

MULTI INVERTER H3

Outdoor unit
Service manual

MUEX-H3



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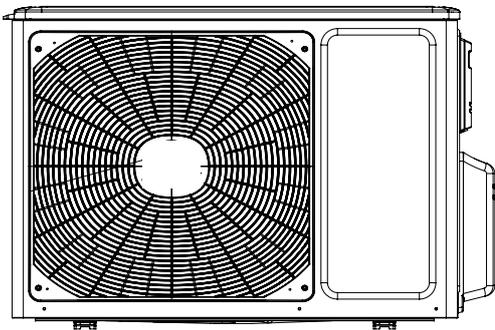
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Part I : Technical Information

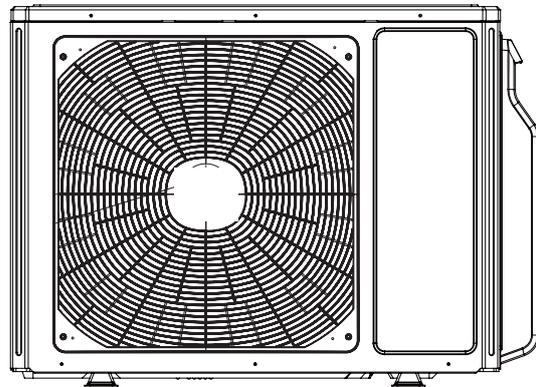
1. Summary

Outdoor Unit

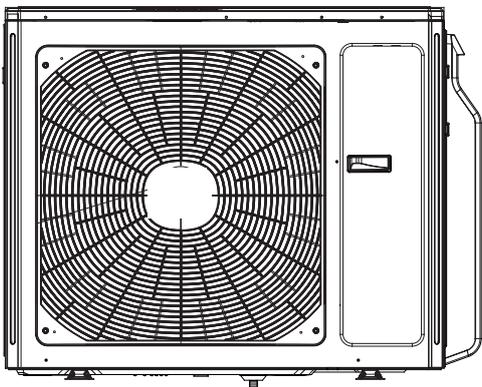
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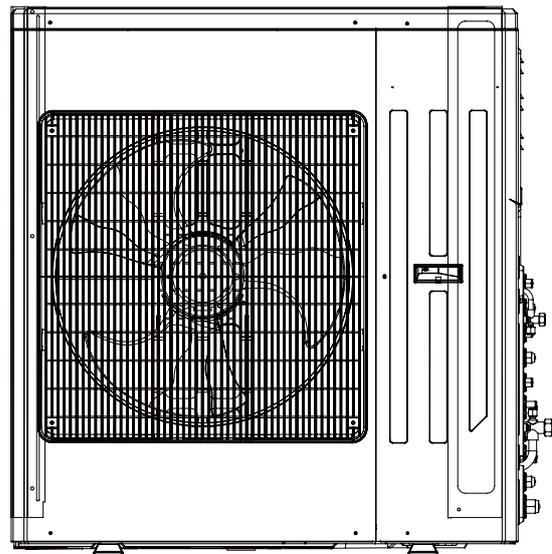
MUEX-18-H3.2



MUEX-24-H3.3
MUEX-28-H3.4



MUEX-42-H3.5



2. Specifications

Model			(None)	MUEx-14-H3.2	
Product Code				CL20814	
Power supply	Rated Voltage	V~	220-240	220-240	
	Rated Frequency	Hz	50	50	
	Phases		1	1	
Cooling capacity(max~min)		W	4100(2052~4396)	4100(2052~4396)	
Heating capacity(max~min)		W	4400(2491~5422)	4400(2491~5422)	
Cooling Power Input(max~min)		W	1200	1200	
Heating Power Input(max~min)		W	1180	1180	
Cooling Current Input		A	5.32	5.32	
Heating Current Input		A	5.10	5.10	
Rated Power Input		W	1780	1780	
Rated Current		A	7.90	7.90	
SEER		W/W	6.10	6.10	
SCOP		W/W	4.00	4.00	
Outdoor Unit	Compressor Trademark		ZHUHAI LANDA COMPRESSOR CO.,LTD	ZHUHAI LANDA COMPRESSOR CO.,LTD	
	Compressor Model		QXA-B141zF030A	QXA-B141zF030A	
	Compressor Refrigerant Oil Type		RB68EP	RB68EP	
	Compressor Type		Inverter Rotary	Inverter Rotary	
	L.R.A		A	25	25
	Compressor Rated Load Amp (RLA)		A	7.2	7.2
	Compressor Power Input		W	1440	1440
	Compressor Thermal Protector			"1NT11L-6233 KSD115°CHPC115/95U1"	"1NT11L-6233 KSD115°CHPC115/95U1"
	Throttling Method			Electron expansion valve	Electron expansion valve
	Cooling Operation Ambient Temperature Range		°C	-15~43	18~43
	Heating Operation Ambient Temperature Range		°C	-20~24	-15~24
	Condenser Material			Aluminum Fin-copper Tube	Aluminum Fin-copper Tube
	Condenser Pipe Diameter		mm	Φ9.52	Φ9.52
	Rows-Fin Gap(mm)		mm	2-1.4	2-1.4
	Coil length (l) X height (H) X coil width (L)		mm	800X44X559	800X44X559
	Fan Motor Speed (rpm) (H/M/L)		rpm	900	900
	Output of Fan Motor		W	30	30
	Fan Motor RLA		A	/	/
	Fan Motor Capacitor		μF	/	/
	Air Flow Volume of Outdoor Unit		m ³ /h	2600	2600
	Fan Type-Piece			Axial-flow	Axial-flow
	Fan Diameter		mm	Φ438-116	Φ438-116
	Defrosting Method			Automatic Defrosting	Automatic Defrosting
	Climate Type			T1	T1
	Isolation			I	I
	Moisture Protection			IP24	IP24
	Permissible Excessive Operating Pressure for the Discharge Side		MPa	4.3	4.3
	Permissible Excessive Operating Pressure for the Suction Side		MPa	2.5	2.5
	Dimension (W/H/D)		mm	903X596X378	903X596X378
	Dimension of Package (L/W/H)		mm	945X417X630	945X417X630
	Dimension of Package(L/W/H)		mm	948X420X645	948X420X645
	Net Weight		kg	43	43
Gross Weight		kg	46	46	
Refrigerant Charge			R410A	R410A	
Refrigerant Charge		kg	1.40	1.40	

Outdoor Unit	Cross-sectional Area of Power Cable Conductor	mm ²	/	/
	Recommended Power Cable(Core)	N	3	3
	Connection Pipe Connection Method	-	Flare Connection	Flare Connection
	Not Additional Gas Connection Pipe Length	m	10	10
	Connection Pipe Gas Additional Charge	g/m	20	20
	Outer Diameter of Liquid Pipe (Metric)	mm	Φ6	Φ6
	Outer Diameter of Gas Pipe (Metric)	mm	Φ9.52	Φ9.52
	Outer Diameter of Liquid Pipe (Metric)	mm	Φ6	Φ6
	Outer Diameter of Gas Pipe (Metric)	mm	Φ9.52	Φ9.52
	Connection Pipe Max. Height Distance(indoor and indoor)	m	5	5
	Max. equivalent connection pipe length(outdoor to last indoor)	m	10	10
	Connection Pipe Max. Length Distance(total length)	m	20	20

The above data is subject to change without notice; please refer to the nameplate of the unit.

Model			(None)	MUEx-18-H3.2	
Product Code				CL20810	
Power supply	Rated Voltage	V~	220-240	220-240	
	Rated Frequency	Hz	50	50	
	Phases		1	1	
Cooling capacity(max~min)		W	5200(2140~4836)	5200(2140~4836)	
Heating capacity(max~min)		W	5400(2579~5510)	5400(2579~5510)	
Cooling Power Input(max~min)		W	1450	1450	
Heating Power Input(max~min)		W	1550	1550	
Cooling Current Input		A	6.88	6.88	
Heating Current Input		A	6.43	6.43	
Rated Power Input		W	1780	1780	
Rated Current		A	7.90	7.90	
SEER		W/W	6.1	6.1	
SCOP		W/W	4.0	4.0	
Outdoor Unit	Compressor Trademark		ZHUHAI LANDA COMPRESSOR CO.,LTD	ZHUHAI LANDA COMPRESSOR CO.,LTD	
	Compressor Model		QXA-B141zF030A	QXA-B141zF030A	
	Compressor Refrigerant Oil Type		RB68EP	RB68EP	
	Compressor Type		Inverter Rotary	Inverter Rotary	
	L.R.A		A	25	25
	Compressor Rated Load Amp (RLA)		A	7.2	7.2
	Compressor Power Input		W	1440	1440
	Compressor Thermal Protector			"1NT11L-6233 KSD115°CHPC115/95U1"	"1NT11L-6233 KSD115°CHPC115/95U1"
	Throttling Method			Electron expansion valve	Electron expansion valve
	Cooling Operation Ambient Temperature Range		°C	-15~43	18~43
	Heating Operation Ambient Temperature Range		°C	-20~24	-15~24
	Condenser Material			Aluminum Fin-copper Tube	Aluminum Fin-copper Tube
	Condenser Pipe Diameter		mm	Φ7	Φ7
	Rows-Fin Gap(mm)		mm	2-1.4	2-1.4
	Coil length (l) X height (H) X coil width (L)		mm	851X38.1X660	851X38.1X660
	Fan Motor Speed (rpm) (H/M/L)		rpm	800	800
	Output of Fan Motor		W	60	60
	Fan Motor RLA		A	/	/
	Fan Motor Capacitor		μF	/	/
	Air Flow Volume of Outdoor Unit		m ³ /h	3200	3200
	Fan Type-Piece			Axial-flow	Axial-flow
	Fan Diameter		mm	Φ520-154	Φ520-154
	Defrosting Method			Automatic Defrosting	Automatic Defrosting
	Climate Type			T1	T1
	Isolation			I	I
	Moisture Protection			IP24	IP24
	Permissible Excessive Operating Pressure for the Discharge Side		MPa	4.3	4.3
	Permissible Excessive Operating Pressure for the Suction Side		MPa	2.5	2.5
	Dimension (WXHXD)		mm	963X700X396	963X700X396
	Dimension of Package (LXWXH)		mm	1026X455X735	1026X455X735
	Dimension of Package(LXWXH)		mm	1029X458X750	1029X458X750
Net Weight		kg	51	51	
Gross Weight		kg	55	55	
Refrigerant Charge			R410A	R410A	
Refrigerant Charge		kg	1.60	1.60	

Outdoor Unit	Cross-sectional Area of Power Cable Conductor	mm ²	/	/
	Recommended Power Cable(Core)	N	3	3
	Connection Pipe Connection Method	-	Flare Connection	Flare Connection
	Not Additional Gas Connection Pipe Length	m	10	10
	Connection Pipe Gas Additional Charge	g/m	20	20
	Outer Diameter of Liquid Pipe (Metric)	mm	Φ6	Φ6
	Outer Diameter of Gas Pipe (Metric)	mm	Φ9.52	Φ9.52
	Outer Diameter of Liquid Pipe (Metric)	mm	Φ6	Φ6
	Outer Diameter of Gas Pipe (Metric)	mm	Φ9.52	Φ9.52
	Connection Pipe Max. Height Distance(indoor and indoor)	m	5	5
	Max. equivalent connection pipe length(outdoor to last indoor)	m	10	10
	Connection Pipe Max. Length Distance(total length)	m	20	20

The above data is subject to change without notice; please refer to the nameplate of the unit.

Model			(None)	MUEx-24-H3.3	
Product Code				CL20811	
Power supply	Rated Voltage	V~	220-240	220-240	
	Rated Frequency	Hz	50	50	
	Phases		1	1	
Cooling capacity(max~min)		W	7100(2286~8499)	7100(2286~8499)	
Heating capacity(max~min)		W	8500(3664~8792)	8500(3664~8792)	
Cooling Power Input(max~min)		W	2180	2180	
Heating Power Input(max~min)		W	2280	2280	
Cooling Current Input		A	9.67	9.67	
Heating Current Input		A	10.12	10.12	
Rated Power Input		W	2870	2870	
Rated Current		A	12.73	12.73	
SEER		W/W	6.1	6.1	
SCOP		W/W	4.0	4.0	
Outdoor Unit	Compressor Trademark		ZHUHAI LANDA COMPRESSOR CO.,LTD	ZHUHAI LANDA COMPRESSOR CO.,LTD	
	Compressor Model		QXAS-D23zX090B	QXAS-D23zX090B	
	Compressor Refrigerant Oil Type		RB68EP	RB68EP	
	Compressor Type		Inverter Rotary	Inverter Rotary	
	L.R.A		A	25	25
	Compressor Rated Load Amp (RLA)		A	11.5	11.5
	Compressor Power Input		W	2550	2550
	Compressor Thermal Protector			"1NT11L-6233KSD115°C HPC115/95U1"	"1NT11L-6233KSD115°C HPC115/95U1"
	Throttling Method			Electron expansion valve	Electron expansion valve
	Cooling Operation Ambient Temperature Range		°C	-15~43	18~43
	Heating Operation Ambient Temperature Range		°C	-20~24	-15~24
	Condenser Material			Aluminum Fin-copper Tube	Aluminum Fin-copper Tube
	Condenser Pipe Diameter		mm	Φ7	Φ7
	Rows-Fin Gap(mm)		mm	2-1.4	2-1.4
	Coil length (l) X height (H) X coil width (L)		mm	982.2X38.1X748	982.2X38.1X748
	Fan Motor Speed (rpm) (H/M/L)		rpm	800	800
	Output of Fan Motor		W	90	90
	Fan Motor RLA		A	/	/
	Fan Motor Capacitor		μF	/	/
	Air Flow Volume of Outdoor Unit		m ³ /h	3200	3200
	Fan Type-Piece			Axial-flow	Axial-flow
	Fan Diameter		mm	Φ520-120	Φ520-120
	Defrosting Method			Automatic Defrosting	Automatic Defrosting
	Climate Type			T1	T1
	Isolation			I	I
	Moisture Protection			IP24	IP24
	Permissible Excessive Operating Pressure for the Discharge Side		MPa	4.3	4.3
	Permissible Excessive Operating Pressure for the Suction Side		MPa	2.5	2.5
	Dimension (WXHXD)		mm	1001X790X427	1001X790X427
	Dimension of Package (LXWXH)		mm	1080X485X840	1080X485X840
Dimension of Package(LXWXH)		mm	1083X488X855	1083X488X855	
Net Weight		kg	68	68	
Gross Weight		kg	73	73	
Refrigerant Charge			R410A	R410A	
Refrigerant Charge		kg	2.2	2.2	

Outdoor Unit	Cross-sectional Area of Power Cable Conductor	mm ²	/	/
	Recommended Power Cable(Core)	N	3	3
	Connection Pipe Connection Method	-	Flare Connection	Flare Connection
	Not Additional Gas Connection Pipe Length	m	30	30
	Connection Pipe Gas Additional Charge	g/m	20	20
	Outer Diameter of Liquid Pipe (Metric)	mm	Φ6	Φ6
	Outer Diameter of Gas Pipe (Metric)	mm	Φ9.52	Φ9.52
	Outer Diameter of Liquid Pipe (Metric)	mm	Φ6	Φ6
	Outer Diameter of Gas Pipe (Metric)	mm	Φ9.52	Φ9.52
	Outer Diameter of Liquid Pipe (Metric)	mm	Φ6	Φ6
	Outer Diameter of Gas Pipe (Metric)	mm	Φ9.52	Φ9.52
	Connection Pipe Max. Height Distance(indoor and indoor)	m	10	10
	Max. equivalent connection pipe length(outdoor to last indoor)	m	20	20
Connection Pipe Max. Length Distance(total length)	m	60	60	

The above data is subject to change without notice. Please refer to the nameplate of the unit.

Model			(None)	MUEX-28-H3.4	
Product Code				CL20812	
Power supply	Rated Voltage	V~	220-240	220-240	
	Rated Frequency	Hz	50	50	
	Phases		1	1	
Cooling capacity(max~min)		W	8000(2286~10258)	8000(2286~10258)	
Heating capacity(max~min)		W	9300(3664~10258)	9300(3664~10258)	
Cooling Power Input(max~min)		W	2540	2540	
Heating Power Input(max~min)		W	2490	2490	
Cooling Current Input		A	15.71	15.71	
Heating Current Input		A	11.05	11.05	
Rated Power Input		W	3580	3580	
Rated Current		A	15.88	15.88	
SEER		W/W	6.1	6.1	
SCOP		W/W	4.0	4.0	
Outdoor Unit	Compressor Trademark		ZHUHAI LANDA COMPRESSOR CO.,LTD	ZHUHAI LANDA COMPRESSOR CO.,LTD	
	Compressor Model		QXAS-D23zX090B	QXAS-D23zX090B	
	Compressor Refrigerant Oil Type		RB68EP	RB68EP	
	Compressor Type		Inverter Rotary	Inverter Rotary	
	L.R.A		A	25	25
	Compressor Rated Load Amp (RLA)		A	11.5	11.5
	Compressor Power Input		W	2550	2550
	Compressor Thermal Protector			"1NT11L-6233KSD115°C HPC115/95U1"	"1NT11L-6233KSD115°C HPC115/95U1"
	Throttling Method			Electron expansion valve	Electron expansion valve
	Cooling Operation Ambient Temperature Range		°C	-15~43	18~43
	Heating Operation Ambient Temperature Range		°C	-20~24	-15~24
	Condenser Material			Aluminum Fin-copper Tube	Aluminum Fin-copper Tube
	Condenser Pipe Diameter		mm	Φ7	Φ7
	Rows-Fin Gap(mm)		mm	2-1.4	2-1.4
	Coil length (l) X height (H) X coil width (L)		mm	982.2X38.1X748	982.2X38.1X748
	Fan Motor Speed (rpm) (H/M/L)		rpm	800	800
	Output of Fan Motor		W	90	90
	Fan Motor RLA		A	/	/
	Fan Motor Capacitor		μF	/	/
	Air Flow Volume of Outdoor Unit		m ³ /h	4000	4000
	Fan Type-Piece			Axial-flow	Axial-flow
	Fan Diameter		mm	Φ520-120	Φ520-120
	Defrosting Method			Automatic Defrosting	Automatic Defrosting
	Climate Type			T1	T1
	Isolation			I	I
	Moisture Protection			IP24	IP24
	Permissible Excessive Operating Pressure for the Discharge Side		MPa	4.3	4.3
	Permissible Excessive Operating Pressure for the Suction Side		MPa	2.5	2.5
	Dimension (WXHXD)		mm	1001X790X427	1001X790X427
	Dimension of Package (LXWXH)		mm	1080X485X840	1080X485X840
Dimension of Package(LXWXH)		mm	1083X488X855	1083X488X855	
Net Weight		kg	69	69	
Gross Weight		kg	74	74	
Refrigerant Charge			R410A	R410A	
Refrigerant Charge		kg	2.60	2.60	

Outdoor Unit	Cross-sectional Area of Power Cable Conductor	mm ²	/	/
	Recommended Power Cable(Core)	N	3	3
	Connection Pipe Connection Method	-	Flare Connection	Flare Connection
	Not Additional Gas Connection Pipe Length	m	40	40
	Connection Pipe Gas Additional Charge	g/m	20	20
	Outer Diameter of Liquid Pipe (Metric)	mm	Φ6	Φ6
	Outer Diameter of Gas Pipe (Metric)	mm	Φ9.52	Φ9.52
	Outer Diameter of Liquid Pipe (Metric)	mm	Φ6	Φ6
	Outer Diameter of Gas Pipe (Metric)	mm	Φ9.52	Φ9.52
	Outer Diameter of Liquid Pipe (Metric)	mm	Φ6	Φ6
	Outer Diameter of Gas Pipe (Metric)	mm	Φ9.52	Φ9.52
	Connection Pipe Max. Height Distance(indoor and indoor)	m	10	10
	Max. equivalent connection pipe length(outdoor to last indoor)	m	20	20
Connection Pipe Max. Length Distance(total length)	m	70	70	

The above data is subject to change without notice. Please refer to the nameplate of the unit.

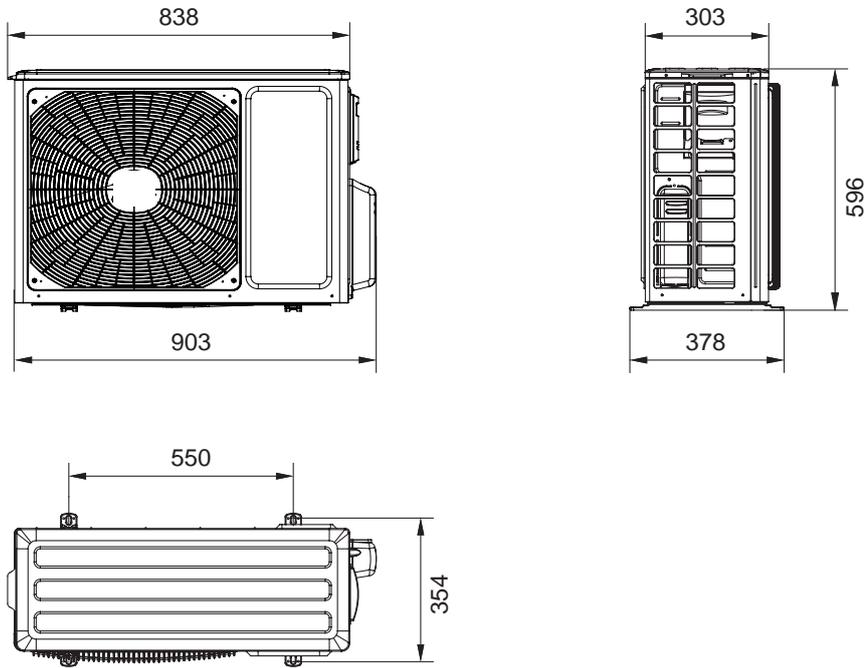
Model				MUEX-42-H3.5
Product Code				CL20813
Power supply	Rated Voltage	V~	220-240V	220-240V
	Rated Frequency	Hz	50	50
	Phases		1	1
Cooling capacity(max~min)		W	10500(2100~11000)	12100(2100~13600)
Heating capacity(max~min)		W	12000(2600~13000)	13000(2600~14000)
Cooling Power Input		W	3500	3590
Heating Power Input		W	3750	3550
Cooling Current Input		A	15.42	16.43
Heating Current Input		A	15.20	16.22
Rated Power Input		W	4880	5300
Rated Current		A	21.65	23.50
SEER		W/W	5.5	/
SCOP		W/W	3.8	/
Outdoor Unit	Compressor Trademark		ZHUHAI LANDA COMPRESSOR CO.,LTD	MITSUBISHI ELECTRIC(GUANGZHOU) COMPRESSOR CO.LTD
	Compressor Model		QXAS-D32zX090A	TNB306FPGMC
	Compressor Refrigerant Oil Type		RB68ER	PVE(PV50S)
	Compressor Type		Inverter Rotary	Inverter Rotary
	L.R.A		A	/
	Compressor Rated Load Amp (RLA)		A	14
	Compressor Power Input		W	3300
	Compressor Thermal Protector			internal
	Throttling Method			Electron expansion valve
	Cooling Operation Ambient Temperature Range		°C	-15~48
	Heating Operation Ambient Temperature Range		°C	-15~27
	Condenser Material			Copper tube-Aluminum fin
	Condenser Pipe Diameter		mm	Φ7.94
	Rows-Fin Gap(mm)		mm	2-1.4
	Coil length (l) X height (H) X coil width (L)		mm	1009.4X38.1X1056
	Fan Motor Speed (rpm) (H/M/L)		rpm	820
	Output of Fan Motor		W	170
	Fan Motor RLA		A	/
	Fan Motor Capacitor		μF	/
	Air Flow Volume of Outdoor Unit		m ³ /h	5200
	Fan Type-Piece			Axial-flow
	Fan Diameter		mm	Φ570-152
	Defrosting Method			Automatic Defrosting
	Climate Type			T1
	Isolation			I
	Moisture Protection			IPX4
	Permissible Excessive Operating Pressure for the Discharge Side		MPa	4.3
	Permissible Excessive Operating Pressure for the Suction Side		MPa	2.5
	Dimension (W/H/D)		mm	1015X440X1103
	Dimension of Package (L/W/H)		mm	1155X490X1220
	Dimension of Package(L/W/H)		mm	1158X493X1235
Net Weight		kg	94	
Gross Weight		kg	104	
Refrigerant Charge			R410A	
Refrigerant Charge		kg	4.3	

Outdoor Unit	Cross-sectional Area of Power Cable Conductor	mm ²	4.0	4.0
	Recommended Power Cable(Core)	N	3	3
	Connection Pipe Connection Method	-	Flare Connection	Flare Connection
	Not Additional Gas Connection Pipe Length	m	40	50
	Connection Pipe Gas Additional Charge	g/m	22	22
	Outer Diameter of Liquid Pipe (Metric)1	mm	Φ6	Φ6
	Outer Diameter of Gas Pipe (Metric)1	mm	Φ9.52	Φ9.52
	Outer Diameter of Liquid Pipe (Metric)2		Φ6	Φ6
	Outer Diameter of Gas Pipe (Metric)2		Φ9.52	Φ9.52
	Outer Diameter of Liquid Pipe (Metric)3		Φ6	Φ6
	Outer Diameter of Gas Pipe (Metric)3		Φ12	Φ12
	Outer Diameter of Liquid Pipe (Metric)4		Φ9.52	Φ6
	Outer Diameter of Gas Pipe (Metric)4		Φ16	Φ12
	Outer Diameter of Liquid Pipe (Metric)5		/	Φ9.52
	Outer Diameter of Gas Pipe (Metric)5		/	Φ16
	Connection Pipe Max. Height Distance(indoor and indoor)	m	7.5	7.5
	Max. equivalent connection pipe length(outdoor to last indoor)	m	20	25
Connection Pipe Max. Length Distance(total length)	m	70	80	

The above data is subject to change without notice. Please refer to the nameplate of the unit.

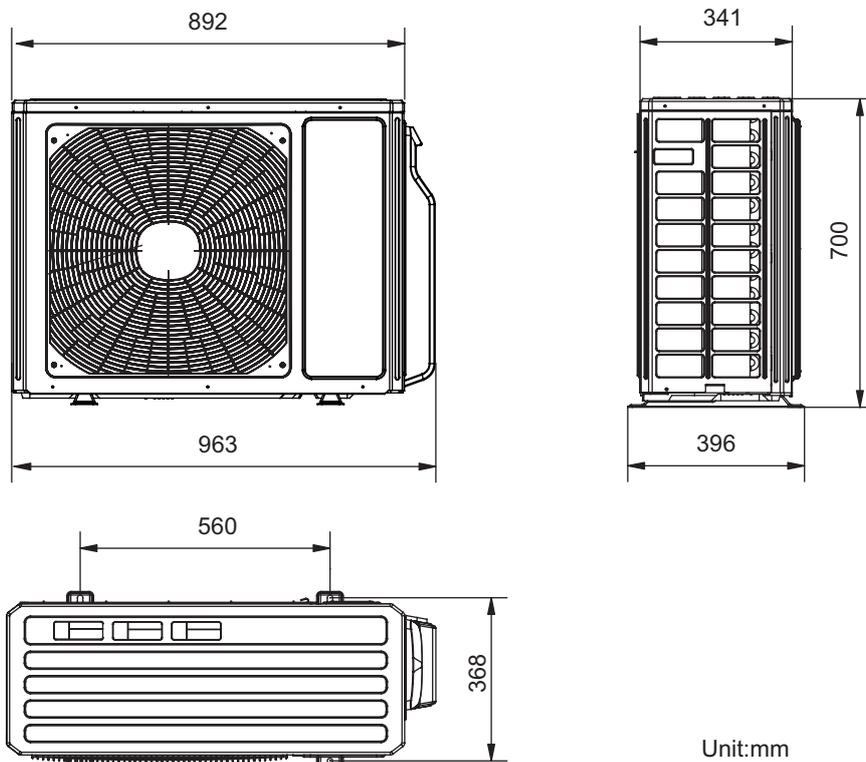
3. Outline Dimension Diagram

MUEX-14-H3.2



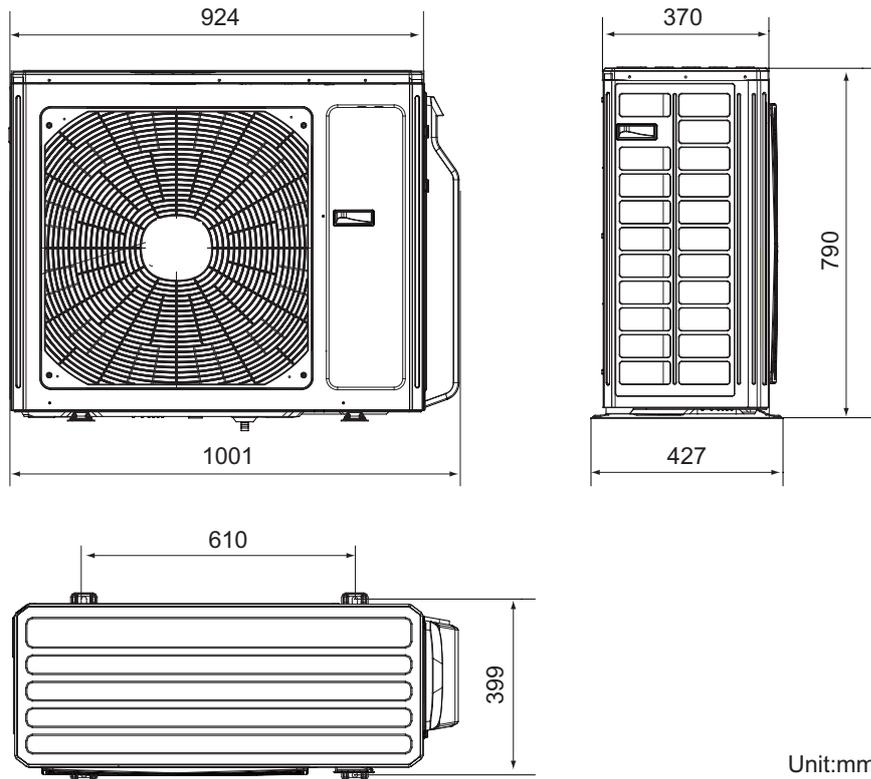
Unit:mm

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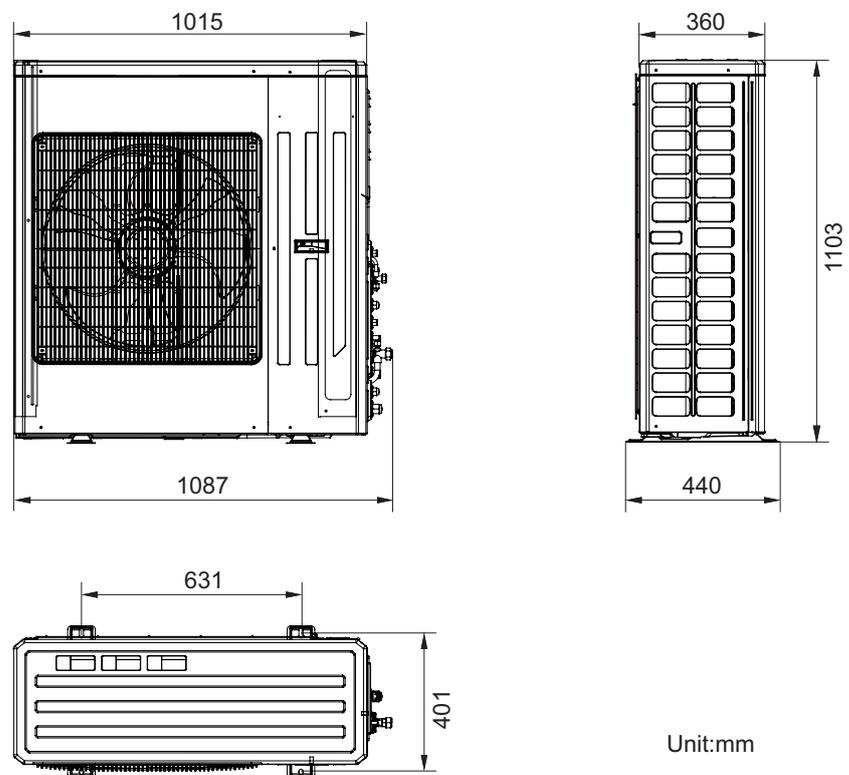


Unit:mm

MUEX-24-H3.3
MUEX-28-H3.4

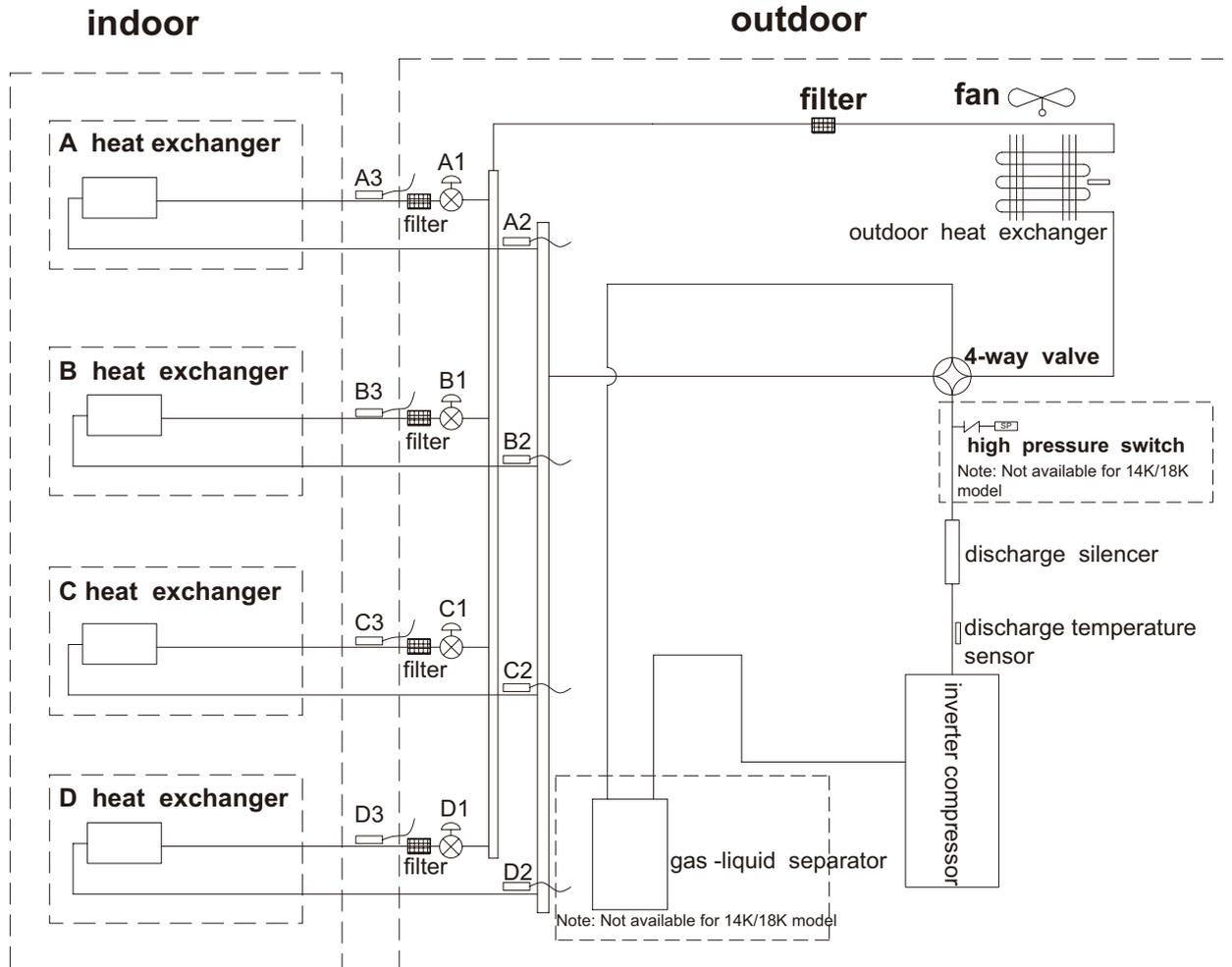


MUEX-42-H3.5



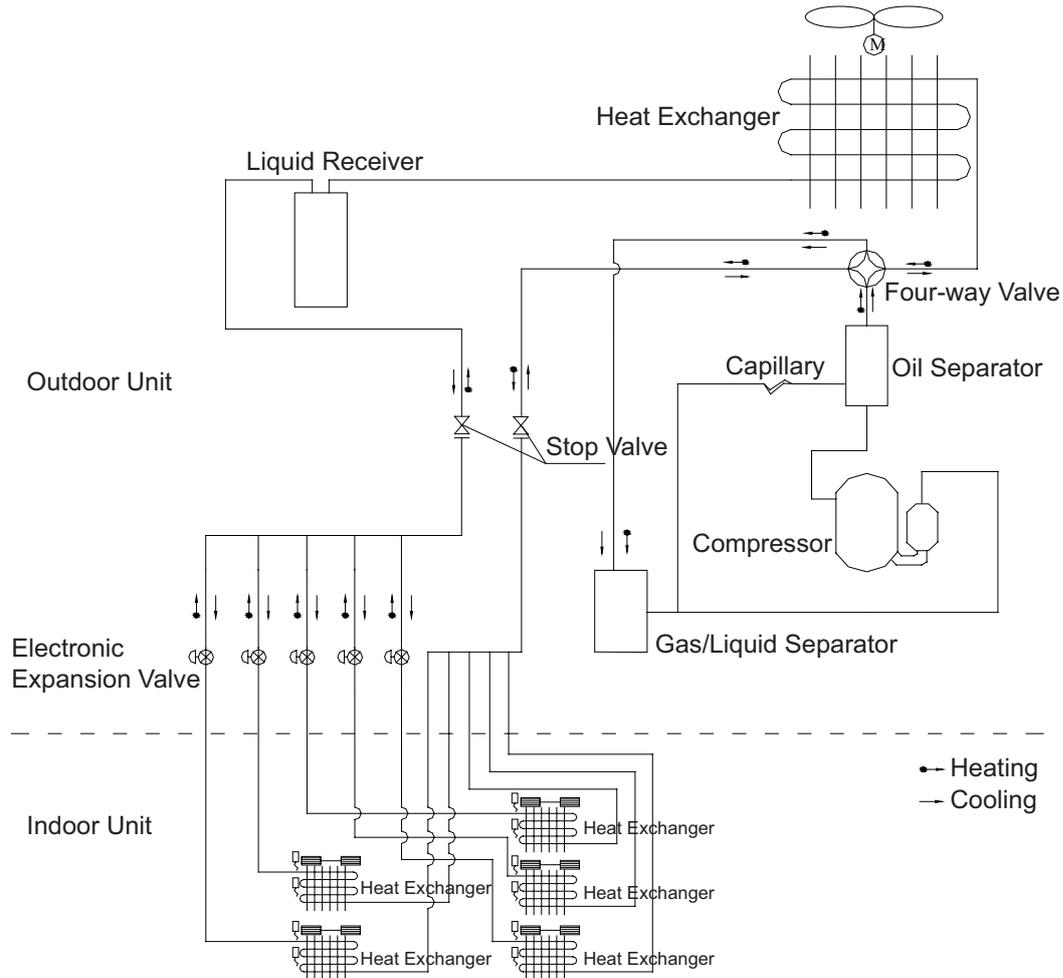
4. Refrigerant System Diagram

MUEX-14-H3.2
 MUEX-18-H3.2
 MUEX-24-H3.3
 MUEX-28-H3.4



A1:A-unit electronic expansion valve B1:B-unit electronic expansion valve
C1:C-unit electronic expansion valve D1:D-unit electronic expansion valve
A2:A-unit gas pipe temperature sensor B2:B-unit gas pipe temperature sensor
C2:C-unit gas pipe temperature sensor D2:D-unit gas pipe temperature sensor
A3:A-unit liquid pipe temperature sensor B3:B-unit liquid pipe temperature sensor
C3:C-unit liquid pipe temperature sensor D3:D-unit liquid pipe temperature sensor

MUEX-42-H3.5



The outdoor and indoor units start to work once the power is switched on. During the cooling operation, the low temperature, low pressure refrigerant gas from the heat exchanger of each indoor unit gets together and then is taken into the compressor to be compressed into high temperature, high pressure gas, which will soon go to the heat exchanger of the outdoor unit to exchange heat with the outdoor air and then is turned into refrigerant liquid. After passing through the throttling device, the temperature and pressure of the refrigerant liquid will further decrease and then go the main valve. After that, it will be divided and go to the heat exchanger of each indoor unit to exchange heat with the air which needs to be conditioned. Consequently, the refrigerant liquid become low temperature, low pressure refrigerant gas again. Such a refrigeration cycle goes round and round to achieve the desired cooling purpose. During the heating operation, the four-way valve is involved to make the refrigeration cycle run reversely. The refrigerant radiates heat in the heat exchanger of the indoor unit (so do the electric heating devices) and absorb heat in the heat exchanger of the outdoor unit for a heat pump heating cycle so as to achieve the desired heating purpose.

