conditioner will be turned on or turned off according to setting time. ON/OFF button has no effect on setting. If you don't need this function, please use remote controller to cancel it.

### 11 X-FAN button

Press this button under cool and dry mode to start up x-fan function, and " % " icon on remote controller will be displayed. Press this button again to cancel x-fan function, and " % "icon will disappear.

### Note:

- When x-fan function is on, if the air conditioner is turned off, indoor fan will still operate at low speed for a while to blow the residual water inside the air duct.
- During x-fan operation, press X-FAN button to turn off x-fan function. Indoor fan will stop operation immediately.

# 12 TEMP button

By pressing this button, you can see indoor set temperature, indoor ambient temperature or outdoor ambient temperature on indoor unit's display. The setting on remote controlleris selected circularly as below:



- When selecting " ] or no display with remote controller, temperature indicator on indoor unit displays set temperature.
- When selecting ": with remote controller, temperature indicator on indoor unit displays indoor ambient temperature.

• When selecting "\_\_\_\_\_;" with remote controller, temperature indicator on indoor unit displays outdoor ambient temperature.

### Note:

- Outdoor temperature display is not available for some models. At that time, indoor unit receives "
- It's defaulted to display set temperature when turning on the unit. There is no display in the remote controller.
- Only for the models whose indoor unit has dual-8 display.
- When selecting displaying of indoor or outdoor ambient temperature, indoor temperature indicator displays corresponding temperature and automatically turn to display set temperature after three or five seconds.

### 13 TURBO button

Under COOL or HEAT mode, press this button to turn to quick COOL or quick HEAT mode. "(9)" icon is displayed on remote controller. Press this button again to exit turbo function and "(9)" icon will disappear.

### **14** SLEEP button

Under COOL or HEAT mode, press this button to start up sleep function. " C " icon is displayed on remote controller. Press this button again to cancel sleep function and " C " icon will disappear.

### 15 LIGHT button

Press this button to turn off display light on indoor unit. "  $2\dot{Q}^{\underline{z}}$ " icon on remote controller disappears. Press this button again to turn on display light. "  $2\dot{Q}^{\underline{z}}$ " icon is displayed.

# Function introduction for combination buttons

### Child lock function

Press "+" and "-" simultaneously to turn on or turn off child lock function. When child lock function is on, " " icon is displayed on remote controller. If you operate the remote controller, the " " icon will blink three times without sending signal to the unit.

### Temperature display switchover function

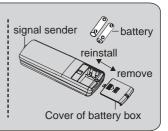
Under OFF status, press "-" and "MODE" buttons simultaneously to switch temperature display between  $^\circ\!C$  and  $^\circ\!F$  .

# Operation guide

- **1.** After putting through the power, press "ON/OFF" button on remote controller to turn on the air conditioner.
- **2.** Press "MODE" button to select your required mode: AUTO, COOL, DRY, FAN, HEAT.
- **3.** Press "+" or "-" button to set your required temperature. (Temperature can't be adjusted under auto mode).
- **4.** Press "FAN" button to set your required fan speed: auto, low, medium and high speed.
- **5.** Press " **3** " button to select fan blowing angle.

# Replacement of batteries in remote controller

- 1. Press the back side of remote controller marked with "
  , as shown in the fig, and then push out the cover of battery box along the arrow direction.
- 2. Replace two 7# (AAA 1.5V) dry batteries, and make sure the position of "+" polar and "-" polar are correct.



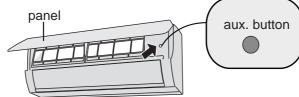
3. Reinstall the cover of battery box.

### NOTICE

- During operation, point the remote control signal sender at the receiving window on indoor unit.
- The distance between signal sender and receiving window should be no more than 8m, and there should be no obstacles between them.
- Signal may be interfered easily in the room where there is fluorescent lamp or wireless telephone; remote controller should be close to indoor unit during operation.
- Replace new batteries of the same model when replacement is required.
- When you don't use remote controller for a long time, please take out the batteries.
- If the display on remote controller is fuzzy or there's no display, please replace batteries.