5. Electrical Part

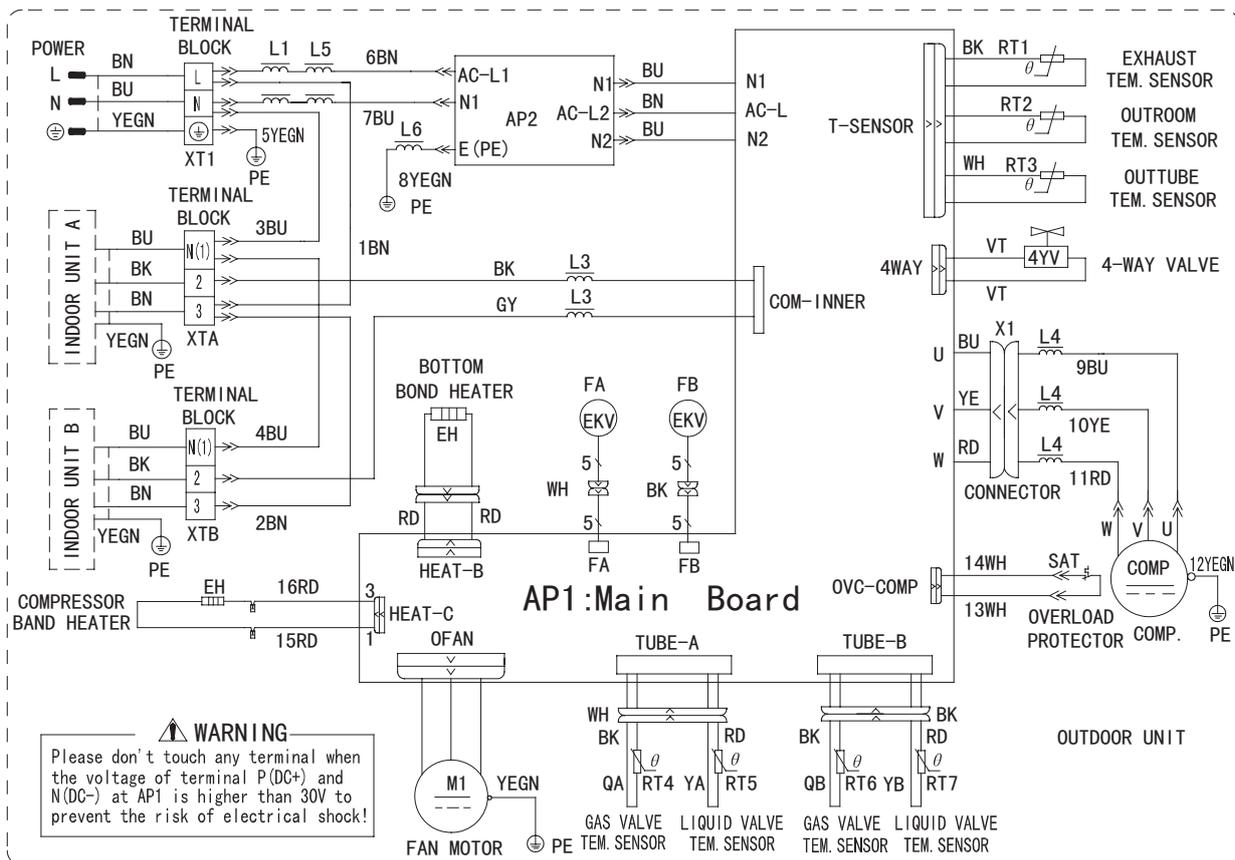
5.1 Wiring Diagram

●Instruction

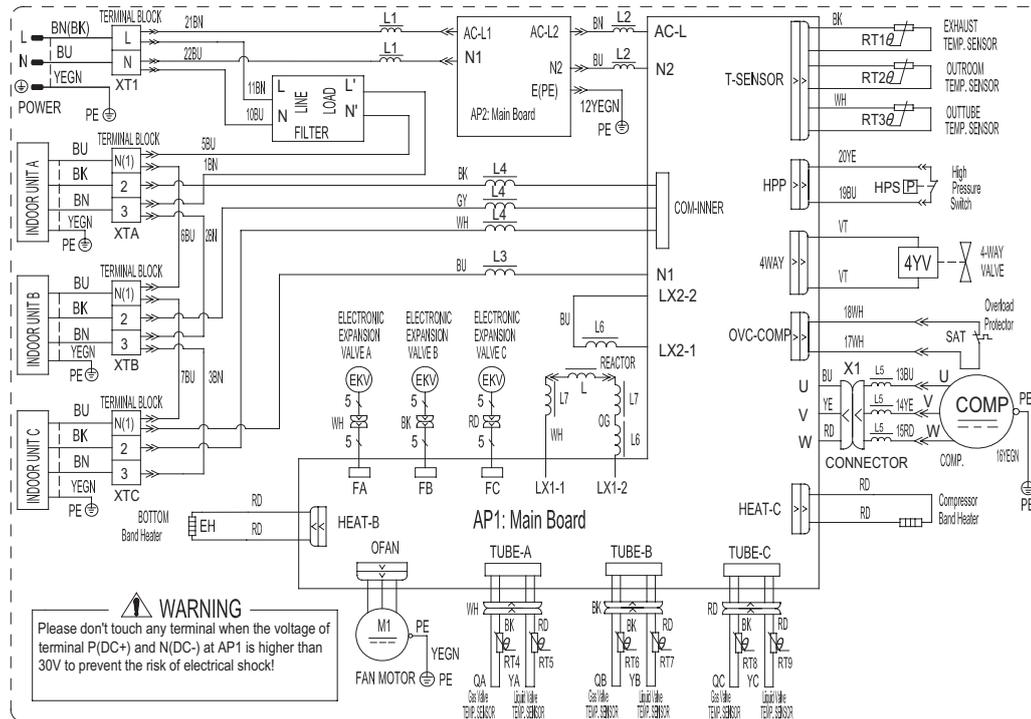
Symbol	Symbol Color	Symbol	Symbol Color	Symbol	Name
WH	White	GN	GREEN	COMP	Compressor
YE	Yellow	BN	Brown	⊕	Grounding wire
RD	Red	BU	Blue		
YEGN	Yellow/Green	BK	Black		
VT	Violet	OG	Orange		

MUEX-14-H3.2

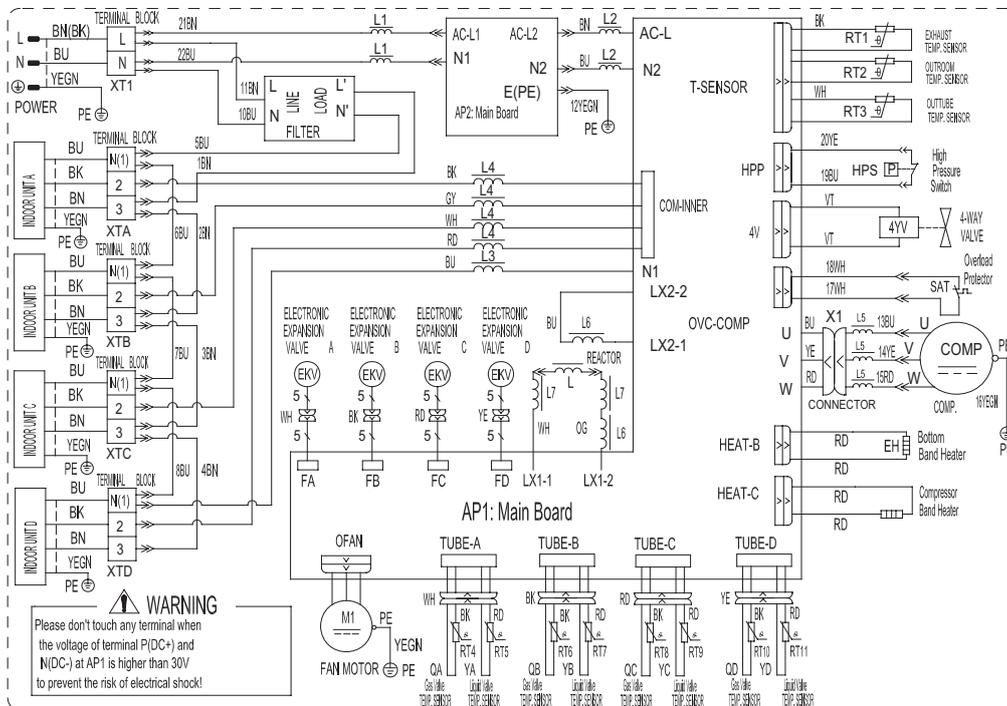
MUEX-18-H3.2



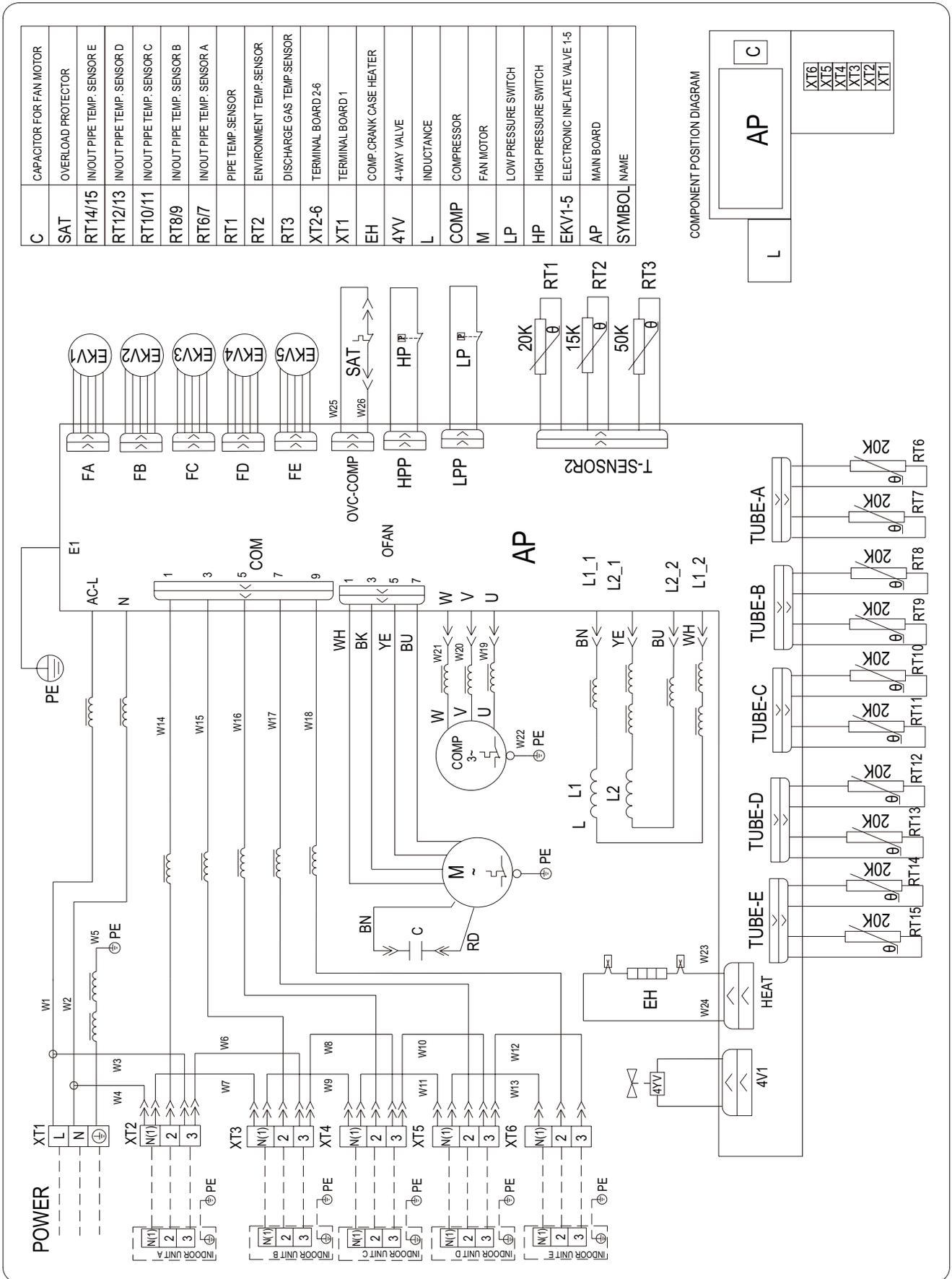
MUEX-24-H3.3



MUEX-28-H3.4



MUEX-42-H3.5



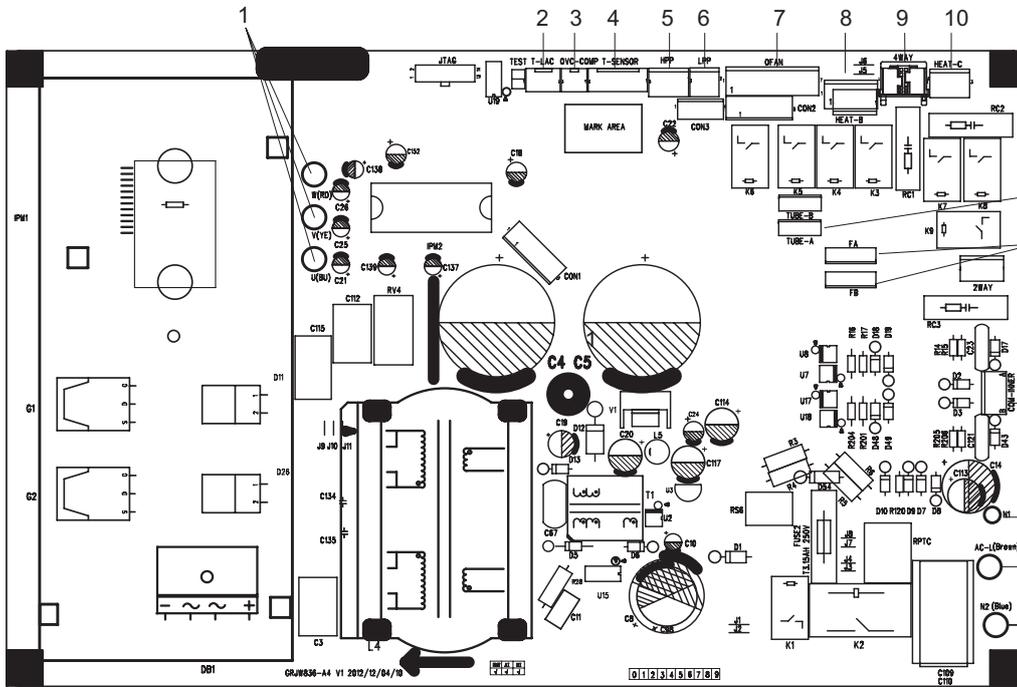
These circuit diagrams are subject to change without notice, please refer to the one supplied with the unit.

5.2 PCB Printed Diagram

MUEX-14-H3.2

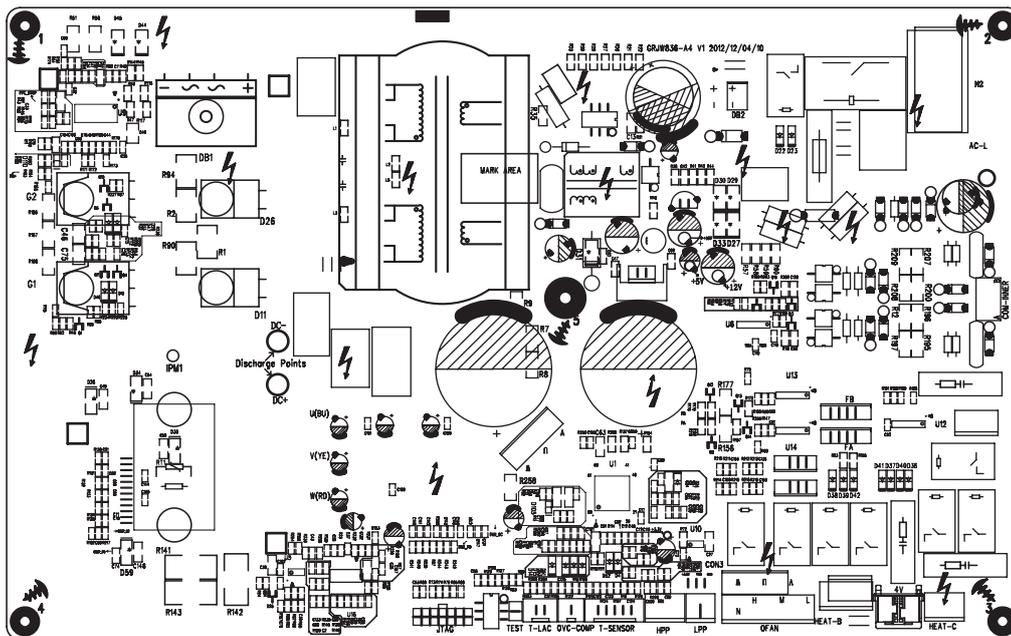
MUEX-18-H3.2

• TOP VIEW



1	Terminal of compressor
2	Terminal of low-temperature cooling temperature sensor
3	Overload protection terminal of compressor
4	Temperature sensor terminal of outdoor unit
5	High-pressure protection terminal
6	Low-pressure protection terminal
7	Terminal of outdoor fan
8	Electric heating belt terminal of chassis
9	Terminal of 4-way valve
10	Electric heating belt terminal of compressor
11	Terminal of temperature sensor wire for gas valve and liquid valve
12	Terminal of electronic expansion valve
13	Terminal of communication wire for indoor unit and outdoor unit
14	Terminal of neutral wire for communication
15	Terminal of live wire
16	Terminal of neutral wire

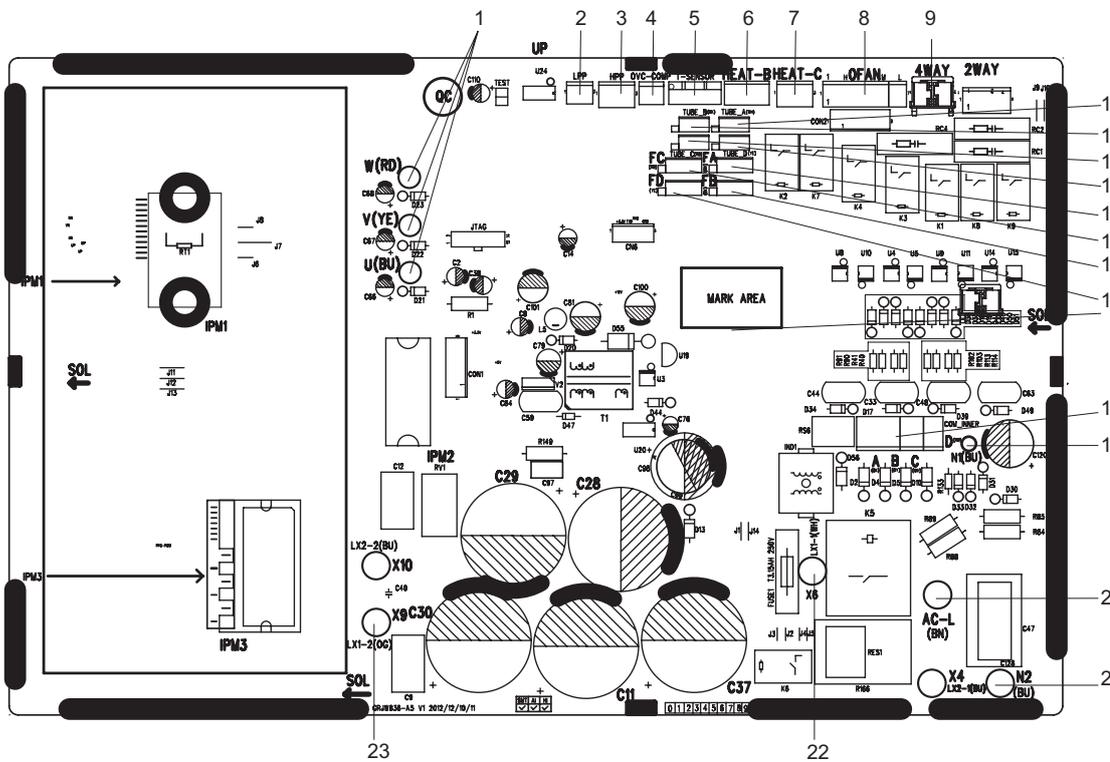
• BOTTOM VIEW



MUEX-24-H3.3

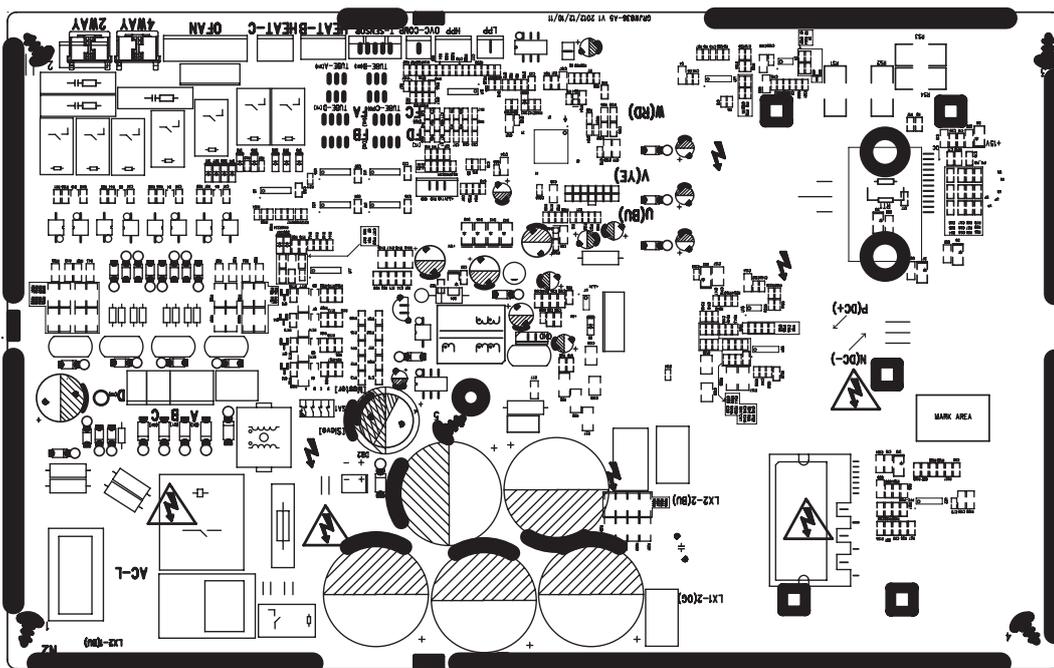
MUEX-28-H3.4

• TOP VIEW



1	Terminal of compressor
2	Low-pressure protection terminal
3	High-pressure protection terminal
4	Overload protection terminal of compressor
5	Temperature sensor terminal of outdoor unit
6	Electric heating terminal of chassis
7	Electric heating terminal of compressor
8	Terminal of outdoor fan
9	Terminal of 4-way valve
10	Temperature sensor of liquid valve and gas valve for unit A
11	Temperature sensor of liquid valve and gas valve for unit B
12	Temperature sensor of liquid valve and gas valve for unit C
13	Temperature sensor of liquid valve and gas valve for unit D
14	Electronic expansion valve for unit A
15	Electronic expansion valve for unit C
16	Electronic expansion valve for unit B
17	Electronic expansion valve for unit D
18	Communication wire connected with indoor unit
19	Neutral wire of communication
20	Live wire
21	Neutral wire
22	Reactor wire 1
23	Reactor wire 2

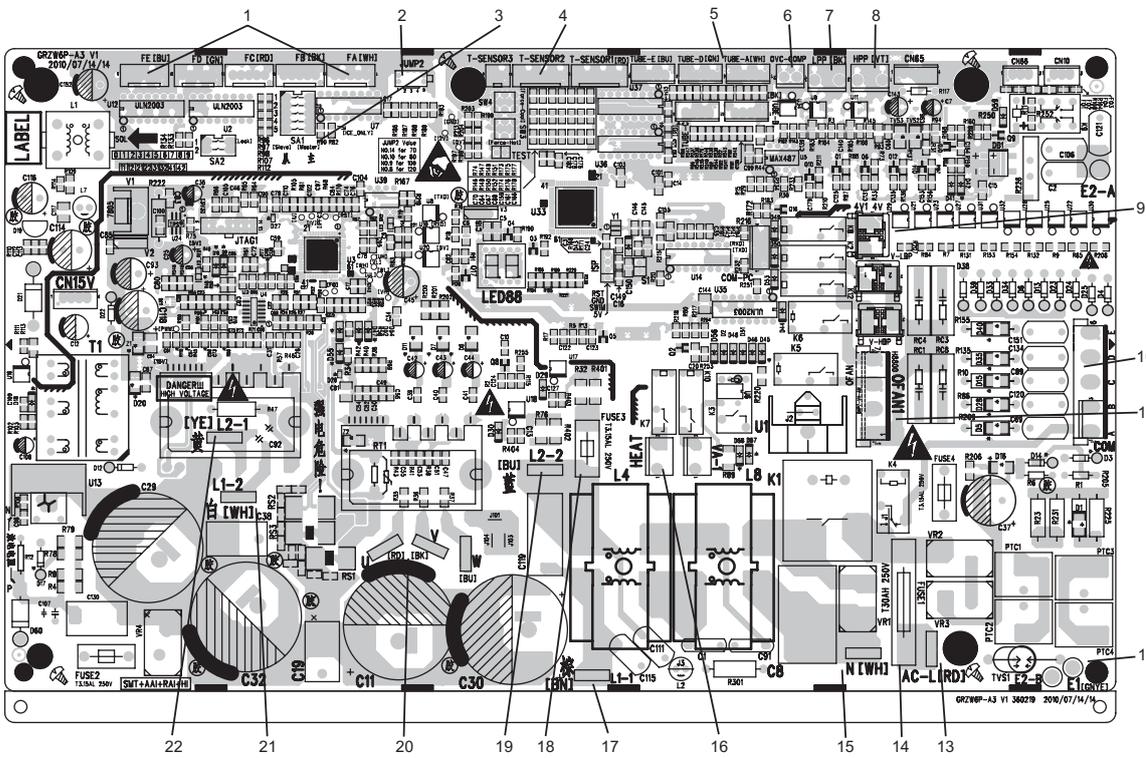
• BOTTOM VIEW



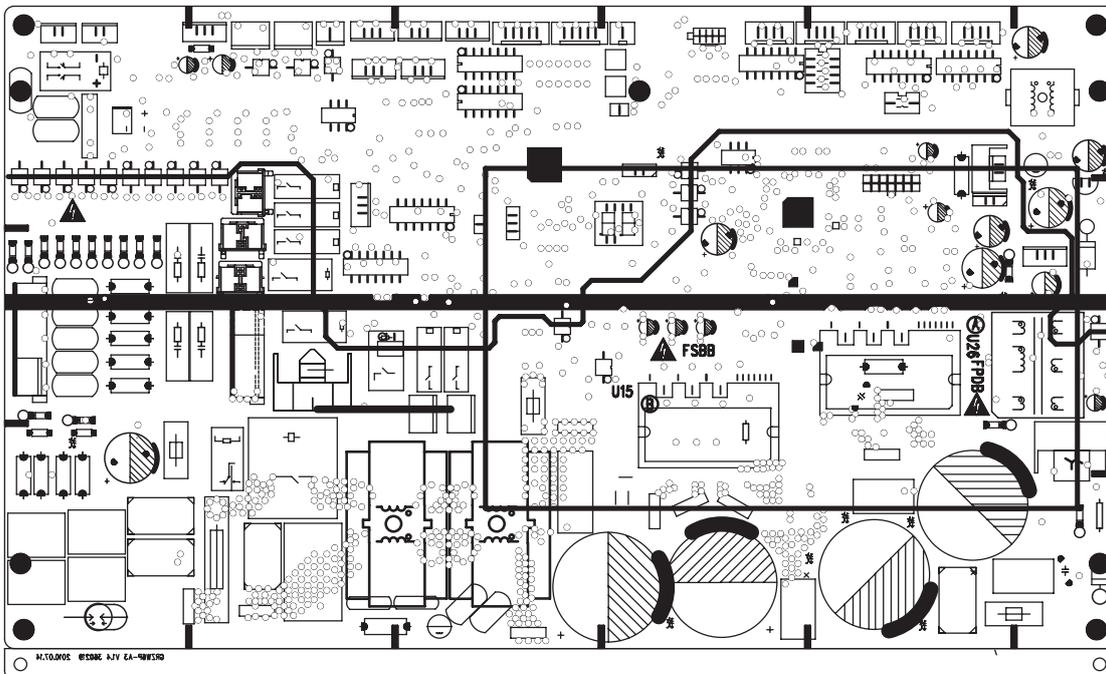
1 Terminal of electronic expansion valve

MUEX-42-H3.5

• TOP VIEW



• BOTTOM VIEW



1	FA-FE: Terminals of EXV(Electronic expansion Valve)
2	JUMP2:the code of capacity
3	SA1: Master select switch
4	T-SENSOR2:Terminals of temperature sensor
5	TUBE-A - TUBE-E:Terminals of tube temperature sensor
6	OVC-COMP:Terminals of overload protector
7	LPP:Terminals of low pressure switch
8	HPP:Terminals of high pressure switch
9	4V1:Terminals of 4-way valve
10	COM:Terminals of communication
11	OFAN1:Terminals of fan
12	E1:Terminals of Earth
13	AC-L:Terminals of line wire
14	FUSE1: Fuse
15	N:Terminals of neutral wire
16	HEAT:Terminals of compressor band heater
17	L1-1:Terminals of reactor's brown wire
18	FUSE3: Fuse of fan
19	L2-2:Terminals of reactor's blue wire
20	U/V/W:Terminals of compressor
21	L1-2:Terminals of reactor's white wire
22	L2-1:Terminals of reactor's yellow wire

6. Function and Control

For 14k / 18k / 24k / 28k:

1 Basic functions of the system

1.1 Cooling Mode

1.1.1 Cooling conditions and process:

If the compressor is in stop status and start the unit for cooling operation, when one of the indoor units reaches the cooling operation condition, the unit start cooling operation; in this case, the electronic expansion valve, the outdoor fan and the compressor start operation.

1.1.2 Stop in cooling operation

1.1.2.1 Compressor stops

The compressor stops immediately, the outdoor fan stops after 1min.

1.1.2.2 Some of the indoor units reach the stop condition (the compressor does not stop)

The compressor operates immediately according to the required frequency. For the indoor unit with no requirement, the corresponding electronic expansion valve is closed to OP.

1.1.3 Cooling mode transfers to heating mode

When the unit transfers to heating mode, the 4-way valve is energized after the compressor stops for 2min. The other disposals are the same as stopping in cooling mode.

1.1.4 4-way valve: in this mode, the 4-way valve is closed.

1.1.5 Outdoor fan control in cooling mode

The outdoor fan starts before 5s of the starting of compressor. The outdoor fan will run in high speed for 3min after starting and then it will run in set speed. The fan shall run at every speed for at least 80s. (When the quantity of running indoor unit is changed, the unit will enter the control described in 1.3.5.1 and 1.3.5.2);

When the compressor stops, the outdoor fan runs at present speed and stops after 1min.

1.2 Dry Mode

1.2.1 The dry conditions and process are the same as those in cooling mode;

1.2.2 The status of 4-way valve: closed;

1.2.3 The temperature setting range: 16 ~ 30 °C;

1.2.4 Protection function: the same as those in cooling mode;

1.2.5 In dry mode, the maximum value A of the capacity requirement percentage of single unit is 90% of that in cooling mode.

The open condition of the electronic expansion valve, outdoor fan and compressor is the same as those in cooling mode.

1.3 Heating Mode

1.3.1 Cooling conditions and process:

When one of the indoor units reaches the heating operation condition, the unit starts heating operation.

1.3.2 Stop in heating operation:

1.3.2.1 When all the indoor units reach the stop condition, the compressor stops and the outdoor fan stops after 1min;

1.3.2.2 Some of the indoor units reach the stop condition

The compressor reduces the frequency immediately and operates according to the required frequency;

1.3.2.3 Heating mode transfers to cooling mode(dry mode), fan mode

a. The compressor stops; b. the power of 4-way valve is cut off after 2min; c. the outdoor fan stops after 1min; d. the status of 4-way valve: energized;

1.3.3 Outdoor fan control in heating mode

The outdoor fan starts before 5s of the starting of compressor and then it will run in high speed for 40s;

The fan shall run at every speed for at least 80s;

When the compressor stops, the outdoor fan stops after 1min.

1.3.4 Defrosting function

When the defrosting condition is met, the compressor stops; the electronic expansion valve of all indoor units open in big angle; the outdoor fan stops after 40s of the stop of compressor, meanwhile, the 4-way valve reverses the direction; after the 4-way valve reverses the direction, the compressor starts; then begin to calculate the time of defrosting, the frequency of the compressor rises to reach the defrosting frequency.

1.3.5 Oil-returned control in heating mode

1.3.5.1 Oil-returned condition

The whole unit is operating in low frequency for a long time

1.3.5.2 Oil-returned process in heating mode

The indoor unit displays "H1"

1.3.5.3 Oil-returned finished condition in heating mode

The duration reaches 5min

1.4 Fan Mode

The compressor, the outdoor fan and the 4-way valve are closed; temperature setting range is 16~30°C.

2. Protection Function

2.1 Mode Conflict Protection of indoor unit

When the setting mode is different of different indoor unit, the unit runs in below status:

- a. The mode of the first operating indoor unit is the basic mode, then compare the mode of the other indoor units to see if there is a conflict. Cooling mode (dry mode) is in conflict with heating mode.
- b. Fan mode is in conflict with heating mode and the heating mode is the basic mode. No matter which indoor unit operates first, the unit will run in heating mode.

2.2 Overload protection function

When the tube temperature is a little low, the compressor raises the operation frequency; when the tube temperature is a little high, the compressor frequency is restricted or lows down the operation frequency; when the tube temperature is too high, the compressor protection stops running.

If the discharge temperature protection continuously appears for 6 times, the compressor can't resume running. The compressor can resume running after cutting off the power and then putting through the power. (if the running time of the compressor is longer than 7min, the protection times record will be cleared)

2.3 Discharge Protection Function

When the discharge temperature is a little low, the compressor raises the operation frequency; when the discharge temperature is a little high, the compressor frequency is restricted or lows down the operation frequency; when the discharge temperature is too high, the compressor protection stops running.

If the discharge temperature protection continuously appears for 6 times, the compressor can't resume running. The compressor can resume running after cutting off the power and then putting through the power. (if the running time of the compressor is longer than 7min, the protection times record will be cleared)

2.4 Communication malfunction

Detection of the quantity of installed indoor units:

After 3min of energizing, if the outdoor unit does not receive the communication data of certain indoor unit, the outdoor unit will judge that indoor unit is not installed and will treat it as it is not installed. If the outdoor unit receives the communication data of that indoor unit later, the outdoor unit will treat that unit as it is installed.

2.5 Overcurrent Protection

a. Overcurrent protection of complete unit; b. phase wire current protection; c. compressor phase current protection

2.6 Compressor high-pressure protection

2.6.1 When the high-pressure switch is detected cut off for 3s continuously, the compressor will enter high-pressure protection as it stops when reaching set temperature. Meanwhile, the outdoor unit will send the signal of "high-pressure protection" to the indoor units;

2.6.2 After the appearance of high-pressure protection, when the high-pressure switch is detected closed for 6s continuously, the compressor can resume running only after cutting off the power and then putting through the power.

2.7 Compressor overload protection

If the compressor overload switch is detected having movement, the indoor unit will display the corresponding malfunction as it stops when the indoor temperature reaching set temperature. When the compressor stops for more than 3min and the compressor overload switch is reset, the unit will resume operation status automatically. If the protection appears for more than 6 times (if the running time of the compressor is longer than 30min, the protection times record will be cleared), the unit can not resume operation status automatically, but can resume running only after cutting off the power and then putting through the power.

2.8 Compressor Phase-lacking Protection

When the compressor starts, if one of the three phases is detected open, the compressor will enter phase-lacking protection. The malfunction will be cleared after 1min, the unit will restart and then detect if there is still has phase-lacking protection. If the phase-lacking protection is detected for 6 times continuously, the compressor will not restart but can resume running only after cutting off the power and then putting through the power. If the running time of the compressor is longer than 7min, the protection times record will be cleared.

2.9 IPM Protection

2.9.1 When the IMP module protection is detected, the unit will stop as the indoor temperature reaching set temperature, PFC is closed, display IMP protection malfunction. After the compressor stops for 3min, the unit will resume operation status automatically; if the IMP protection is detected for more than 6 times continuously (If the running time of the compressor is longer than 7min, the protection times record will be cleared), the system will stop and send the signal of module protection to indoor unit. The unit can not resume operation status automatically, but can resume running only after cutting off the power and then putting through the power.

2.9.2 IMP module overheating protection

2.9.2.1 When $T_{IMP} > 85^{\circ}\text{C}$, prohibit to raise frequency;

2.9.2.2 When $T_{IMP} \geq 90^{\circ}\text{C}$, the operation frequency of compressor lows down by 15% every 90s according to the present capacity requirement of the complete unit. It will keep 90s after lowering down the frequency. After lowering down the frequency, if $T_{IMP} \geq 90^{\circ}\text{C}$, the unit will circulate the above movement until reaching the minimum frequency; if $85^{\circ}\text{C} < T_{IMP} < 90^{\circ}\text{C}$, the unit will run at this frequency; when $T_{IMP} \leq 85^{\circ}\text{C}$, the unit will run at the frequency according to the capacity requirement;

2.9.2.3 When $T_{IMP} \geq 95^{\circ}\text{C}$, the compressor stops. After the compressor stops for 3min, if $T_{IMP} < 85^{\circ}\text{C}$, the compressor and the outdoor fan will resume operation.

For 42K

1. Function Control

1) Cooling mode

a. Turning on the unit for cooling operation, and if any one of the indoor units satisfy the cooling operation condition, the system will start for cooling operation; and the electronic expansion valve, the outdoor fan and the compressor start operation.

b. When some of the indoor units satisfy the stop-condition while some indoor units does not satisfy the stop-condition, the compressor does not stop, the compressor adjust the frequency according to demand. For the indoor unit with stop-condition satisfies, the corresponding electronic expansion valve will be closed.

c. Change Cooling mode to heating mode

When change the unit to heating mode from cooling mode, the whole system will stop first. Then the system will restart in heating mode after the compressor stops.

d. 4-way valve

In this mode, the 4-way valve is closed.

e. Outdoor fan control in cooling mode

The outdoor fan starts before 5s of the starting of compressor. The outdoor fan will run in middle speed after starting and then it will run in set speed.

2) Dry mode (dehumidification mode)

this mode is the same as cooling mode;

3) Heating mode

a. Turning on the unit for heating operation, If any one of the indoor unit satisfy the heating condition, the system will start to run in heating mode

b. If all the indoor units satisfy the stop-condition, the compressor stops and the outdoor fan stops after 1min;

c. If only part of the indoor units satisfy the stop-condition, the compressor decrease the frequency immediately and operates according to demand.

d. Change Heating mode to cooling mode or dehumidification mode, the whole system will stop first, then restart under the required mode.

e. Defrosting function

When the defrosting condition is satisfied, the 4-way valve reverses the direction, the outdoor fan stop. After the 4-way valve reverses the direction, the frequency of compressor rises, and the unit will start defrosting under cooling cycle.

f. Oil-return control in heating mode

a) If the whole system runs in low frequency for a long time, the system will run a oil-return operation in high frequency, the indoor unit displays "H1", the oil-return operation will runs for 3 minutes.

4) Fan mode

Only indoor fan run. Compressor, outdoor fan and 4-way valve are closed .

2. Protection Function

1) Mode conflict protection of indoor units

When the setting mode is different of different indoor unit, the unit runs in below status:

a. The system mode is determined by the first turning on indoor unit except indoor unit is in fan mode. Cooling mode (dry mode) is in conflict with heating mode.

b. If the first turning on unit is fan mode, and the second turning on unit is cooling or heating mode, then the system will run in cooling or heating mode

2) Overload protection

If the tube temperature at the high pressure side is higher than normal, the compressor frequency is restricted or decreased to normal operation frequency.

3) High exhaust temperature protection

If the exhaust temperature is higher than protection value, the compressor stops running.

If the exhaust temperature protection continuously appears for 6 times, the compressor can't resume running. In this case, only by cutting off the power and then reenergize that the compressor can restart. If the running duration of the compressor is longer than 7min, the protection times will be cleared to zero time.

4) Communication malfunction

Detection of the quantity of installed indoor units: after 3min of energizing, if the outdoor unit does not receive the communication data of certain indoor unit, the outdoor unit will judge that indoor unit is not installed. If the outdoor unit receives the communication data of that indoor unit later, the communication malfunction will be cleared.

5) System high-pressure protection

a. When the high-pressure switch detects the system pressure higher than limit ,then the high-pressure switch cuts off, the system will stop to run.

b.If high-pressure protection is detected for two times within one hour, only by cutting off the power and then reenergize that the compressor can restart.

6)System low-pressure protection

a. When the low-pressure switch detects the system pressure lower than limit ,then the los-pressure switch cuts off , the system will stop to run.

b. If low-pressure protection is detected for two times within one hour, only by cutting off the power and then reenergize that the compressor can restart.

7) Compressor overload protection

No matter the compressor is on or off, when the compressor overload switch is detected activated, the system will stop and indoor unit will display H3. If the compressor overload protection appears for more than 6 times, in this case, only by cutting off the power and then reenergize that the compressor can restart. If the running duration of the compressor is longer than 30min, the protection times will be cleared to zero.

3.Other function

1) Refrigerant Recovery

When the unit is powered on and runs under the COOL mode, it is available within five minute to go the refrigerant recovery mode by pressing three times the "LIGHT" button on the wireless controller in three seconds with "Fo" displayed.

How to quit the refrigerant recovery:

When the refrigerant recovery has started, it will quit when there is a signal from the wireless controller or it has run for ten minutes.

2) Setting function of master/slave indoor unit

Picture of DIP switch on outdoor mainboard :

SA1(5-bit): dial-switch for master/slave indoor unit,

SA2(2-bit): dial-switch for mode locking (not for wall mounted indoor units)



5-bit dial-switch to set master/slave indoor unit: it is corresponding to indoor units of no.1 to no.5. Dial the switch to ON(master side. Right side) to set that indoor unit as master indoor unit , and dial the switch to slave side(left side) to set indoor unit as slave indoor unit. There can be only one master unit in a system, If more than one indoor units are set as master unit, the unit with smallest number is the master unit. (smallest number here means number 1 to number 5 on the switch)

2-bit dial-switch to set mode locking

(note:

1.only use no.1 bit. no.2 bit is for future use

2.this function is only for duct and cassette unit, not for wall mounted unit:

Locked mode: Switch no.1 bit to "ON"side(lock side, or right side on the picture): even the master indoor unit is off, the system will run according to the mode before the master unit off.

Unlocked mode: Switch no.1 bit to left side on the picture: If the master indoor unit is off , the system will not care what the master unit mode was, it will run according to the mode of the first turning on slave indoor unit.

Note: For wall-mounted indoor unit, unlocked model is default, and locked mode is invalid.

Part II : Installation and Maintenance

7. Notes for Installation and Maintenance

Safety Precautions: Important!

Please read the safety precautions carefully before installation and maintenance.

The following contents are very important for installation and maintenance.

Please follow the instructions below.

- The installation or maintenance must accord with the instructions.
- Comply with all national electrical codes and local electrical codes.
- Pay attention to the warnings and cautions in this manual.
- All installation and maintenance shall be performed by distributor or qualified person.
- All electric work must be performed by a licensed technician according to local regulations and the instructions given in this manual.
- Be caution during installation and maintenance. Prohibit incorrect operation to prevent electric shock, casualty and other accidents.



Warnings

Electrical Safety Precautions:

1. Cut off the power supply of air conditioner before checking and maintenance.
2. The air condition must apply specialized circuit and prohibit share the same circuit with other appliances.
3. The air conditioner should be installed in suitable location and ensure the power plug is touchable.
4. Make sure each wiring terminal is connected firmly during installation and maintenance.
5. Have the unit adequately grounded. The grounding wire can't be used for other purposes.
6. Must apply protective accessories such as protective boards, cable-cross loop and wire clip.
7. The live wire, neutral wire and grounding wire of power supply must be corresponding to the live wire, neutral wire and grounding wire of the air conditioner.
8. The power cord and power connection wires can't be pressed by hard objects.
9. If power cord or connection wire is broken, it must be replaced by a qualified person.

10. If the power cord or connection wire is not long enough, please get the specialized power cord or connection wire from the manufacture or distributor. Prohibit prolong the wire by yourself.

11. For the air conditioner without plug, an air switch must be installed in the circuit. The air switch should be all-pole parting and the contact parting distance should be more than 3m.

12. Make sure all wires and pipes are connected properly and the valves are opened before energizing.

13. Check if there is electric leakage on the unit body. If yes, please eliminate the electric leakage.

14. Replace the fuse with a new one of the same specification if it is burnt down; don't replace it with a cooper wire or conducting wire.

15. If the unit is to be installed in a humid place, the circuit breaker must be installed.

Installation Safety Precautions:

1. Select the installation location according to the requirement of this manual.(See the requirements in installation part)
2. Handle unit transportation with care; the unit should not be carried by only one person if it is more than 20kg.
3. When installing the indoor unit and outdoor unit, a sufficient fixing bolt must be installed; make sure the installation support is firm.
4. Wear safety belt if the height of working is above 2m.
5. Use equipped components or appointed components during installation.
6. Make sure no foreign objects are left in the unit after finishing installation.

Refrigerant Safety Precautions:

1. Avoid contact between refrigerant and fire as it generates poisonous gas; Prohibit prolong the connection pipe by welding.
2. Apply specified refrigerant only. Never have it mixed with any other refrigerant. Never have air remain in the refrigerant line as it may lead to rupture or other hazards.
3. Make sure no refrigerant gas is leaking out when installation is completed.
4. If there is refrigerant leakage, please take sufficient measure to minimize the density of refrigerant.
5. Never touch the refrigerant piping or compressor without wearing glove to avoid scald or frostbite.