# Emergency operation

If remote controller is lost or damaged, please use auxiliary button to turn on or turn off the air conditioner. The operation in details are as below: As shown in the fig. Open panel, press aux. button to turn on or turn off the air conditioner. When the air conditioner is turned on, it will operate under auto mode.



### **⚠ WARNING**:

Use insulated object to press the auto button

# Clean and maintenance

### 

- Turn off the air conditioner and disconnect the power before cleaning the air conditioner to avoid electric shock.
- Do not wash the air conditioner with water to avoid electric shock.
- Do not use volatile liquid to clean the air conditioner.

### Clean surface of indoor unit

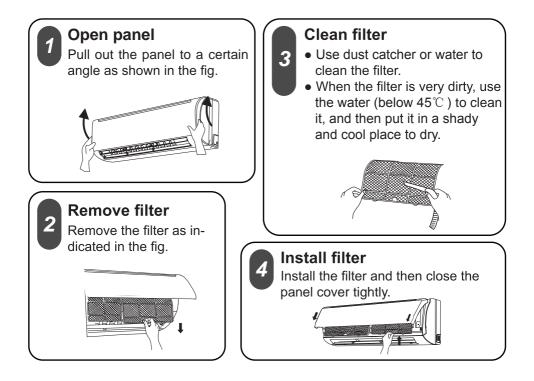
When the surface of indoor unit is dirty, it is recommended to use a soft dry cloth or wet cloth to wipe it.

### NOTICE:

• Do not remove the panel when cleaning it.

# **Clean and Maintenance**

### **Clean filter**



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- The filter should be cleaned every three months. If there is much dust in the operation environment, clean frequency can be increased.
- After removing the filter, do not touch fins to avoid injury.
- Do not use fire or hair dryer to dry the filter to avoid deformation or fire hazard.

# Clean and Maintenance

### NOTICE: Checking before use-season

- 1. Check whether air inlets and air outlets are blocked.
- 2. Check whether circuit break, plug and socket are in good condition.
- 3. Check whether filter is clean.
- 4. Check whether mounting bracket for outdoor unit is damaged or corroded. If yes, please contact dealer.
- 5. Check whether drainage pipe is damaged.

### NOTICE: Checking after use-season

- 1. Disconnect power supply.
- 2. Clean filter and indoor unit's panel.
- 3. Check whether mounting bracket for outdoor unit is damaged or corroded. If yes, please contact dealer.

### Notice for recovery

- 1. Many packing materials are recyclable materials. Please dispose them in appropriate recycling unit.
- 2. If you want to dispose the air conditioner, please contact local dealer or consultant service center for the correct disposal method.

### General phenomenon analysis

Please check below items before asking for maintenance. If the malfunction still can't be eliminated, please contact local dealer or qualified professionals.

Phenomenon	Check items	Solution
	<ul> <li>Whether it's interfered severely (such as static electricity, stable voltage)?</li> </ul>	
	<ul> <li>Whether remote controller is within the signal receiving range?</li> </ul>	<ul> <li>Signal receiving range is 8m.</li> </ul>
Indoor unit	• Whether there are obstacles?	<ul> <li>Remove obstacles.</li> </ul>
can't receive remote controller's	<ul> <li>Whether remote controller is pointing at the receiving window?</li> </ul>	<ul> <li>Select proper angle and point the remote controller at the re- ceiving window on indoor unit.</li> </ul>
signal or remote controller has no	<ul> <li>Is sensitivity of remote contro- ller low; fuzzy display and no display?</li> </ul>	• Check the batteries. If the power of batteries is too low, please replace them.
action.	<ul> <li>No display when operating remote controller?</li> </ul>	<ul> <li>Check whether remote cont- roller appears to be damaged. If yes, replace it.</li> </ul>
	<ul> <li>Fluorescent lamp in room?</li> </ul>	<ul> <li>Take the remote controller close to indoor unit.</li> </ul>
		• Turn off the fluoresent lamp and then try it again.
	<ul> <li>Air inlet or air outlet of indoor unit is blocked?</li> </ul>	Eliminate obstacles.
No air emitted from indoor unit	<ul> <li>Under heating mode, indoor temperature is reached to set temperature?</li> </ul>	<ul> <li>After reaching to set temper- ature, indoor unit will stop bl- owing out air.</li> </ul>
	<ul> <li>Heating mode is turned on just now?</li> </ul>	<ul> <li>In order to prevent blowing out cold air, indoor unit will be started after delaying for sev- eral minutes, which is a nor- mal phenomenon.</li> </ul>

# Malfunction analysis

Phenomenon	Check items	Solution
	<ul><li>Power failure?</li><li>Is plug loose?</li></ul>	<ul><li>Wait until power recovery.</li><li>Reinsert the plug.</li></ul>
	Circuit break trips off or fuse is burnt out?	Ask professional to replace circuit break or fuse.
Air condit-	<ul> <li>Wiring has malfunction?</li> </ul>	• Ask professional to replace it.
ioner can't operate	• Unit has restarted immediately after stopping operation?	• Wait for 3min, and then turn on the unit again.
	• Whether the function setting for remote controller is correct?	Reset the function.
Mist is em- itted from indoor unit's air outlet	<ul> <li>Indoor temperature and hum- idity is high?</li> </ul>	• Because indoor air is cooled rapidly. After a while, indoor temperature and humidity will be decrease and mist will disappear.
Set temper- ature can't	<ul> <li>Unit is operating under auto mode?</li> </ul>	• Temperature can't be adju- sted under auto mode. Please switch the operation mode if you need to adjust temperature.
be adjusted	• Your required temperature exceeds the set temperature range?	● Set temperature range: 16℃ ~30℃ .
	Voltage is too low?	Wait until the voltage resumes normal.
Cooling (heating) effect is not good.	• Filter is dirty?	Clean the filter.
	• Set temperature is in proper range?	• Adjust temperature to proper range.
	• Door and window are open?	• Close door and window.

# Malfunction analysis

Phenomenon	Check items	Solution
Odours are emitted	• Whether there's odour source, such as furniture and cigarette, etc.	<ul><li>Eliminate the odour source.</li><li>Clean the filter.</li></ul>
Air conditioner operates abnor- mally suddenly	• Whether there's interference, such as thunder, wireless devices, etc.	• Disconnect power, put back power, and then turn on the unit again.
"Water flowing" noise	• Air conditioner is turned on or turned off just now?	• The noise is the sound of refrigerant flowing inside the unit, which is a normal phenomenon.
Cracking noise	• Air conditioner is turned on or turned off just now?	• This is the sound of friction caused by expansion and/or contraction of panel or other parts due to the change of temperature.

# Malfunction analysis

### Error Code

E5: overcurrent protection

C5:Connector jumper malfunction

• When air conditioner status is abnormal, temperature indicator on indoor unit will blink to display corresponding error code. Please refer to below list for identification of error code.

¢		ES   rror co		د <sup>د</sup> د		Indoor display	Above indicator diagram is only for reference. Please refer to actual product for the actual indicator and position.
Errc	or cod	е				Trouble	shooting
Heati	ng indio	cator O	N 10s (	DFF 0.5	s	Means defros	ting status. It's the normal phenomenon.

Power indicator blinks and E5 is displayed Check if the connector jumper contacts the

party. If raplace the PCR, place take off

	the old for the new PCB.
F1:Indoor ambient temp. sensor malfunction	Check if indoor room temp. sensor is connected properly?
F2:Evaporator temp.sensor malfunction	Check if indoor tube temp. sensor is connected properly?
H6:PC motor (indoor fan) can't run	<ul> <li>Feedback terminal of PG motor hasn't been connected firmly.</li> <li>The control end of PG motor hasn't been connected firmly.</li> <li>Fan blade hasn't been installed correctly and it can't run smoothly.</li> <li>Motor hasn't been installed correctly and tightly.</li> <li>Motor has been damaged.</li> <li>Control panel has been damaged.</li> </ul>
U8:Malfunction of zero cross detection circuit for PG motor (indoor fan)	Control panel has been damaged.
Defrosting or oil return mode	It is normal. The indicating lamp in heat mode will wink 0.5s and light 10s.