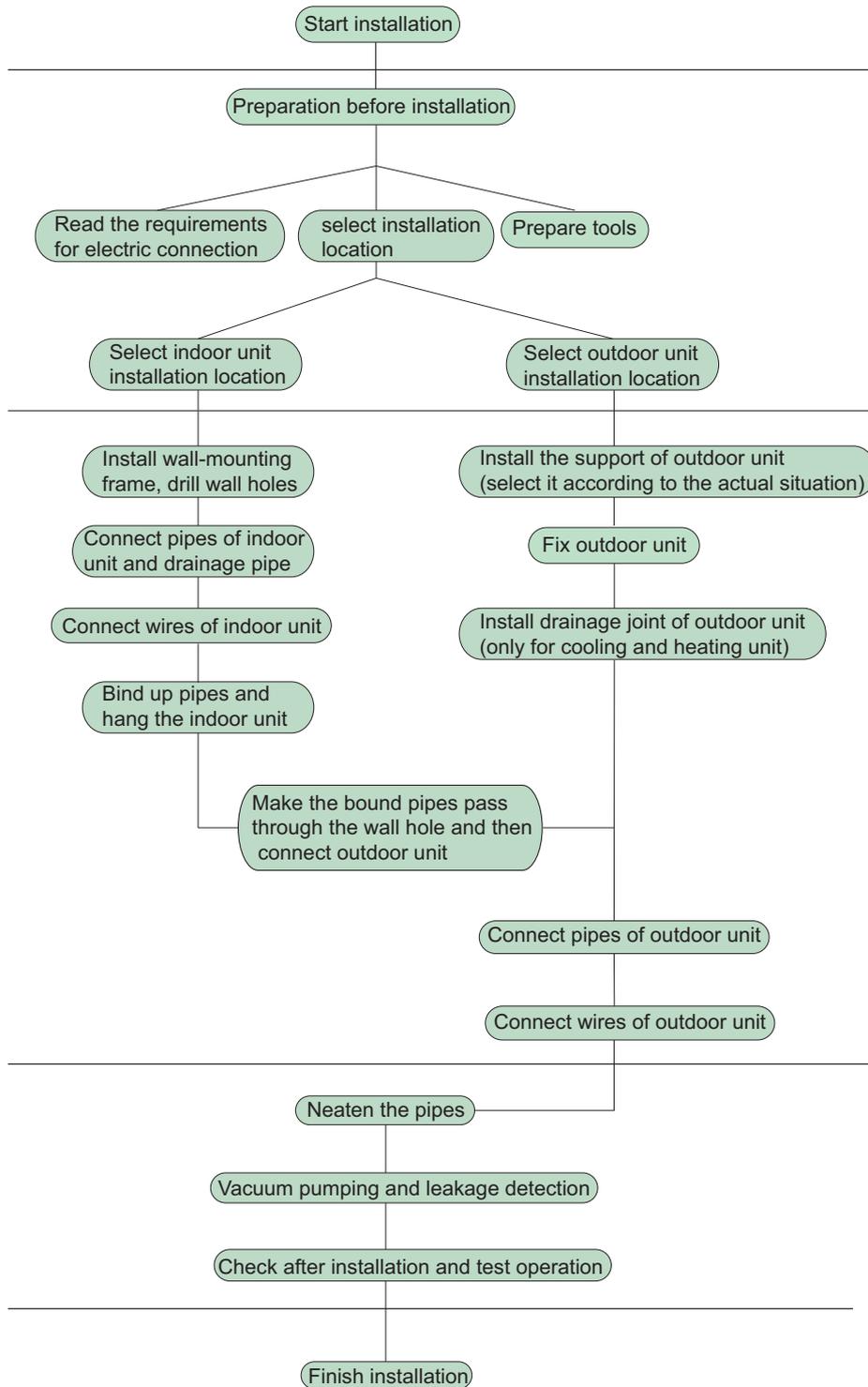
Improper installation may lead to fire hazard, explosion, electric shock or injury.

Main Tools for Installation and Maintenance

<p>1. Level meter, measuring tape</p> 	<p>2. Screw driver</p> 	<p>3. Impact drill, drill head, electric drill</p> 
<p>4. Electroprobe</p> 	<p>5. Universal meter</p> 	<p>6. Torque wrench, open-end wrench, inner hexagon spanner</p> 
<p>7. Electronic leakage detector</p> 	<p>8. Vacuum pump</p> 	<p>9. Pressure meter</p> 
<p>10. Pipe pliers, pipe cutter</p> 	<p>11. Pipe expander, pipe bender</p> 	<p>12. Soldering appliance, refrigerant container</p> 

8. Installation Manual

Installation procedures



Note: this flow is only for reference; please find the more detailed installation steps in this section.

8.1 Electrical Connections

MUEX-14-H3.2

MUEX-18-H3.2

1. Remove the handle at the right side plate of the outdoor unit (one screw).
2. Remove the cable clamp, connect the power connection cable with the terminal at the row of connection and fix the connection. The fitting line distributing must be consistent with the indoor unit. terminal of line bank. Wiring should meet that of indoor unit.
3. Fix power connection wire by wire clamp.
4. Ensure wire has been fixed well.
5. Install the handle.

 An all-pole disconnection switch having a contact separation of at least 3mm in all pole should be connected in fixed wiring.

 Wrong wire connection may cause malfunction of some electric components. After fixing cable, ensure that leads between connection to fixed point have some space.

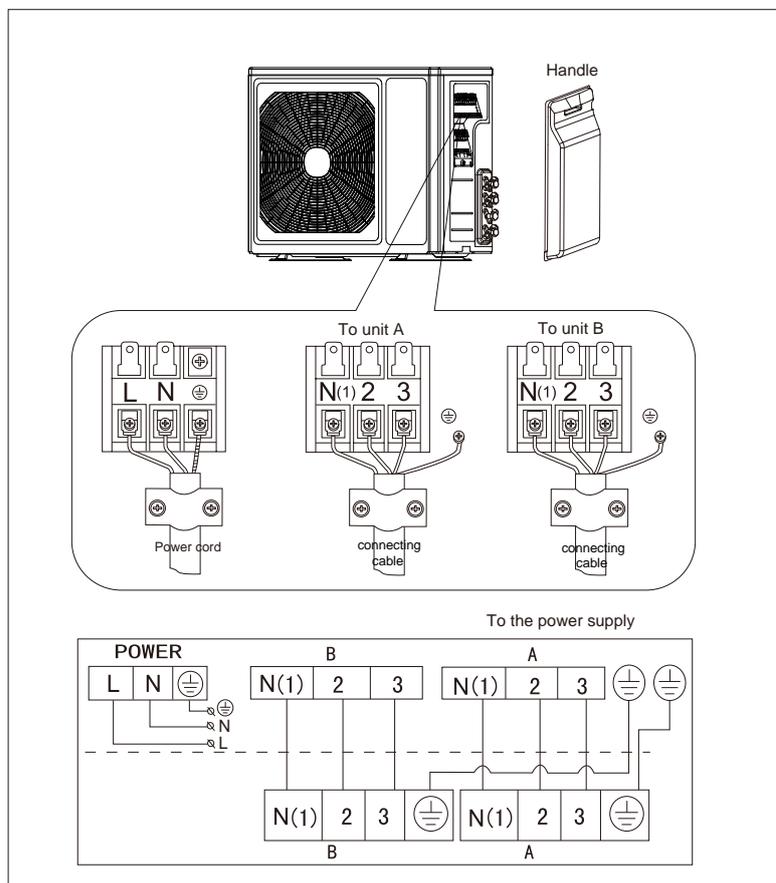
 The connection pipes and the connecting wirings of the unit A and unit B must be corresponding to each other respective.

 The appliance shall be installed in accordance with national wiring regulations.

 Including an air switch with suitable capacity, please note the following table. Air switch should be included magnet buckle and heating buckle function, it can protect the circuit-short and overload. (Caution: please do not use the fuse only for protect the circuit)

Note: the above figures are only intended to be a simple diagram of the appliance and may not correspond to the appearance of the units that have been purchased.

Air-conditioner	Air switch capacity
MUEX-14-H3.2	10A
MUEX-18-H3.2	20A



MUEX-24-H3.3

1. Remove the handle at the right side plate of the outdoor unit (one screw).
3. Fix power connection wire by wire clamp.
2. Remove the cable clamp, connect the power connection cable with the terminal at the row of connection and fix the connection. The fitting line distributing must be consistent with the indoor unit. terminal of line bank. Wiring should meet that of indoor unit.
4. Ensure wire has been fixed well.
5. Install the handle.



An all-pole disconnection switch having a contact separation of at least 3mm in all pole should be connected in fixed wiring.



Wrong wire connection may cause malfunction of some electric components. After fixing cable, ensure that leads between connection to fixed point have some space.



The connection pipes and the connecting wirings of the unit A, unit B and unit C must be corresponding to each other respective.



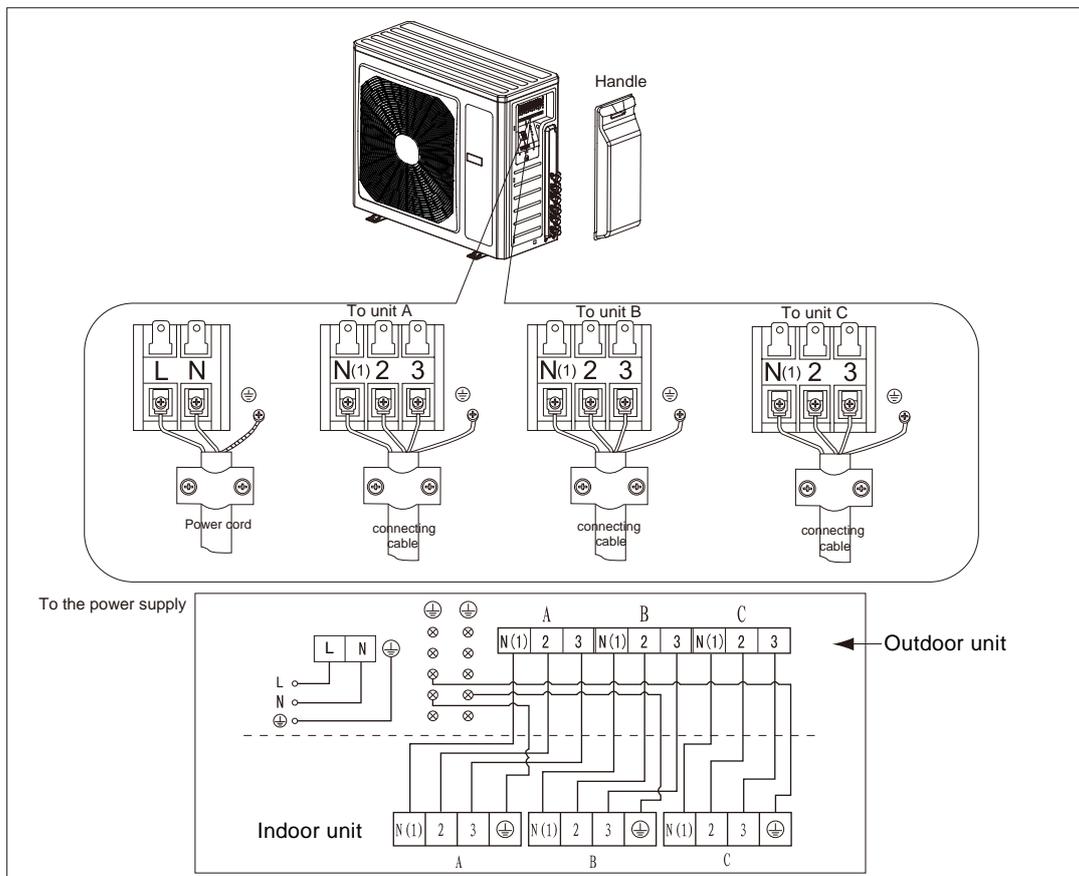
The appliance shall be installed in accordance with national wiring regulations.



Including an air switch with suitable capacity, please note the following table. Air switch should be included magnet buckle and heating buckle function, it can protect the circuit-short and overload. (Caution: please do not use the fuse only for protect the circuit)

Air-conditioner	Air switch capacity
MUEX-24-H3.3	25A

Note: The above figures are only intended to be a simple diagram of the appliance and may not correspond to the appearance of the units that have been purchased.



MUEX-28-H3.4

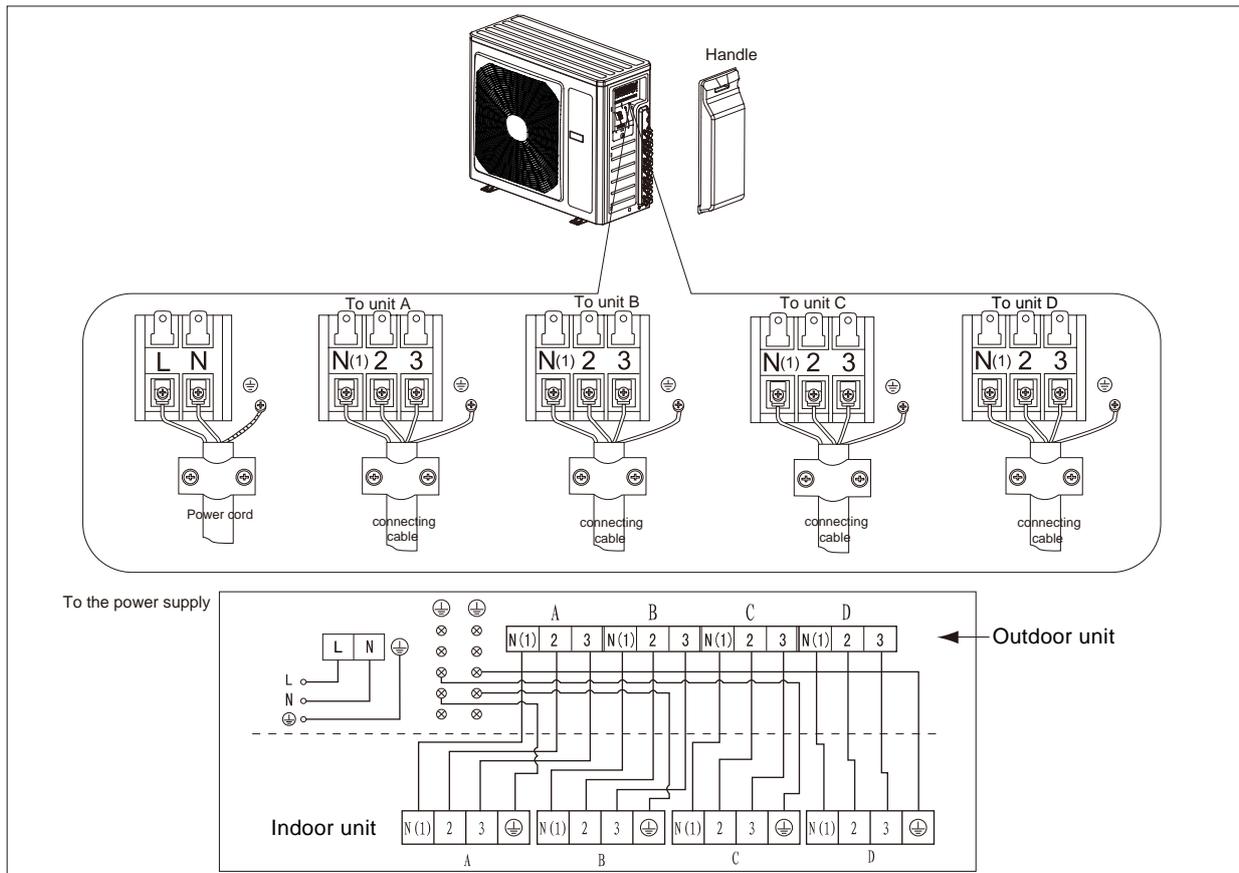
1. Remove the handle at the right side plate of the outdoor unit (one screw).
3. Fix power connection wire by wire clamp.
2. Remove the cable clamp, connect the power connection cable with the terminal at the row of connection and fix the connection. The fitting line distributing must be consistent with the indoor unit. terminal of line bank. Wiring should meet that of indoor unit.
4. Ensure wire has been fixed well.
5. Install the handle.

! Including an air switch with suitable capacity, please note the following table. Air switch should be included magnet buckle and heating buckle function, it can protect the circuit-short and overload. (Caution: please do not use the fuse only for protect the circuit)

Air-conditioner	Air switch capacity
MUEX-28-H3.4	25A

- !** An all-pole disconnection switch having a contact separation of at least 3mm in all pole should be connected in fixed wiring.
- !** Wrong wire connection may cause malfunction of some electric components. After fixing cable, ensure that leads between connection to fixed point have some space.
- !** The connection pipes and the connecting wirings of the unit A, unit B, unit C and unit D must be corresponding to each other respective.
- !** The appliance shall be installed in accordance with national wiring regulations.

Note: The above figures are only intended to be a simple diagram of the appliance and may not correspond to the appearance of the units that have been purchased.



8.2 Installing the Outdoor Unit

-  Use bolts to secure the unit to a flat, solid floor. When mounting the unit on a wall or the roof, make sure the support is firmly secured so that it cannot move in the event of intense vibrations or a strong wind. Do not install the outdoor unit in pits or air vents

-  Installing the pipes
Use suitable connecting pipes and equipment for the refrigerant R410A.

	Models(m)	14Kx2	18Kx2	24Kx3	28Kx4	42Kx5
	Max. connection pipe length	20	20	60	70	80
	Max. connection pipe length (Simple one indoor unit)	10	10	20	20	25

-  The refrigerant pipes must not exceed the maximum heights 10m.
-  Wrap all the refrigerant pipes and joints.
-  Tighten the connections using two wrenches working in opposite directions.

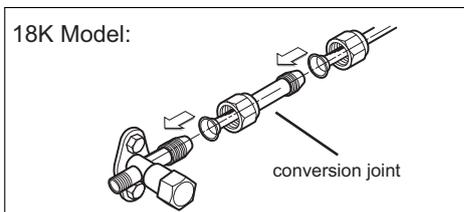
Caution: Installation Must be Performed in Accordance with the NEC/CEC by Authorized Personnel Only.

Humid air left inside the refrigerant circuit can cause compressor malfunction. After having connected the indoor and outdoor units, bleed the air and humidity from the refrigerant circuit using a vacuum pump.

1. Unscrew and remove the caps from the 2-way and 3-way valves.
2. Unscrew and remove the cap from the service valve.
3. Connect the vacuum pump hose to the service valve.
4. Operate the vacuum pump for 10-15 minutes until an absolute vacuum of 10 mm Hg has been reached.
5. With the vacuum pump still in operation, close the low-pressure knob on the vacuum pump coupling. Stop the vacuum pump.
6. Open the 2-way valve by 1/4 turn and then close it after 10 seconds. Check all the joints for leaks using liquid soap or an electronic leak device.
7. Turn the body of the 2-way and 3-way valves. Disconnect the vacuum pump hose.
8. Replace and tighten all the caps on the valves.

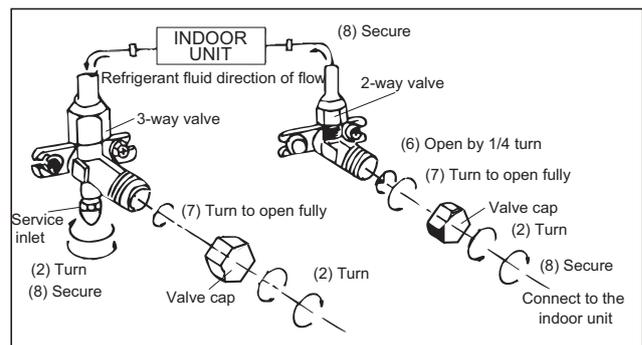
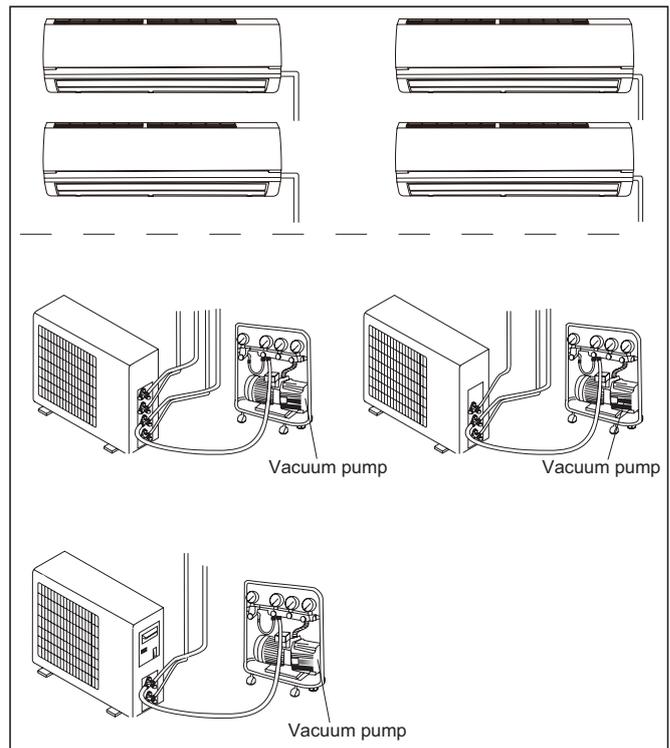
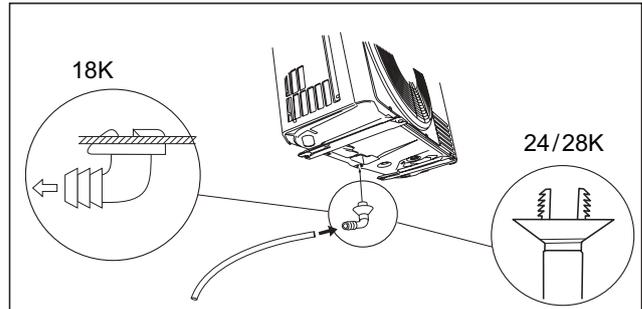
Diameter (mm)	Twisting moment (N.m)
Φ6	15-20
Φ9.52	35-40
Φ12	45-50
Φ16	60-65
Φ19	70-75

18K unit need to be installed the indoor unit



Install the drain fitting and the drain hose (for model with heat pump only)

Condensation is produced and flows from the outdoor unit when the appliance is operating in the heating mode. In order not to disturb neighbours and to respect the environment, install a drain fitting and a drain hose to channel the condensate water. Install the drain fitting and rubber washer on the outdoor unit chassis and connect a drain hose to it as shown in the figure.

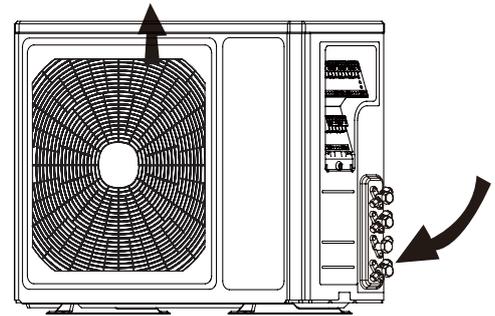


8.3 Installation Dimension Diagram

 Use suitable instruments for the refrigerant R410A.

- Do not use any other refrigerant than R410A.

 Do not use mineral oils to clean the unit.

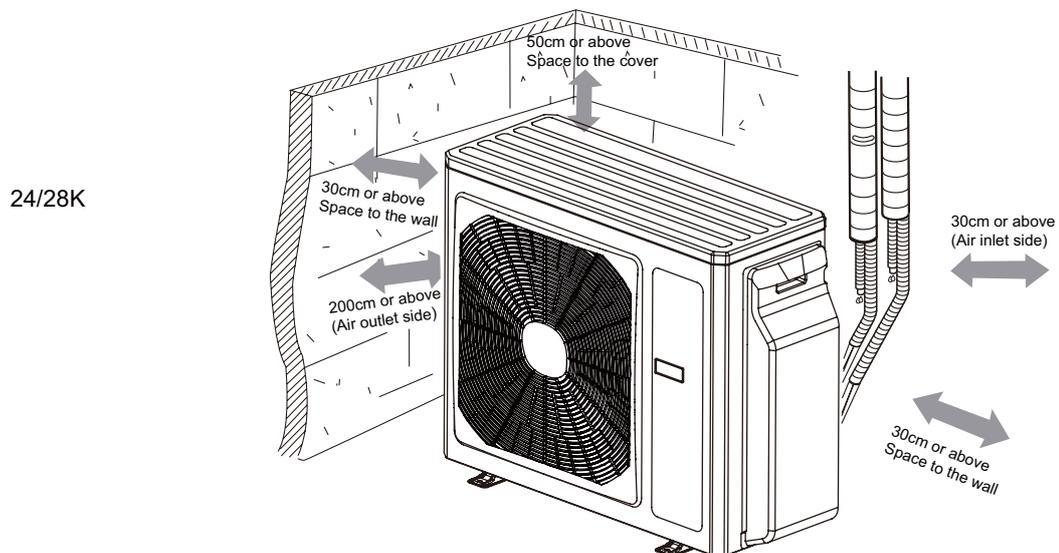
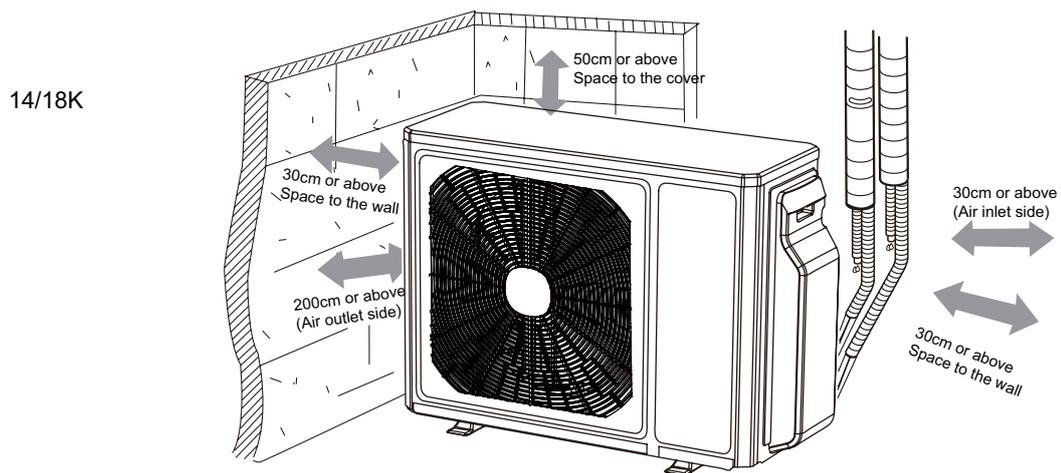


 The installation must be done by trained and qualified service personnel with reliability according to this manual.

 Contact service center before installation to avoid the malfunction due to unprofessional installation.

 When picking up and moving the units, you must be guided by trained and qualified person.

 Ensure that the recommended space is left around the appliance.



8.4 Check after Installation

Check Items	Problems Owing to Improper Installation
Is the installation reliable?	The unit may drop, vibrate or make noises
Has the gas leakage been checked?	May cause unsatisfactory cooling (heating) effect
Is the thermal insulation of the unit sufficient?	May cause condensation and water dropping
Is the drainage smooth?	May cause condensation and water dropping
Does the power supply voltage accord with the rated voltage specified on the nameplate?	The unit may bread down or the components may be burned out
Are the lines and pipelines correctly installed?	The unit may bread down or the components may be burned out
Has the unit been safely grounded?	Risk of electrical leakage
Are the models of lines in conformity with requirements?	The unit may bread down or the components may be burned out
Are there any obstacles near the air inlet and outlet of the indoor and outdoor units?	The unit may bread down or the components may be burned out
Have the length of refrigerating pipe and refrigerant charge amount been recorded?	It is not easy to decide the charge amount of refrigerant.

MUEx-42-H3.5

Safety Precautions

Please read this manual carefully before using and operating correctly as instructed in this manual.
Please especially take notice of the following two symbols:

 **Warning!** It indicates improper operation which will lead to human casualty or severe injury.

 **Caution!** It indicates improper operation which will lead to injury or property damage.

 **Warning!**

◆ The installation should be committed to the appointed service center; otherwise it will cause water leakage, electric shock or fire etc.

◆ Please install the unit in a place where is strong enough to withstand the weight of the unit; otherwise, the unit would fall down and cause injury or death.

◆ The drain pipe should be installed as instructed in the manual to guarantee the proper drainage; meanwhile it should be insulated to prevent condensing; otherwise the improper installation would cause water leakage and then wet the household wares in the room.

◆ Do not use or place any inflammable or explosive substance near the unit.

◆ Under the occurrence of an error (like burning smell etc.), please cut off the main power supply of the unit.

◆ Keep good ventilation in the room to avoid oxygen deficit.

◆ Never insert your finger or any other object into the air outlet/inlet grille.

◆ Please take notice of the supporting frame of the unit to see if it is damaged over the long time period of use.

◆ Never refit the unit and contact the sales agent or the professional installation personnel for the repair or relocation of the unit.

◆ Non-professional personnel are prohibited to dismantle the electric box owing to the high voltage of the outdoor unit.

An all-pole disconnection switch having a contact separation of at least 3mm in all poles should be connected in fixed wiring.

 **Caution!**

◆ Before installation, please check if the power supply corresponds with the requirement specified on the nameplate and also check its security.

◆ Before using the unit, please check if the piping and wiring are correct to avoid water leakage, refrigerant leakage, electric shock, or fire etc.

◆ The main power supply must be earthed to avoid the hazard of electric shock and never connect this earth wire to the gas pipe, running water pipe, lightning rod or phone cable's earth lead.

◆ Turn off the unit after it runs at least five minutes; otherwise its service life will be shortened.

◆ Do not allow children operate this unit.

◆ Do not operate this unit with wet hands.

◆ Cut off the main power supply prior to the cleaning of the unit or the replacement of the air filter.

◆ When the unit is not to be used for a long time, please cut off the main power supply of the unit.

◆ Do not expose the unit to the moist or corrosive circumstances.

◆ Never step on the unit or place any object on it.

◆ It is suggested to have a power-on test annually.

8.5.1 Installation Location and Matters Needing Attention

The installation of the unit must comply with the national and local safety regulations. The installation quality directly affects the normal use, so the user should not carry out the installation personally, instead, the installation and debugging should be done by technician according to this manual. Only after that, can the unit be energized.

- a. How to select the installation location for the indoor unit
 - 1) Where there is no direct sunlight.
 - 2) Where the top hanger, ceiling and the building structure are strong enough to withstand the weight of the unit.
 - 3) Where the drain pipe can be easily connected to outside.
 - 4) Where the flow of the air inlet/outlet is not blocked.
 - 5) Where the refrigerant pipe of the indoor unit can be easily led to outside.
 - 6) Where there is no inflammable, explosive substances or their leakage.
 - 7) Where there is no corrosive gas, heavy dust, salt mist, smog or moisture.
- b. How to select the installation location for the outdoor unit
 - 1) The outdoor unit must be installed where the bearing surface is stable and secure enough.
 - 2) The outdoor unit and indoor unit should be placed as close as possible to minimize the length and bends of the refrigerant pipe.
 - 3) Do not install the outdoor unit under the window or between the buildings to prevent the normal running noise entering the room.
 - 4) Where the flow of the air inlet/outlet is not blocked.
 - 5) The outdoor unit should be installed where ventilation is in good condition so that the unit can take in and discharge enough air.
 - 6) Do not install the unit where there are inflammable and explosive substances and where there is heavy dust, salt fog and other severely polluted air.

No air guiding pipe is allowed to be installed at the air inlet/outlet of the outdoor unit. Under the heating mode, the condensate water would drip down from the base frame and would be frozen when the outdoor ambient temperature is lower than 0°C (32 °F) . Besides, the installation of the outdoor unit should not affect the heat radiation of the unit.

⚠CAUTION!

The unit installed in the following places is likely to run abnormally. If unavoidable, please contact the professional personnel at the GREE appointed service center. ① where is full of oil; ② alkaline soil off the sea; ③ where there is sulfur gas (like sulfur hot spring) ; ④ where there are devices with high frequency (like wireless devices, electric welding devices, or medical equipments); ⑤ special circumstances.

- c. Electric Wiring
 - 1) The installation must be done in accordance with the national wiring regulations.
 - 2) Only the power cord with the rated voltage and exclusive circuit for the air conditioning can be used.
 - 3) Do not pull the power cord by force.
 - 4) The electric installation should be carried out by the professional personnel as instructed by the local laws, regulations and also this manual.
 - 5) The diameter of the power cord should be large enough and once it is damaged it must be replaced by the dedicated one.
 - 6) The earthing should be reliable and the earth wire should be connected to the dedicated device of the building by the professional personnel. Besides, the air switch coupled with the leakage current protection switch must be equipped, which is of enough capacity and of both magnetic and thermal tripping functions in case of the short circuit and overload.

Table 1

Models	Power Supply	Capacity of the Air Switch	Recommended Cord (pieces× sectional area)
42K	220-240V~ 50Hz	32A	4mm ² ×3

d. Earthing Requirements

- 1) The air conditioner is classified into the Class I appliances, so its earthing must be reliable.
- 2) The yellow-green line of the air conditioner is the earth line and can not be used for other purpose, cut off or fixed by the tapping screw; otherwise it would cause the hazard of electric shock.
- 3) The reliable earth terminal should be provided and the earth wire can not be connected to any of the following places.
 - ① Running water pipe;
 - ② Coal gas pipe;
 - ③ Sewage pipe;
 - ④ Other places where the professional personnel think unreliable.

MUEX-42-H3.5

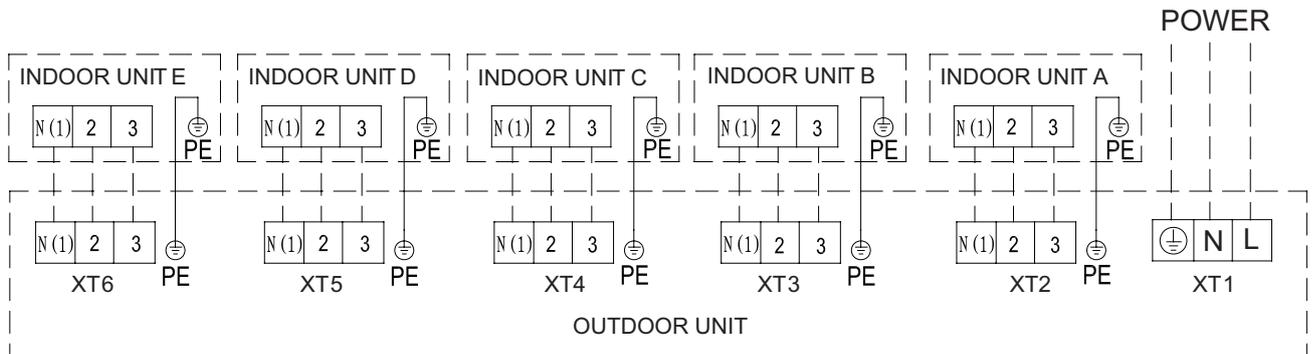


Fig.2

a. Noise Precautions

- 1) The air conditioning unit should be installed where ventilation is in good condition, otherwise the working capability of the unit would be reduced or working noise would be increased.
- 2) The air conditioning unit should be installed on the base frame which is stable and secure uncouth to withstand the weight of the unit; otherwise it would incur vibration and noise.
- 3) During the installation, a consideration should be taken that the produced hot air or noise should not affect neighbors or surroundings.
- 4) Do not stack obstacles near the air outlet of the outdoor unit; otherwise it would reduce the working capability of the unit or increase the working noise.
- 5) In the event of the occurrence of abnormal noise, please contact the sales agent as soon as possible.

b. Accessories for Installation

Refer to the packing list for the accessories of the indoor and outdoor units respectively.

8.5.2 Installation of the Outdoor Unit

a. Precautions for the Installation of the Outdoor Unit

The following rules should be followed when the installation location is being considered so as to let the unit run well enough.

- 1) The discharged air from the outdoor unit won't return back and enough space should be left for maintenance around the unit.
- 2) The installation location should be in good condition so that the unit is able to take in and discharge enough air. Besides, make sure there is no obstacle at the air inlet/outlet of the unit. If there is, remove it.
- 3) The unit must be installed where it is secure enough to support the weight of the unit and capable of reducing to some extent noise and vibration to make sure they do not bother your neighbors.
- 4) The designated lifting hole must be used for lifting the unit and protect the unit carefully during lifting to prevent damaging the metal sheet which would result in rusting in future.
- 5) The unit should be installed where there is as little as direct sunlight.
- 6) The unit must be installed where the rain water and defrosting water can be drained.
- 7) The unit must be installed where the unit won't be covered by the snow and won't be affected by rubbish and oil fog.
- 8) Rubber or spring shock absorbers should be used during the installation of the outdoor unit to meet the noise and vibration requirements.
- 9) The installation dimensions should meet the requirement covered in this manual and the outdoor unit must be fixed securely.
- 10) For the Free Match system, Do not install only one indoor unit for the outdoor unit.
- 11) The installation should be carried out by the professionally skilled personnel.

b. Installation of the Outdoor Unit

- 1) Outline dimension of the outdoor unit.

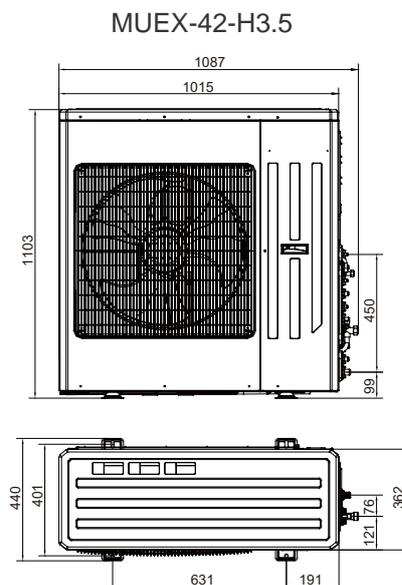


Fig.4

- 2) During the transportation of the outdoor unit, two lifting ropes long enough must be used in four directions and the included angle must be less than 40° prevent the center of unit deviating.
- 3) During the installation, M12 screws should be used to fix the support leg and base frame of the unit.
- 4) The unit should be installed on a concrete base frame with a height of 10cm.
- 5) The installation space of the unit should be as required in Fig.5.

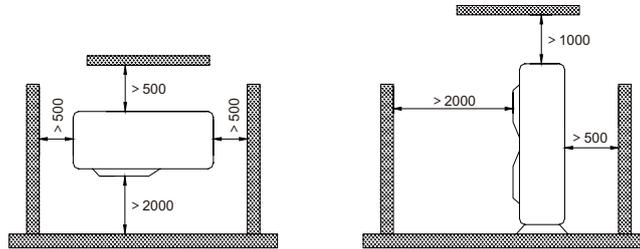


Fig.5

8.5.3 Connection between Indoor and Outdoor Units

a. Wiring of the Power Cord

⚠CAUTION!

A breaker must be installed, capable of cutting off the power supply for the whole system.

- 1) Open the side plate.
- 2) Let the power cord go through the rubber ring.
- 3) Connect the power card to the terminals “L”, “N” and also the earthing bolt, and then connect the wiring terminals “N(1),2,3” of the indoor unit to those of the outdoor unit correspondingly.
- 4) Fix the power cord with wire clips.

b. Energy Level and Capacity Code of the Indoor and Outdoor Units

Table 2

	Energy Level	Capacity Code
Indoor Unit	09	25
	12	35
	18	50
	21	60
	24	71
Outdoor Unit	36	100
	42	120

- 1) The outdoor unit with energy level 36 can drive up to four sets of indoor units, while the outdoor unit 42 can drive up to five.
- 2) The sum of the capacity codes of the indoor units should be among 50%-150% of that of the outdoor unit.

c. Allowable Length and Height Fall of the Refrigerant Pipe

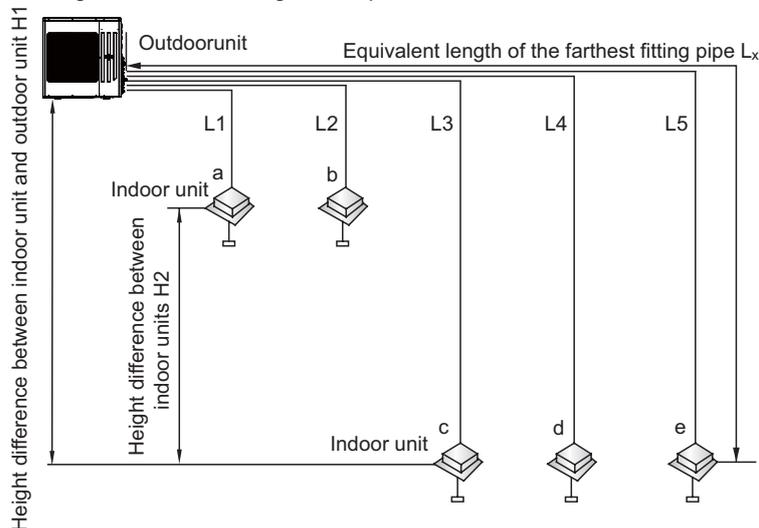


Table 3

Total Length(m)		Allowable Length	Refrigerant Pipe
		80	$L_1+L_2+L_3+L_4+L_5$
Max. Length for Single Unit(m)		25	L_x
Max. installation altitude	Outdoor unit and indoor unit	15	H1
	Indoor unit and indoor unit	7.5	H2

Table 4: Dimension of the Refrigerant Pipe of the Indoor Unit unit: mm

Capacity Level of the Indoor Unit	Gas Pipe	Liquid Pipe
09,12	Φ9.52	Φ6.35
18	Φ12.7	Φ6.35
21,24	Φ15.9	Φ9.52

d. Piping between the Indoor and Outdoor Units

- 1) Refer to Fig.6 for the moments of torque for tightening screws.
- 2) Let the flare end of the copper pipe point at the screw and then tighten the screw by hand.
- 3) After that, tighten the screw by the torque wrench unit it clatters (as shown in Fig.6).
- 4) The bending degree of the pipe can not be too small; otherwise it will crack. And please use a pipe tube bender to bend the pipe.
- 5) Wrap the exposed refrigerant pipe and the joints by sponge and then tighten them with the plastic tape.

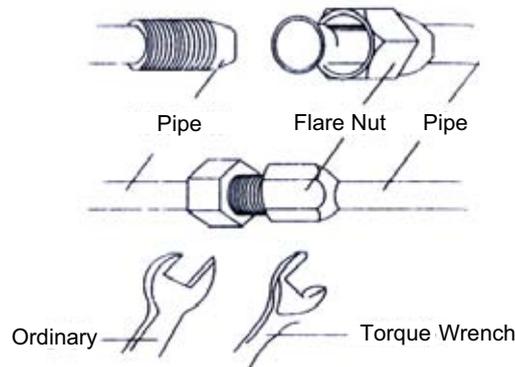
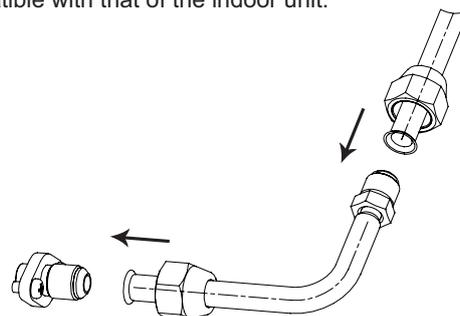


Fig.6

Table 5: Moments of Torque for Tightening Screws

Diameter	Wall Thickness (mm)	Moment of Torque
Φ6.35mm	≥0.5	15-30(N·m)
Φ9.52mm	≥0.71	30-40(N·m)
Φ12.7mm	≥1	45-50(N·m)
Φ15.9mm	≥1	60-65(N·m)

If the specification of the outdoor unit pipe joint does not conform to that of the indoor unit, then the joint specification of the outlet pipe of the indoor unit takes precedence. A reducing nipple shall be installed at the joint of the outdoor unit so as to make the joint of the outdoor unit compatible with that of the indoor unit.



⚠CAUTION!

① During the connection of the indoor unit and the refrigerant pipe, never pull any joints of the indoor unit by force; otherwise the capillary pipe or other pipe may crack, which then would result in leakage.

② The refrigerant pipe should be supported by brackets, that is, don't let the unit withstand the weight of it.

⚠CAUTION!

For the Free match system, each pipe should be labeled to tell which system it belongs to avoid mistaken inaccurate piping.

e. Installation of the Protection Layer of the Refrigerant Pipe

1) The refrigerant pipe should be insulated by the insulating material and plastic tape in order to prevent condensation and water leakage.

2) The joints of the indoor unit should be wrapped with the insulating material and no gap is allowed on the joint of the indoor unit, as shown in Fig.7.

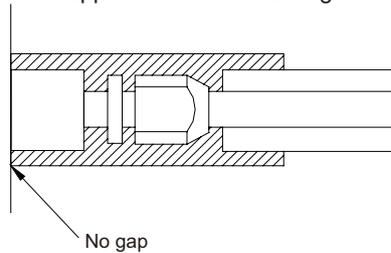


Fig.7

⚠CAUTION!

After the pipe is protected well enough, never bend it to form a small angle; otherwise it would crack or break.

f. Wrapping the Pipe with Tape

1) Bundle the refrigerant pipe and electric wire together with tape, and separate them from the drain pipe to prevent the condensate water overflowing.

2) Wrap the pipe from the bottom of the outdoor unit to the top of the pipe where it enters the wall. During the wrapping, the later circle should cover half of the former one.

3) Fix the wrapped pipe on the wall with clamps.

⚠CAUTION!

① Do not wrap the pipe too tightly; otherwise the insulation effect would be weakened. Additionally, make sure the drain hose is separated from the pipe.

② After that, fill the hole on the wall with sealing material to prevent wind and rain coming into the room.

8.5.4 Refrigerant Charging and Trial Running

a. Refrigerant Charging

1) The refrigerant has been charged into the outdoor unit before shipment, while additional refrigerant still need be charged into the refrigerant pipe during the field installation.

2) Check if the liquid valve and the gas valve of the outdoor unit are closed fully.

3) As shown in the following figure (Fig.8), expel the gas inside the indoor unit and refrigerant pipe out by the vacuum pump. (2 purposes of outdoor unit's main valve: 1. vacuum pumping 2. Control the on /off of outdoor unit refrigerant)

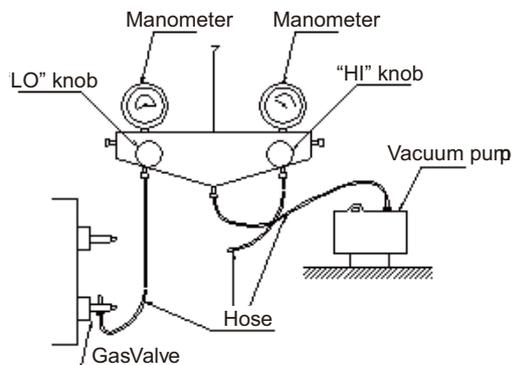


Fig.8

4) Make sure the system has no leakage. When compressor is not working, fill a set amount of R410a refrigerant into the unit through outdoor unit's liquid valve. If the inner tube pressure rises and the set amount of refrigerant can't be filled inside quickly, you can turn on the unit to make it start cooling, then fill the refrigerant inside through outdoor unit's gas valve.

- a. Calculation of the Additional Refrigerant Charging
- 1) Refrigerant Charge in the Outdoor Unit before Shipment

Table 6

Model	MUEx-42-H3.5
Refrigerant Charge (kg)	4.8

Notes:

- ① The refrigerant charge mentioned in the table above is not included those charged additionally in the indoor unit and the refrigerant pipe.
- ② The amount of the additional refrigerant charge is dependent on the diameter and length of the liquid refrigerant pipe which is decided by the actual yield installation requirement.
- ③ Record the additional refrigerant charge for future maintenance.

2) Calculation of the Additional Refrigerant Charge

If the total refrigerant pipe length (liquid pipe) is smaller than that listed in the table below, no additional refrigerant will be charged.

Table 7

Model	Total Liquid Pipe Length (a+b+c+d+e)
MUEx-42-H3.5	≤ 50m

Additional Refrigerant Charge₂=∑Extra Liquid Pipe Length×22g/m(liquid pipe 1/4").

Note: if the total refrigerant pipe length is larger than that listed in the table above, the additional refrigerant for the extra length of the pipe needs to be charged as per 22g/m.

3) Example : MUEx-42-H3.5

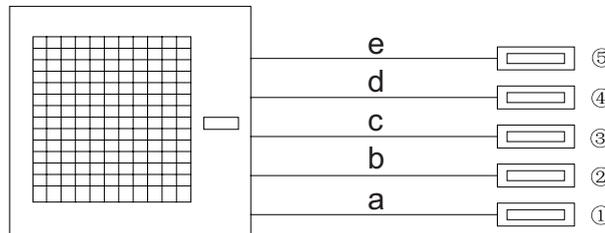


Fig.9

Table 8 Indoor Unit

Serial No.	Model
Indoor Unit ⑤	Ducted Type MUCR-09-H3M
Indoor Unit ④	Ducted Type MUCR-09-H3M
Indoor Unit ③	Ducted Type MUCR-09-H3M
Indoor Unit ②	Ducted Type MUCR-09-H3M
Indoor Unit	Ducted Type MUCR-18-H3M

Table 9 Liquid Refrigerant Pipe

Serial No.	e	d	c	b	a
Diameter	Φ6.35	Φ6.35	Φ6.35	Φ6.35	Φ9.52
Length	20m	20m	15m	5m	5m

The total length of each liquid refrigerant pipe is: e+d+c+b+a=20+20+15+5+5=65m. Thus, the minimum additional refrigerant charge=(65-50)×0.022=0.33kg (Note: no additional refrigerant is needed for the liquid pipe within 50m).

4) Additional Refrigerant Charge Record

Table 10 Indoor Unit

No.	Indoor Unit Model	Additional Refrigerant Charge(kg)
1		
2		
.....		
N		
Total		

Table 11 Refrigerant Pipe

Diameter	Total Length(m)	Additional Refrigerant Charge(kg)
Φ15.9		
Φ12.7		
Φ9.52		
Φ6.35		
Total		

c. Items to be checked after the Installation

Table 12

Items to be Checked	Possible Errors	Check Results
Has each part and component of the unit been installed securely?	The unit may fall off, vibrate or generate noise.	
Has the gas leakage test been taken?	The cooling (heating) capacity may be poor.	
Is the thermal insulation sufficient?	Dews and water drops may be generated.	
Does the drainage go well?	Dews and water drops may be generated.	
Is the actual power voltage in line with the value marked on the nameplate?	The unit may break down or some components may be burnt out.	
Are the wiring and the piping correct?	The unit may break down or some components may be burnt out.	
Has the unit been earthed reliably?	There may be a danger of electric shock.	
Does the wire meet the regulated requirement?	The unit may break down or the component may be burnt out.	
Is there any obstacle at the air inlet/outlet of the indoor/outdoor unit?	The cooling (heating) capacity may be poor	
Have the length of the refrigerant pipe and the refrigerant charge been recorded?	It may be hard to know the exact refrigerant charge.	

d. Trial Running

1) Check before the Trial Running

- ① Check if the appearance of the unit and the piping system are damaged during the transportation.
- ② Check if the wiring terminals of the electronic component are secure.
- ③ Check if the rotation direction of the fan motor is right.
- ④ Check if all valves in the system are fully opened.

2) Trial Running

- ① The trial running should be carried out by the professionally skilled personnel on the premise that all items listed above are in normal conditions.
- ② Let the unit energized and switch the wired controller or the remoter controller to "ON".
- ③ The fan motor and compressor of the outdoor unit will run automatically in one minute.
- ④ If there is some unusual sound after the compressor is started, turn off the unit for an immediate check.

9. Maintenance

9.1 Precautions before Performing Inspection or Repair

There are high-capacity electrolytic capacitors on the outdoor mainboard. Thus, even the power is cut off, there is high voltage inside the capacitors and it needs more than 20min to reduce the voltage to safety value. Touching the electrolytic capacitor within 20min after cutting the power will cause electric shock. If maintenance is needed, follow the steps below to discharge electricity of electrolytic capacitor after power off.

(1) Open the top cover of outdoor unit and then remove the cover of electric box.

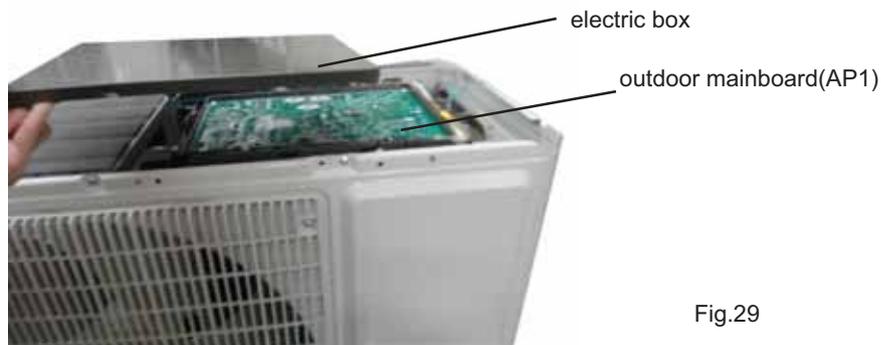


Fig.29

(2) As shown in the fig below, connect the plug of discharge resistance (about 100ohm, 20W) (if there is no discharge resistance, you can use the plug of soldering iron) to point A and B of electrolytic capacitor. There will be sparks when touching them. Press them forcibly for 30s to discharge electricity of electrolytic capacitor.

outdoor mainboard(AP1)

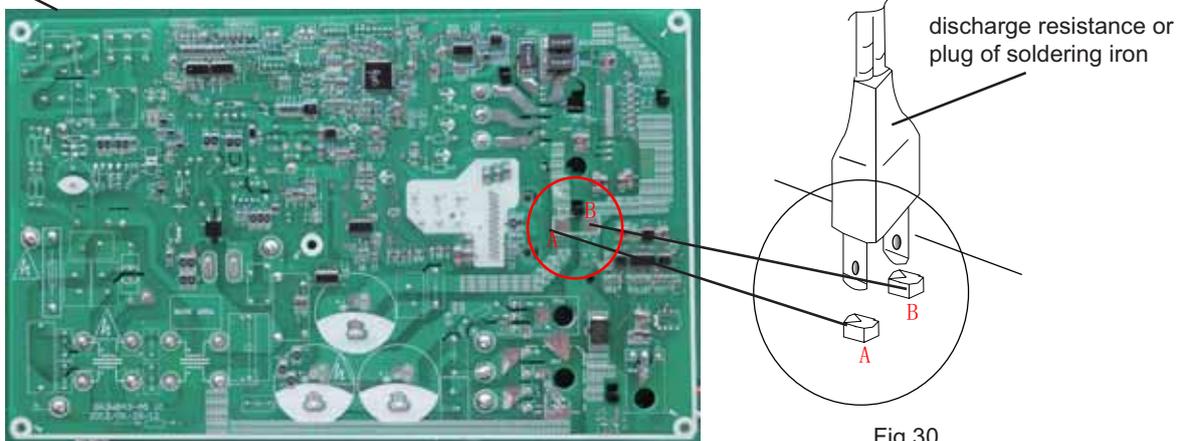


Fig.30

(3) After finish discharging electricity, measure the voltage between point A and B with universal meter to make sure if electricity discharging is completed, in order to prevent electric shock. If the voltage between the two points is below 20V, you can perform maintenance safely.

9.2 Flashing LED of Indoor/Outdoor Unit and Primary Judgement

1. Requirement of malfunction display

When several malfunctions happen at the same time, malfunction codes will be displayed circularly.

2. Malfunction display method

(1) Hardware malfunction: it will be displayed immediately, please refer to "Malfunction status sheet";

(2) Operation status: it will be displayed immediately, please refer to "Malfunction status sheet";

(3) Other malfunction: It will be displayed after the compressor has been stopped for 200s, please refer to "Malfunction status sheet".

(Note: when the compressor starts up again, malfunction display waiting time (200s) will be cleared.)

3. Malfunction display control

Indoor unit displays malfunction code as shown in the sheet below. ODU communication light will be off for 1s and then blink for 1s circularly.

4. Viewing malfunction code through remote controller

Enter viewing malfunction code: pressing light button for 6 times within 3S to view malfunction code;

Exit viewing malfunction code: pressing light button for 6 times within 3S or after the malfunction code is displayed for 5min.

For models: MUEx-14-H3.2

MUEx-18-H3.2

MUEx-24-H3.3

MUEx-28-H3.4

Code	Description	Error Type
U8	Zero cross detection circuit malfunction	Outdoor hardware
C5	Malfunction protection of jumper cap	Outdoor hardware
H6	Feedback of without IDU motor	Indoor hardware
F1	Indoor ambient temperature sensor is open/short circuited	Indoor hardware
F2	Indoor evaporator temperature sensor is open/short circuited	Indoor hardware
b5	Liquid valve temperature sensor is open/short circuited	Outdoor hardware
b7	Gas valve temperature sensor is open/short circuited	Outdoor hardware
P7	Modular temperature sensor is open/short circuited	Outdoor hardware
F4	Outdoor ambient temperature sensor is open/short circuited	Outdoor hardware
A5	Outdoor condenser inlet pipe temperature sensor is open/short circuited (commercial)	Outdoor hardware
F4	Outdoor condenser middle pipe temperature sensor is open/short circuited	Outdoor hardware
A7	Outdoor condenser outlet pipe temperature sensor is open/short circuited (commercial)	Outdoor hardware
F5	Outdoor discharge pipe temperature sensor is open/short circuited	Outdoor hardware
E6	Communication malfunction	System Error
U1	Malfunction of phase current detection circuit for compressor	Outdoor hardware
HE	Compressor demagnetization protection	Outdoor hardware
U3	Malfunction of voltage dropping dor DC bus - bar	Outdoor hardware
P8	Module high emperature protection	Outdoor hardware
F0	Refrigerant lacking or blockage protection of system (not available for residential ODU)	System Error
PU	Charging malfunction of capacitor	Outdoor hardware
E1	High pressure protection of system	System Error
E3	Low pressure protection of system (reserved)	System Error
H3	Compressor overload protection	Outdoor hardware

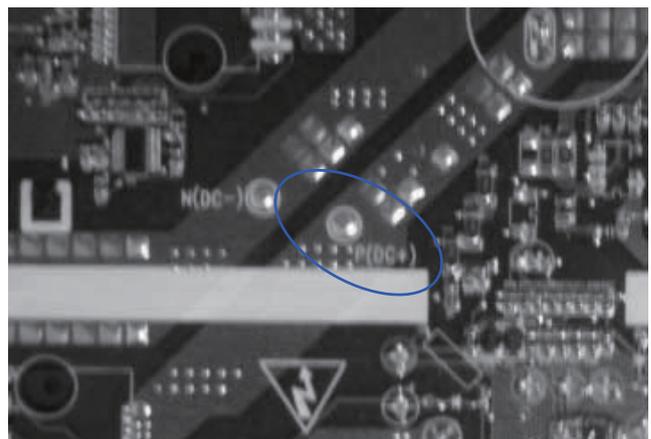
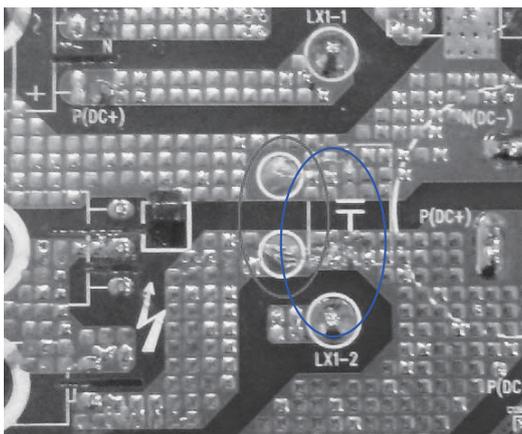
Code	Description	Error Type
LP	Indoor unit and outdoor unit do not match	System Error
EE	Malfunction of memory chip	Outdoor hardware
dn	Wrong connection of communication wire or malfunction of electronic expansion valve	Outdoor hardware
U5	Malfunction of complete units current detection	Outdoor hardware
L3	Malfunction protection of outdoor fan 1	Outdoor hardware
dd	Detection status of wrong connection of communication wire or malfunction of electronic expansion valve	Outdoor hardware
E7	Mode conflict	System Error
Fo	Refrigerant recycling mode	Special Mode
AL	X-fan	-
H1	Defrosting or oil return in heating mode	Special Mode
Lc	Start failure of compressor	Outdoor hardware
E4	High discharge temperature protection of compressor	System Error
E8	Overload protection	Outdoor hardware
E5	Whole unit overcurrent protection	Outdoor hardware
P5	Compressor phase current protection	Outdoor hardware
H7	Compressor desynchronizing	Outdoor hardware
Ld	Compressor phase-lacking / phase-inverse protection	Outdoor hardware
H5	IPM modular protection	Outdoor hardware
PL	DC bus - bar low voltage protection	Outdoor hardware
PH	DC bus - bar high voltage protection	Outdoor hardware
HC	PFC protection	Outdoor hardware
U7	The for-way valve is abnormal	Outdoor hardware

9.3 Malfunction Checking and Elimination

Note: discharge the position in below pictures with discharge resistance after open the top cover and check if the voltage is below 20V with universal meter, then begin to check.

18K:

24 / 28K:



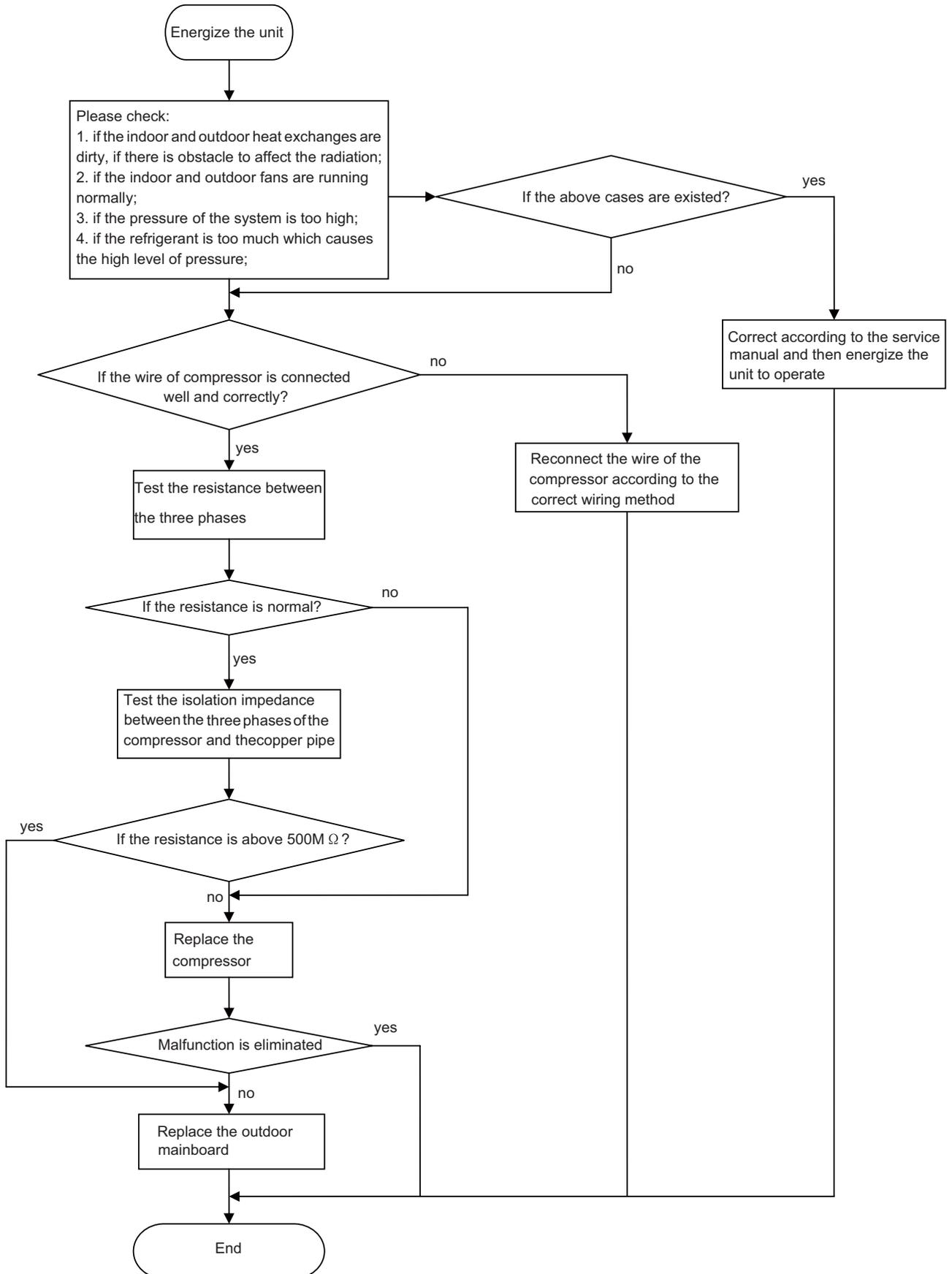
1 IPM protection malfunction:

Main checking point:

- If the input voltage of the unit is within normal range?
- If the connection wire of compressor is connected well? Is it loose? If the connection sequence is correct?

- If the resistance of compressor coil is normal? If the isolation of compressor coil with copper pipe is good?
- If the unit is overloaded? If the heat radiation of the unit is good?
- If the refrigerant charge is suitable?

Flow chart:



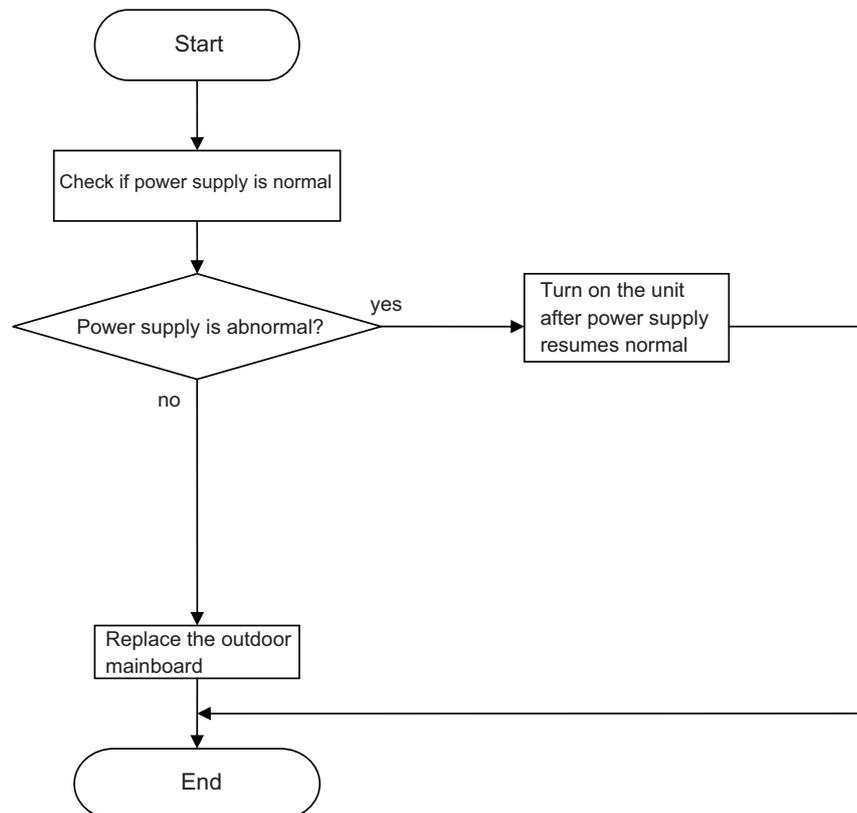
2. PFC protection malfunction, capacity charging malfunction

Main checking points:

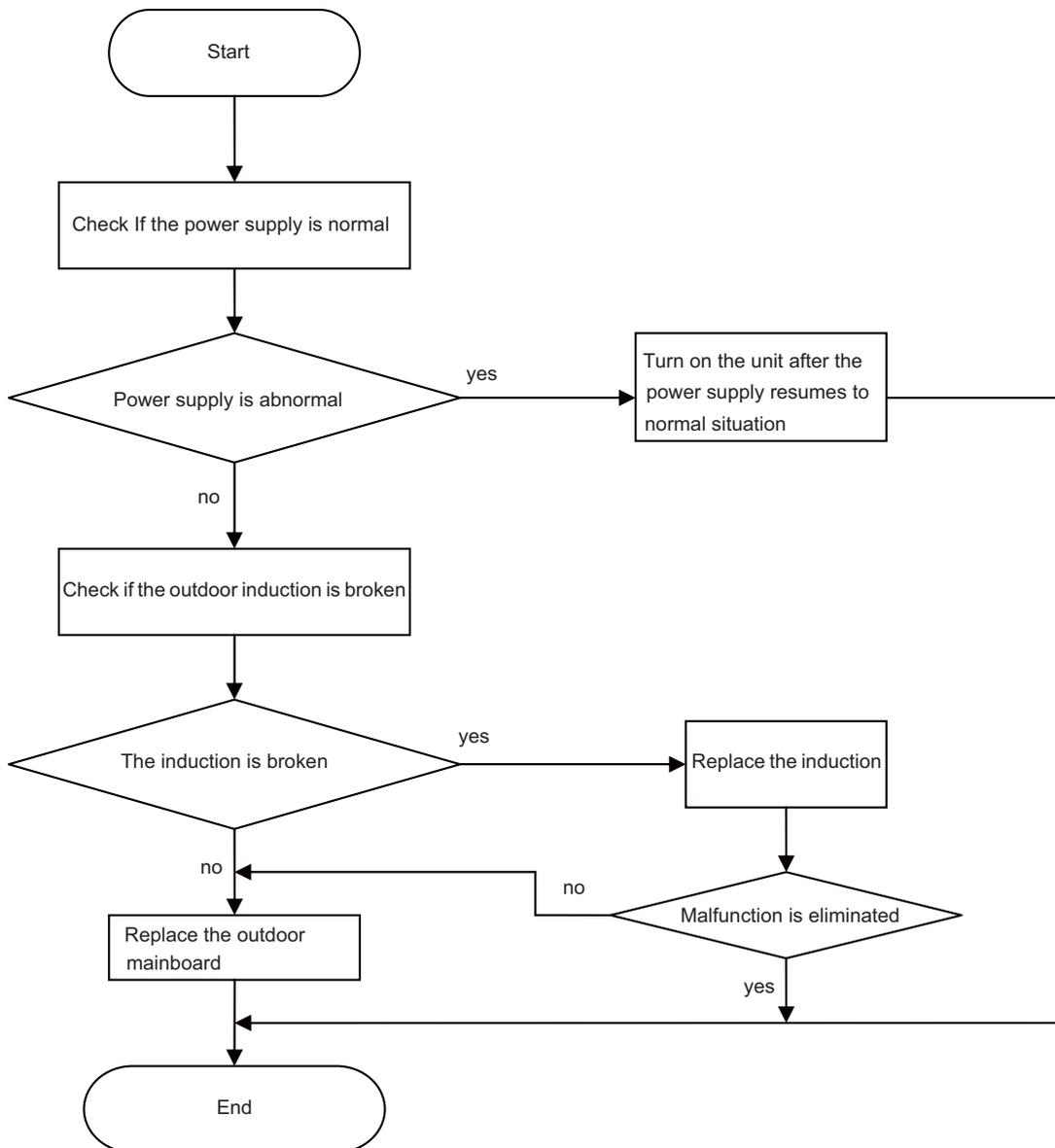
- If the wiring of the induction is connected well and if the induction is broken;
- If the mainboard is broken;

Flow chart:

For 18K



For 24/28K

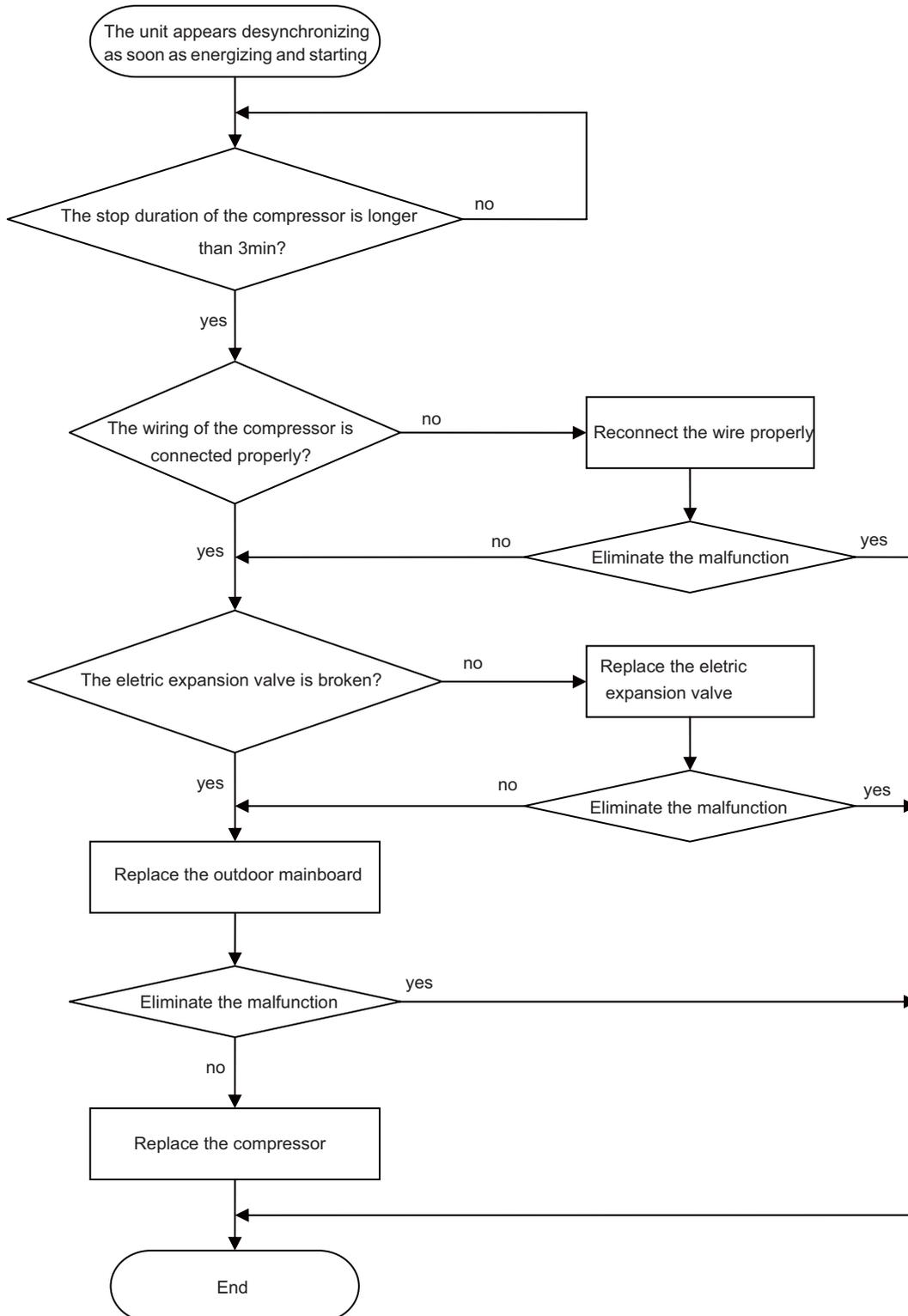


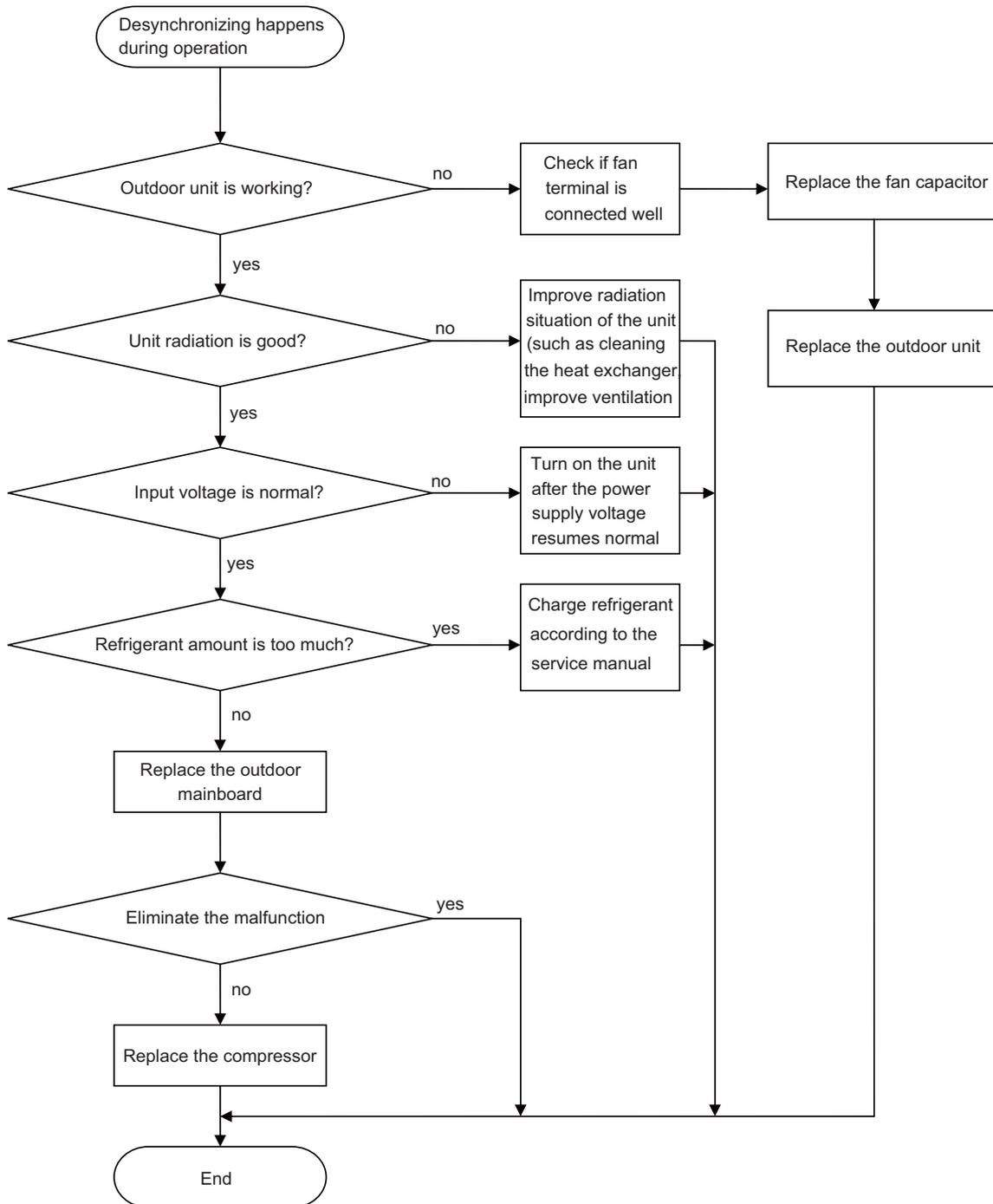
3. Compressor desynchronizing malfunction

Main checking points:

- If the pressure of the system is too high;
- If the electric expansion valve is working normally or it is broken;
- If the radiation of the unit is good;

Flow chart:



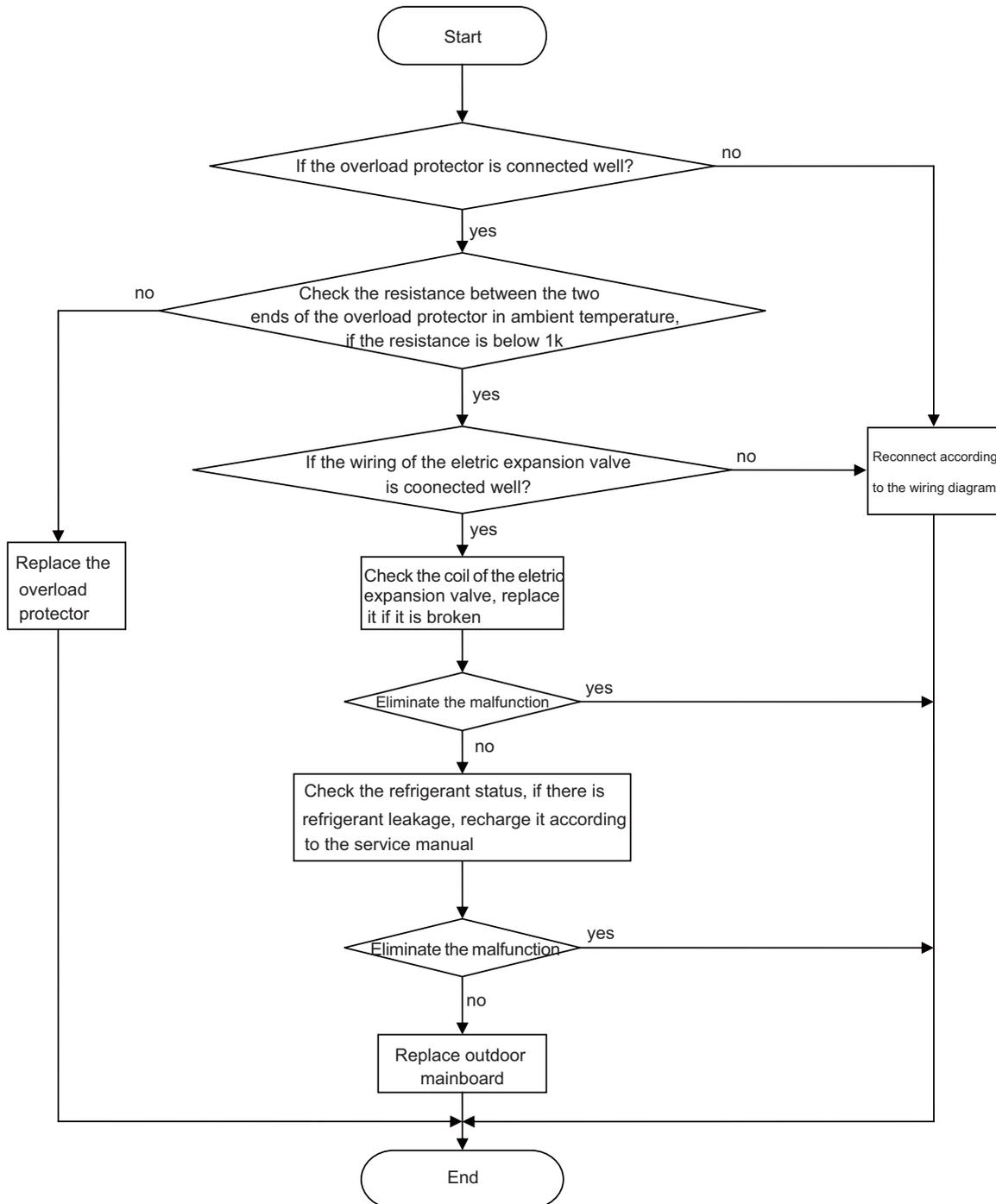


4. Compressor overload, discharge protection malfunction

Main checking points:

- If the electric expansion valve is connected well or it is broken;
- If there is refrigerant leakage;
- If the overload protector is broken;

Flow chart:



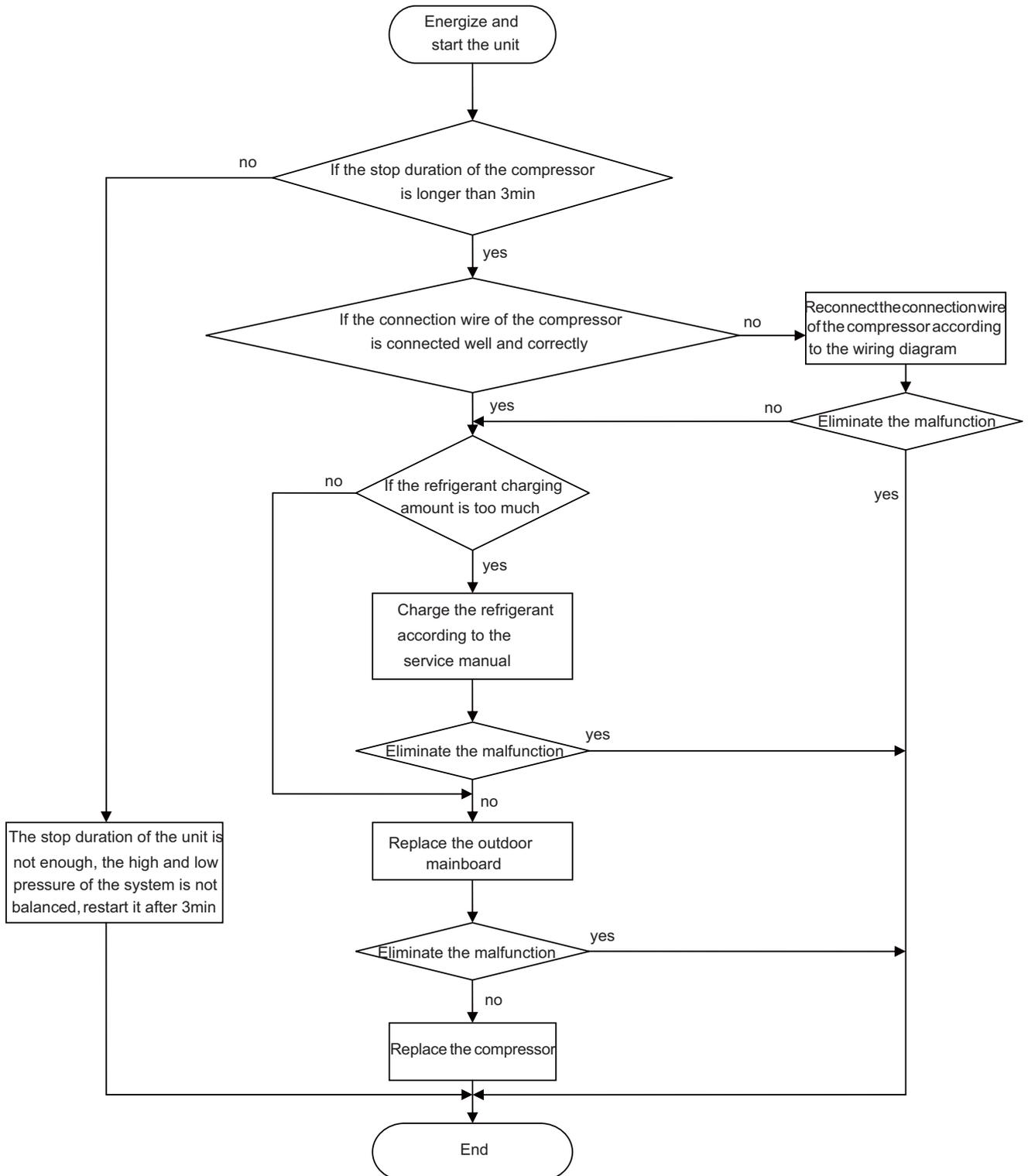
Note: the detection method of the coil of the electric expansion valve: there is five pieces of coil of the electric expansion valve, the resistance of one of them (the leftmost or the rightmost one) is almost the same as the resistance of other terminal (within 100 Ω). Judge the condition of the electronic expansion valve through detecting these resistance.