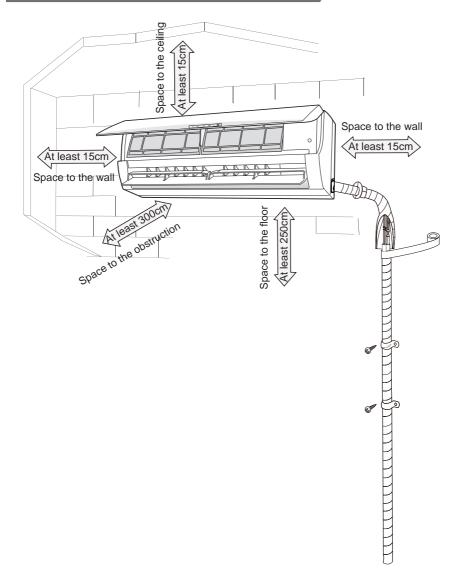
Note: If there're other error codes, please contact qualified professionals for service.

## WARNING

- When below phenomenon occurs, please turn off air conditioner and disconnect power immediately, and then contact the dealer or qualified professionals for service.
  - Power cord is overheating or damaged.
  - There's abnormal sound during operation.
  - Circuit break trips off frequently.
  - Air conditioner gives off burning smell.
  - Indoor unit is leaking.
- Do not repair or refit the air conditioner by yourself.
- If the air conditioner operates under abnormal conditions, it may cause malfunction, electric shock or fire hazard.

20

# Installation dimension diagram



# Tools for installation

Note:

1 Level meter	2 Screw driver		3 Impact drill
4 Drill head	5 Pipe expander		6 Torque wrench
7 Open-end wrench	8 Pipe cutter		9 Leakage detector
10 Vacuum pump	11 Pressu	re meter	12 Universal meter
13 Inner hexagon spanner		14	Measuring tape

• Please contact the local agent for installation.

• Don't use unqualified power cord.

# Selection of installation location

### Indoor unit Basic requirement 1. There should be no obstruction near air Installing the unit in the following plainlet and air outlet. ces maycause malfunction. If it is un-2. Select a location where the condensatavoidable, please consult the local ion water can be dispersed easily and dealer: won't affect other people. 1. The place with strong heat sources, 3. Select a location which is convenient to vapors, flammable or explosive gas, connect the outdoor unit and near the or volatile objects spread in the air. power socket. 2. The place with high-frequency 4. Select a location which is out of reach devices (such as welding machine, for children medical equipment). 5. The location should be able to withstand 3. The place near coast area. the weight of indoor unit and won't incr-4. The place with oil or fumes in the air. ease noise and vibration. 5. The place with sulfureted gas. 6. The appliance must be installed 2.5m above floor. 6. Other places with special circums-7. Don't install the indoor unit right above tances. the electric appliance. 7. The appliance shall not be install-8. Please try your best to keep way from ed in the laundry fluorescent lamp. Outdoor unit

- 1. Select a location where the noise and outflow air emitted by the outdoor unit will not affect neighborhood.
- 2. The location should be well ventilated and dry, in which the outdoor unit won't be exposed directly to sunlight or strong wind.
- 3. The location should be able to withstand the weight of outdoor unit.
- 4. Make sure that the installation follows the requirement of installation dimension diagram.
- 5. Select a location which is out of reach for children and far away from animals or plants. If it is unavoidable, please add the fence for safety purpose.

# Requirements for electric connection

### Safety precaution

- 1. Must follow the electric safety regulations when installing the unit.
- 2. According to the local safety regulations, use qualified power supply circuit and circuit break.
- 3. Make sure the power supply matches with the requirement of air conditioner. Unstable power supply or incorrect wiring or malfunction. Please install proper power supply cables before using the air conditioner.
- 4. Properly connect the live wire, neutral wire and grounding wire of power socket.
- 5. Be sure to cut off the power supply before proceeding any work related to electricity and safety.
- 6. Do not put through the power before finishing installation.
- 7. If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.
- 8. The temperature of refrigerant circuit will be high, please keep the interconnection cable away from the copper tube.
- 9. The appliance shall be installed in accordance with national wiring regulations.
- 10. Installation must be performed in accordance with the requirement of NEC and CEC by authorized personnel only.