5. Start failure/malfunction

Main checking points:

- If the connection wire of the compressor is connected properly;
- If the stop duration of the compressor is sufficient;
- If the compressor is broken;
- If the refrigerant charging amount is too much;

Flow chart:

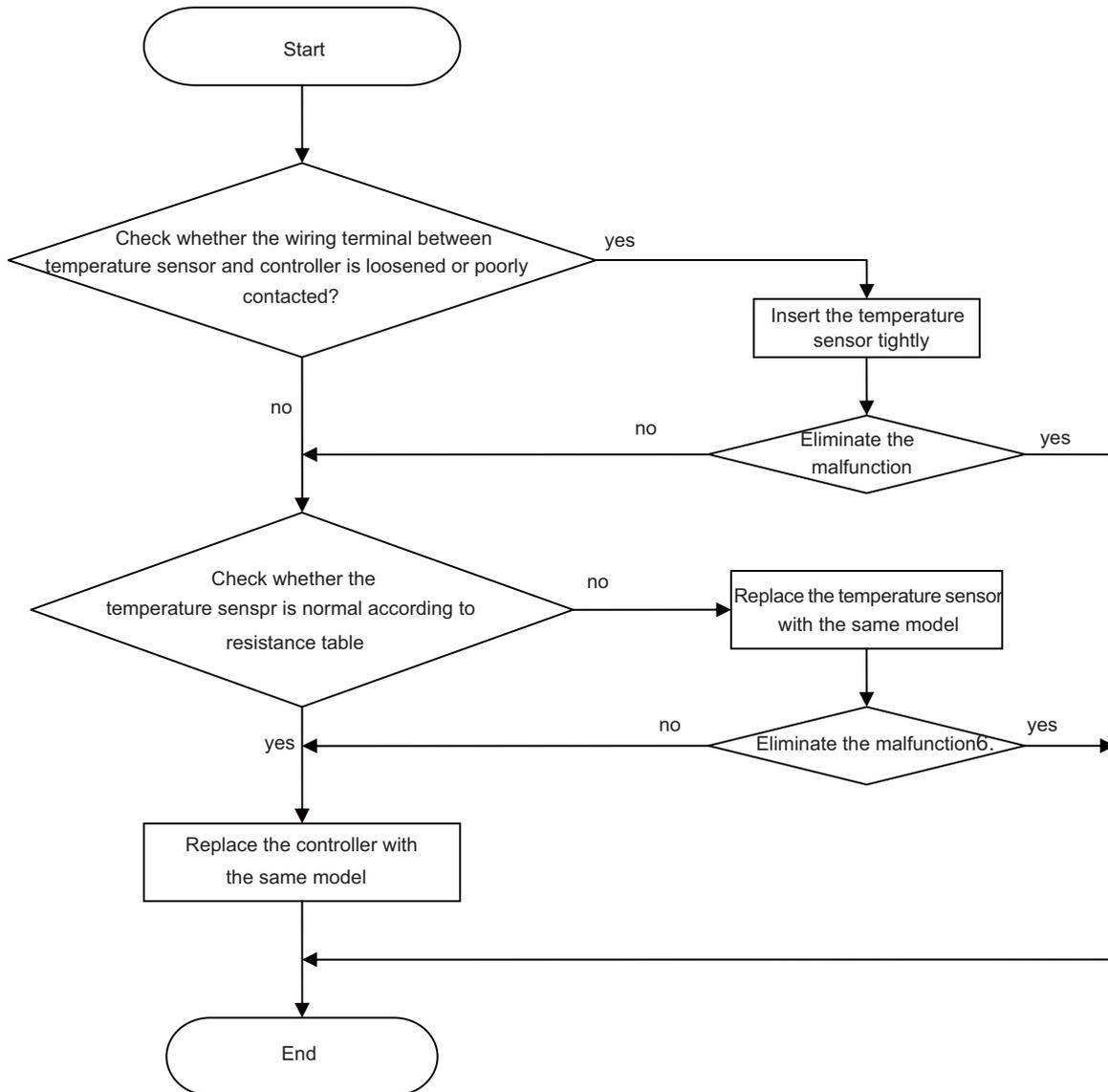


6. Temperature sensor malfunction

Main checking points:

- If the temperature sensor is damaged or broken
- If the terminal of the temperature sensor is loosened or not connected;
- If the mainboard is broken;

Flow chart:

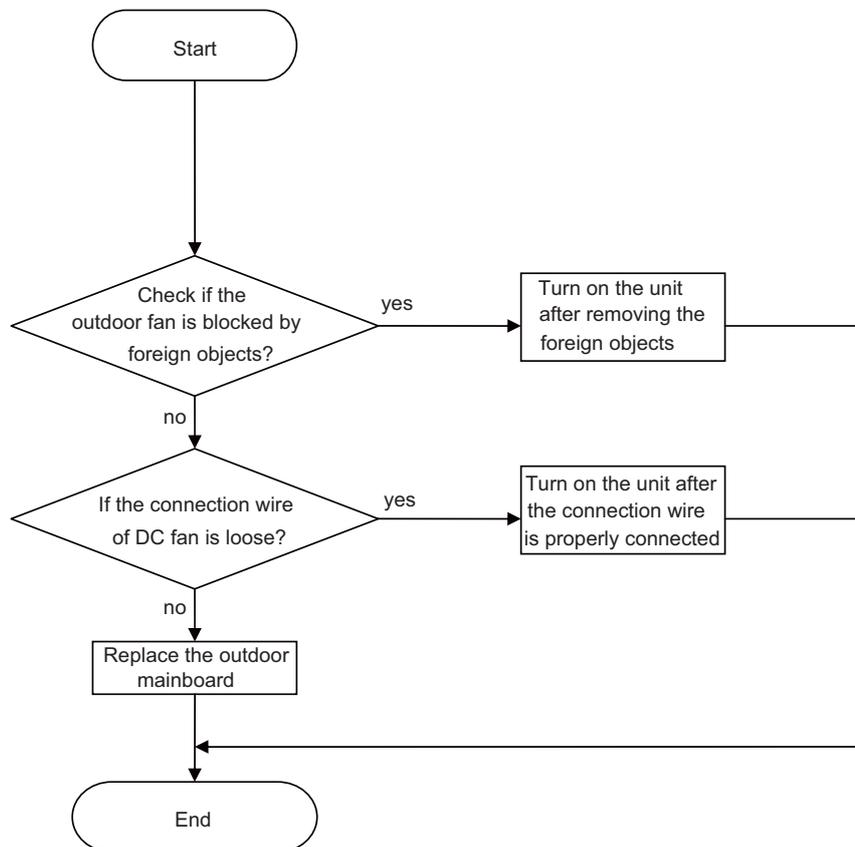


7. DC fan malfunction

Main checking points:

- If the outdoor fan is blocked by foreign objects;
- The connection wire of DC fan is connected reliably? If it is loose?

Flow chart:

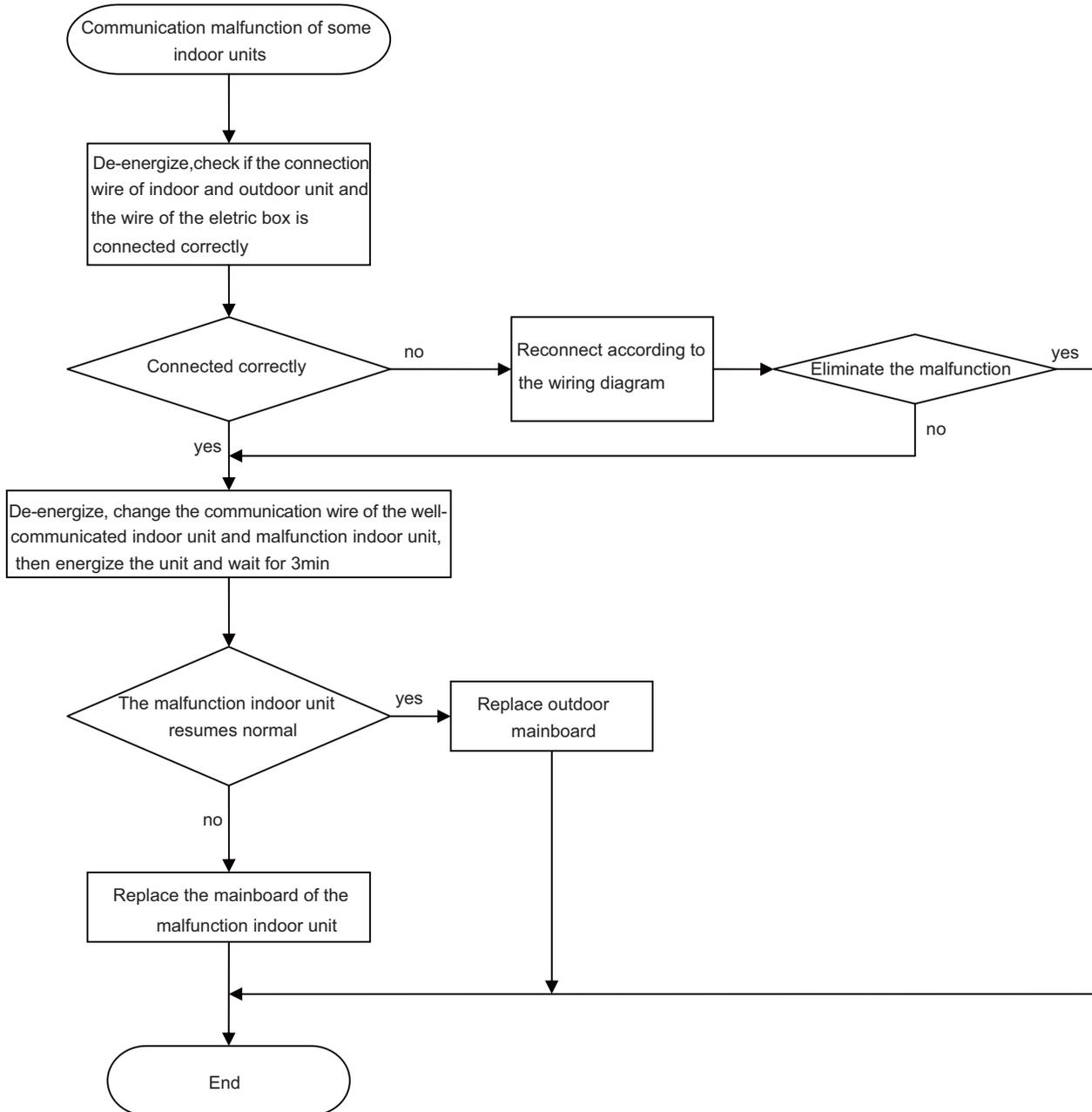


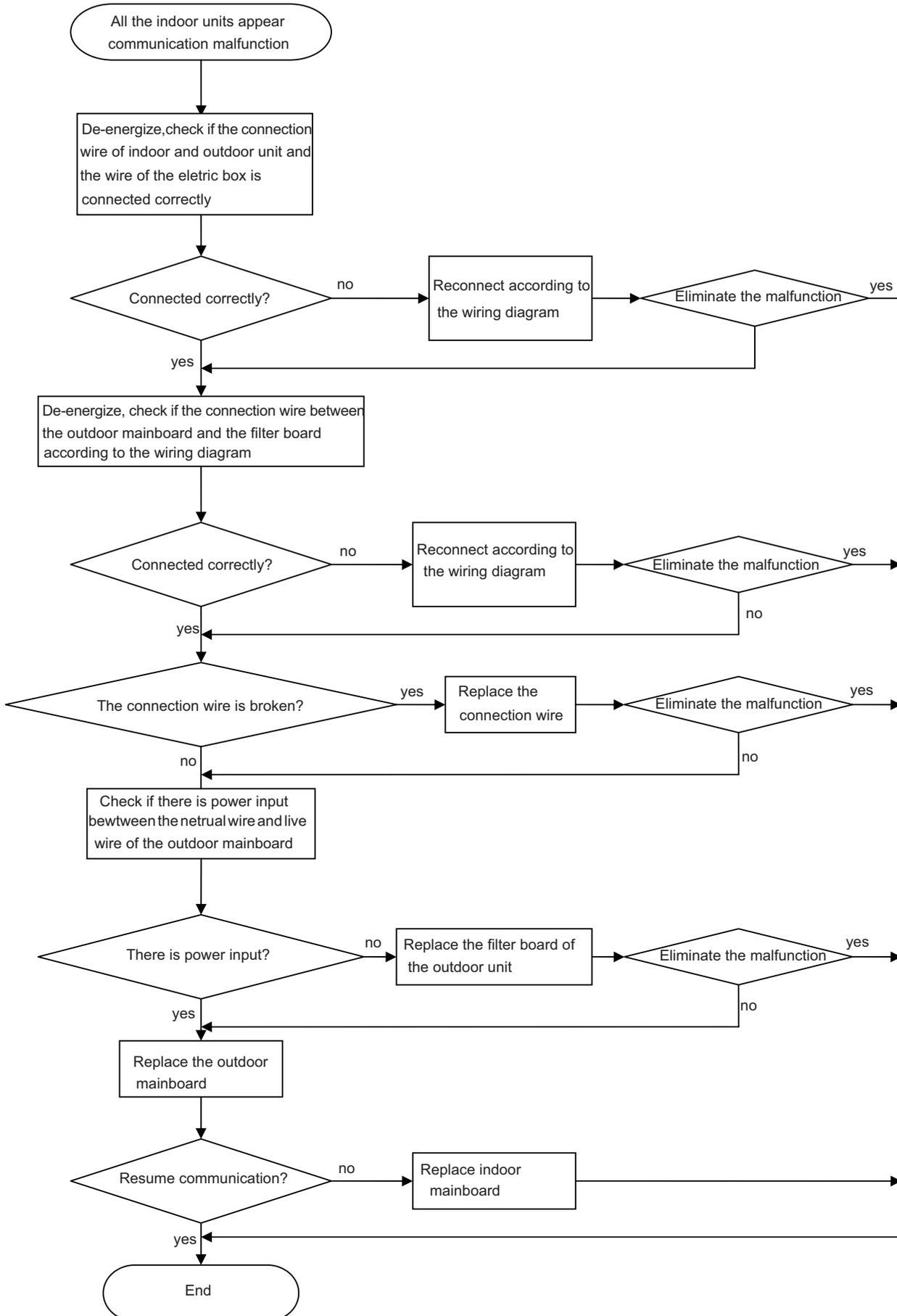
8. Communication malfunction

Main checking points:

- If the connection wire between the indoor unit and outdoor unit is connected well, if the wires inside the unit is connected well;
- If the indoor mainboard or outdoor main board is broken;

Flow chart:



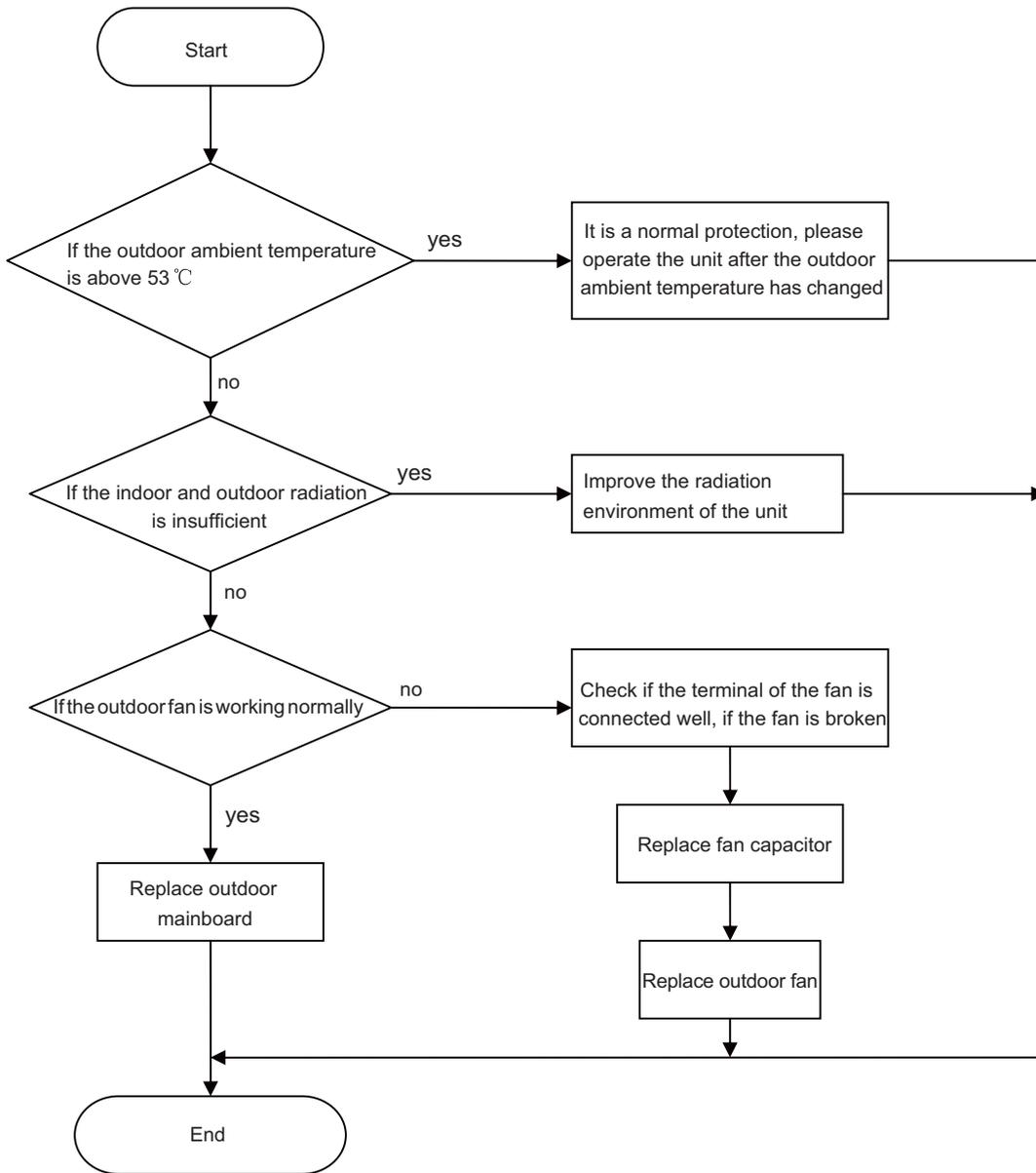


9. Anti-high temperature and overload malfunction

Main checking points:

- If the outdoor ambient temperature is within the normal range;
- If the indoor fan and outdoor fan are running normally;
- If the indoor and outdoor radiation environment is good;

Flow chart:



Model: 42K

1. Trouble Table

⚠ WARNING!

a. In the event of abnormal conditions (like, stinky smell), please shut off the main power supply immediately and then contact the GREE appointed service center; otherwise the continuous abnormal running would damage the air conditioning unit and also would cause electric shock or fire hazard etc.

b. Do not repair the air conditioning personally but instead contact the professionally skilled personnel at the GREE appointed service center, as the incorrect repair would cause electric shock or fire hazard etc.

1.1 Check before Contacting Service Center

Please check the following items before contacting the maintenance serviceman.

Conditions	Causes	Corrective Actions
The unit does not run	Broken fuse or opened breaker	Change the fuse or close the breaker
	Power off	Restart the unit when power on
	Loosened power supply plug.	Plug the power supply properly.
	Insufficient batteries voltage of the remote controller	Change new batteries
	Remoter controller out of the control scope	Keep the control distance within 8 meters.
The unit stops soon after it starts	Clogged inlet/outlet of the indoor/outdoor unit	Clear the obstacle
Cooling/Heating is abnormal	Clogged inlet/outlet of the indoor/outdoor unit	Clear the obstacle
	Improperly set temperature	Adjust the setting of the remote or wired controller.
	Too low set fan speed	Adjust the setting of the remote or wired controller.
	Improper airflow direction	Adjust the setting of the remote or wired controller.
	Opened door and window	Close the door and window
	Direct sunlight	Hang a curtain or blinds over the window.
	Too much people in the room	
	Too much heat sources in the room	Reduce the heat sources
Dirty filter screen	Clean the filter screen	

Table 1

Note: If the air conditioner still runs abnormally after the above check and handling, please contact the maintenance serviceman at the local appointed service center and also give a description of the error occurred as well as the model of the unit

1.2 Problem Handling

The conditions listed below are not classified into errors.

Conditions	Causes	
The unit does not run	When restart the unit soon after it is stopped.	The overload protection switch of the unit let the startup delayed for three minutes.
	As soon as power is on.	The unit will stand by for approximate one minute.
The unit blows out mist	When the cooling operation starts.	The hi-humidity air indoor is cooled quickly.
The unit generates noise	The unit "clatters" as soon as it starts running.	It is the sound generated during the initialization of the electronic expansion valve.
	The unit "swishes" during the cooling operation.	It is the sound when the refrigerant gas runs inside the unit.
	The unit "swishes" when it is started or stopped.	It is the sound when the refrigerant gas stops running.
	The unit "swishes" when it is in and after the running.	It is the sound when the draining system is operating.
The unit blows out dust.	When the unit restarts after it is not used for a long time.	The dust inside the unit is blown out again.
The unit emits odors.	When the unit is running.	The odors absorbed in are blown out again.

Table 2

1.3 Error Description

If some error occurs when the unit is running, the error code will be displayed on the wired controller and the main board  of the outdoor unit. See the table below for more details about the meaning of each error.

Code	Description	Error Type
ON	Normal running	-
08	Defrosting mode 1	Special Mode
0A	Defrosting mode 2	Special Mode
dd	Trial / Run operation	Special Mode
E1	High pressure protection	Outdoor
E2	Shutdown for whole unit anti-freeze protection	System Error
E3	Low pressure protection	Outdoor
E4	High discharge temp. Protection	Outdoor
E5	Whole unit over-current protection	Outdoor
E6	Communication error	Outdoor + Indoor
E8	Cooling overload protection	System Error
E9	Indoor unit water full error	Indoor
OC	Heating overload protection	System Error
F0	Refrigerant recovery mode	Special Mode
F3	Outdoor ambient temperature sensor error (RT2)	Outdoor
F4	Outdoor mid-coil temperature sensor error (RT1)	Outdoor
F5	Outdoor discharge temperature sensor error (RT3)	Outdoor
F7	Oil return for cooling	Special Mode
H1	Forced defrosting	Special Mode
H1	Oil return for heating or defrosting	Special Mode
H3	Compressor overheat protection	Drive error
H5	IPM protection	Drive error
H7	Motor desynchronizing	Drive error
Hc	PFC error	Drive error
Lc	Startup failure	Drive error
LA	DC fan motor error	Outdoor
H6	No indoor fan motor	Indoor
U1	Compressor phase circuit detection error	Outdoor
U3	DC link voltage drop error	Outdoor
U8	Zero detection circuit error	Outdoor
Ld	Phase loss	Drive error
L9	Too high power protection	System Error
LE	Compressor stalling	Outdoor
LF	Over-Speed	Drive error
P0	IPM reset	Drive error
P5	Compressor current protection	Drive error
P6	Communication error between the inverter drive and the main controller	Drive error
P7	Radiator temp. sensor error	Drive error
P8	Radiator overheat protection	Drive error
P9	AC contactor protection	Drive error
Pc	Current sensor error	Drive error
Pd	Sensor connection protection	Drive error
PH	Over voltage protection	Drive error
PL	Low voltage protection	Drive error
PE	Temp. Drift protection	Drive error
PF	Drive board ambient temperature sensor error	Drive error
PA	AC current protection	Drive error
PU	Charging circuit error	Drive error
PP	AC input voltage anomaly	Drive error

Code	Description	Error Type
11	Unit A communication error	Indoor A
12	Unit A indoor pipe midway temperature sensor error (Indoor RT2 or RT4)	
13	Unit A indoor unit pipe outlet temperature sensor error (RT7)	
14	Unit A indoor pipe inlet temperatue sensor error (RT6)	
15	Unit A indoor ambient temperature sensor error (Indoor RT1)	
16	Unit A mode conflict	
17	Unit A anti-freezing protection	
21	Unit B communication error	Indoor B
22	Unit B indoor pipe midway temperature sensor error (Indoor RT2 or RT4)	
23	Unit B indoor unit pipe outlet temperature sensor error (RT9)	
24	Unit B indoor pipe inlet temperatue sensor error (RT8)	
25	Unit B indoor ambient temperature sensor error (Indoor RT1)	
26	Unit B mode conflict	
27	Unit B anti-freezing protection	
31	Unit C communication error	Indoor C
32	Unit C indoor pipe midway temperature sensor error (Indoor RT2 or RT4)	
33	Unit C indoor unit pipe outlet temperature sensor error (RT11)	
34	Unit C indoor pipe inlet temperatue sensor error (RT10)	
35	Unit C indoor ambient temperature sensor error (Indoor RT1)	
36	Unit C mode conflict	
37	Unit C anti-freezing protection	
41	Unit D communication error	Indoor D
42	Unit D indoor pipe midway temperature sensor error (Indoor RT2 or RT4)	
43	Unit D indoor unit pipe outlet temperature sensor error (RT13)	
44	Unit D indoor pipe inlet temperatue sensor error (RT12)	
45	Unit D indoor ambient temperature sensor error (Indoor RT1)	
46	Unit D mode conflict	
47	Unit D anti-freezing protection	
51	Unit E communication error	Indoor E
52	Unit E indoor pipe midway temperature sensor error (Indoor RT2 or RT4)	
53	Unit E indoor unit pipe outlet temperature sensor error (RT15)	
54	Unit E indoor pipe inlet temperatue sensor error (RT14)	
55	Unit E indoor ambient temperature sensor error (Indoor RT1)	
56	Unit E mode conflict	
57	Unit E anti-freezing protection	
C5	Jumper terminal error	-

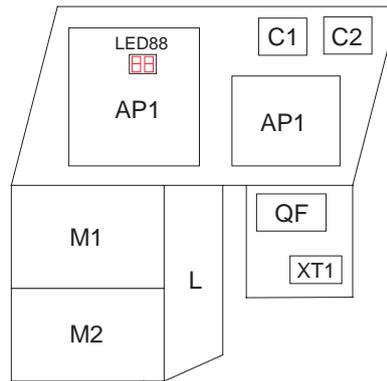


Fig. Outdoor Unit: MUEX-42-H3.5

(Note: Refer to the real products for the exact position of each component.)

Once errors are displayed on the controller, please shut off the air conditioning unit and contact the professionally skilled personnel for troubleshooting.

1.4 After-Sales Service

If there is any quality or other issue, please contact the Mundoclima after-sales service center.

2. Flow Chart of Troubleshooting

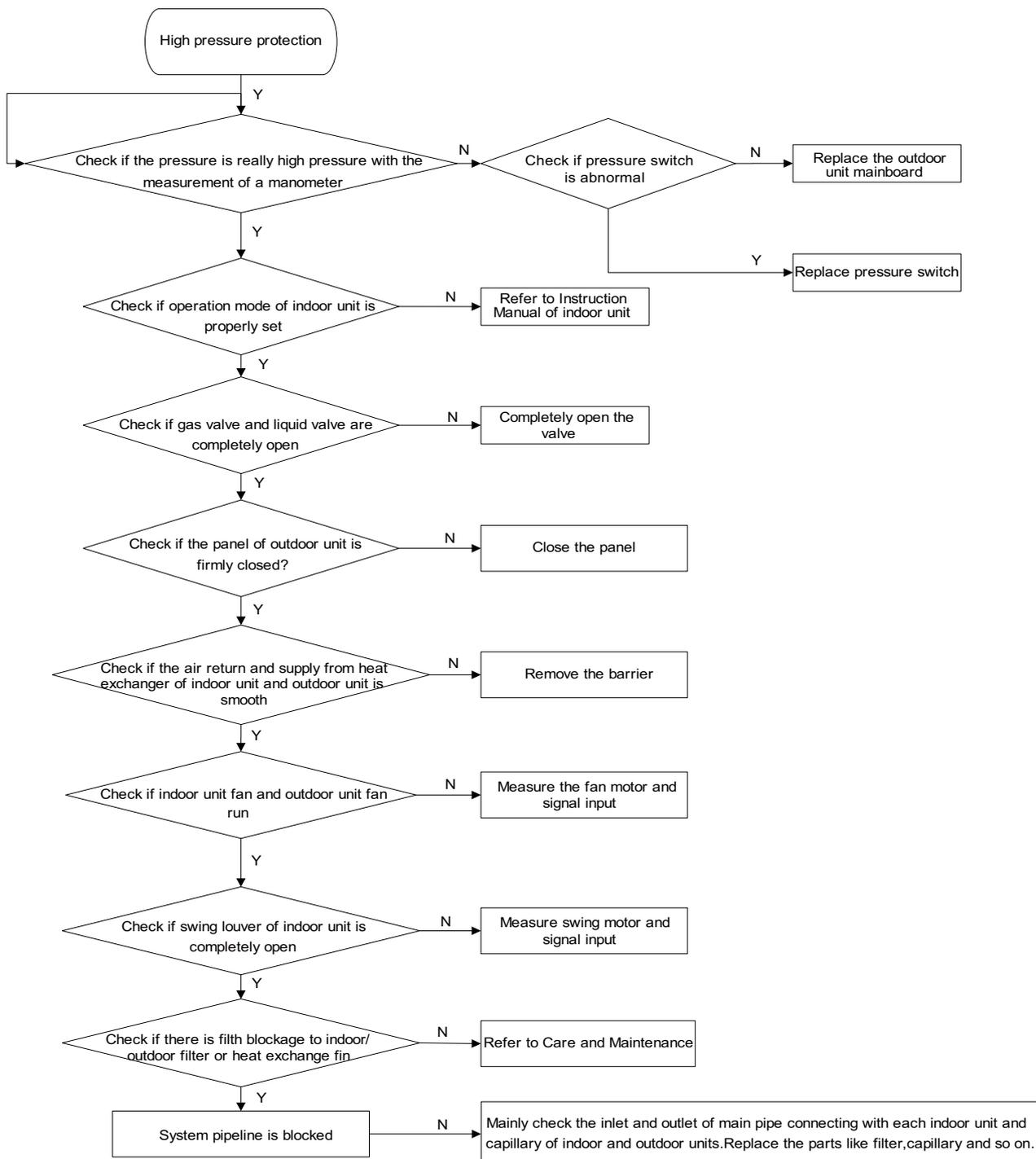
Service personnel shall collect the malfunction information as much as possible and research them thoroughly, list these electrical parts which may cause malfunction, service personnel shall be able to determine the specific reason and solve the faulted parts.

Observe the status of the complete device and do not observe the partial

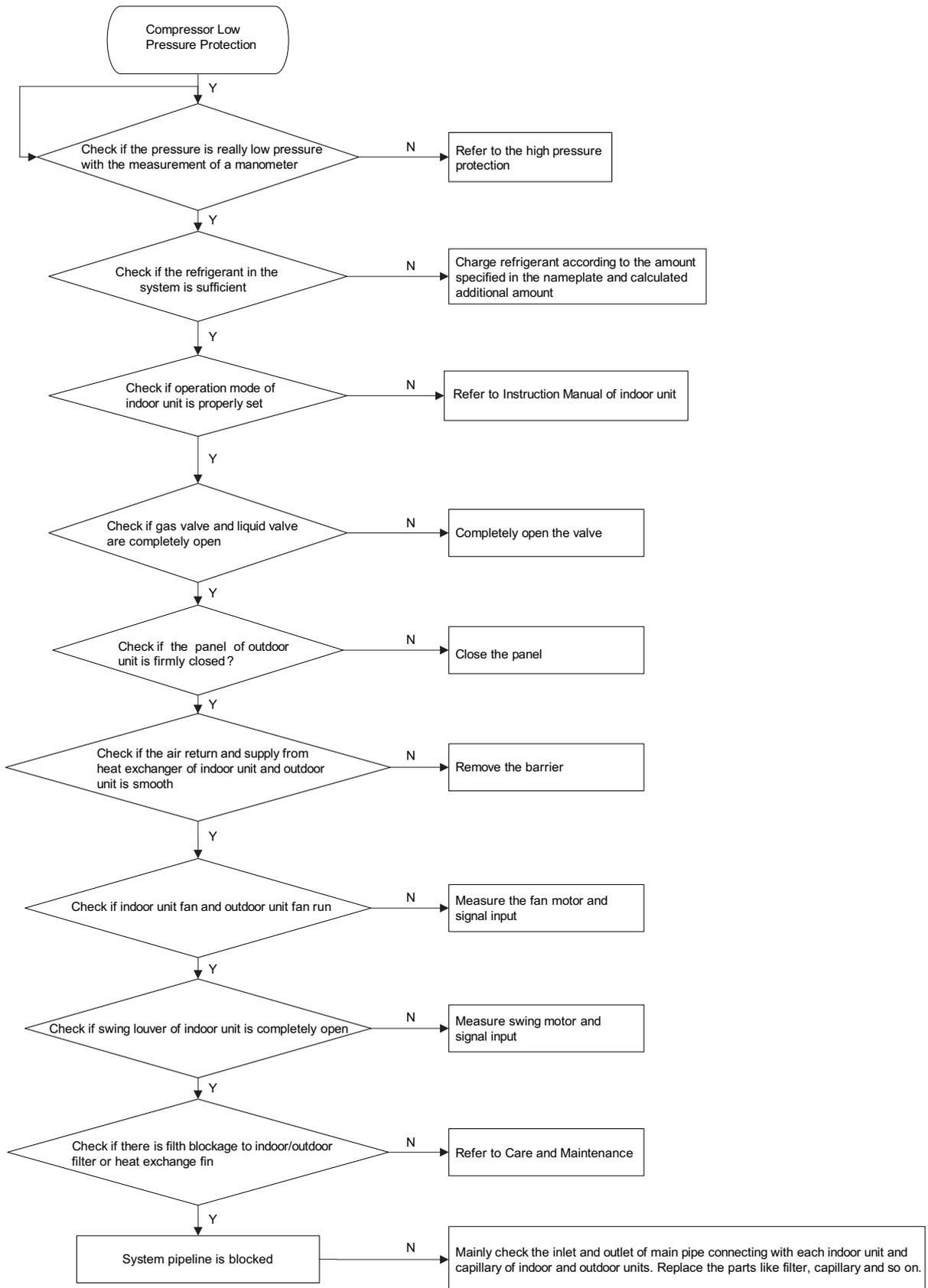
It is advised to start from the simple operation during analyzing ,judging and confirming malfunction reason, then conduct the complicated operations such removal of device, part replacement and refrigerant filling.

Find the malfunction reason carefully as unit may occur several malfunction at the same time and one malfunction may develop into several malfunction, so entire system analysis shall be established to make the judged result exact and credible.

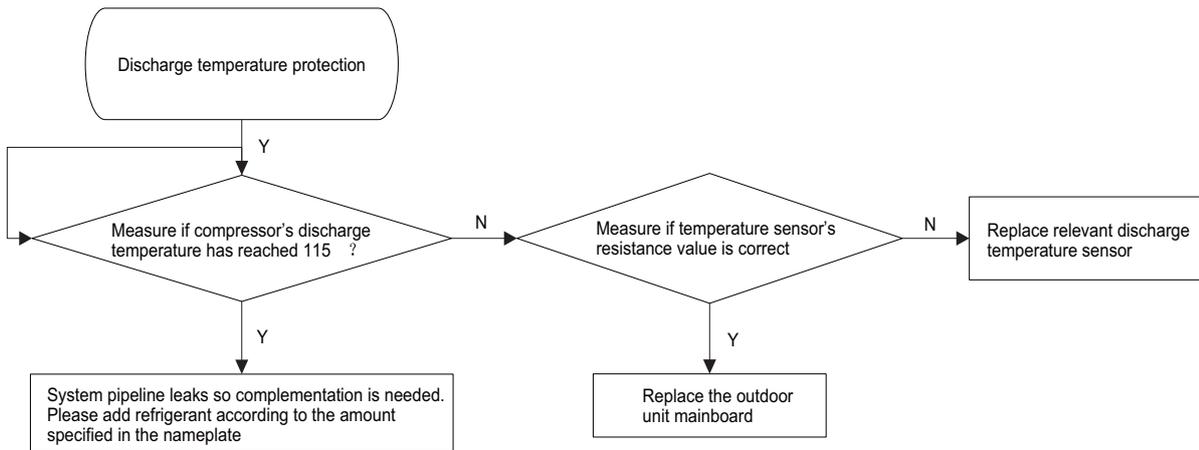
◆ Malfunction display: E1 Compressor High Pressure Protection



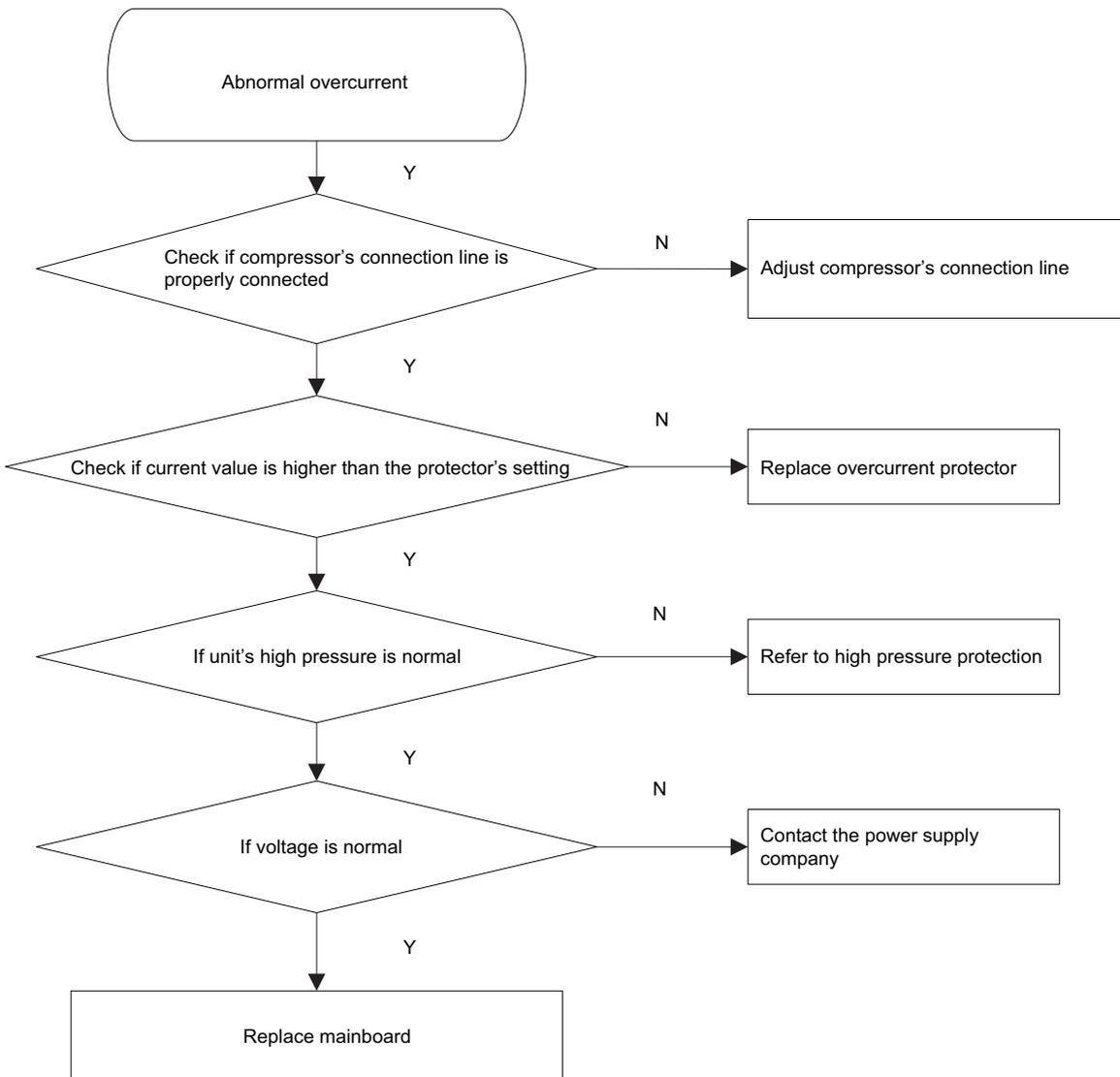
◆ Malfunction display: E3 Compressor Low Pressure Protection



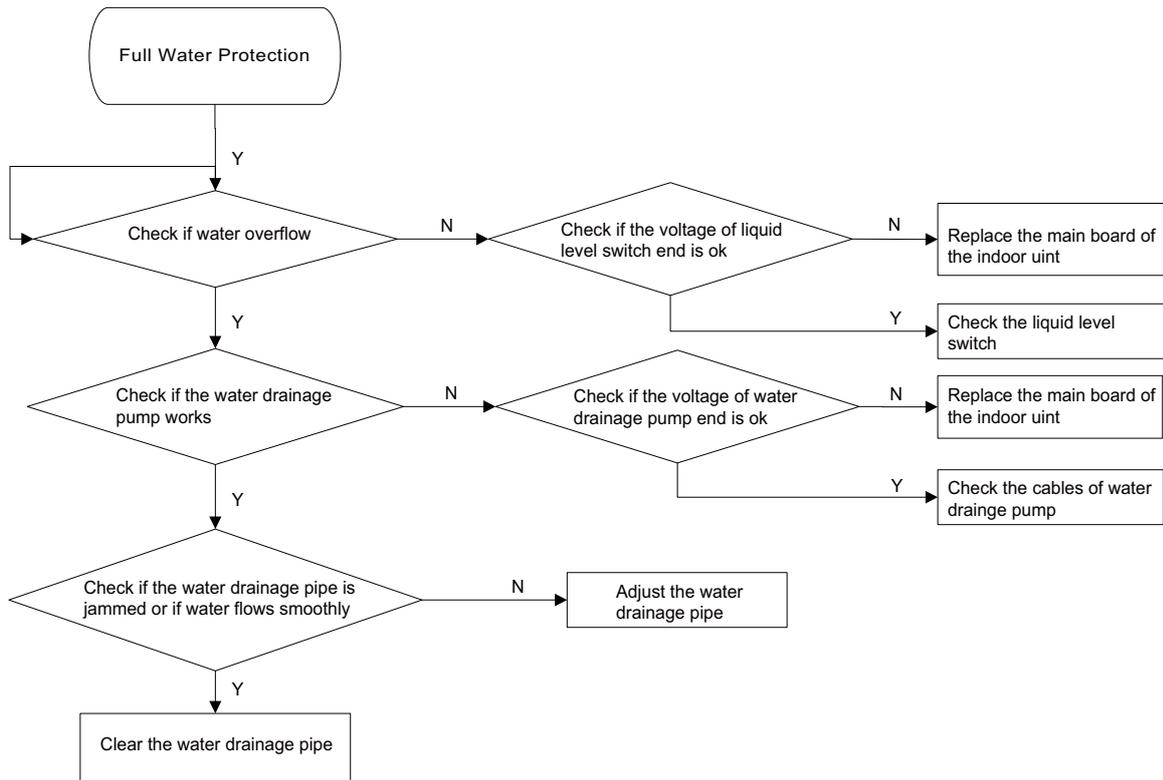
◆ Malfunction display: E4 Compressor Exhaust High Temperature Protection



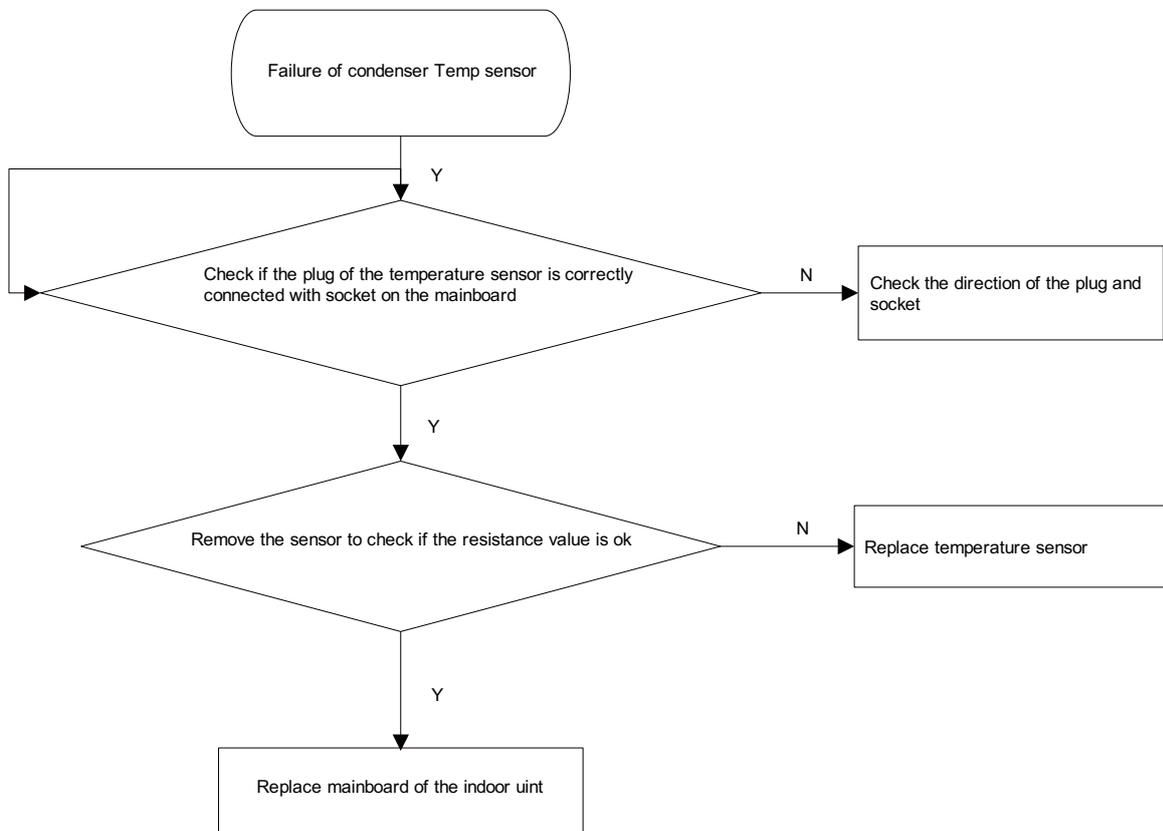
◆ Malfunction display: E5 Compressor Overheat