### **Grounding requirement**

- 1. The air conditioner is the first class electric appliance. It must be properly grounding with specialized grounding device by a professional. Please make sure it is always grounded effectively, otherwise it may cause electric shock.
- 2. The yellow-green wire in air conditioner is grounding wire, which can't be used for other purposes.
- 3. The grounding resistance should comply with national electric safety regulations.
- 4. The appliance must be positioned so that the plug is accessible.
- 5. An all-pole disconnection switch having a contact separation of at least 3mm in all poles should be connected in fixed wiring.

### Step one: choosing installation location

Recommend the installation location to the client and then confirm it with the client.

### Step two: install wall-mounting frame

- 1. Hang the wall-mounting frame on the wall; adjust it in horizontal position with the level meter and then point out the screw fixing holes on the wall.
- 2. Drill the screw fixing holes on the wall with impact drill (the specification of drill head should be the same as the plastic expansion particle) and then fill the plastic expansion particles in the holes.
- 3. Fix the wall-mounting frame on the wall with tapping screws (ST4.2X25TA) and then check if the frame is firmly installed by pulling the frame. If the plastic expansion particle is loose, please drill another fixing hole nearby.

### Step three: open piping hole

Mark on the middle of it

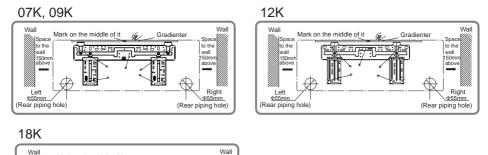
Space to the

150m

(Rear piping hole)

Φ5!

1. Choose the position of piping hole according to the direction of outlet pipe. The position of piping hole should be a little lower than the wall-mounted frame, shown as below.



2. Open a piping hole with the diameter of  $\Phi$ 55 on the selected outlet pipe position. In order to drain smoothly, slant the piping hole on the wall slightly downward to the outdoor side with the gradient of 5-10°.

to th wall

50m

Right

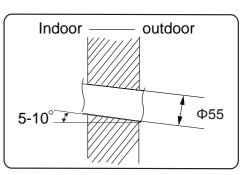
Φ55

(Rear piping hole)

Gradiente

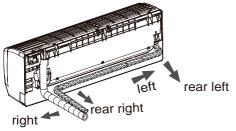
### Note:

- Pay attention to dust prevention and take relevant safety measures when opening the hole.
- The plastic expansion particles are not provided and should be bought locally.

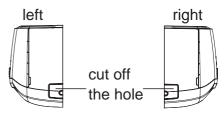


### Step four: outlet pipe

1. The pipe can be led out in the direction of right, rear right, left or rear left.

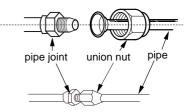


2. When select leading out the pipe from left or right, please cut off the corresponding hole on the bottom case.



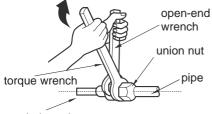
### Step five: connect the pipe of indoor unit

- 1. Aim the pipe joint at the corresponding bellmouth.
- 2. Pretightening the union nut with hand.



3. Adjust the torque force by referring to the following sheet. Place the open-end wrench on the pipe joint and place the torque wrench on the union nut. Tighten the union nut with torque wrench.

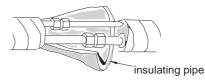
I



Hex nut diameter	Tightening torque (N·m)
Φ6	15~20
Φ 9.52	30~40
Φ 12	4Í ~55
Φ 16	60~65
Φ 19	70~75

indoor pipe

4. Wrap the indoor pipe and joint of connection pipe with insulating pipe, and then wrap it with tape.



drain hose

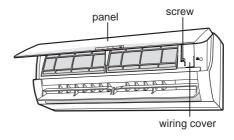
insulating pipe

# Step six: install drain hose 1. Connect the drain hose to the outlet pipe of indoor unit. 2. Bind the joint with tape. Outlet pipe for tape Outlet pipe Outl

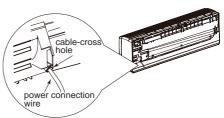
The plastic expansion particles are not provided.