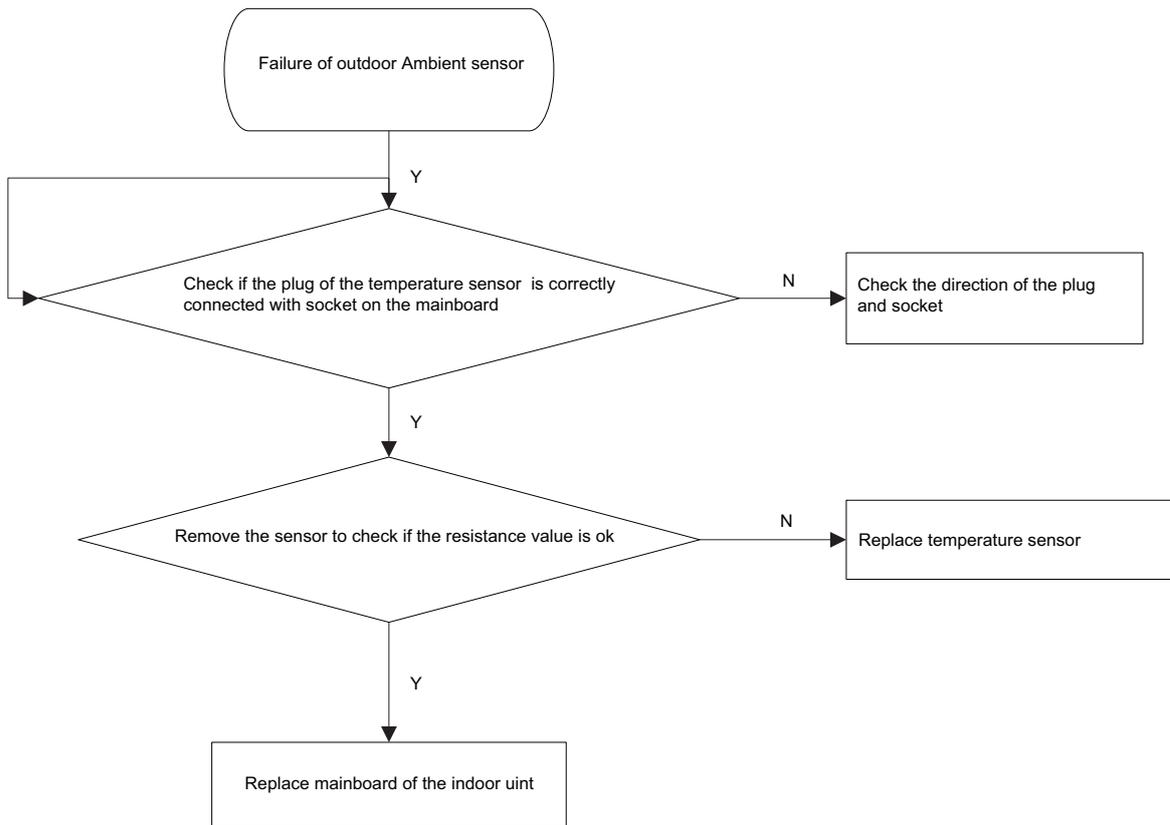
◆ Malfunction display: E9 Full Water Protection



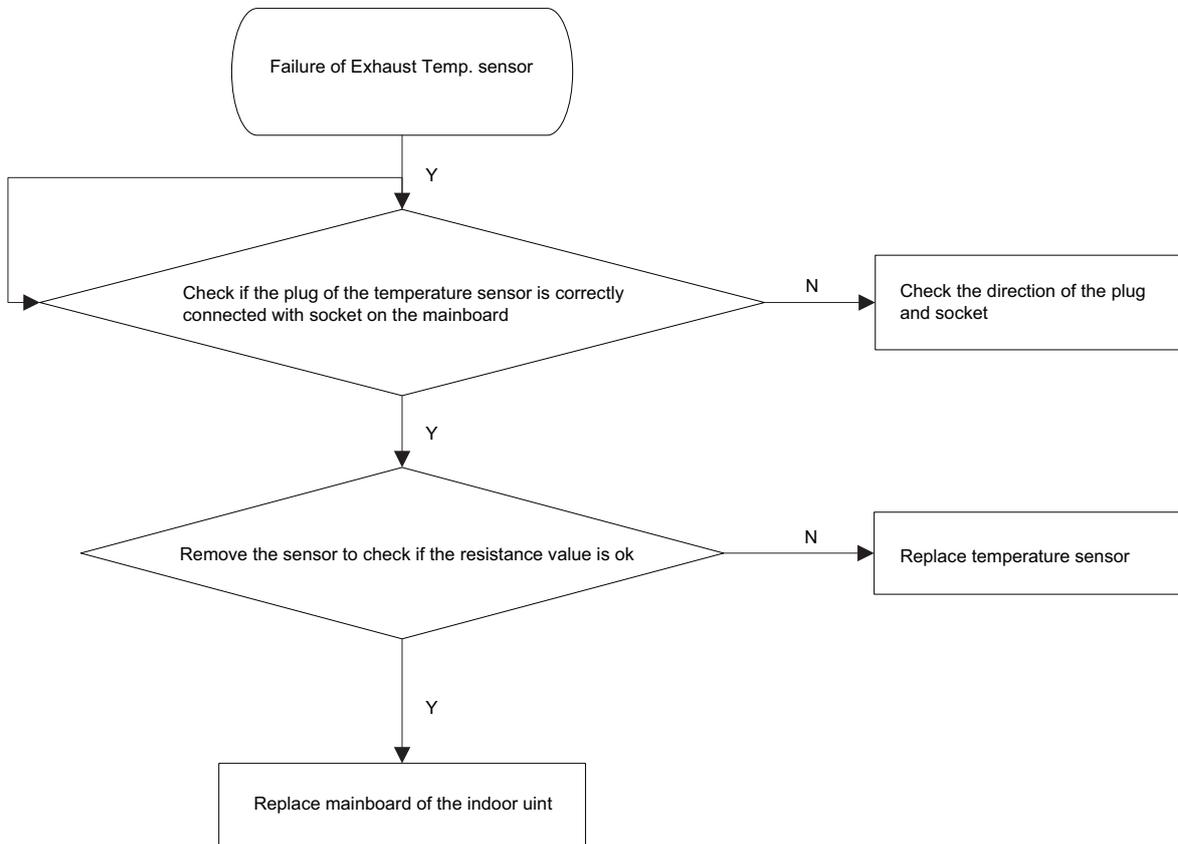
◆ Malfunction display: F2 Failure of Evaporator Temp. Sensor



◆ Malfunction display: F3 Failure of Outdoor Ambient Sensor



◆ Malfunction display: F5 Failure of Exhaust Temp. Sensor



9.4 Maintenance Method for Normal Malfunction

1. Air Conditioner Can't be Started Up

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
No power supply, or poor connection for power plug	After energization, operation indicator isn't bright and the buzzer can't give out sound	Confirm whether it's due to power failure. If yes, wait for power recovery. If not, check power supply circuit and make sure the power plug is connected well.
Wrong wire connection between indoor unit and outdoor unit, or poor connection for wiring terminals	Under normal power supply circumstances, operation indicator isn't bright after energization	Check the circuit according to circuit diagram and connect wires correctly. Make sure all wiring terminals are connected firmly
Electric leakage for air conditioner	After energization, room circuit breaker trips off at once	Make sure the air conditioner is grounded reliably Make sure wires of air conditioner is connected correctly Check the wiring inside air conditioner. Check whether the insulation layer of power cord is damaged; if yes, place the power cord.
Model selection for air switch is improper	After energization, air switch trips off	Select proper air switch
Malfunction of remote controller	After energization, operation indicator is bright, while no display on remote controller or buttons have no action.	Replace batteries for remote controller Repair or replace remote controller

2. Poor Cooling (Heating) for Air Conditioner

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
Set temperature is improper	Observe the set temperature on remote controller	Adjust the set temperature
Rotation speed of the IDU fan motor is set too low	Small wind blow	Set the fan speed at high or medium
Filter of indoor unit is blocked	Check the filter to see it's blocked	Clean the filter
Installation position for indoor unit and outdoor unit is improper	Check whether the installation position is proper according to installation requirement for air conditioner	Adjust the installation position, and install the rainproof and sunproof for outdoor unit
Refrigerant is leaking	Discharged air temperature during cooling is higher than normal discharged wind temperature; Discharged air temperature during heating is lower than normal discharged wind temperature; Unit's pressure is much lower than regulated range	Find out the leakage causes and deal with it. Add refrigerant.
Malfunction of 4-way valve	blow cold wind during heating	Replace the 4-way valve
Malfunction of capillary	Discharged air temperature during cooling is higher than normal discharged wind temperature; Discharged air temperature during heating is lower than normal discharged wind temperature; Unit's pressure is much lower than regulated range. If refrigerant isn't leaking, part of capillary is blocked	Replace the capillary
Flow volume of valve is insufficient	Pressure at the valve is much lower than the regulated range	Open the valve completely
Malfunction of horizontal louver	Horizontal louver can't swing	Refer to point 3 of maintenance method for details
Malfunction of the IDU fan motor	The IDU fan motor can't operate	Refer to troubleshooting for H6 for maintenance method in details
Malfunction of the ODU fan motor	The ODU fan motor can't operate	Refer to point 4 of maintenance method for details
Malfunction of compressor	Compressor can't operate	Refer to point 5 of maintenance method for details

3. Horizontal Louver Can't Swing

Possible Causes	Discriminating Method (Air conditioner Status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Stepping motor is damaged	Stepping motor can't operate	Repair or replace stepping motor
Main board is damaged	Others are all normal, while horizontal louver can't operate	Replace the main board with the same model

4. ODU Fan Motor Can't Operate

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Capacity of the ODU fan motor is damaged	Measure the capacity of fan capacitor with an universal meter and find that the capacity is out of the deviation range indicated on the nameplate of fan capacitor.	Replace the capacity of fan
Power voltage is a little low or high	Use universal meter to measure the power supply voltage. The voltage is a little high or low	Suggest to equip with voltage regulator
Motor of outdoor unit is damaged	When unit is on, cooling/heating performance is bad and ODU compressor generates a lot of noise and heat.	Change compressor oil and refrigerant. If no better, replace the compressor with a new one

5. Compressor Can't Operate

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Wrong wire connection, or poor connection	Check the wiring status according to circuit diagram	Connect wires according to wiring diagram to make sure all wiring terminals are connected firmly
Capacity of compressor is damaged	Measure the capacity of fan capacitor with an universal meter and find that the capacity is out of the deviation range indicated on the nameplate of fan capacitor.	Replace the compressor capacitor
Power voltage is a little low or high	Use universal meter to measure the power supply voltage. The voltage is a little high or low	Suggest to equip with voltage regulator
Coil of compressor is burnt out	Use universal meter to measure the resistance between compressor terminals and it's 0	Repair or replace compressor
Cylinder of compressor is blocked	Compressor can't operate	Repair or replace compressor

6. Air Conditioner is Leaking

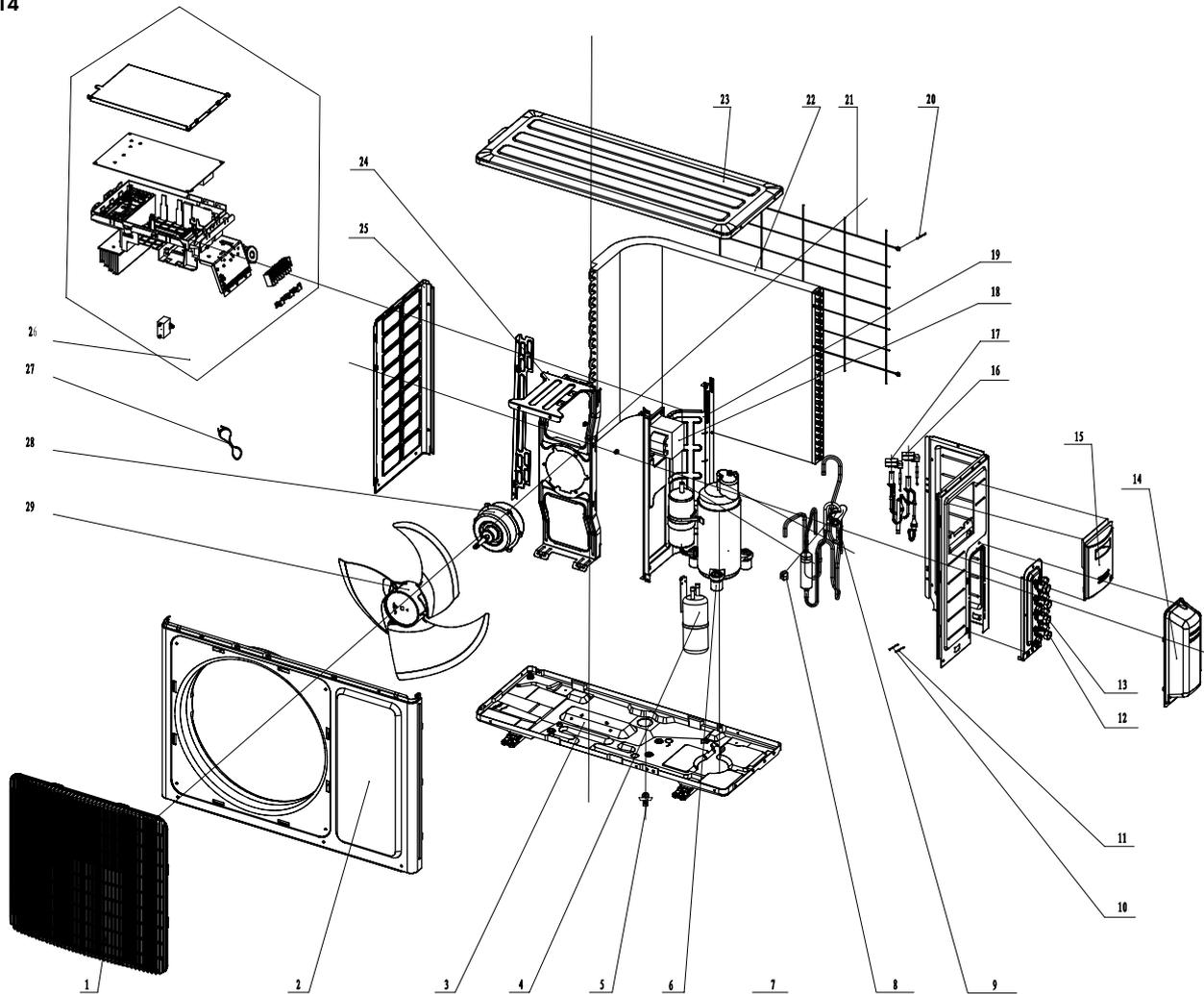
Possible causes	Discriminating method (air conditioner status)	Troubleshooting
Drain pipe is blocked	Water leaking from indoor unit	Eliminate the foreign objects inside the drain pipe
Drain pipe is broken	Water leaking from drain pipe	Replace drain pipe
Wrapping is not tight	Water leaking from the pipe connection place of indoor unit	wrap it again and bundle it tightly

7. Abnormal Sound and Vibration

Possible causes	Discriminating method (air conditioner status)	Troubleshooting
When turn on or turn off the unit, the panel and other parts will expand and there's abnormal sound	There's the sound of "PAPA"	Normal phenomenon. Abnormal sound will disappear after a few minutes.
When turn on or turn off the unit, there's abnormal sound due to flow of refrigerant inside air conditioner	Water-running sound can be heard	Normal phenomenon. Abnormal sound will disappear after a few minutes.
Foreign objects inside the indoor unit or there're parts touching together inside the indoor unit	There's abnormal sound fro indoor unit	Remove foreign objects. Adjust all parts' position of indoor unit, tighten screws and stick damping plaster between connected parts
Foreign objects inside the outdoor unit or there're parts touching together inside the outdoor unit	There's abnormal sound fro outdoor unit	Remove foreign objects. Adjust all parts' position of outdoor unit, tighten screws and stick damping plaster between connected parts
Short circuit inside the magnetic coil	During heating, the way valve has abnormal electromagnetic sound	Replace magnetic coil
Abnormal shake of compressor	Outdoor unit gives out abnormal sound	Adjust the support foot mat of compressor, tighten the bolts
Abnormal sound inside the compressor	Abnormal sound inside the compressor	If add too much refrigerant during maintenance, please reduce refrigerant properly. Replace compressor for other circumstances.

10. Exploded View and Parts List

MUEX-14-H3.2
CL20814

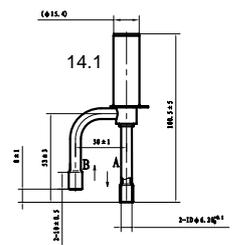
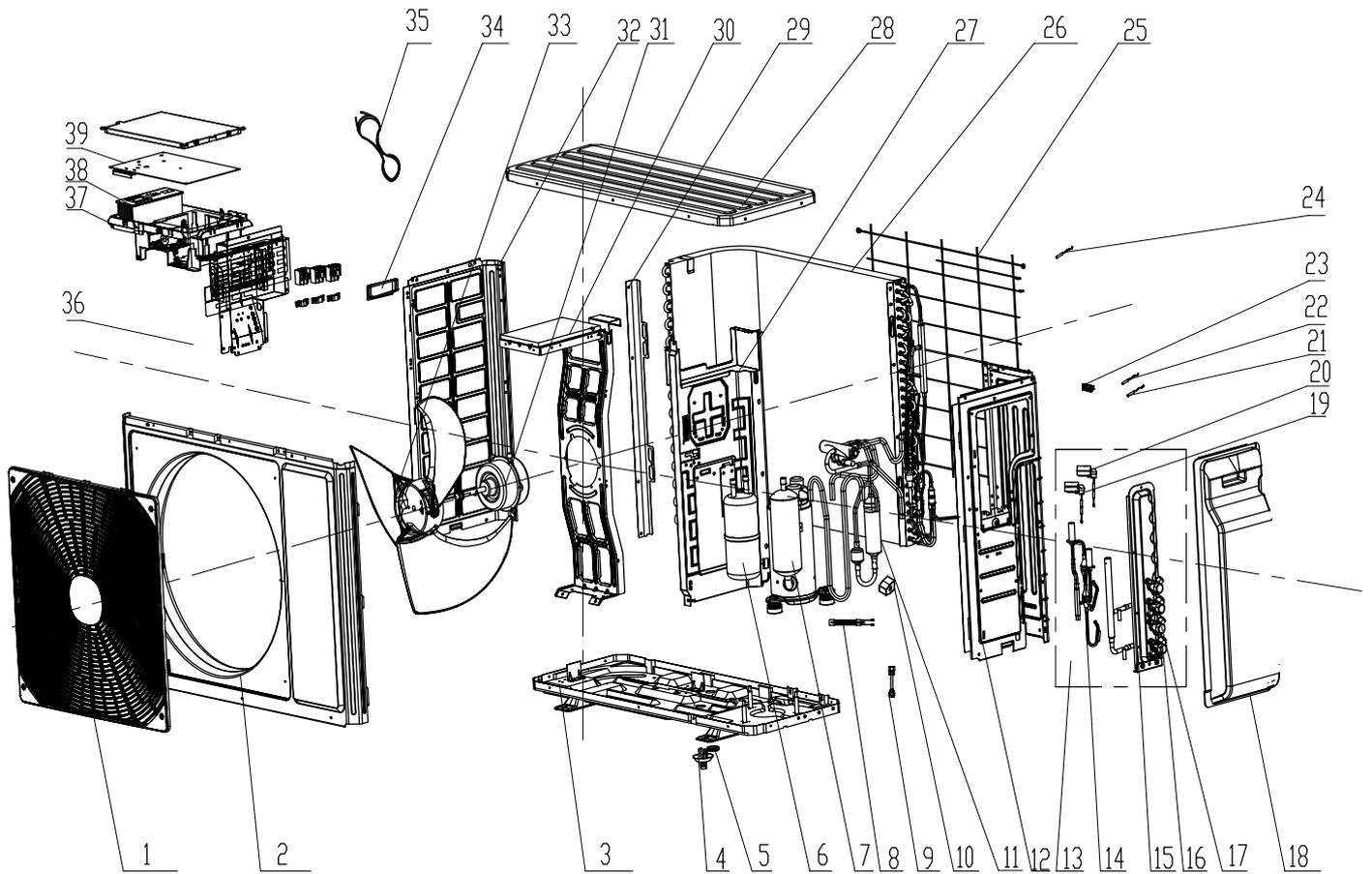


MUEx-14-H3.2

CL20814

N.	Description	Qty.	Supplier code	Code
1	Front Grill	1	22413046	
2	Cabinet	1	01433034P	
3	Chassis Sub-assy	1	0170000013P	
4	Gas-liquid Separator	1	07223048	
5	Drainage Joint	1	26113009	
6	Compressor Gasket	3	76710247	
7	Compressor and Fittings	1	00105249G	CL96327 / CL98301
8	Magnet Coil	1	4300040045	
9	4-Way Valve Assy	1	03015200041	
10	Temperature Sensor	1	3900007301	CL96147
11	Temperature Sensor	1	39000073	CL96146
12	Cut off Valve	1	071302391	
13	Cut off Valve	1	07130239	
14	Valve Cover	1	22242101	
15	Big Handle	1	26233048	
16	Electric Expand Valve Fitting	1	4300008401	CL98055
17	Electric Expand Valve Fitting	1	43000084	CL98055
18	PFC Inductance	1	43120132	
19	Clapboard Sub-Assy	1	01233206	
20	Temperature Sensor	1	3900030901	CL98632
21	Rear Grill	1	01473060	
22	Condenser Assy	1	01124309	
23	Coping	1	01253034P	
24	Motor Support Sub-Assy	1	01703238	
25	Left Side Plate	1	01303169P	
26	Electric Box Assy	1	10000100079	CL96213
	Filter Board	1	30033093	CL96302
	Main board	1	30148707	CL96214
27	Connecting Cable	0	4002054027	
28	Fan Motor	1	1501308505	CL96215
29	Axial Flow Fan	1	10333022	CL96301

MUEX-18-H3.2
CL20810

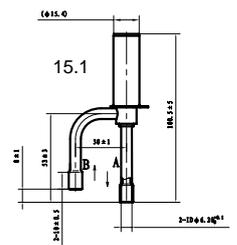
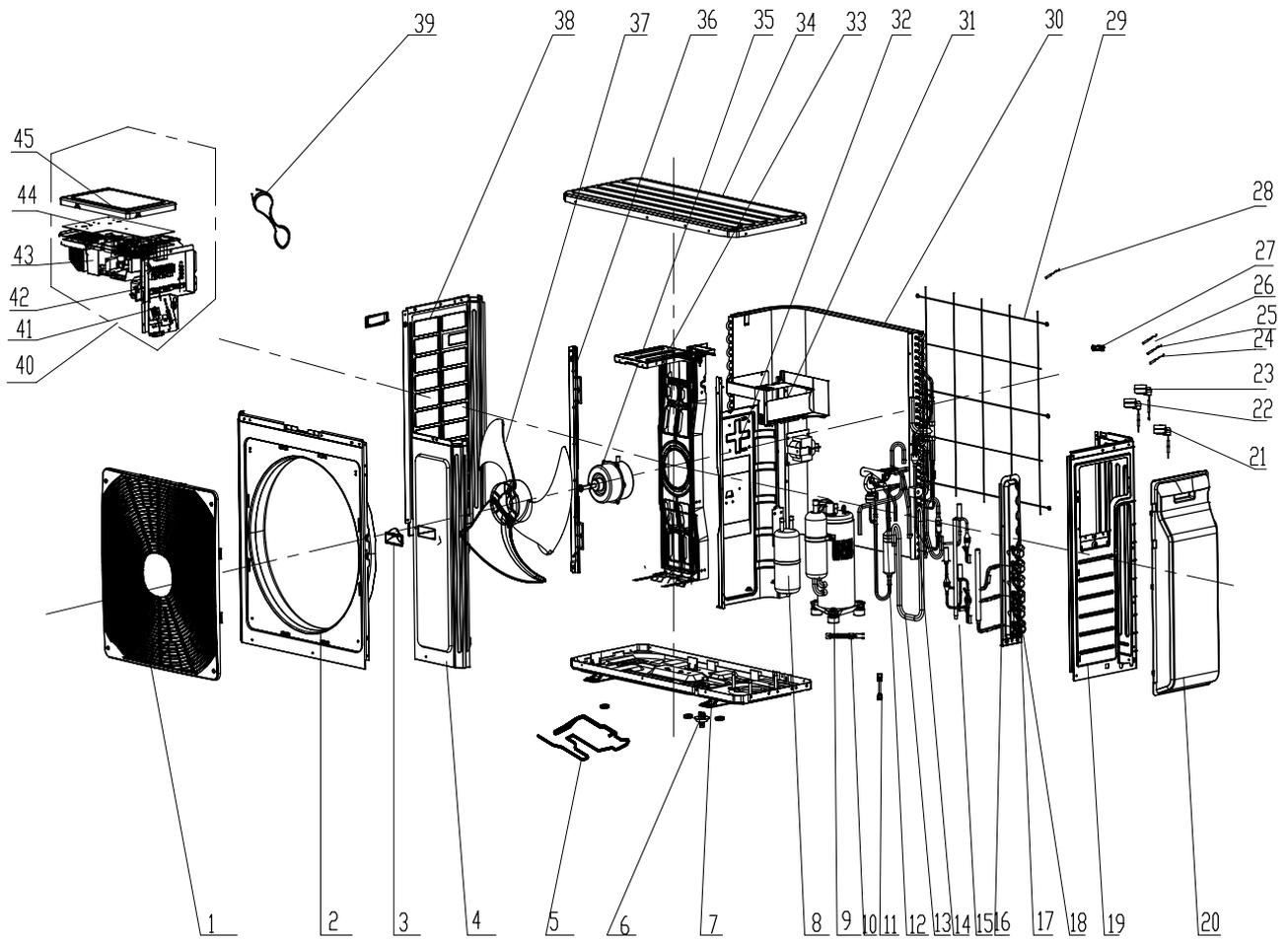


MUEx-18-H3.2

CL20810

N.	Description	Qty.	Supplier code	Code
1	Front Grill	1	22413025	
2	Front Panel	1	01535013P	
3	Chassis Sub-assy	1	02803263P	
4	Drainage Connector	1	06123401	
5	Drainage Hole Cap (Junta pipeta drenaje)	3	06813401	CL96907
6	Gas-liquid Separator Assy	1	07225017	
7	Compressor and Fittings (Compresor)	1	00105249G	CL96327 (CL98301)
8	OH Thermistor(compressor)	1	32003001	
9	Tube Connector Assy	0	none	
10	Magnet Coil (Bobina valv. 4 vias)	1	4300040033	CL98638
11	4-Way Valve Assy	1	03073156	
12	Right Side Plate	1	01303268P	
13	Valve Support Assy	1	07133845	
14	Electronic Expansion Valve assy (Conjunto EXV)	1	07133846	CL96334
14.1	EXV body (Cuerpo valvula expansión EXV)	2	07130369	CL98053
15	Valve Support Sub-Assy	1	0171312802P	
16	Cut off Valve	1	071302391	
17	Cut-off Valve	1	07130239	
18	Valve cover	1	20123029	
19	Electric Expand Valve Fitting (bobina EXV)	1	4300008401	CL98055
20	Electric Expand Valve Fitting (bobina EXV)	1	43000084	CL98055
21	Temperature Sensor (Sensor temperatura)	1	3900007301	CL96147
22	Temperature Sensor (Sensor temperatura)	1	39000073	CL96146
23	Wiring clamp	1	26115004	
24	Temperature Sensor (Sensor temp. Ambiente)	1	3900030901	CL98632
25	Rear Grill	1	01473043	
26	Condenser Assy	1	01163938	
27	Clapboard Assy	1	0123315301	
28	Top Cover	1	01255005P	
29	Supporting board (Condenser)	1	01795010	
30	Motor Support Sub-Assy	1	01705036	
31	Fan Motor (Motor ventilador)	1	1501506402	CL96337
32	Left Side Plate	1	01305093P	
33	Axial Flow Fan (Aspas ventilador)	1	10335008	CL98326 (CL98628)
34	Left Handle	1	26235401	
35	Connecting Cable	0	4002054026	
36	Electric Box Assy	1	02613683	CL96330
37	Electric Box (Fireproofing)	1	20113027	
38	Radiator	1	49010252	
39	Main Board (Placa electrónica principal)	1	30148897	CL96341
	Filter Board (Placa filtro)	1	30033089	CL96135
	Drainage hole Cap	1	76713068	CL96112
	4-Way Valve	1	430004032	CL98394

MUEX-24-H3.3
CL20811



MUEx-24-H3.3

CL20811

N.	Description	Qty.	Supplier code	Code
1	Front Grill	1	22413026	
2	Cabinet	1	01435004P	
3	Left Handle	2	26235401	
4	Front Side Plate	1	01305086P	
5	Electrical Heater (Chassis)	1	7651000411	
6	Drainage Connector	1	06123401	
7	Chassis Sub-assy	1	02803280P	
8	Gas-liquid Separator Assy	1	07225017	
9	Compressor and Fittings (Compresor)	1	0010524501G	CL96328
10	Electric Heater (Compressor)	1	7651873215	
11	Tube Connector Assy	2	06643008	
12	4-Way Valve Assy	1	03073181	
13	Connection Pipe	1	05113723	
14	Magnet Coil (4-way Valve)	1	4300040045	
15	Electronic Expansion Valve assy	1	0713385801	CL96335
15.1	EXV body (Cuerpo valvula expansión)	3	07130369	CL98053
16	Valve Support Assy	1	0713385701	
17	Cut-off Valve	1	07130239	
18	Cut off Valve	1	071302391	
19	Right Side Plate	1	01314100009P	
20	Valve Cover	1	26904100012	
21	Electric Expand Valve Fitting (Bobina EXV)	1	4300008402	CL98055
22	Electric Expand Valve Fitting (Bobina EXV)	1	4300008401	CL98055
23	Electric Expand Valve Fitting (Bobina EXV)	1	43000084	CL98055
24	Temperature Sensor (Sensor temperatura)	1	3900007306	CL96144
25	Temperature Sensor (Sensor temperatura)	1	3900007305	CL96143
26	Temperature Sensor (Sensor temperatura)	1	3900007304	CL96142
27	Wiring clamp	1	26115004	
28	Temperature Sensor (Sensor temp. ambiente)	1	3900030901	CL98632
29	Rear Grill	1	01574100003	
30	Condenser Assy	1	01163980	
31	Electric box (fireproofing)	1	01413426	
32	Clapboard Sub-Assy	1	01233190	
33	Motor Support Sub-Assy	1	01705025	
34	Top Cover	1	01255006P	
35	Fan Motor (Motor ventilador)	1	1501403402	CL96338 (CL96339)
36	Condenser support plate	1	01175092	
37	Axial Flow Fan (Aspas ventilador)	1	10335014	CL98328
38	Left Side Plate	1	01305043P	
39	Connecting Cable	1	4002054026	
40	Electric Box Assy (Conjunto electrico)	1	02613685	CL96331
41	Terminal Board	3	420111041	
42	Connection Support	1	01703211	
43	Electric Box	1	20113015	
44	Main Board (Placa electrónica principal)	1	30148905	CL96342
45	Electric Box Cover Sub-Assy	1	02603217	

MUEx-28-H3.4

CL20812

N.	Description	Qty.	Supplier code	Code
1	Front Grill	1	22413026	
2	Cabinet	1	01435004P	
3	Left Handle	2	26235401	
4	Front Side Plate	1	01305086P	
5	Electrical Heater (Chassis)	1	7651000411	
6	Drainage Connector	1	06123401	
7	Chassis Sub-assy	1	02803280P	
8	Gas-liquid Separator Assy	1	07225017	
9	Compressor and Fittings (Compresor)	1	0010524501G	CL96328
10	Electric Heater (Compressor)	1	7651873215	
11	Tube Connector Assy	2	06643008	
12	4-Way Valve Assy	1	03073181	
13	Connection Pipe	1	05113723	
14	Magnet Coil (4-way Valve)	1	4300040045	
15	Electronic Expansion Valve assy	1	07133858	CL96336
15.1	EXV body (Cuerpo valvula expansión EXV)	4	07130369	CL98053
16	Valve Support Assy	1	07133857	
17	Cut-off Valve	1	07130239	
18	Cut off Valve	1	071302391	
19	Right Side Plate	1	01314100009P	
20	Valve Cover	1	26904100012	
21	Electric Expand Valve Fitting (Bobina EXV)	1	4300008403	CL98055
22	Electric Expand Valve Fitting (Bobina EXV)	1	4300008402	CL98055
23	Electric Expand Valve Fitting (Bobina EXV)	1	4300008401	CL98055
24	Electric Expand Valve Fitting (Bobina EXV)	1	43000084	CL98055
25	Temperature Sensor (Sensor temperatura)	1	3900007307	CL96145
26	Temperature Sensor (Sensor temperatura)	1	3900007306	CL96144
27	Temperature Sensor (Sensor temperatura)	1	3900007305	CL96143
28	Temperature Sensor (Sensor temperatura)	1	3900007304	CL96142
29	Wiring clamp	1	26115004	
30	Temperature Sensor	1	3900030901	CL98632
31	Rear Grill	1	01574100003	
32	Condenser Assy	1	01163980	
33	Electric box (fireproofing)	1	01413426	
34	Clapboard Sub-Assy	1	01233190	
35	Motor Support Sub-Assy	1	01705025	
36	Top Cover	1	01255006P	
37	Fan Motor	1	1501403402	CL96339 (CL96338)
38	Condenser support plate	1	01175092	
39	Axial Flow Fan (Aspas ventilador)	1	10335014	CL98328
40	Left Side Plate	1	01305043P	
41	Connecting Cable	1	4002054026	
42	Electric Box Assy (Conjunto eléctrico)	1	02613686	CL96332
43	Terminal Board	4	420111041	
44	Connection Support	1	01703211	
45	Electric Box	1	20113015	
46	Main Board (Placa electrónica principal)	1	30148906	CL96343
47	Electric Box Cover Sub-Assy	1	02603217	

MUEx-42-H3.5

CL20813

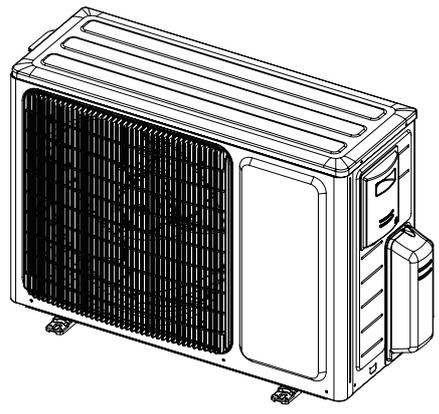
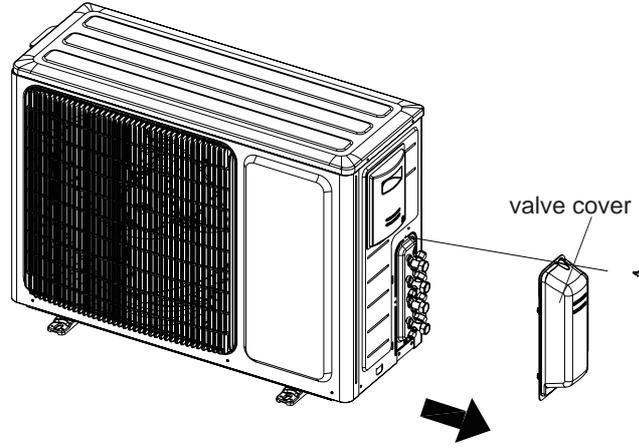
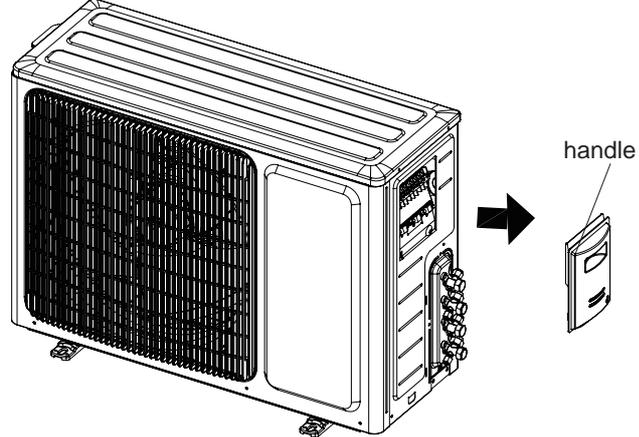
N.	Description	Qty.	Supplier code	Code
1	Front Grill	1	22415005	
2	Cabinet	1	01435007P	
3	Front Side Plate Sub-Assy	1	01305508	
4	Sensor sub-assy (Conjunto sensores temperat	1	39008066	CL96141
5	Chassis Sub-assy	1	01194141P	
6	Insulating Plate of Electric box Cover	1	20113003	
7	Pressure Protect Switch	1	4602001555	
8	Compressor Mounting Plate Sub-Assy	1	01324238P	
9	Compressor and fittings (Compresor)	1	00205230	CL96329
10	Connection Pipe	1	05034302	
11	Gas-liquid Separator Sub-Assy	1	07225018	
12	Bidirection Accumulator	1	07228741	
13	Connecting Pipe of "U"shape	1	05034290	
14	Right Side Plate Sub-Assy	1	01314304P	
15	Filter	1	07210022	
16	Cut-off Valve	1	07334403	
17	Cut-off Valve	1	07334402	
18	Filter	1	07210022	
19	Valve support assy	1	01804238	
20	Oil separator	1	07228302	
21	Clamp	1	0214000521	
22	Filter	1	07210022	
23	4-way Valve (Valvula de 4 vías)	1	43000338	CL98400
24	Handle (Asa)	2	26235253	CL96636
25	4-way Valve Assy	1	04144185	
26	Pressure Protect Switch	1	4602000902	
27	Discharge Tube Sub-Assy	1	04634310	
28	Inhalation Tube Sub-Assy	1	04674230	
29	Capillary Sub-Assy (Oil Separator)	1	04104239	
30	Condenser Assy	1	0112417901	
31	Rear Grill	1	01475012	
32	Electric Box Cover	1	01424263	
33	Top Cover	1	01255009P	
34	Electric reactor sub-assy	1	02404111	
35	Cover of Reactor box	1	01424260	
36	PFC Inductance (Inductancia)	1	43128003	CL96385 (CL98389)
37	Reactor Box	1	01424258	
38	Capacitor CBB61 7uF/450V (Condensador)	1	33010009	CL96093
39	Electric Box	1	26905211	
40	Main Board (Placa electrónica principal)	1	30226254	CL96383
41	Radiator	1	49018112	
42	Electric Box Sub-Assy	1	02404112	
43	Terminal Board	1	42010270	
44	Electric Box Assy (Conjunto eléctrico)	1	02404130	CL96333
45	Electric Heater	1	76518732	
46	Left Side Plate	1	01305064P	
47	Condenser support plate	1	01895309	
48	Clapboard	1	01244141	
49	Fan Motor (Motor ventilador)	1	1570522801	CL96340
50	Axial Flow Fan (Aspas ventilador)	1	10335010	CL98327
51.1	EXV body (Cuerpo valvula expansión EXV)	5	07130369	CL98053
	Electric Expand Valve Fitting (Bobina EXV)	5	4300876710	CL98054
	4-way Valve Fittings	1	4300040029	

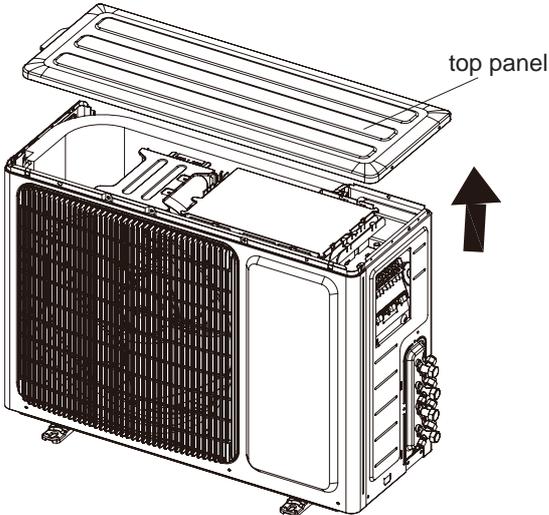
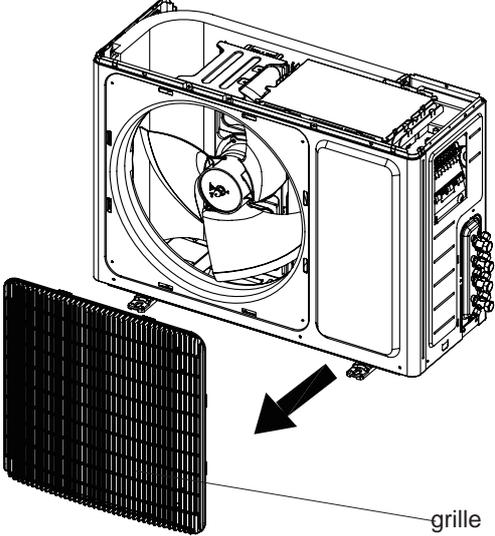
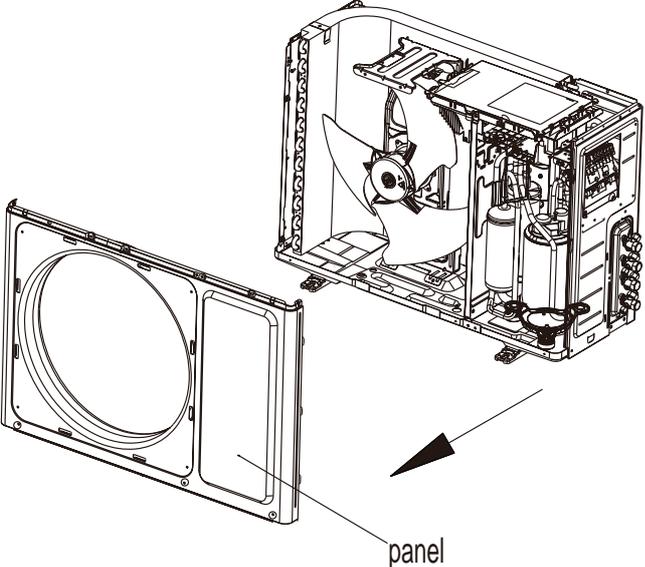
11. Removal Procedure

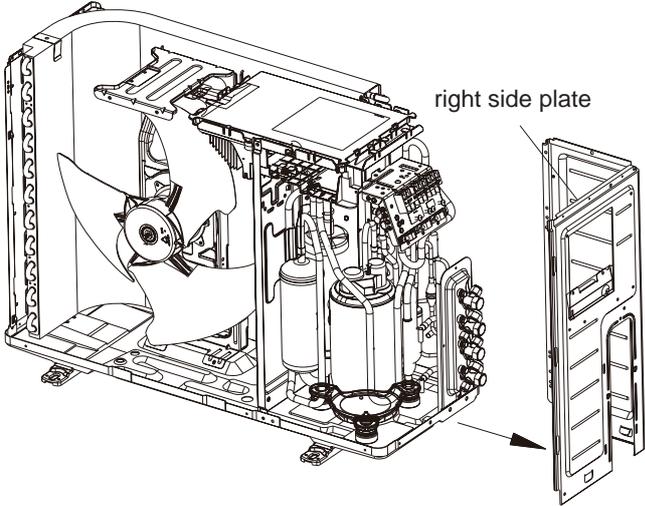
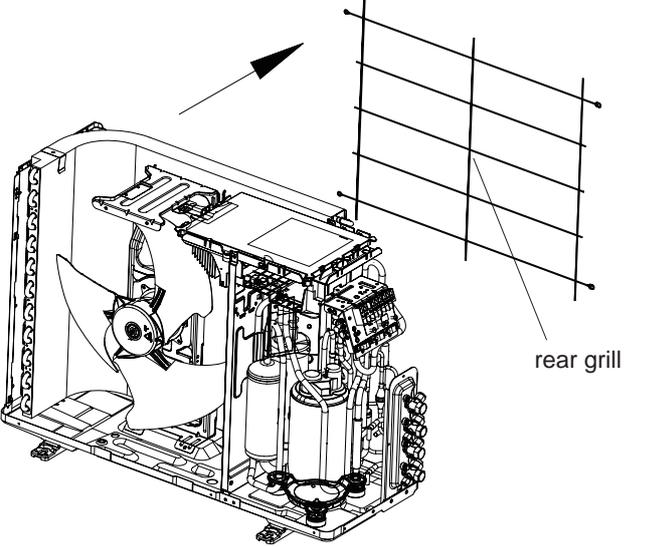
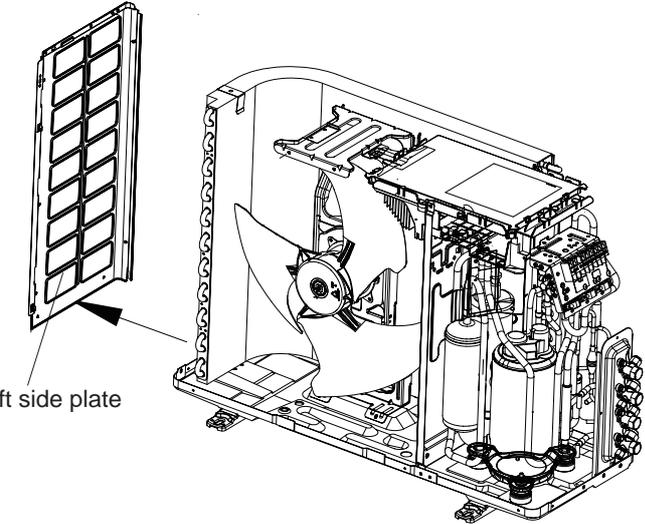
 Warning: Be sure to wait for a minimum of 20 minutes after turning off all power supplies and discharge the refrigerant completely before removal.

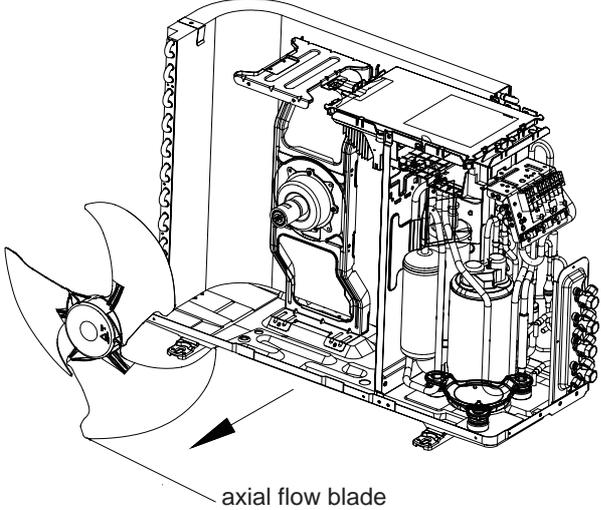
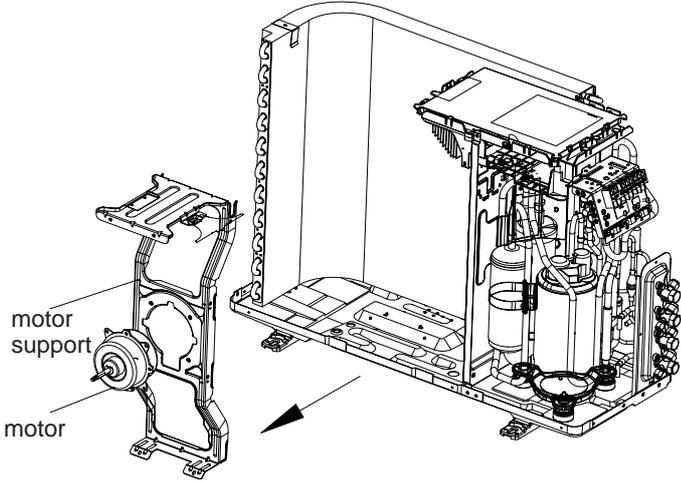
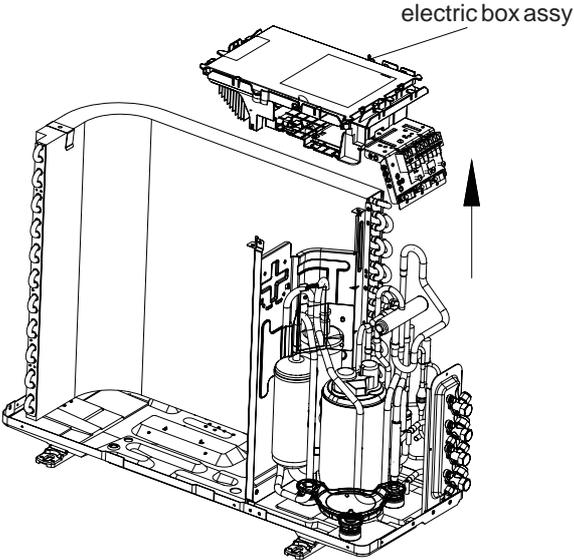
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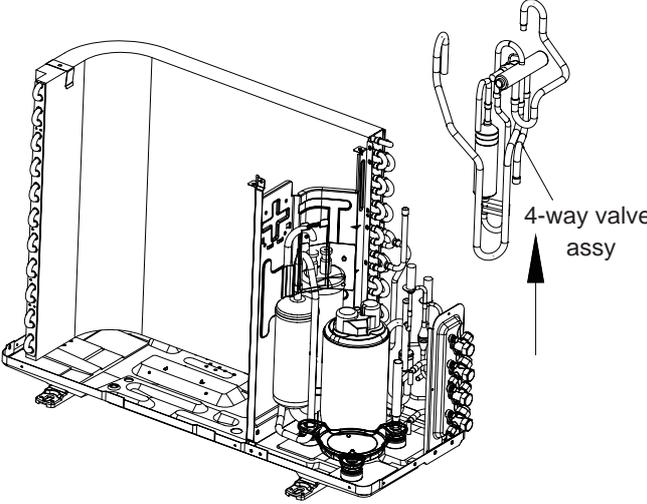
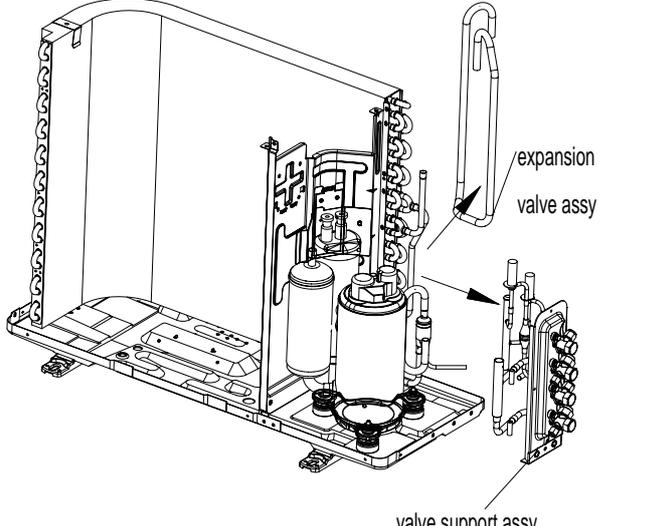
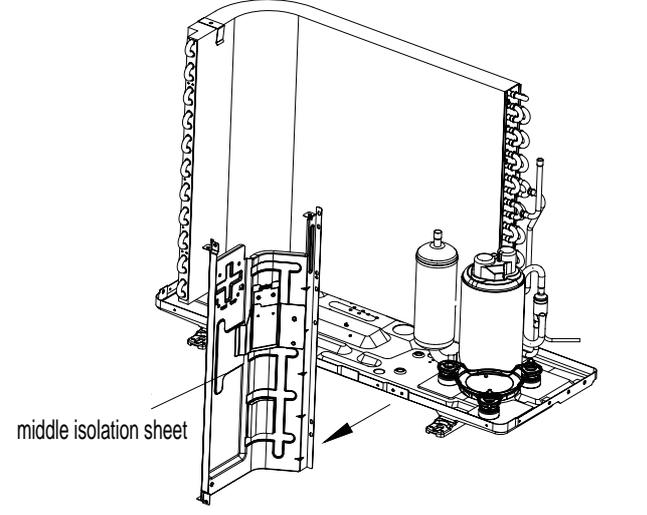
NOTE:only grille has some differences

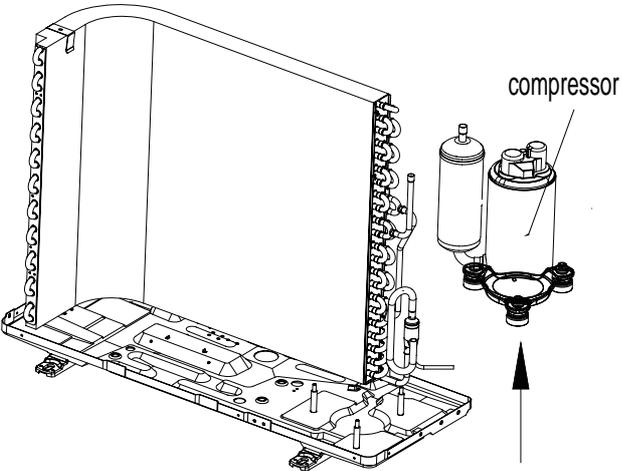
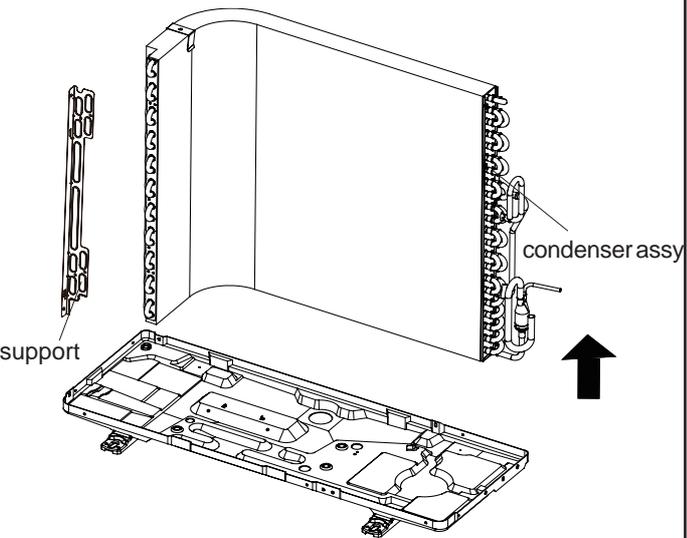
Steps	Procedure	
1. Before disassembly	Complete axonometric drawing.	
2. Remove valve cover	Remove the connection screw fixing the valve cover and then remove the valve cover.	
3. Remove handle	Remove the connection screw fixing the handle and the right side plate, and then remove the handle.	

Steps	Procedure
4. Remove top panel	<p>Remove the connection screws connecting the top panel and the front panel, and then remove the top panel.</p> 
5. Remove front grille	<p>Remove the connection screws connecting the front grille and the front panel, and then loosen the clasp to remove the front grille.</p> 
6. Remove front panel	<p>Remove the screws connecting the front panel and then remove the front panel.</p> 

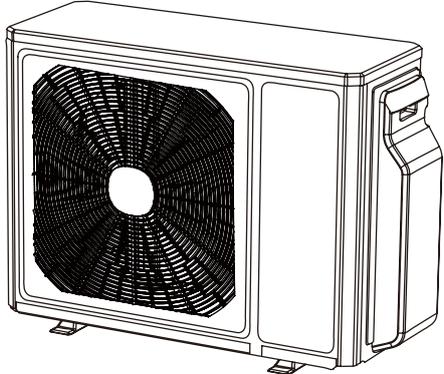
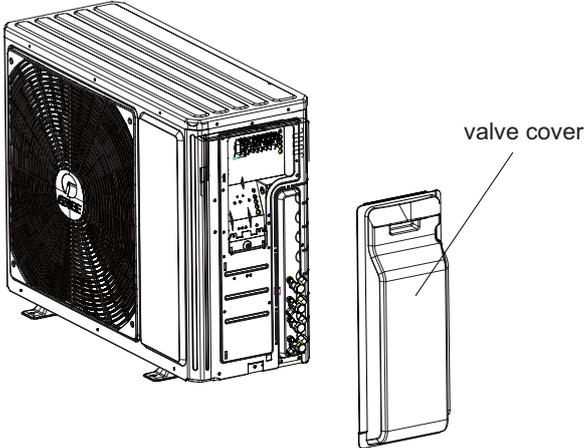
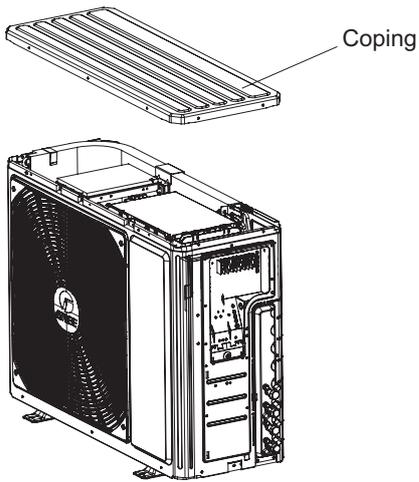
Steps	Procedure
7. Remove right side plate	<p>Remove the screws connecting the right side plate with the chassis and the valve support. Then remove the right side plate.</p>  <p>The diagram shows a perspective view of the appliance's internal components, including a fan, condenser coils, and various pipes. A separate view of the right side plate is shown to the right, with an arrow pointing to its location on the chassis. The label 'right side plate' is placed near the detached part.</p>
8. Remove rear grill	<p>Remove the screws connecting the rear grill and left side plate, and then remove the rear grill.</p>  <p>The diagram shows the same internal components as in step 7. A rear grill, consisting of a grid of horizontal and vertical bars, is shown being lifted away from the back of the chassis. An arrow points to the grill, and the label 'rear grill' is placed below it.</p>
9. Remove left side plate	<p>Remove the screws fixing the left side plate with the chassis and the condenser support, and then remove the left side plate.</p>  <p>The diagram shows the internal components from a different angle. The left side plate, which has a grid pattern, is shown being detached from the left side of the chassis. An arrow points to the plate, and the label 'left side plate' is placed below it.</p>

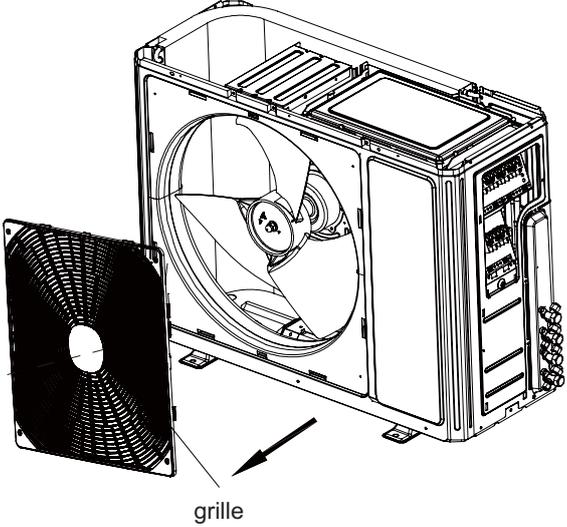
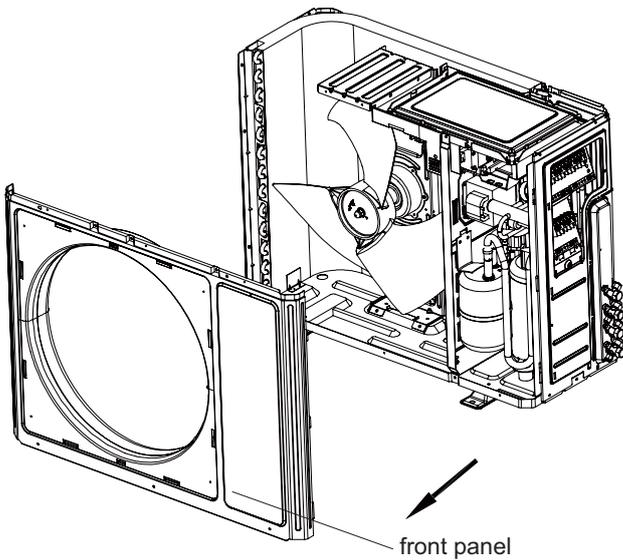
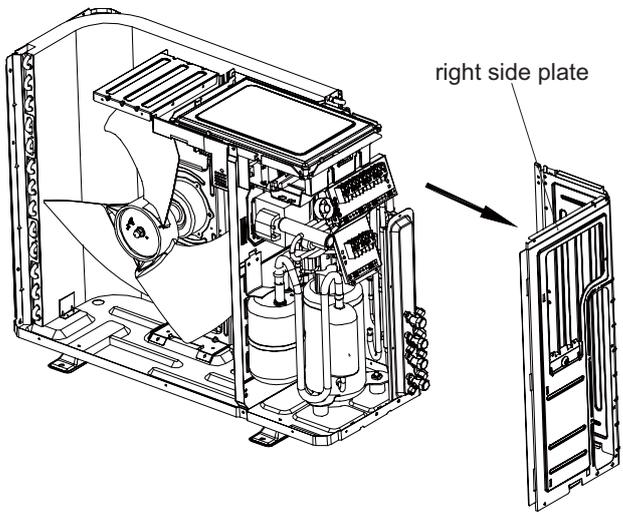
Steps	Procedure
10. Remove axial flow blade	<p>Remove the nut on the blade and then remove the axial flow blade.</p>  <p style="text-align: right;">axial flow blade</p>
11. Remove motor and motor support	<p>Remove the 4 tapping screws fixing the motor and disconnect the leading wire insert of the motor. Then remove the motor. Remove the 2 tapping screws fixing the motor support and chassis, and then lift the motor support to remove it.</p>  <p style="text-align: right;">motor support motor</p>
12. Remove electric box assy	<p>Remove the screws fixing the electric box assy and the middle isolation sheet, loosen the wire bundle, unplug the wiring terminals, and then lift the electric box assy to remove it.</p>  <p style="text-align: right;">electric box assy</p>

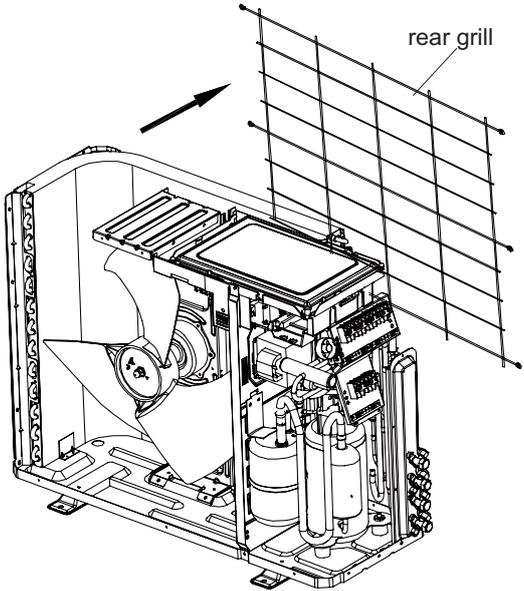
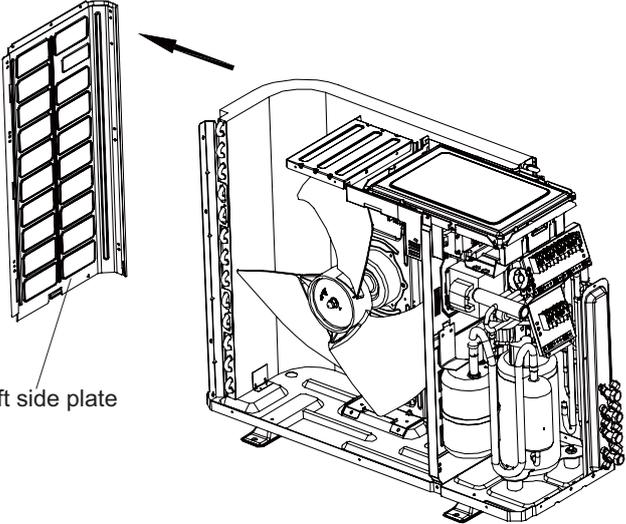
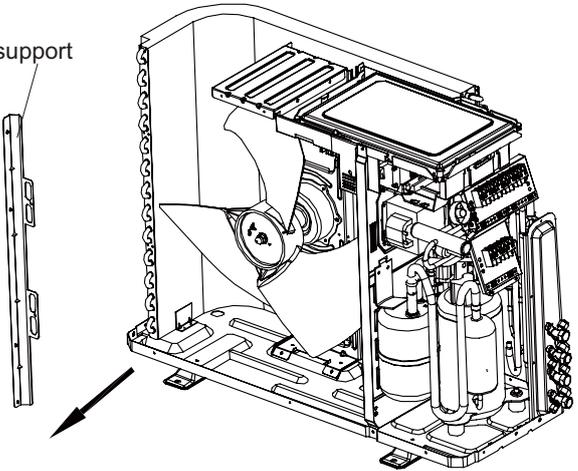
Steps	Procedure
13. Remove 4-way valve assy	<p>Unsolder the welding joint connecting the 4-way valve assy with compressor suction and discharge port, the valve with the outlet pipe of condenser. Then lift the 4-way valve assy to remove it. (NOTE: Discharge the refrigerant completely before unsoldering.)</p> 
14. Remove valve support sub-assy and expansion valve assy	<p>Remove the screw connecting the valve support and the chassis, and then remove the valve support assy. Unsolder the welding joint connecting the electronic expansion valve assy with the cut-off valve and the condenser connection pipe, and then remove the expansion valve assy.</p> 
15. Remove middle isolation sheet	<p>Remove the screws connecting the middle isolation sheet with the chassis assy and the condenser assy, and then remove the middle isolation sheet.</p> 

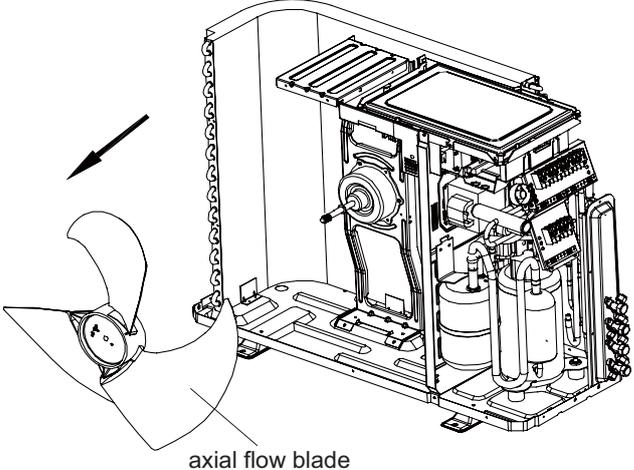
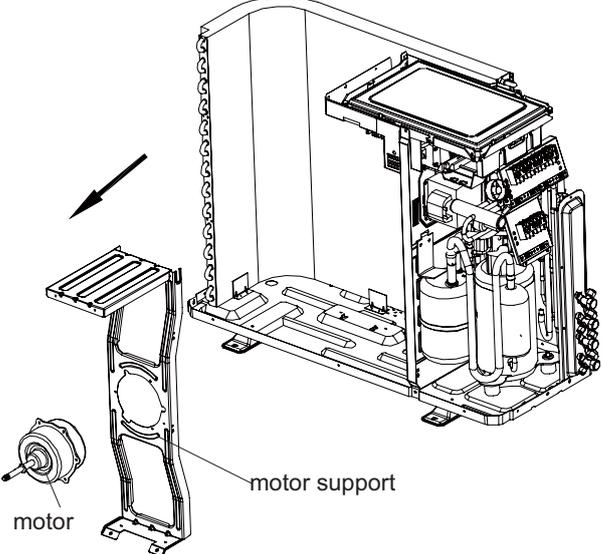
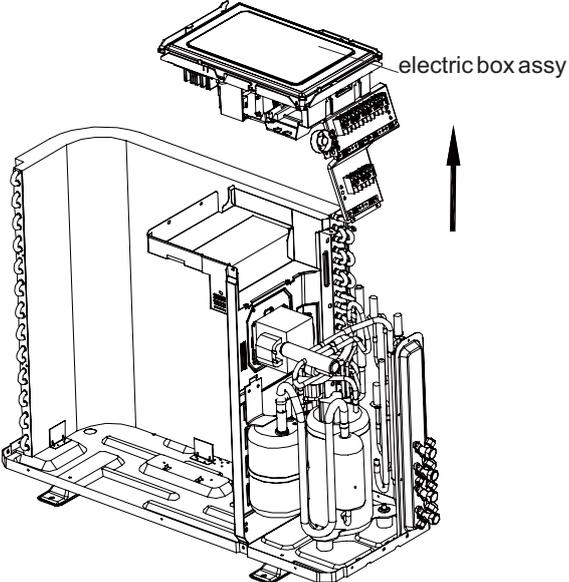
Steps	Procedure
16. Remove compressor	<p>Remove the 3 foot nuts fixing the compressor and then remove the compressor.</p> 
17. Remove condenser assy	<p>Remove the screws fixing the condenser support and then remove the condenser support.</p> <p>Remove the screws connecting the condenser support and the chassis assy, and then remove the condenser assy.</p> 

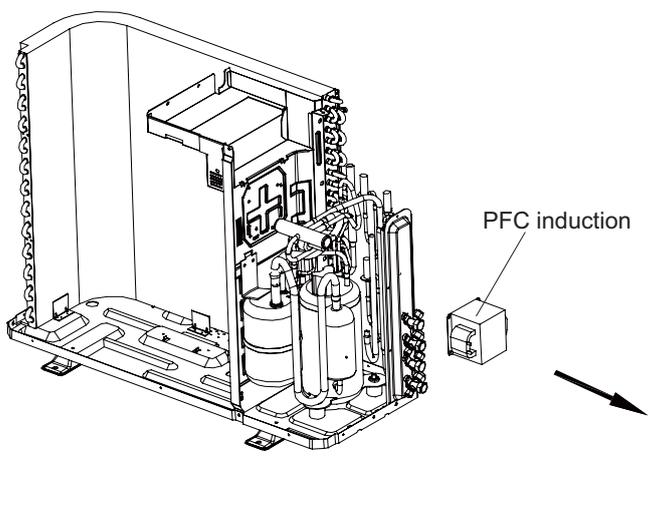
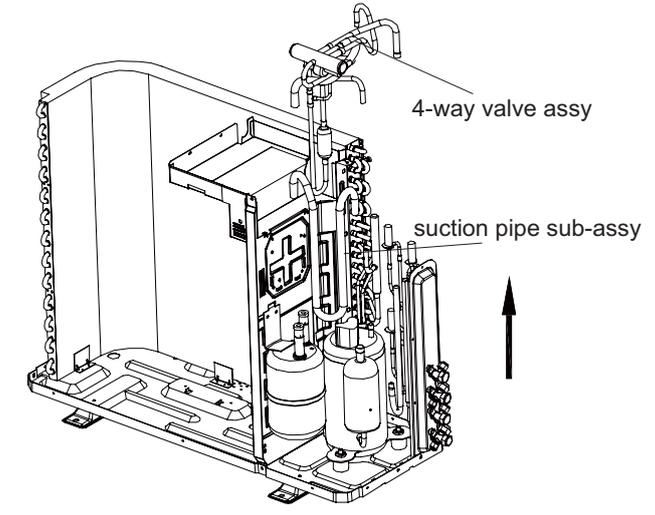
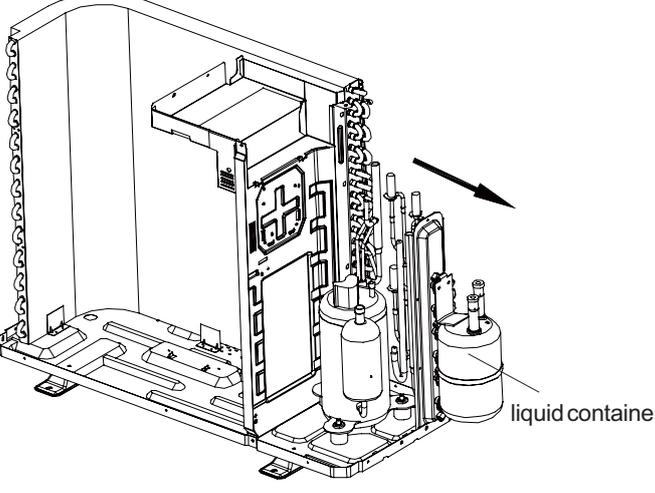
MUEX-18-H3.2

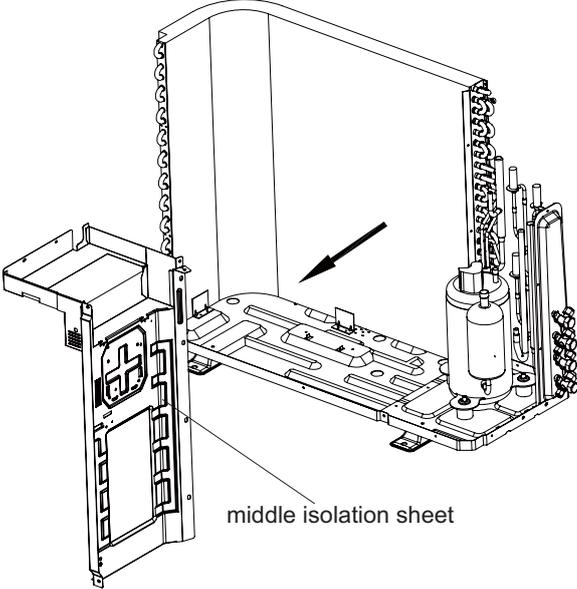
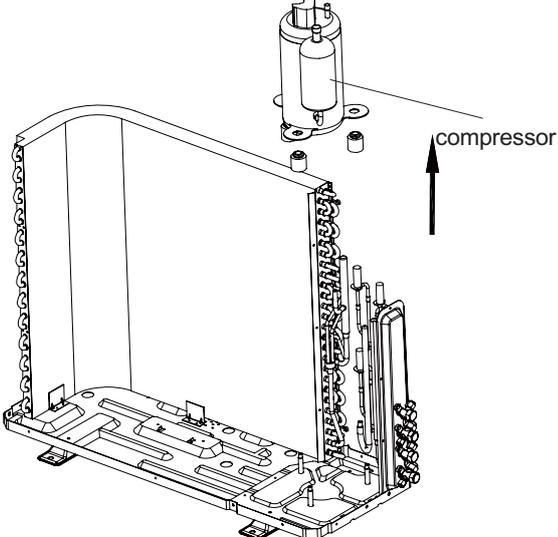
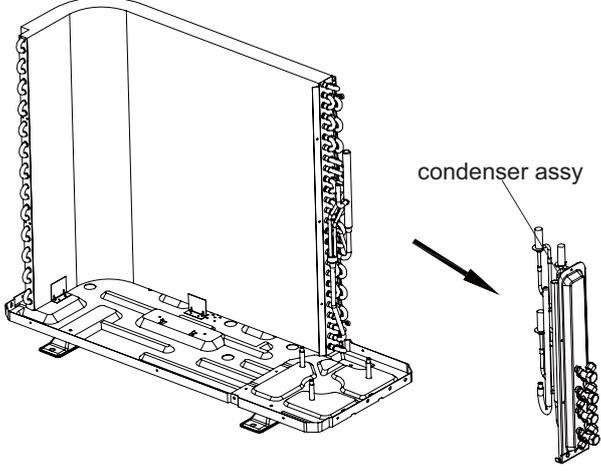
Steps	Procedure
1. Before disassembly	
	<p>Complete axonometric drawing.</p> 
2. Remove valve cover	
	<p>Remove the connection screw fixing the valve cover and then remove the valve cover.</p> 
3. Remove Coping	
	<p>Remove the connection screws connecting the top panel with the right side plate and the left side plate, and then remove the Coping .</p> 

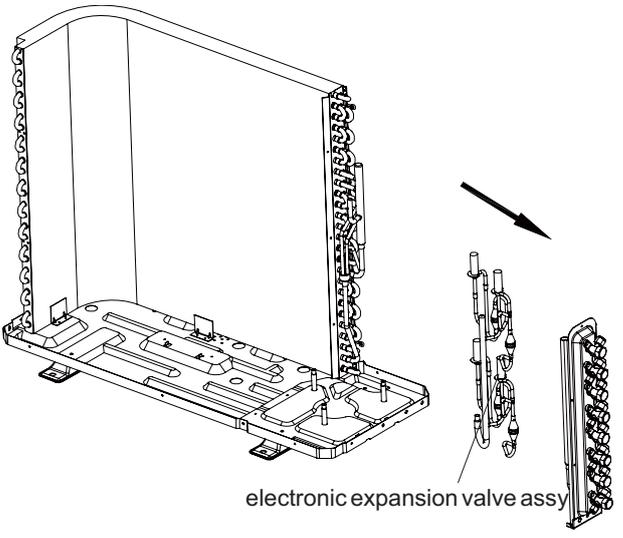
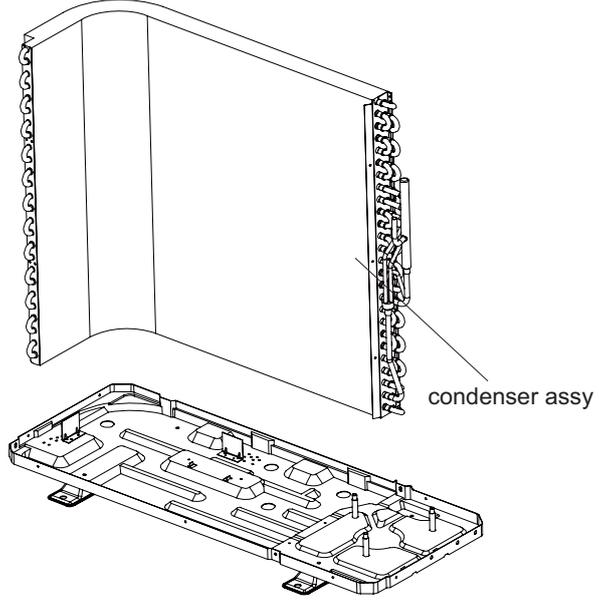
Steps	Procedure
<p>4. Remove front grille</p>	<p>Remove the connection screws connecting the front grille and the front panel, and then loosen the clasp to remove the front grille.</p> 
<p>5. Remove front panel</p>	<p>Remove the screws connecting the front panel and then remove the front panel.</p> 
<p>6. Remove right side plate</p>	<p>Remove the screws connecting the right side plate with the chassis and the valve support. Then remove the right side plate.</p> 

Steps	Procedure
7. Remove rear grill	<p>Remove the screws connecting the rear grill and the left side plate, and then remove the rear grill.</p> 
8. Remove left side plate	<p>Remove the screws fixing the left side plate with the chassis and the condenser support, and then remove the left side plate.</p> 
9. Remove condenser support	<p>Remove the connection screws connecting the condenser support and the chassis, and then remove the condenser support.</p> 

Steps	Procedure
<p>10. Remove axial flow blade</p>	<p>Remove the nut on the blade and then remove the axial flow blade.</p> 
<p>11. Remove motor and motor support</p>	<p>Remove the 4 tapping screws fixing the motor and disconnect the leading wire insert of the motor. Then remove the motor. Remove the 2 tapping screws fixing the motor support and chassis, and then lift the motor support to remove it.</p> 
<p>12. Remove electric box assy</p>	<p>Remove the screws fixing the electric box assy and the middle isolation sheet, and then lift the electric box assy to remove it.</p> 

Steps	Procedure
<p>13. Remove PFC induction</p>	<p>Remove the screw connecting the PFC induction and middle isolation sheet, and then remove the PFC induction.</p> 
<p>14. Remove 4-way valve assy and suction pipe sub-assy</p>	<p>Unsolder the welding joint connecting the 4-way valve assy with compressor suction and discharge port, the valve with the outlet pipe of condenser. Then lift the 4-way valve assy to remove it. (NOTE: Discharge the refrigerant completely before unsoldering.) Unsolder the welding joint connecting the suction pipe sub-assy with compressor and liquid container, and then remove the suction pipe sub-assy.</p> 
<p>15. Remove liquid container</p>	<p>Remove the screws connecting the isolation plate sub-assy and the liquid container, and then lift the liquid container to remove it.</p> 

Steps	Procedure	Image
16. Remove middle isolation sheet	Remove the screws connecting the middle isolation sheet with the chassis assy and the condenser assy, and then remove the middle isolation sheet.	 <p>middle isolation sheet</p>
17. Remove compressor	Remove the 3 foot nuts fixing the compressor and then remove the compressor.	 <p>compressor</p>
18. Remove valve support sub-assy	Remove the screw connecting the valve support assy and the chassis sub-assy, and then remove the valve support assy.	 <p>condenser assy</p>

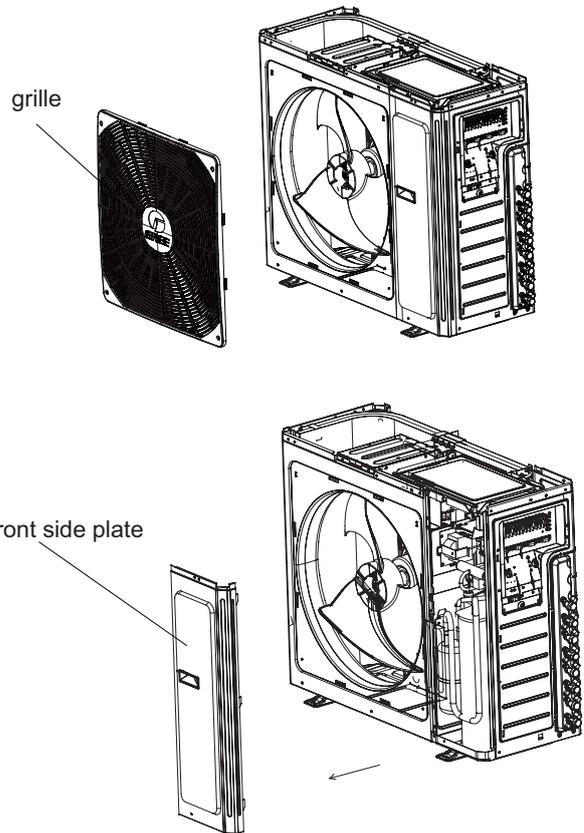
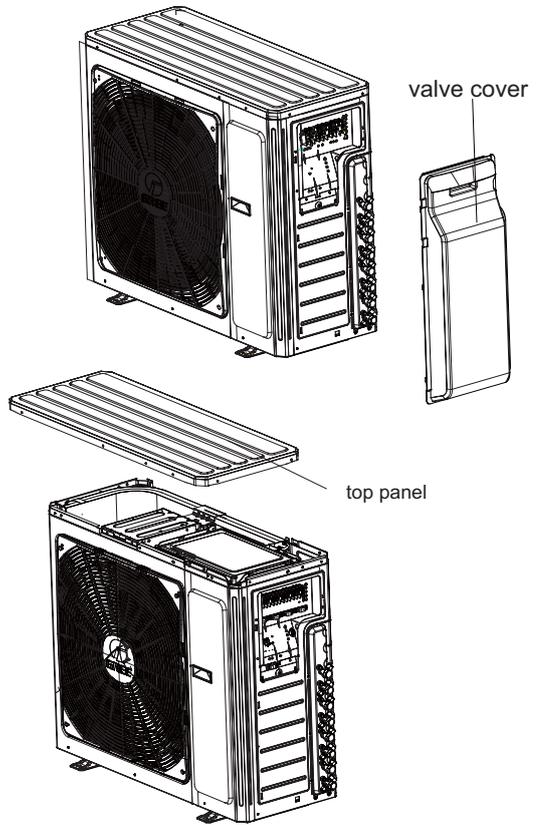
Steps	Procedure
<p>19. Remove electronic expansion valve assy</p>	<p>Unsolder the welding joint connecting the electronic expansion valve sub-assy with the gas collection pipe, and then remove the electronic expansion valve assy. (Note: when unsoldering, wrap the gas valve with a wet cloth completely to avoid damage to the valve caused by high temperature).</p>  <p style="text-align: right;">electronic expansion valve assy</p>
<p>20. Remove condenser assy</p>	<p>Remove the screws connecting the condenser assy and the chassis assy, and then remove the condenser assy.</p>  <p style="text-align: right;">condenser assy</p>

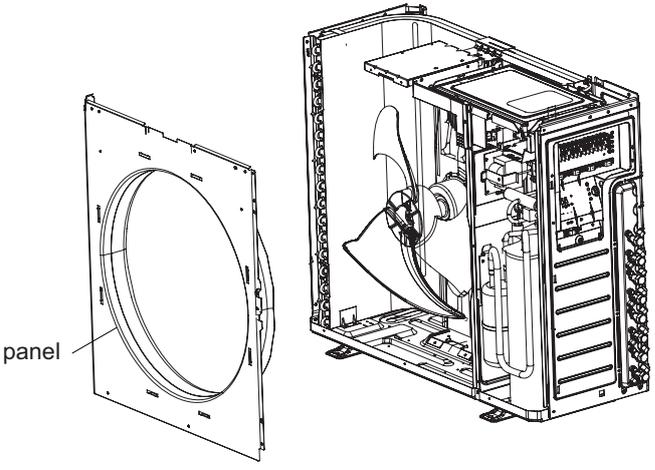
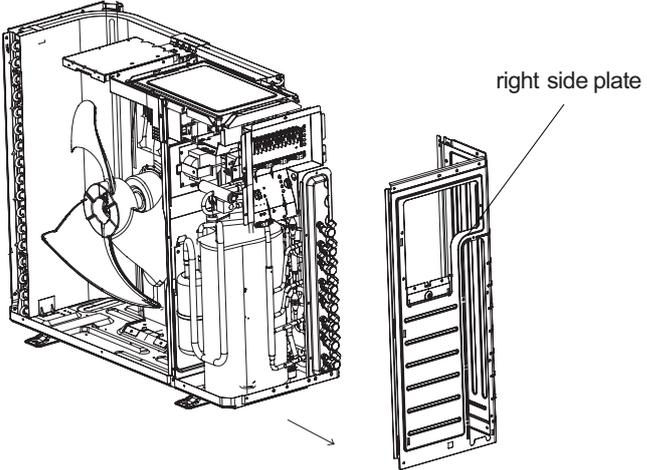
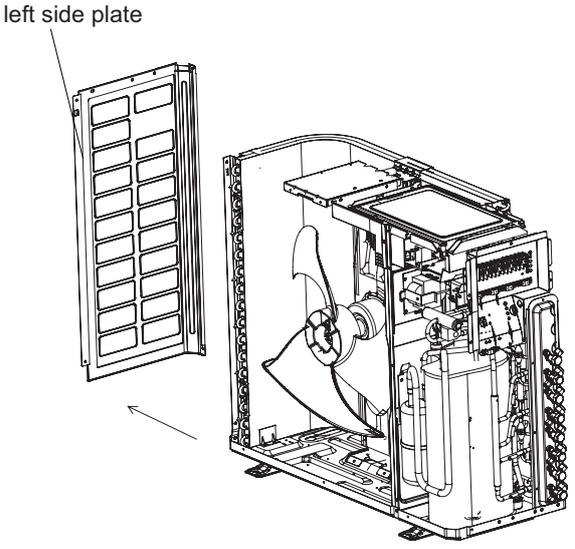
MUEX-24-H3.3