Step seven: connect wire of indoor unit

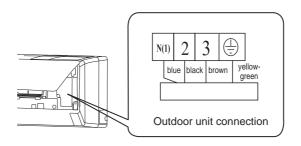
1. Open the panel, remove the screw on the wiring cover and then take down the cover.



2. Make the power connection wire go through the cable-cross hole at the back of indoor unit and then pull it out from the front side.



3. Remove the wire clip; connect the power connection wire to the wiring terminal according to the color; tighten the screw and then fix the power connection wire with wire clip.



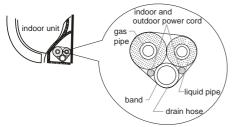
- 4. Put wiring cover back and then tighten the screw.
- 5. Close the panel.

Note:

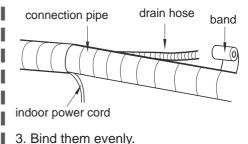
- All wires of indoor unit and outdoor unit should be connected by a professional.
- If the length of power connection wire is insufficient, please contact the supplier for a new one. Avoid extending the wire by yourself.
- For the air conditioner with plug, the plug should be reachable after finishing installation.
- For the air conditioner without plug, an circuit break must be installed in the line. The air switch should be all-pole parting and the contact parting distance should be more than 3mm.

### Step eight: bind up pipe

1. Bind up the connection pipe, power cord and drain hose with the band.



2. Reserve a certain length of drain hose and power cord for installation when binding them. When binding to a certain degree, separate the indoor power and then separate the drain hose.



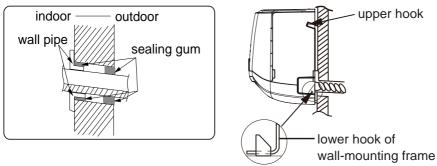
4. The liquid pipe and gas pipe should be bound separately at the end.

### Note:

- The power cord and control wire can't be crossed or winding.
- The drain hose should be bound at the bottom.

### Step nine: hang the indoor unit

- 1. Put the bound pipes in the wall pipe and then make them pass through the wall hole.
- 2. Hang the indoor unit on the wall-mounting frame.
- 3. Stuff the gap between pipes and wall hole with sealing gum.
- 4. Fix the wall pipe.
- 5. Check if the indoor unit is installed firmly and closed to the wall.



Note:

• Do not bend the drain hose too excessively in order to prevent blocking.

# Check after installation

• Check according to the following requirement after finishing installation.

Items to be checked	Possible malfunction
Has the unit been installed firmly?	The unit may drop, shake or emit noise.
Have you done the refrigerant leakage test?	It may cause insufficient cooling (heating) capacity.
Is heat insulation of pipeline sufficient?	It may cause condensation and water dripping.
Is water drained well?	It may cause condensation and water dripping.
Is the voltage of power supply accord- ing to the voltage marked on the nameplate?	It may cause malfunction or damaging the parts.
Is electric wiring and pipeline installed correctly?	It may cause malfunction or damaging the parts.
Is the unit grounded securely?	It may cause electric leakage.
Does the power cord follow the speci- fication?	It may cause malfunction or damaging the parts.
Is there any obstruction in the air inlet and outlet?	It may cause insufficient cooling (heating) capacity.
The dust and sundries caused during installation are removed?	It may cause malfunction or damaging the parts.
The gas valve and liquid valve of connection pipe are open completely?	It may cause insufficient cooling (heating) capacity.

# Test operation

### 1. Preparation of test operation

- The client approves the air conditioner.
- Specify the important notes for air conditioner to the client.

### 2. Method of test operation

- Put through the power, press ON/OFF button on the remote controller to start operation.
- Press MODE button to select AUTO, COOL, DRY, FAN and HEAT to check whether the operation is normal or not.
- $\bullet$  If the ambient temperature is lower than  $16\,{}^\circ\!\mathrm{C}$  , the air conditioner can't start cooling.

29

# MUND CLIMA®

### ASK FOR MORE INFORMATION

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### **TECHNICAL ASSISTANCE**

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