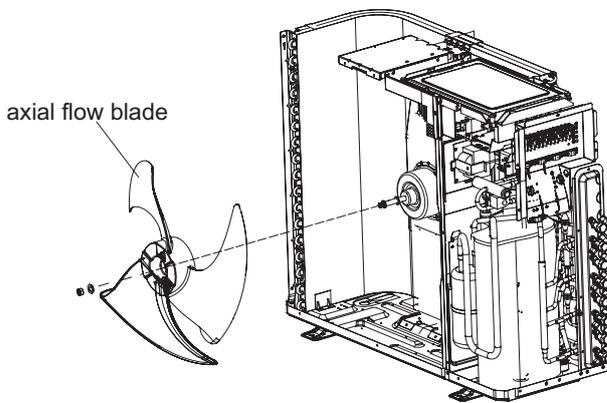
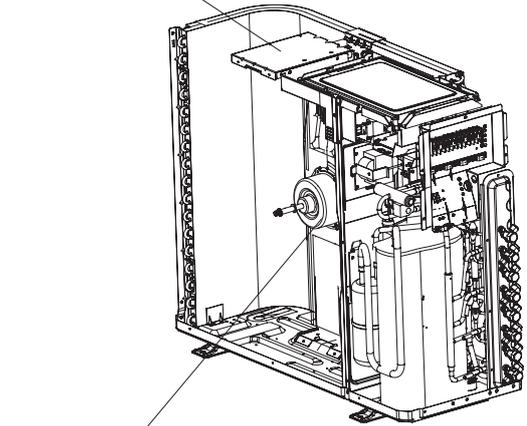
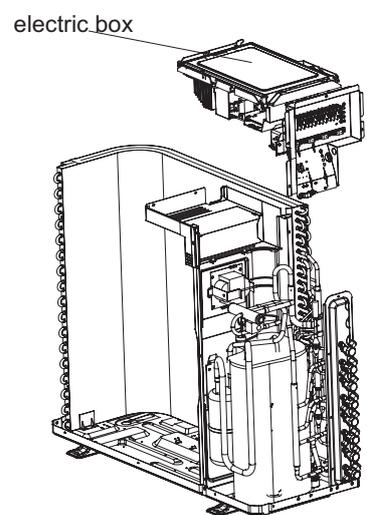
MUEX-28-H3.4

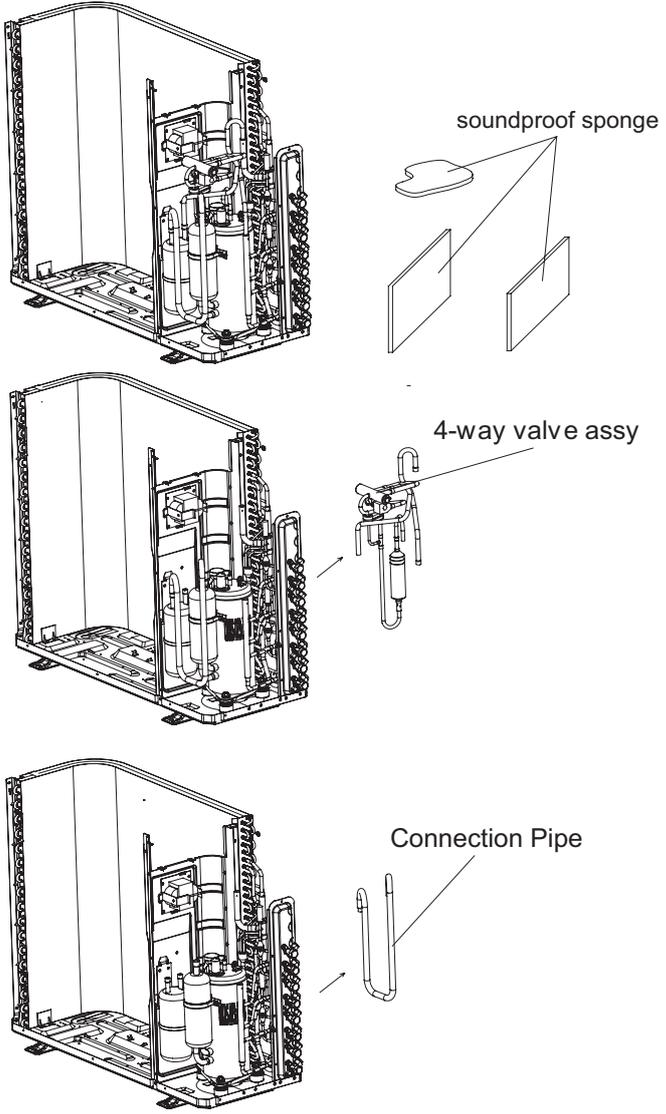
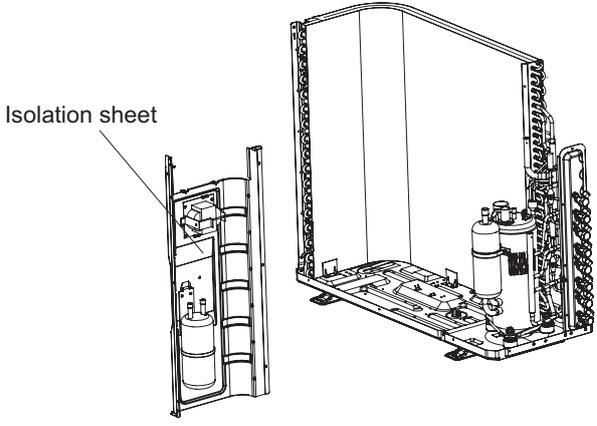
Take MUEX-28-H3.4 for example(Only cut-off valve of valve support, electronic expansion valve and coil have some differences)

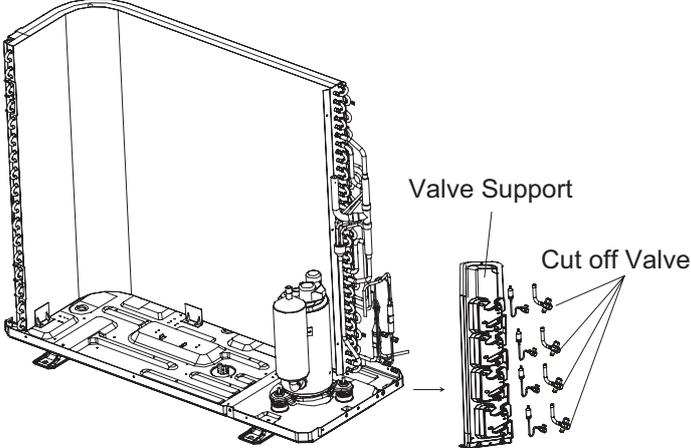
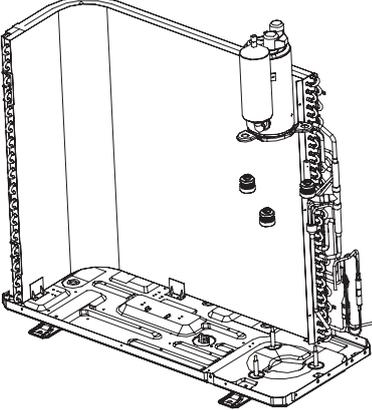
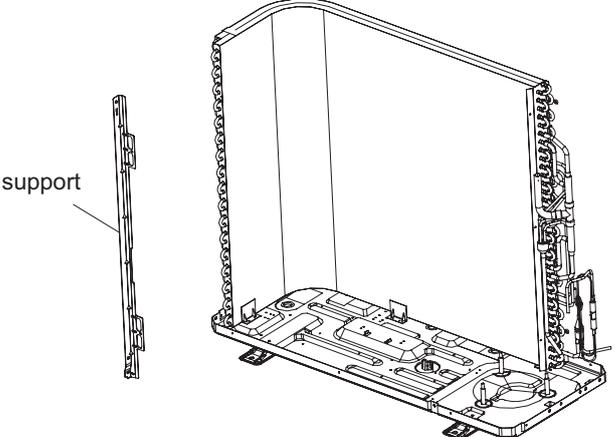
Steps	Procedure
1. Remove valve cover and top panel	
1	<p>Twist off the screws used for fixing and valve cover , pull valve cover up ward to remove it.</p>
2	<p>Remove the 3 screws connecting the top panel with the front panel and the right side plate, and then remove the top panel.</p>
2. Remove grille,front side plate and panel.	
1	<p>Remove the 2 screws connecting the grille and the panel, and then remove the grille.</p>
2	<p>Remove the 1 screw connecting the front side plate and the panel,and then remove the front side plate.</p>

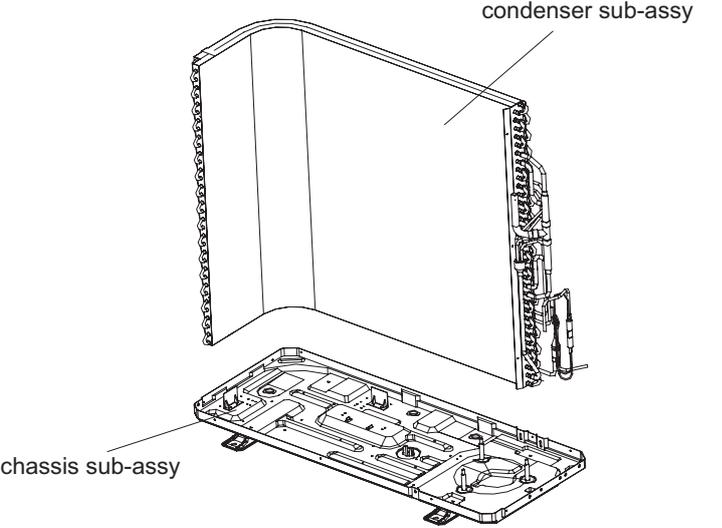


Steps	Procedure	
3	<p>Remove the 5 screws connecting the panel with the chassis and the motor support, and then remove the panel.</p>	
3. Remove right side plate and left side plate		
1	<p>Remove the screws connecting the right side plate with the chassis, the valve support and the electric box, and then remove the right side plate assy.</p>	
2	<p>Remove the screws connecting the left side plate and the chassis, and then remove the left side plate assy.</p>	

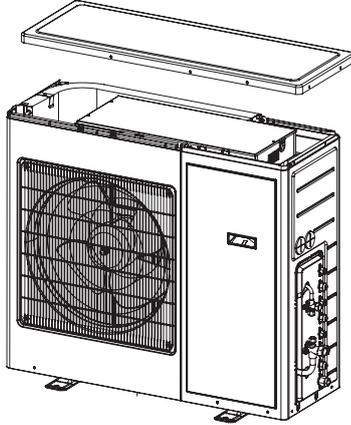
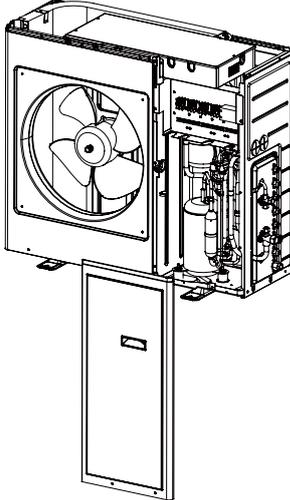
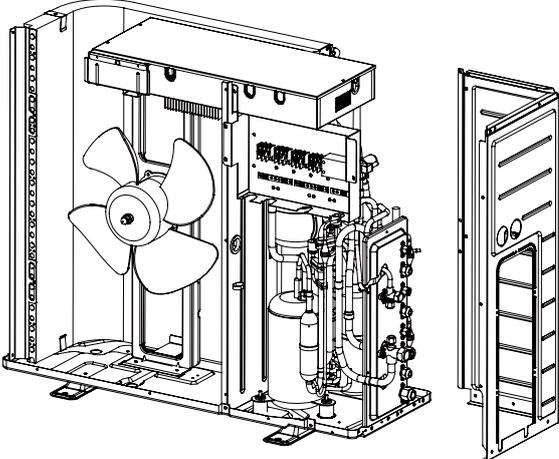
Steps	Procedure	
4. Remove fan motor and axial flow blade		
1	Remove the nuts fixing the blade and then remove the axial flow blade.	 <p>axial flow blade</p> <p>fan motor fixing frame</p>
2	Remove the 4 tapping screws fixing the motor; disconnect the leading wire insert of the motor and then remove the motor. Remove the 2 tapping screws fixing the motor support and then pull the motor support upwards to remove it.	 <p>fan motor</p>
5. Remove electric box		
	Remove the screws fixing the electric box sub-assy; loosen the wire bundle; pull out the wiring terminals and then pull the electric box upwards to remove it.	 <p>electric box</p>

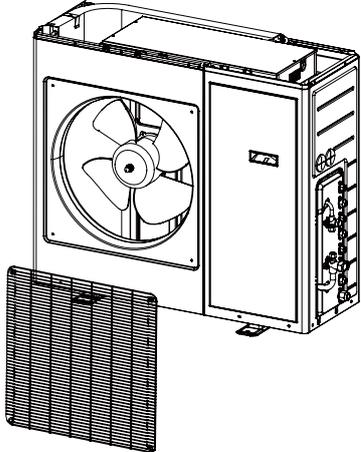
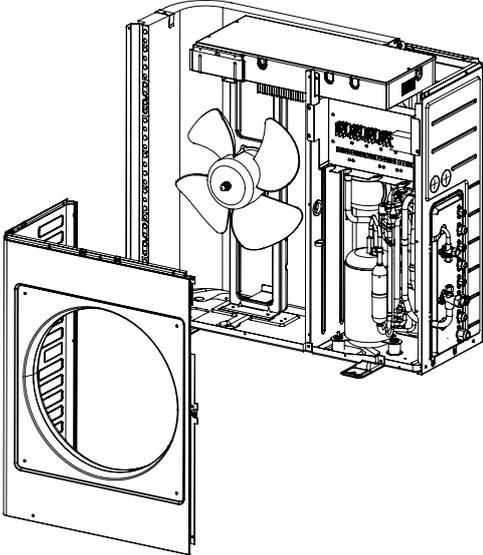
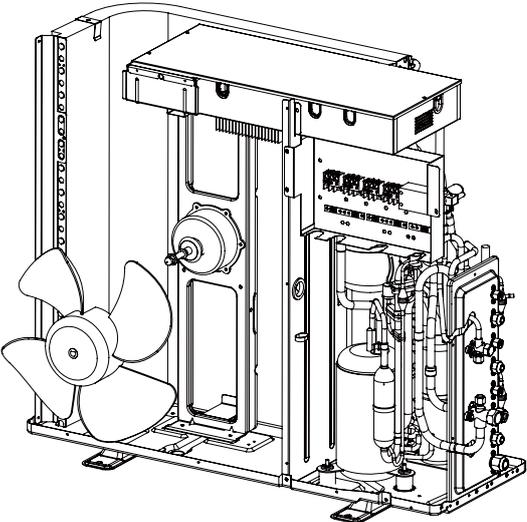
Steps	Procedure
6.Remove soundproof sponge and 4-way valve assy	
<p>1</p> <p>Since the piping ports on the soundproof sponge are torn easily, remove the soundproof sponge carefully</p>	 <p>The diagram illustrates the removal of the soundproof sponge and the 4-way valve assembly. It shows three stages: 1) The soundproof sponge is being removed from the unit's interior. 2) The 4-way valve assembly is being disconnected from the piping. 3) A connection pipe is shown being removed from the unit.</p>
<p>2</p> <p>Discharge the refrigerant completely;unsolder the pipelines connecting the compressor and the condenser assy,and then remove the 4-way valve assy.</p>	
7. Remove Isolation sheet	
<p>Remove the 3 screws fixing the isolation sheet and then remove the Isolation sheet.</p>	 <p>The diagram shows the isolation sheet being removed from the unit. It illustrates the sheet being lifted away from the compressor and condenser assembly.</p>

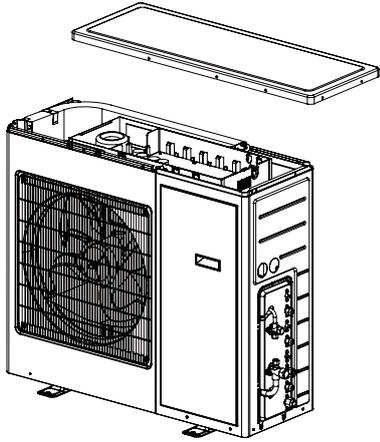
Steps	Procedure	
8. Remove Cut off Valve and Valve Support	<p>Remove the 2 bolts fixing the valve subassemblies. Unsolder the welding joint connecting the gas valve and the return air pipe. Remove the gas valve. (Note: When unsoldering the soldering joint, wrap the gas valve with wet cloth completely to avoid damage to the valve caused by high temperature.) Unsolder the welding joint connecting the liquid valve and the connecting pipe. Remove the liquid valve. Remove screws fixing valve support and then remove the valve support; remove the screw fixing the condenser and then pull the condenser upwards to remove it.</p>	 <p>The diagram illustrates the removal of the valve support and cut-off valve. On the left, a perspective view shows the unit's chassis with the valve assembly. On the right, a detailed view of the 'Valve Support' and 'Cut off Valve' is shown, with arrows pointing to their locations on the chassis.</p>
9. Remove compressor	<p>Remove the 3 foot nuts fixing the compressor and then remove the compressor.</p>	 <p>The diagram shows the compressor being removed from the unit's chassis. A perspective view shows the compressor being lifted away from the chassis.</p>
10. Remove support	<p>1 Remove the screws connecting the support and condenser assembly, and then remove the support.</p>	 <p>The diagram shows the support being removed from the unit's chassis. A perspective view shows the support being lifted away from the chassis. A separate view of the 'support' is shown to the left, with an arrow pointing to its location on the chassis.</p>

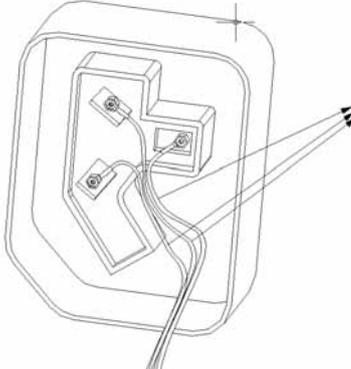
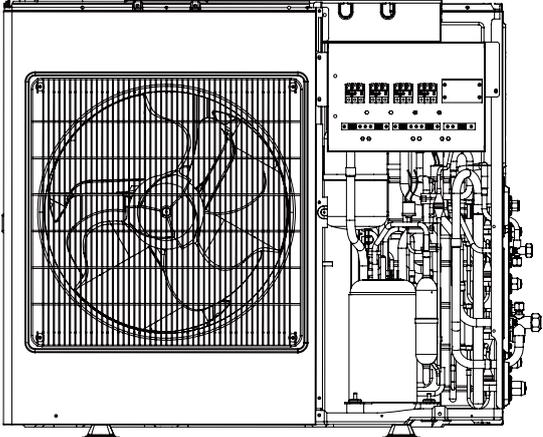
Steps		
11.Remove condenser sub-assy		
	<p data-bbox="209 510 692 577">Remove the chassis sub-assy and condenser sub-assy.</p>	

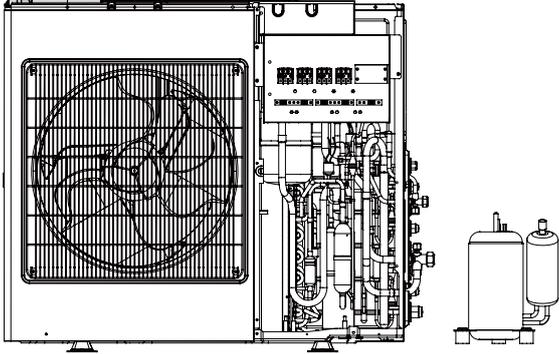
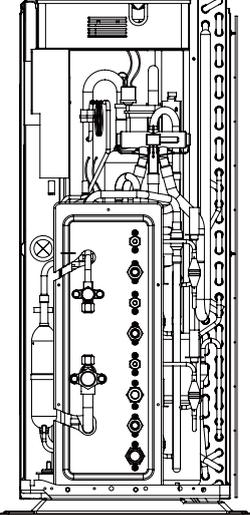
MUEX-42-H3.5

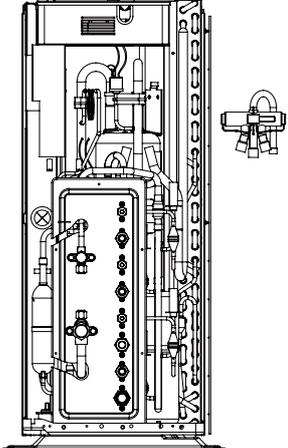
Disassembly and Assembly of Outer Casing	
Steps	Procedure
1. Disassemble the cover plate	 <p>Remove the fixed screws on the cover plate by using a screwdriver. Remove the cover plate.</p>
2. Disassemble the front panel	 <p>Remove the fixed screws on the front panel by using a screwdriver. Remove the front panel.</p>
3. Disassemble the panel on the right side	 <p>Remove the fixed screws on the panel by using a screwdriver. Remove the panel on the right side.</p>

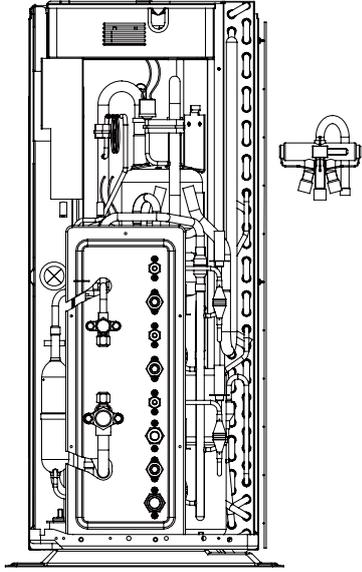
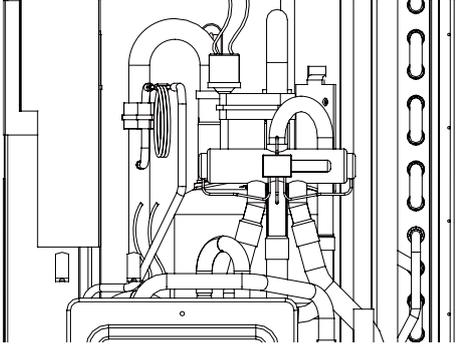
Steps	Procedure
4. Dismount the grille	<p>Remove the fixed screws on the grille by using a screwdriver. Remove the grille.</p> 
5. Disassemble the outer casing	<p>Remove the fixed screws on the outer casing by using a screwdriver. Remove the outer casing.</p> 
6. Disassemble the fan blades	<p>Remove the fixed screws on the fan blades by using a spanner. Remove the fan blades.</p> 

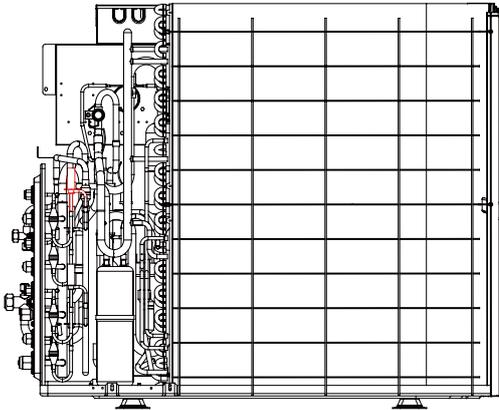
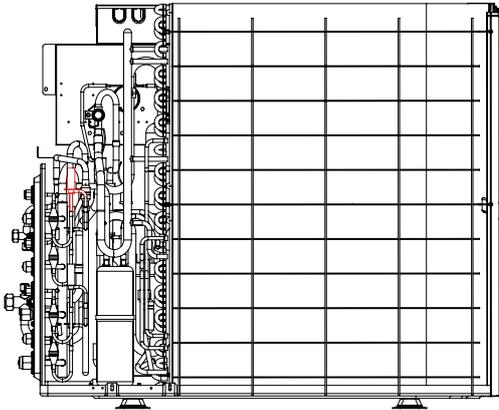
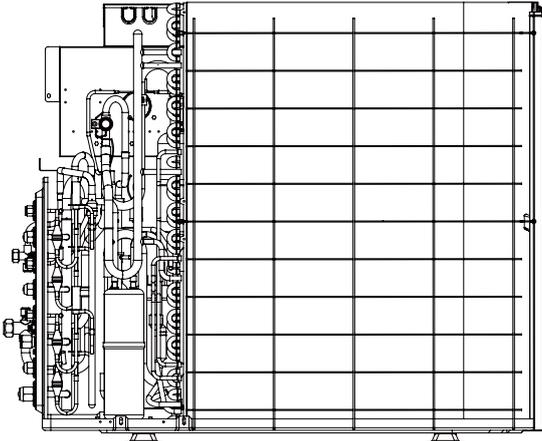
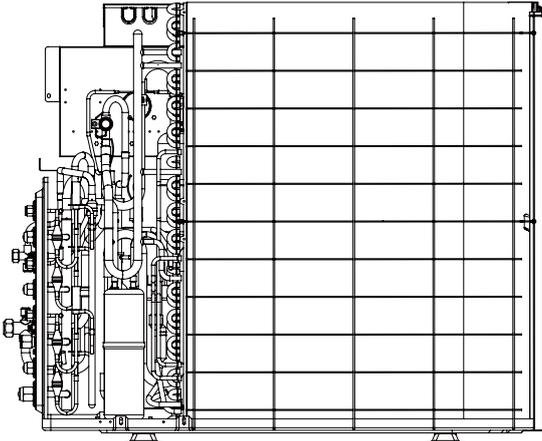
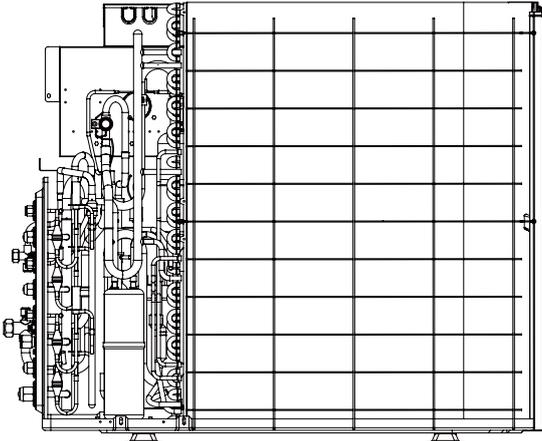
Steps	Procedure
7. Assemble the disassembled main parts as per the reverse disassembly order mentioned above	
	<p>Assemble the disassembled main parts as per the reverse disassembly order mentioned above and energize the unit for trial test.</p>

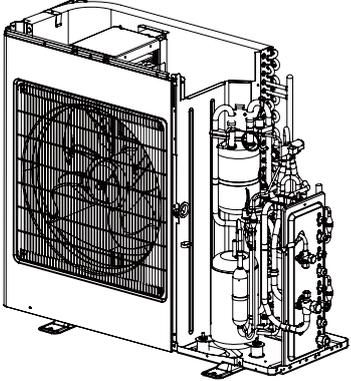
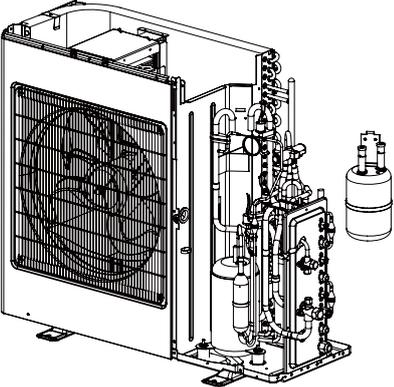
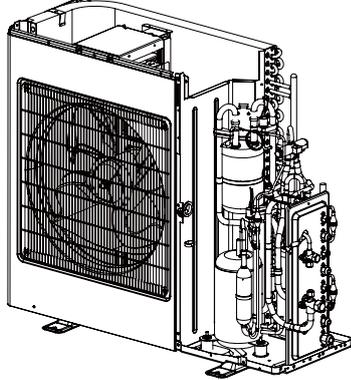
Disassembly and Assembly of Compressor	
<p>Remark: Make sure that there is no refrigerant in pipe system and the power supply is cut off before disassembling the compressor.</p>	
Steps	Procedure
1. Disconnect the power cord	 <p>Note the colour of each power cord and also the corresponding terminal</p>
<p>Remove the fixed screws on the power cord by using a screwdriver. Draw out the power cord;</p> <p>Note: Please note the color of each power cord and also the corresponding terminal number when removing the power cord in case of misconnection.</p>	
2. Disassemble the pipeline connected with compressor	
	<p>Disconnect the pipeline connected with compressor.</p>

Steps	Procedure
3. Take down the bad compressor	<p data-bbox="260 510 831 568">Remove the bolts on the compressor by using a tool. Take down the bad compressor from the bottom plate.</p> 
4. Place the new compressor on the bottom plate and connect the suction inlet and discharge outlet with the pipe system	<p data-bbox="272 1048 719 1106">Place the compressor on the bottom plate. Tighten the nuts by using a tool.</p> 

Disassembly and Assembly of 4-way Valve	
Steps	Procedure
1. Remove the 4-way valve coil	<p data-bbox="248 1787 775 1845">Remove the screws on the fixed coil by using a screwdriver. Remove the 4-way valve coil.</p> 

Steps	Procedure	
2. Disconnect the 4-way valve and the connected pipe by soldering. Take down the bad 4-way valve.		
	<p>Disconnect the 4-way valve and the connected pipe by a welding gun. Take down the bad 4-way valve.</p>	
3. Replace the 4-way valve and reconnect it with the pipeline.		
	<p>Place the new 4-way valve in the right place. Rewelding the new 4-way valve with the pipeline.</p>	
4. Install the 4-way valve coil		
	<p>Set the 4-way valve coil soundly. Tighten the screws by a screwdriver.</p>	

Disassembly and Assembly of Electronic Expansion Valve	
Steps	Procedure
1. Remove the electronic expansion valve coil	
Remove the electronic expansion valve coil by rotating it until the lock is unfixed.	
2. Disconnect the electronic expansion valve and the connected pipe by soldering	
Disconnect the electronic expansion valve and the connected pipe by a welding gun.	
3. Replace the electronic expansion valve	
Place the new electronic expansion valve in the right place.	
4. Reconnect the electronic expansion valve with the pipeline	
Reconnect the electronic expansion valve with the pipeline by welding.	
5. Install the electronic expansion valve coil	
Set the electronic expansion valve coil on the valve body and adjust the lock to the right place.	

Disassembly and Assembly of Vapour Liquid Separator	
Steps	Procedure
1. Disconnect the liquid separator and the connected pipeline	
Disconnect the liquid separator and the connected pipeline.	
2. Remove the liquid separator	
Remove the bolt fixing the liquid separator by a tool. Remove the liquid separator from the middle baffle.	
3. Fix the new liquid separator and connect it with the pipeline	
Fix the new liquid separator on the middle baffle soundly. Tighten the bolt by tool and reconnect the new liquid separator with the pipeline by welding.	

Appendix:

Appendix 1: Reference Sheet of Celsius and Fahrenheit

Conversion formula for Fahrenheit degree and Celsius degree: $T_f = T_c \times 1.8 + 32$

Set temperature

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)
61	60.8	16	69/70	69.8	21	78/79	78.8	26
62/63	62.6	17	71/72	71.6	22	80/81	80.6	27
64/65	64.4	18	73/74	73.4	23	82/83	82.4	28
66/67	66.2	19	75/76	75.2	24	84/85	84.2	29
68	68	20	77	77	25	86	86	30

Ambient temperature

Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)	Fahrenheit display temperature (°F)	Fahrenheit (°F)	Celsius (°C)
32/33	32	0	55/56	55.4	13	79/80	78.8	26
34/35	33.8	1	57/58	57.2	14	81	80.6	27
36	35.6	2	59/60	59	15	82/83	82.4	28
37/38	37.4	3	61/62	60.8	16	84/85	84.2	29
39/40	39.2	4	63	62.6	17	86/87	86	30
41/42	41	5	64/65	64.4	18	88/89	87.8	31
43/44	42.8	6	66/67	66.2	19	90	89.6	32
45	44.6	7	68/69	68	20	91/92	91.4	33
46/47	46.4	8	70/71	69.8	21	93/94	93.2	34
48/49	48.2	9	72	71.6	22	95/96	95	35
50/51	50	10	73/74	73.4	23	97/98	96.8	36
52/53	51.8	11	75/76	75.2	24	99	98.6	37
54	53.6	12	77/78	77	25			

Appendix 2: Configuration of Connection Pipe

1. Standard length of connection pipe

- 16.4ft, 24.6ft, 26.2ft.

2. Min. length of connection pipe is 9.84ft.

3. Max. length of connection pipe and max. high difference.

4. The additional refrigerant oil and refrigerant charging required after prolonging connection pipe

- After the length of connection pipe is prolonged for 32.8ft at the basis of standard length, you should add 5ml of refrigerant oil for each additional 16.4ft of connection pipe.

- The calculation method of additional refrigerant charging amount (on the basis of liquid pipe):

Cooling capacity	Max length of connection pipe	Max height difference
5000 Btu/h(1465 W)	49.2 ft	16.4 ft
7000 Btu/h(2051 W)	49.2 ft	16.4 ft
9000 Btu/h(2637 W)	49.2 ft	32.8 ft
12000 Btu/h(3516 W)	65.6 ft	32.8 ft
18000 Btu/h(5274 W)	82.0 ft	32.8 ft
24000 Btu/h(7032 W)	82.0 ft	32.8 ft
28000 Btu/h(8204 W)	98.4 ft	32.8 ft
36000 Btu/h(10548 W)	98.4 ft	65.6 ft
42000 Btu/h(12306 W)	98.4 ft	65.6 ft
48000 Btu/h(14064 W)	98.4 ft	65.6 ft

- When the length of connection pipe is above 16.4ft, add refrigerant according to the prolonged length of liquid pipe. The additional refrigerant charging amount per meter is different according to the diameter of liquid pipe. See the following sheet.

- Additional refrigerant charging amount = prolonged length of liquid pipe X additional refrigerant charging amount per meter

Additional refrigerant charging amount for R22, R407C, R410A and R134a			
Diameter of connection pipe		Outdoor unit throttle	
Liquid pipe(inch)	Gas pipe(inch)	Cooling only(oz/ft)	Cooling and heating(oz/ft)
Φ0.23	Φ0.37 or Φ0.47	0.53	0.71
Φ0.23 or Φ0.37	Φ0.63 or Φ0.75	0.53	0.71
Φ0.47	Φ0.75 or Φ0.84	1.06	4.23
Φ0.63	Φ1.0 or Φ1.25	2.12	4.23
Φ0.75	/	8.82	8.11
Φ0.84	/	12.34	12.34

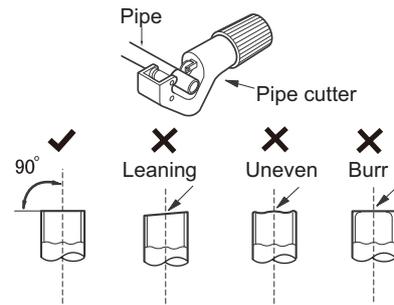
Appendix 3: Pipe Expanding Method

⚠ Note:

Improper pipe expanding is the main cause of refrigerant leakage. Please expand the pipe according to the following steps:

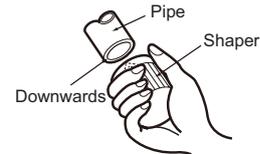
A: Cut the pipe

- Confirm the pipe length according to the distance of indoor unit and outdoor unit.
- Cut the required pipe with pipe cutter.



B: Remove the burrs

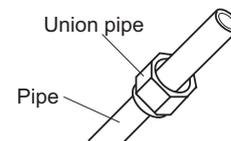
- Remove the burrs with shaper and prevent the burrs from getting into the pipe.



C: Put on suitable insulating pipe

D: Put on the union nut

- Remove the union nut on the indoor connection pipe and outdoor valve; install the union nut on the pipe.

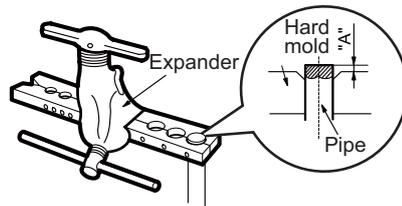


E: Expand the port

- Expand the port with expander.

⚠ Note:

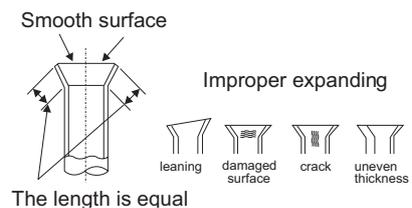
- "A" is different according to the diameter, please refer to the sheet below:



Outer diameter(inch)	A(inch)	
	Max	Min
Φ0.23 - 0.25 (1/4")	0.051	0.028
Φ9.52 (3/8")	0.063	0.039
Φ0.37 - 0.5 (1/2")	0.071	0.039
Φ0.63 (5/8")	0.095	0.087

F: Inspection

- Check the quality of expanding port. If there is any blemish, expand the port again according to the steps above.



Appendix 4: List of Resistance for Ambient Temperature Sensor

Resistance Table of Ambient Temperature Sensor for Indoor and Outdoor Units(15K)

Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)
-19	138.1	20	18.75	59	3.848	98	1.071
-18	128.6	21	17.93	60	3.711	99	1.039
-17	121.6	22	17.14	61	3.579	100	1.009
-16	115	23	16.39	62	3.454	101	0.98
-15	108.7	24	15.68	63	3.333	102	0.952
-14	102.9	25	15	64	3.217	103	0.925
-13	97.4	26	14.36	65	3.105	104	0.898
-12	92.22	27	13.74	66	2.998	105	0.873
-11	87.35	28	13.16	67	2.896	106	0.848
-10	82.75	29	12.6	68	2.797	107	0.825
-9	78.43	30	12.07	69	2.702	108	0.802
-8	74.35	31	11.57	70	2.611	109	0.779
-7	70.5	32	11.09	71	2.523	110	0.758
-6	66.88	33	10.63	72	2.439	111	0.737
-5	63.46	34	10.2	73	2.358	112	0.717
-4	60.23	35	9.779	74	2.28	113	0.697
-3	57.18	36	9.382	75	2.206	114	0.678
-2	54.31	37	9.003	76	2.133	115	0.66
-1	51.59	38	8.642	77	2.064	116	0.642
0	49.02	39	8.297	78	1.997	117	0.625
1	46.6	40	7.967	79	1.933	118	0.608
2	44.31	41	7.653	80	1.871	119	0.592
3	42.14	42	7.352	81	1.811	120	0.577
4	40.09	43	7.065	82	1.754	121	0.561
5	38.15	44	6.791	83	1.699	122	0.547
6	36.32	45	6.529	84	1.645	123	0.532
7	34.58	46	6.278	85	1.594	124	0.519
8	32.94	47	6.038	86	1.544	125	0.505
9	31.38	48	5.809	87	1.497	126	0.492
10	29.9	49	5.589	88	1.451	127	0.48
11	28.51	50	5.379	89	1.408	128	0.467
12	27.18	51	5.197	90	1.363	129	0.456
13	25.92	52	4.986	91	1.322	130	0.444
14	24.73	53	4.802	92	1.282	131	0.433
15	23.6	54	4.625	93	1.244	132	0.422
16	22.53	55	4.456	94	1.207	133	0.412
17	21.51	56	4.294	95	1.171	134	0.401
18	20.54	57	4.139	96	1.136	135	0.391
19	19.63	58	3.99	97	1.103	136	0.382

Resistance Table of Ambient Temperature Sensor for Indoor and Outdoor Units(20K)

Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)	Temp(°C)	Resistance(kΩ)
-19	181.4	20	25.01	59	5.13	98	1.427
-18	171.4	21	23.9	60	4.948	99	1.386
-17	162.1	22	22.85	61	4.773	100	1.346
-16	153.3	23	21.85	62	4.605	101	1.307
-15	145	24	20.9	63	4.443	102	1.269
-14	137.2	25	20	64	4.289	103	1.233
-13	129.9	26	19.14	65	4.14	104	1.198
-12	123	27	18.13	66	3.998	105	1.164
-11	116.5	28	17.55	67	3.861	106	1.131
-10	110.3	29	16.8	68	3.729	107	1.099
-9	104.6	30	16.1	69	3.603	108	1.069
-8	99.13	31	15.43	70	3.481	109	1.039
-7	94	32	14.79	71	3.364	110	1.01
-6	89.17	33	14.18	72	3.252	111	0.983
-5	84.61	34	13.59	73	3.144	112	0.956
-4	80.31	35	13.04	74	3.04	113	0.93
-3	76.24	36	12.51	75	2.94	114	0.904
-2	72.41	37	12	76	2.844	115	0.88
-1	68.79	38	11.52	77	2.752	116	0.856
0	65.37	39	11.06	78	2.663	117	0.833
1	62.13	40	10.62	79	2.577	118	0.811
2	59.08	41	10.2	80	2.495	119	0.77
3	56.19	42	9.803	81	2.415	120	0.769
4	53.46	43	9.42	82	2.339	121	0.746
5	50.87	44	9.054	83	2.265	122	0.729
6	48.42	45	8.705	84	2.194	123	0.71
7	46.11	46	8.37	85	2.125	124	0.692
8	43.92	47	8.051	86	2.059	125	0.674
9	41.84	48	7.745	87	1.996	126	0.658
10	39.87	49	7.453	88	1.934	127	0.64
11	38.01	50	7.173	89	1.875	128	0.623
12	36.24	51	6.905	90	1.818	129	0.607
13	34.57	52	6.648	91	1.736	130	0.592
14	32.98	53	6.403	92	1.71	131	0.577
15	31.47	54	6.167	93	1.658	132	0.563
16	30.04	55	5.942	94	1.609	133	0.549
17	28.68	56	5.726	95	1.561	134	0.535
18	27.39	57	5.519	96	1.515	135	0.521
19	26.17	58	5.32	97	1.47	136	0.509

Resistance Table of Ambient Temperature Sensor for Indoor and Outdoor Units(50K)

Temp(°C)	Resistance(kΩ)		Temp(°C)	Resistance(kΩ)		Temp(°C)	Resistance(kΩ)		Temp(°C)	Resistance(kΩ)
-29	853.5		10	98		49	18.34		88	4.75
-28	799.8		11	93.42		50	17.65		89	4.61
-27	750		12	89.07		51	16.99		90	4.47
-26	703.8		13	84.95		52	16.36		91	4.33
-25	660.8		14	81.05		53	15.75		92	4.20
-24	620.8		15	77.35		54	15.17		93	4.08
-23	580.6		16	73.83		55	14.62		94	3.96
-22	548.9		17	70.5		56	14.09		95	3.84
-21	516.6		18	67.34		57	13.58		96	3.73
-20	486.5		19	64.33		58	13.09		97	3.62
-19	458.3		20	61.48		59	12.62		98	3.51
-18	432		21	58.77		60	12.17		99	3.41
-17	407.4		22	56.19		61	11.74		100	3.32
-16	384.5		23	53.74		62	11.32		101	3.22
-15	362.9		24	51.41		63	10.93		102	3.13
-14	342.8		25	49.19		64	10.54		103	3.04
-13	323.9		26	47.08		65	10.18		104	2.96
-12	306.2		27	45.07		66	9.83		105	2.87
-11	289.6		28	43.16		67	9.49		106	2.79
-10	274		29	41.34		68	9.17		107	2.72
-9	259.3		30	39.61		69	8.85		108	2.64
-8	245.6		31	37.96		70	8.56		109	2.57
-7	232.6		32	36.38		71	8.27		110	2.50
-6	220.5		33	34.88		72	7.99		111	2.43
-5	209		34	33.45		73	7.73		112	2.37
-4	198.3		35	32.09		74	7.47		113	2.30
-3	199.1		36	30.79		75	7.22		114	2.24
-2	178.5		37	29.54		76	7.00		115	2.18
-1	169.5		38	28.36		77	6.76		116	2.12
0	161		39	27.23		78	6.54		117	2.07
1	153		40	26.15		79	6.33		118	2.02
2	145.4		41	25.11		80	6.13		119	1.96
3	138.3		42	24.13		81	5.93		120	1.91
4	131.5		43	23.19		82	5.75		121	1.86
5	125.1		44	22.29		83	5.57		122	1.82
6	119.1		45	21.43		84	5.39		123	1.77
7	113.4		46	20.6		85	5.22		124	1.73
8	108		47	19.81		86	5.06		125	1.68
9	102.8		48	19.06		87	4.90		126	1.64



ASK FOR MORE INFORMATION:

Phone: 93 446 27 80 - Fax: 93 456 90 32

eMail: mundoclima@salvadorescoda.com

TECHNICAL ASSISTANCE:

Phone: 93 652 53 57 - Fax: 93 635 45 08